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Highlights

1. Polysaccharide-based aerogels can be prepared with supercritical or freeze drying.
2. Polysaccharide-based aerogels may have nm - μm pore size distribution.
3. Aerogels with open or close pores have different functions and applications.
4. The formula and drying methods can change the pore structure and functions.
5. Advances and future challenges of polysaccharide-based aerogels are clarified.

1 **The advances of polysaccharide-based aerogels: preparation and potential application**

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11 **Abstract:**

12 Polysaccharide-based aerogels have high application value as one kind of unique functional
13 materials. Not only has it high porosity and low-density, but also the non-toxicity and
14 biodegradability. In recent decades, a variety of natural raw materials and their combinations
15 along with various preparation technologies have been investigated to develop
16 polysaccharide-based aerogels with different functions for diverse applications. This review
17 aims to clarify a general approach in the development of polysaccharide-based aerogels
18 regarding pore structure design, polysaccharide selection and drying methods. The relevant
19 researches and reports of polysaccharide-based aerogels have been also classified according
20 to the applications in environmental engineering, buildings, medical practice, packaging and
21 electrochemistry. Furthermore, some statistical graphs have been produced to summarize
22 those publications during the past ten years, with an aim to indicate the distribution and
23 research trend. Finally, the approaches to improve the quality of the aerogels are discussed
24 and some perspectives are put forward to provide a reference for the future development of
25 polysaccharide-based aerogels.

26 **Keywords:** polysaccharide; aerogel; pore structure; drying method; application

27 **1. Introduction**

28 Aerogels were firstly fabricated by Kistler. He obtained it from gels, in which the
29 liquid was replaced by gas. Some other practitioners hold the views that only the
30 materials with meso- and macropores with diameters up to a few hundred nanometres
31 and porosity of more than 95% can be called as aerogels (Ziegler, et al., 2017). João P.
32 Vareda (Vareda, Lamy-Mendes, & Durães, 2018) reconsidered about the definition of
33 aerogels and present the view that aerogels need to be redefined as the recent
34 development of aerogels with multiple drying methods. With the widening of the
35 definition, more and more studies on aerogels have been carried out.

36 By summarizing researches with two drying methods, this review is inclined to the
37 view that aerogels have high porosity, high surface area and low density, and pore size
38 distribution is mainly from nano to micro scale. One kind of new and sustainable
39 polysaccharide-based aerogels stood out and attracted a lot of interests from researches.

40 In the past decade, a large research effort worldwide has been devoted to
41 developing polysaccharide-based aerogels. This has been stimulated by the fact that
42 the raw materials of conventional aerogels come from inorganic or petrochemical-
43 based materials such as those used in silica aerogels, graphene aerogels (Jiang,
44 Chowdhury, Balasubramanian, 2019), titanium aerogels (Zhang, Liu, Qi, Cui, Yang,
45 2018), or their oxides aerogels. In response to the environmentally friendly
46 requirement, development of polysaccharide-based aerogels has attracted extensive
47 interest from researchers (Rudaz, et al., 2014). The polysaccharide-based aerogels are
48 formulated from natural ingredients, they have an excellent eco-friendly biodegradable
49 feature and hence maximizing the polysaccharide ingredients in aerogels has become a
50 tendency.

51 Polysaccharide-based aerogel as the precursor has abundant natural sources, such
52 as cellulose, starch, chitosan, alginate, carrageenan and pectin. As one of the most
53 abundant natural polymers, cellulose widely exists in nature wood (Bauli, Rocha, De
54 Oliveira, & Rosa, 2019), bamboo (Sheng, Zhang, Qian, & Fontanillo Lopez, 2019),
55 cotton (Cheng, et al., 2017), banana fiber (Harini, Ramya, & Sukumar, 2018) and
56 coconut husk (Rosa, et al., 2010). It may become a key ingredient in novel functional
57 materials because of their unique properties, including biocompatibility, sustainability,
58 low toxicity and renewability. As for the application as packaging foam,
59 polysaccharide-based aerogels have overwhelming superiority to accelerate the
60 promotion of plastic ban. The functional biocompatibility and low toxicity properties
61 of polysaccharide-based aerogels also can be applied in health and medicine fields to
62 improve the stability problem of drugs and some limitation of drugs delivery to benefit
63 mankind.

64 This review aims to describe and discuss the structure design, raw materials
65 selection, preparation and application of biodegradable polysaccharide-based aerogels.
66 In Section 2, two drying methods of aerogels are compared especially on the aspect of
67 pore structure to provide a reference for aerogels structure design. Then with excellent
68 advantages, polysaccharide-based aerogels have attracted wide interests in many
69 fields, such as environment engineering, buildings, medicines, electrochemical
70 components and food packages. This is discussed in Section 3. In Section 4, a
71 statistical survey showing popular research tendency of polysaccharide-based aerogels
72 from 2011 to the beginning of 2019 can be seen from the number of publications and
73 the area distribution of all publications from the pie chart. Finally, the challenges,
74 perspectives and concluding marks are presented in Section 5.

75 Hopefully, this review could help to explore the formulation, preparation and
76 application for polysaccharide-based aerogels. It also presents challenges for the future
77 development of polysaccharide-based aerogels.

78

79 **2. Preparation methods and carbohydrates for polysaccharide-based aerogels**

80 **2.1. Pore structure design**

81 In all porous solid materials, a variety of channels and cavities exist, which are regarded
82 as pores. Aerogel materials stand out from porous materials due to their unique pore structure,
83 high specific surface area and low density which could be used in many applications (Hüsing
84 & Schubert, 1998). Depending on the application requirements, the meaningful functional
85 properties which is affected by pore structures could be introduced in different aerogels. The
86 shape of aerogel pores could be divided into open pores and close pores according to the gas
87 fluid flow property presented in the theory of Rouquerol, et al (Rouquerol, et al., 1994). In
88 our previous studies, relatively close and open pores could be observed in SEM images as
89 shown in **Fig. 1**. Open pores have the opportunity to communicate with others and the
90 external surface of the materials. The close pore is defined as the relatively independent one
91 separating from any nearby pores. For example, aerogels are often used in different fields,
92 such as drug encapsulation, generative medicine and water pollutants adsorption. In these
93 application fields, the requirement of the material structure is quite different. When the drug
94 is being carried, the drug needs to be encapsulated by the carrier, porous aerogels with
95 relatively closed pores (De Marco, Baldino, Cardea & Reverchon, 2015), and then released
96 under specific conditions. In the field of regenerative medicine, aerogels as the scaffold
97 structure, require uniform open pores (Martins, et al., 2015). As an adsorbent material,
98 aerogels require a certain amount of open pore structure to inhale pollutants as well as close
99 pore structure to store the pollutants. Therefore, the significance of aerogels structure design
100 is to be better adapted to the different application requirement.

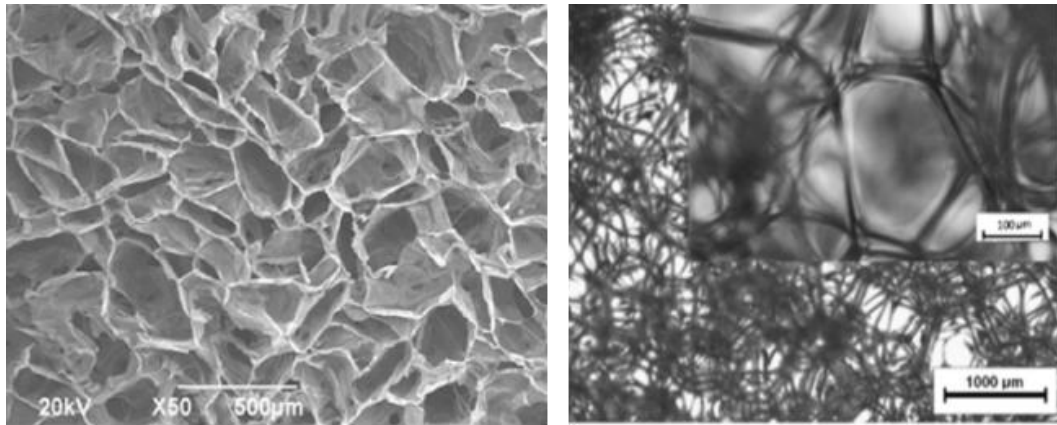


Fig. 1 SEM observations of relatively close (left) (Wang, et al., 2018) and open pores (right) (Cuadros, Erices, & Aguilera, 2015)

According to previous researches (Oschatz, et al., 2017; Zhu, Li, Pang, & Pan, 2018), different preparation technologies including raw materials, gel process and drying methods lead to different aerogel pore structure. With different special molecule chain structure, polysaccharide could directly affect aerogels physical properties which will be given a detailed introduction in Section 2.2. Meanwhile, physical properties could be also changed by adjusting aerogels pore structure. Raw materials could affect the pore structure due to its unique properties. As presented in our previous work (Wang, et al., 2018), with a high concentration of starch, the pore wall becomes thicker which benefit the formation of close pores in aerogels. With the thicker wall, it can bear certain pressure to protect the pores in aerogels forming as the close pores. Oppositely, from the optical microscopy images comparison of a biopolymeric porous matrix with three different solutions (alginate solution, gelatin solution and mixture solution), more interconnected pores will be formed with the addition of gelatin (Cuadros, Erices, & Aguilera, 2015). Gelatin, sucrose and paraffin wax have been confirmed to be used as porogens to increase the porosity of materials. (Cuadros, Erices, & Aguilera, 2015; Liu, Manesis, Chan, & Yu, 2015; Pircher, et al., 2015).

On the other hand, drying methods of aerogels can obviously control the pore structure

121 of aerogels. Supercritical drying produces pores dominantly at the nanoscale. Sophie Groult,
 122 et al. (Groult & Budtova, 2018b) have studied various facts on aerogel pore structures impact
 123 of external conditions. With the supercritical drying, a large number of cylindrical rods are
 124 crossed together as the skeleton to form a three dimension network. The pore size distribution
 125 and network intensive degree can be adjusted during supercritical drying. Recent years,
 126 freeze drying is commonly used due to its safety and low cost. Choosing a different way to
 127 pre-freeze samples will lead to different size of ice crystal presenting pores in aerogels which
 128 will be introduced in Section 2.3.2.

129 **2.2. Polysaccharide and pore structures of aerogel**

130 Polysaccharides are widely used in aerogels for their bio-sustainability and
 131 biocompatibility. The polysaccharides selected in this section are commonly used in
 132 recent years. Described below are the molecular structure features with or without
 133 modification and pore structures of aerogels (as summarised in **Table 1 and Table 2**)
 134 of polysaccharides and the characteristics of polysaccharide-based aerogels:

136 **Table 1** Summary of polysaccharide modification influence on performance

Name	Modification methods	Performance improvement	References
Starch	Hybrid	Improvement of aerogel hardness, anti-fungal property surface area, thermal insulation property	(Abhari, et al., 2017), (Miao, et al., 2008) and (Wang, et al., 2018)
Chitosan	Grafting, monomethyl-modification	Improvement of solubility coagulation	(Hsan, et al., 2018) and (El Knidri, et al., 2018)
Konjac glucomannan	Grafting, oxidation	Hydrophobic interactions ability, good swelling ability and appropriate water retention capacity	(Wu, et al., 2013) and (Luo, et al., 2018)
Alginate	Grafting and targeted modification	Thermos-responsiveness, pH-responsiveness and hydrophobicity	(Shao, et al., 2018) and (Cheng, Lu, Zhang, Shi & Cao, 2012)
K-Carrageenan	Carboxymethylation	Targeted release in the intestine.	(Leong, et al., 2011)
Pectin	Oxidation, carboxymethylation,	Intrinsic viscosity decrease, thermo-sensitive	(Gupta, et al., 2013) and (Işıkkan, et al., 2018)

138 **Table 2** Summary of polysaccharide influence on aerogel pore structure

Name	Influence on aerogel pore structure	Reference
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Cellulose	(NFC) Formation of small pore size of aerogels (CNC) Formation of rigid structure of aerogels	(Jin, Nishiyama, Wada & Kuga, 2004) (Heath & Thielemans, 2010)
Starch	Influence on specific surface area and density of aerogels; Formation of more random orientation aerogel pore structure	(Zhu, 2019) (Takeshita & Yoda, 2015)
Chitosan Konjac glucomannan	Formation of open and close pores with gelatin and starch	(Wang, et al., 2018)
Alginate	Impaction on porosity and pore size of aerogels	(Dekamin, et al., 2018)

139

140 Cellulose: As one of the most abundant organic resources on the earth, cellulose has been
 141 transformed into aerogels with excellent performance and value of industrial field
 142 applications during the last decades. It is commonly obtained from plants (Somerville, 2006)
 143 and microorganisms (Moon, Martini, Nairn, Simonsen, & Youngblood, 2011; Somerville,
 144 2006). Cellulose is a biopolymer composed of D- glucose and β -1, 4-glucosidic bond. Three
 145 kinds of cellulose aerogels, including nanofibrillated cellulose aerogels, bacterial cellulose
 146 aerogels and cellulose nanocrystal aerogels (Wan, et al., 2019), are distinguished through
 147 different ingredient and synthetic methods. These three general types of cellulose are divided
 148 depending on the different resource, process and morphology (Abdul Khalil, et al., 2015).

149 (1) Nanofibrillated cellulose: After a fibrillated process, cellulose fiber reached to microfibril
 150 units that can be considered as nanofibrillated cellulose (NFC) with 5-70 nm diameter,
 151 several micrometer lengths (Cherian, Paulose, & Vysakh, 2018; Blanco, et al., 2018).
 152 After forming aerogels, NFC presents the pores of about 10-100nm with supercritical
 153 drying. Some researchers use this particular structure to construct the properties of
 154 aerogel. Shaoliang Xiao et al. (Xiao, Gao, Lu, Li, & Sun, 2015) reported fabrication of
 155 NFC from natural pine needles. Using nano-level NFCs interconnecting with each other
 156 (diameter range from 30 to 70 nm), NFC aerogel fabricated with three dimensional
 157 polymeric networks has been introduced to increase the surface area. The specific
 158 structure of nanofibrillated cellulose forms its unique properties. The high content of
 159 nanofibrillated cellulose will hinder the ice crystals growth during freezing, contributing

160 to the small pore size of aerogels, which could be used in particle separation in gas and
161 liquid phases (Jin, Nishiyama, Wada & Kuga, 2004).

162 (2) Cellulose nanocrystal: Cellulose nanocrystal (CNC) aerogels are also known as
163 nanowhiskers. After hydrolysis reaction and mechanical treatment, lignocellulose fibers
164 were disposed into a few nanometers in length with strong acids (De Oliveira, et al., 2019;
165 Seabra, Bernardes, Fávaro, Paula, & Durán, 2018; Bhat, Khan, Usmani, Umaphathi, & Al-
166 Kindy, 2018). It has been proved by Heath & Thielemans (Heath & Thielemans, 2010)
167 that hydrogen bonds collapse could be avoided due to the rigid structure resulting from
168 the high modulus of the highly crystalline cellulose nanowhiskers. To pursue the high
169 mechanical properties of aerogels, it is an option to consider the cellulose nanocrystal. As
170 reported by Quan Yong Cheng et al. (Cheng, Guan, Wang, Li, & Zeng, 2018), a super
171 hydrophobicity CNC coated cotton fabric was fabricated to separate oil and water with
172 good mechanical handleability.

173 (3) Bacterial cellulose: Unlike NFC and CNC, bacterial cellulose (BC) is produced by
174 acetobacter xylinum (Bodin, Bäckdahl, Petersen, & Gatenholm, 2017; Foresti, Vázquez,
175 & Boury, 2017). (Lee & Bismarck, 2016). Since bacterial cellulose is from microbial
176 metabolism, it has good biocompatibility and nontoxicity (Foresti, et al., 2017). BC
177 aerogels with good biocompatibility, high mechanical strength in wet environment, high
178 stimulative epithelialization ability, good liquid and gas permeability, and inhibition of
179 skin infections could be used in medical, such as skin care (Picheth, et al., 2017;
180 Amnuaikit, Chusuit, Raknam, & Boonme, 2011; Keskin, Sendemir Urkmez, & Hames,
181 2017), topological wound healing (Petersen & Gatenholm, 2011) and drug delivery
182 (Sheikhi, et al., 2018). Hadi Hosseini (Hosseini, Kokabi, & Mousavi, 2018a) took full
183 advantage of entangled BC nanofibers to fabricate a new class of BC/reduced graphene
184 oxide nanocomposite aerogels to be used as sensor in some components and parts.

185 *Starch*: Starch is the main storage carbohydrate in higher plants. Starch contains two D-
186 glucan biopolymers, i.e., amylose, a relatively linear 1,4- α -D-glucan with a small number of
187 long branches; and amylopectin, mainly a 1,4- α -D-glucan containing high-density branches
188 (ca. 5% of glycosidic bonds are α -1,6) (Maningat, Seib, Bassi, Woo, & Lasater, 2009). With a
189 mass of starch branched structure, it is easy to stretch into three dimensional network when
190 the chains of starch meet water (Ubeyitogullari & Ciftci, 2016). According to the diverse
191 constitution of amylose and amylopectin, the performance of starch presents totally different.
192 Pure amylose could not form as aerogels because the heterogeneous structure could not stand
193 the pressure during the freezing process (Druel, Bardl, Vorweg & Budtova, 2007). However,
194 appropriate addition of amylose can increase the specific surface area of the aerogel but
195 reduce the density. And the type of starch and ratio of amylose and amylopectin are important
196 for the microstructure of aerogels, resulting in different properties. For example, the amylose
197 content of starch could determine the mechanical properties of aerogels (Zhu, 2019). Despite
198 of the outstanding advantages of starch aerogel, there remain some drawbacks, such as low
199 hardness. However, the mechanical property is able to be improved through start materials
200 modified in the preparation process of aerogels (Abhari, Madadlou, & Dini, 2017; Miao, et
201 al., 2008; Wang, et al., 2018). Negar Abhari et al. (Abhari, et al., 2017) fabricated trisodium
202 citrate cross-linked starch aerogels to improve the hardness and decrease the adhesiveness.

203 *Chitosan*: Extracted from various organisms commonly found in arthropod shells, chitin
204 has β -linked N-acetyl-D-glucosamine carbohydrate polymer presenting insoluble
205 performance (Ziatabar, et al., 2018). To have a certain extent solubility of chitin, chitosan can
206 be obtained through deacetylate treatment (El Knidri, Belaabed, Addaou, Laajeb, & Lahsini,
207 2018). The properties of chitosan can be enhanced by chemical modification, such as grafting
208 reaction (Hsan, Dutta, Kumar, Bera, & Das, 2018), monomethyl-modification (El Knidri, et
209 al., 2018), O-alkylated reaction, etc. In the research of Takeshita & Yoda (Takeshita& Yoda,

210 2015), the comparison between cellulose aerogels and chitosan aerogels with same density
211 shows that chitosan aerogels have more random orientation pore structure contributes to the
212 good thermal insulation properties. Meanwhile, formed in chitosan aerogels, three dimension
213 hierarchical porous scaffold benefits to the improvement of electrochemical cyclability and
214 rate capability (Hassan, Suzuki & El-Moneim, 2014; Ji, et al., 2013).

215 Konjac glucomannan: Konjac glucomannan (KGM) is a β -1, 4 glycosidic bonds linked
216 polysaccharide composed of D- mannose and D- glucose with a molar ratio of 1.5:1-1.6:1 and
217 5–10 % acetyl substitution. It has abundant free carboxyl and hydroxyl groups in the skeleton
218 unit, contributing to excellent ability to attract the multivalent cations and form desirable
219 cross-linking structure. It has a high viscous property (30,000 mPa s, 1%, w/ v), and
220 molecular weight (6.8×10^5 – 9×10^6 Da) (Crosby, 2002; Li, et al., 2019), making it easier to be
221 considered as a framework material in aerogels (Zhu, Hu, Jiang, Liu, & Li, 2019). In our
222 previous studies (Wang, et al., 2018), KGM molecular chain as a skeleton can be composited
223 with gelatin and starch, which could promote the formation of open and close pores,
224 respectively. Currently, some physical and chemical methods are commonly used to modify
225 the native konjac glucomannan getting wonderful functions. Chen Xin et al. (Xin, et al., 2017)
226 studied the effect of different deacetylation interaction degrees on intramolecular and
227 intermolecular forces in KGM system and thereby lead to various hydrophobic ability.
228 Simultaneously active hydroxyl groups in KGM structure do favor of some other chemical
229 reaction, including grafting (Wu, Deng, & Lin, 2013; Xia, et al., 2010) and cross-linking
230 (Ratcliffe, Williams, English, & Meadows, 2013), oxidation (Luo, et al., 2018).

231 Alginate: Having free carboxyl and hydroxyl groups in alginate linear structure as well
232 as the G-blocks, alginate has an excellent capacity to attract the multivalent cations and then
233 form a novel “egg-box” structure. The block content of β -d-mannuronic acid or α -l-
234 guluronic acid impacts on the structure of hydrogel and the aerogels pore structures including

235 porosity percentages and pore size (Dekamin, et al., 2018). Sodium alginate possesses the
236 characteristic of pH sensitivity with the different solubility. At $\text{pH} < 4$, the sodium alginate is
237 insoluble while it has a viscous and stable characteristic when pH increased to 6-9. Chemical
238 modification is a universal method to introduce the functional groups into molecular. Lin
239 Shao et al. (Shao, et al., 2018) have obtained a thermos-responsiveness and pH-
240 responsiveness alginate composite aerogel by grafting with N-isopropylacrylamide
241 (hydrophobic block) and N-hydroxymethylacrylamide (hydrophilic block).

242 Carrageenan: 3-linked- β -d-galactopyranoses and 4-linked- α -d-galactopyranoses
243 constitute the carrageenan alternatively and repetitively. According to different sulfation
244 degree and position, carrageenan can be distinguished from different variants and is mainly
245 divided into κ -carrageenan, ι -carrageenan and λ -carrageenan (Anderson, Dolan, & Rees,
246 1973). The difference between these three types of carrageenan is the binding ions as forming
247 helical structures. κ -, ι - and λ -carrageenan are easier to strengthened with the presence of K^+ ,
248 Ca^{2+} and no need for sodium salts, respectively (Derkach, et al., 2018). Located out the
249 double helix, the sulfonate groups of κ -carrageenan were interacted with the cations (K^+ , Ca^{2+} ,
250 Co^{2+} and Fe^{3+}) by ionic force. This specific binding could contribute to dope the conductive
251 polymer, which promotes the aggregation to junction areas and the cross-linking of
252 conductive polymer with the carrageenan-cation, resulting in the improvement of mechanical
253 properties of aerogels (Zamora-Sequeira, Ardao, Starbird & García-González, 2018).
254 Chemical modification of carrageenan is considered as an effective route to improving
255 properties. Carboxymethylation process has been used in kappa carrageenan to produce
256 carrageenan derivatives which have promising potential to apply in drug delivery (Leong, et
257 al., 2011).

258 Pectin: Pectin is composed of different degrees of esterified residues of galacturonic acid
259 (Groult & Budtova, 2018a). Depending on various degrees of pectin esterification, it can be

260 classified into two categories: high-methoxy pectin and low-methoxy pectin. As verified by
261 Victor J. Morris et al. (Morris, Belshaw, Waldron, & Maxwell, 2013), pectin based materials
262 present various biological and chemical properties with diverse chemical structure. In some
263 specific aerogels, pectin were used as gelata and stabilizer due to its high solution viscosity
264 and gel speed. Moreover, it is promising to use pectin aerogels in oral drug delivery because
265 of their gastro-resistant properties (Groult & Budtova, 2018b). When the pH is near or higher
266 than PK_a (3-3.5), pectin can combine with divalent cations, also known as “egg-box”
267 structure, to form an intermolecular junction zone mainly through the connection of ionic
268 bonds. An affinity with alginate has been compared and ranked as follows: Pb (II) > Cu (II) >
269 Cd (II) > Ba (II) > Sr (II) > Ca (II) > Co (II), Ni (II), Zn (II) > Mn (II) (Mørch, Donati, &
270 Strand, 2006). Commonly, other direct chemical modifications have been introduced into
271 pectin, including oxidation (Gupta, Tummalapalli, Deopura, & Alam, 2013), functional
272 copolymerization (Işıklan & Tokmak, 2018) and carboxymethylation (Muthukumaran, et al.,
273 2018), etc.

274 **2.3. Drying methods for aerogels preparation**

275 Concluded from past researches, there are two mainstream drying methods to prepare
276 aerogels with different mechanism. Supercritical drying is the most efficient method to
277 produce small size pores. Utilizing the characteristics of supercritical fluids, supercritical
278 drying needs high pressure. It is dangerous and expensive, and the process is not easy to be
279 big scale commercialized production. The freeze drying is simple, economical,
280 environmentally-friendly, and easy to operate, large scale production. However, its drying
281 cycle is long. Since atmospheric drying is rarely used (Vareda, Lamy-Mendes, & Durães,
282 2018), it will not be discussed in this review.

283 **2.3.1. Supercritical drying.**

284 The fabrication process of Supercritical drying can be classed into two approaches, high

285 temperature supercritical drying (HTSCD) and low temperature supercritical drying (LTSCD).
286 In HTSCD, the water in hydrogel needs to be replaced with an organic solvent (alcohol,
287 acetone) and then placed in an autoclave for heating and pressurization. The solvent in the
288 gels reaches the supercritical state, and then vents out at constant temperature. In LTSCD,
289 soluble CO₂ is used as a drying medium to replace the organic solvent (alcohol, acetone) in
290 gels, and can be transferred into supercritical CO₂ at critical temperature close to room
291 temperature, followed by the formation of aerogels. However, Supercritical drying can
292 eliminate capillary pressure and maintain the original shape of materials because the pressure
293 and temperature can be controlled to get critical point at which gas and liquid co-exist with
294 same density and the interface disappeared to achieve phase transfer (Kistler, 1931). This
295 high efficient hydrogel drying method has the advantage that surface tensions in pores can be
296 avoided to maintain the pore structure of aerogels. The transformation from gels to aerogels
297 in supercritical drying, hydrogel aqueous phase will be substituted by ethanol with the
298 purpose of reducing surface tension and thereby eliminate capillary pressure to prevent from
299 pore collapse (Liu, Fang, Oderinde, Zhang, & Fu, 2017). Finding suitable and safe
300 supercritical fluid was considered as a challenge in the previous research work until CO₂
301 being used as drying medium for its relative high security, temperature (31 °C) and mild
302 pressure (74 bar) (Ciftci, et al., 2017) during preparation process in industry. After ethanol
303 substituting (the preparation of alcogels), the supercritical extraction of ethanol assisted by
304 supercritical fluids (such as CO₂, CH₄) was carried out and then aerogels could be collected.

305 Amount of ethanol: Certificated by porosity, density and scanning electron microscope,
306 the surface area increased with the increase of ethanol content (Estella, Echeverría, Laguna &
307 Garrido, 2008). And the excessive flow rate of ethanol extraction caused an increase in the
308 diffusion rate of ethanol between the pores. This will lead to more cracking and affect the
309 structure inside the gel, which is not conducive to the formation of high specific surface area

310 in aerogels.

311 Drying time: It has been reported that the structure of the materials was influenced by
312 different mass transfer resistances with time (Brunner, 2013). García-González et al. (García-
313 González, Camino-Rey, Alnaief, Zetzl, & Smirnova, 2012) showed there is a difference in the
314 density of the starch aerogels with different drying time (drying time after 30 min, the density
315 is 0.40 g/cm³; after 1 h, the density is 0.27 g/cm³ and after 2 h and longer, the density is 0.21
316 g/cm³). And relative long drying time led to high surface area. However, the optimal drying
317 time need to be controlled due to the comprehensive economic benefits.

318 Drying pressure: The supercritical drying pressure increases contributed to decreasing of
319 specific surface area of aerogels and increasing of the density. It has been reported that high
320 pressure produced aerogels with small pores and the rate of depressurization affects the pore
321 growth, leading to the formation of larger pores (Tai, et al., 2017).

322 **Table 3** showed a microstructure comparison between different ingredient aerogels with
323 same supercritical drying methods. It can be found that the pore size distribution is on the
324 range of nano level. Low density and high porosity are observed from previous researches.
325 They are the typical characteristic of aerogels from supercritical drying method.

326

327

Table 3 Physical properties of different type polysaccharide-based aerogels

Samples	Density (g/cm ³)	Surface area(m ² /g)	Pore size(nm)	Porosity (%)	Reference
Pectin aerogel	0.04-0.05	270-350	-	-	(Nešić, et al., 2018)
barley and yeast β-glucan aerogels	0.03-0.12	89.4-173.1	23.7-16.1	-	(Salgado, et al., 2017)
Alginate aerogel	0.15-0.17	126.9-173.3	15.48-17.34	-	(Tkalec, Kranvogel, Perva Uzunalić, Knez, & Novak, 2016)
Ag nanoparticle/cellulose nanofiber aerogel	0.021	31.5		98.6	(Matsuyama, et al., 2019)
Nano-cellulose aerogels	-	260.87-353.83	7.81-9.38	-	(Wang, et al., 2016)
starch aerogels	-	93	24-25	87.7	(Goimil, et al., 2017)

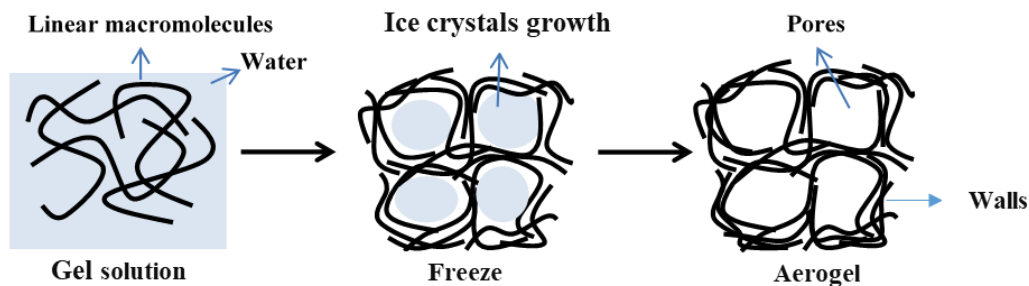
Chitosan aerogels	-	257-479	12.6-15.0	96.8	(López-Iglesias, et al., 2019)
Tungsten/alginate aerogels	-	381	31	96	(Paraskevopoulou, et al., 2018)
chitosan/lanthanum hydroxide aerogel	-	172.74	19.79	-	(Lin, Li, Song, Jiao, & Zhou, 2018)

328

329 **2.3.2. Freeze drying.**

330 Because of low cost and high safety, it is a tendency that the freeze drying is extensively
331 applied for aerogel preparation. First, gel sol is frozen, and then the ice of gel is sublimated
332 during which the liquid in gels is replaced by gas to generate pores under high vacuum. (Ni,
333 et al., 2016; Wang, et al., 2019). Aerogel structure is determined by ice crystal growth process
334 of the gel solution. Shunli Liu et al. (Liu, Yao, Oderinde, Zhang, & Fu, 2017) fabricated
335 gum/graphene oxide aerogels and found that there is a force pushing and flocking the solute
336 (XG/GO hybrid) together between two ice blocks during ice crystalizing, and then after
337 sublimation the aerogel walls formed (schematic diagram as shown in Fig. 2). Therefore, the
338 structure of pores is directly determined by ice crystal frame. Using low temperature
339 polarizing microscopy, Xuewen Ni et al. (Ni, et al., 2016) observed the ice crystal growing
340 process with different temperature conditions and different ingredient concentration. The
341 SEM images and figures of pore size distribution show that temperature and ingredient
342 concentration can significantly affect the growth of ice crystal and further the pore structure.
343 Under different freeze drying conditions, aerogel pore size can be adjusted (as summarized in
344 **Table 4**).

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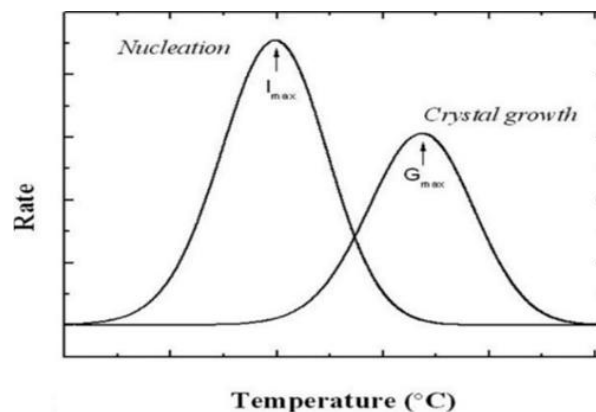


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Fig. 2 Schematic of aerogel formation (YX. Wang, et al., 2017)

2.3.2.1. *Ice crystal growth theory.* From the freezing profile provided by Dimitris Zaragotas et al. (Zaragotas, Liolios, & Anastassopoulos, 2016), who studied the ice nucleation and crystal, it can be seen that there are two phases of crystallization: nucleation and crystal growth. The first short step of crystallization is nucleation. During this period, when solvent cools down to reach supercooling status, the crystal center as well as crystal nucleus formed with some certain stimulus. As previous studies (Searles, Carpenter, & Randolph, 2001) have suggested, it is vital to control the ice nucleus because the initial nucleation temperature and crystallization rate depend on it so that the size of ice crystal was determined. The second step is the growth of ice crystal. There is a competitive relationship between growth of ice nucleus and ice crystal (as shown in **Fig. 3**). Under the condition that ice nucleus are easy to form, it will grow rapidly, condense into a block and finally decrease the growth chance of ice crystal contributing to form relatively small and uniform crystal. However, if the temperature lower down slowly, the ice nucleus near cold side have the tendency to derive to other regions resulting in the formation of large size ice crystal.



364
365
366

Fig. 3 Temperature influence on nucleation rate and ice crystal growth rate. (Lorenzo, et al., 2008)

367

368 *2.3.2.2. Ice crystal growth controlling.*

369 Temperature: Generally, temperature and slurry concentration are considered as the
370 major factors in affecting the ice crystal growth (Chen, et al., 2018). By low temperature
371 polarizing microscopy, the morphology of ice crystal was observed under different
372 temperatures (-15, -25 and -40°C), and the results showed that a high correlation between
373 temperature and the ice crystal structure. From -15 to -40°C, the mean diameter of ice crystal
374 decreased significantly, while pore size had the same tendency (Ni, et al., 2016). An extreme
375 lower temperature freezing can be achieved by liquid nitrogen freezing. Alginate/gelatin
376 aerogel was fabricated via liquid nitrogen bath at -196 °C with the pore size about 4-8 μm (Li,
377 Chen, & Chen, 2019).

378 Pressure: During freezing process, high pressure can short the time of cooling and form
379 small and regular ice. According to the theory, some researches (Zhu, Ramaswamy, & Le Bail,
380 2005) has studied the high-pressure shift freezing (HPSF). The stable structure of H₂O
381 molecules will be destroyed at high pressure, and the broken bonds have a tendency to be
382 more compact with each other (Zhang, et al., 2015). Under the high pressure, the freezing
383 point will be decreased, inducing the super-cooling and rapid ice nucleation rates producing
384 small ice crystals. M.T. Kalichevsky-Dong et al. (Kalichevsky-Dong, Ablett, Lillford, &
385 Knorr, 2000) found the HPSF technique can produce smaller and uniform ice only under -
386 15°C. It has been applied in some food products to promote the formation of more regularity
387 ice crystal (Martino, Otero, Sanz, & Zaritzky, 1998; Sequeira-Munoz, Chevalier, Simpson, Le
388 Bail, & Ramaswamy, 2005).

389 Concentration: According to the simulation of ice crystals in sugar solutions (Van der
390 Sman, 2016), it can be concluded that ice crystal sizes depend on solute concentration.
391 During the crystals growing process, the concentration will be continuously increased, while

392 the solute is pushed to the higher concentration area, which inhibits further growth of ice
 393 crystals. The three dimensional of ice crystals growing in trehalose solution with different
 394 concentrations can be obtained by Mach-Zehnder interferometer. With the rise of trehalose
 395 concentration (8 wt%), the growing rate of ice crystal increases to a top point (2 wt%), and
 396 then decreases (Shimada & Furukawa, 2018). Additionally, the existence of suspension solids
 397 also has a great influence on the shape of ice crystals. During the freezing process of locust
 398 bean and xanthan gums solution, LT-SEM micrographs have been used to verify that ice
 399 crystals growth have been limited by suspension solids (Fernández, Martino, Zaritzky,
 400 Guignon, & Sanz, 2007).

401
 402 **Table 4** Polysaccharide-based aerogels pore size under different Freeze-drying conditions

Aerogel type	Pore size	Freezing temperature	Freezing pressure	Concentration	Reference
Nanofibrillated cellulose aerogel	2-50 nm	liquid nitrogen bath (-196°C)	< 5 Pa	0.1 wt%	(Gupta, Singh, Agrawal, & Maji, 2018)
cellulose aerogel	20-600 µm	-80°C	20 Pa	2.0 wt%	(Geng, 2018)
nanofibrillated cellulose aerogel	50.6-74.3 µm	-196°C (liquid nitrogen)	< 20 Pa	3.0 wt%	(Li, et al., 2018)
nanofibrillated cellulose aerogel	47.3-68.1 µm	-55°C (dry ice)	< 20 Pa	3.0 wt%	
	11.8-19.2 µm	-18°C (certified freezer)			(Li, et al., 2018)

403

404 **3. Potential applications of polysaccharide-based aerogels with performance assessment**

405 **3.1. Environmental engineering**

406 With advances of industrialization and globalization, pollution problems follow the
 407 emission of organic liquid, leakage of oil. It will destroy the ecological environment. Aerogel,
 408 the ultralight porous material, is useful for removing the pollutants (Maleki & Hüsing, 2018).

409 **3.1.1. Water pollutants adsorption (phosphate and metal ions).** Water pollution is a
 410 serious problem which threatens the health of human and animals in the world. The

411 combination properties of low density, abundant porous structure and large surface area can
 412 endow aerogels with transcendental absorption performance. There is a large volume of
 413 published studies regarding aerogels as a water pollutants adsorption material as shown in
 414 **Table 5.** Recent studies on phosphate uptake ability have revealed that the remarkable
 415 adsorption capacity could reach 189.06 mg/g as well as the fast absorption rate with Zr-
 416 GO/Alg (zirconium-crosslinked grapheme oxide/alginate) aerogels beads (Shan, Tang, Zhao,
 417 Wang, & Cui, 2019). There are also nanoporous chitosan/lanthanum composite aerogel beads
 418 prepared for phosphate adsorption due to their high surface area and large pore volume of
 419 172.74 m²/g and 1.05 cm³/g, respectively (Lin, et al., 2018). The nanocellulose-based
 420 aerogels are able to remove the Cu (II) and Pb (II) with the maximum capacity of
 421 175.44 mg/g and 357.44 mg/g, respectively (Zhang, Li, Shi, Chen, & Fan, 2018). For metal
 422 ions absorption, polysaccharide composite aerogels have been considered as one of the most
 423 effective ways to remove water metal ions pollution.

424

425 Table 5 Water pollutants adsorption performance of different types of polysaccharide-based aerogels

Polysaccharide type of aerogels	Form of aerogels	Pollutant adsorption mechanism	Preparation method	Pollutant	Reference
Alginate-graphene metal oxide)	Beads	Electrostatic interaction and ligand exchange effect	Freeze drying technique	Phosphate	(Shan, et al., 2019)
Nanoporous chitosan/lanthanum	Beads	Lanthanum has a good binding ability to phosphorus	Supercritical carbon dioxide drying	Phosphorus	(Lin, et al., 2018)
Cross-linked chitosan aerogel	Cylindrical	Chelation of amino and hydroxyl groups with heavy metal ions	Cross-linked process and freeze drying technique	Cu ion	(Li, et al., 2016)
Nanocellulose-polyethyleneimine Aerogels	Cylindrical	Amine groups combine with metal ions	Freeze drying technique	Cu (II) and Pb (II)	(Zhang, et al., 2018)

426

427 **3.1.2. Oil separation from water.**

428 The natural water resource has been polluted severely by the accidental oil leakage,
429 petroleum spills and industrial emission (Liu, et al., 2018). Water protection and purification
430 as a detective task accelerated the development of porous materials, such as the activated
431 carbon, CNTs (Yan, et al., 2019), polypropylene sponge (Wang, et al., 2018), polyurethane
432 foam (Kong, et al., 2018; Nikkhah, Zilouei, Asadinezhad, & Keshavarz, 2015) and wood
433 fibers (Likon, Remškar, Ducman, & Švegl, 2013). Porous aerogels have been proved to
434 effectively separate the water and oil mixture. As studied by Changzhou Chen et al. (Chen, et
435 al., 2018), the brittle graphene aerogels modified by cheap and renewable carbohydrate
436 resources lignin were created as compressive, ultralight and fire-resistant oil absorption
437 materials. In the research of Hongyuan Zhang et al (Zhang, et al., 2019), nanocellulose and
438 sodium dodecylsulfate (SDS) aerogels which have high pump oil absorption capacity about
439 $145.20 \text{ g} \cdot \text{g}^{-1}$ (aerogel density is 1.50 mg/cm^3) were fabricated through a high speed
440 mechanical whipping combined with liquid nitrogen freezing and freeze drying method.
441 Many studies focused on biomass aerogels, including chitosan/cellulose (Zhang, Li, Shi,
442 Chen, & Fan, 2018), banana peel and waste paper (Li, et al., 2018) to promote water
443 protection.

444 **3.1.3. Remove organic pollutants.** With the development of industrial manufacture and
445 chemical production, toxic chemical leakage aggravates water contamination and resulting
446 the world water shortage. In 2005, the Songhua River in China was seriously polluted by
447 benzene chemical industry (Wang, Feng, Zhao, & Li, 2012). However, this pollution was not
448 a simple local short term pollution problem, because many tributaries of the Songhua River
449 diverted the polluted water. This lead to the pollution impact on nearly 70% of Heilongjiang
450 Province, with a total population of more than 20 million. To improve this water quality,
451 some urgent solutions need to be utilized to deal with it. Some plant waste has been
452 processed to a novel carbohydrate-based aerogels with excellent sorption ability. Lin Zhu et

453 al. (Zhu, et al., 2017) prepared the carbon aerogels using waste inedible pomelo peels as the
454 polysaccharide precursor for the application of organic pollutants removal. Y. Wang et al
455 focused on carbon aerogels using raw materials derived from waste durian shell (DSCA) for
456 removing the organic solvents (Y. Wang, et al., 2017).

457 **3.2. Buildings**

458 **3.2.1. Thermal and sound insulation.** Since the advent of aerogels, NASA's Kennedy
459 Space Center and NASA's Glenn Research Center have focused on aerogels' thermal
460 insulating function to be applied into space industry, such as space radiator and space suit
461 (Fesmire, 2006). As the improvement of technologies and reduction of cost, the civilization
462 of aerogels in buildings has been widely achieved contributing to the improvement of energy
463 saving. In order to avoid drawbacks of traditional aerogels including environment pollution
464 during the preparation process as well as degradation period after being abandoned,
465 carbohydrate ingredients are being introduced into aerogel insulation materials. Konjac
466 glucomannan (KGM)/starch based aerogels strengthened with the waste of agriculture (wheat
467 straw) presented good thermal insulation and mechanical properties (Wang, et al., 2018). An
468 optimized thermal conductivity of 0.046 W/(m·K) and compression modulus of 67.5 kPa was
469 measured for assessing potential application prospect in thermal insulation. The main goal
470 and advantage of this konjac glucomannan (KGM)/starch based aerogels is the biodegradable
471 performance after being abandoned which will not increase the burden on the environment. In
472 another work, Pragya Gupta et al. (Gupta, et al., 2018) invented a nanofibrillated cellulose
473 aerogels based on pinewood cell wall for thermal insulation application. The lowest thermal
474 conductivity of nanofibrillated cellulose aerogels was 0.025 W/(m·K).

475 Noise pollution were commonly caused by the industrial machines, home appliances,
476 vehicles and buildings (Arenas & Crocker, 2010; Zannin, Diniz, & Barbosa, 2002). It was
477 considered as the most widespread and hardest controlled environment pollution (Bronzaft &

478 Hagler, 2010; Chen, Chang, & Jiao, 2014). It will not only affect the human hearing system
479 but also cause some health problems such as high blood pressure (Schmidt, et al., 2015) and
480 increased physiologic stress (Seidman & Standing, 2010; Tzivian, et al., 2015). Apart from
481 the influence on human health, noise can accelerate the aging of buildings and machinery,
482 affecting the accuracy of the equipment. Therefore, acoustic insulation materials are urgently
483 needed. Porous aerogels with special open pore structure are commonly used in the acoustic
484 design of buildings and aircraft so that the sound wave could be absorbed. Jingduo Feng et al.
485 (Feng, et al., 2016) carried out a silica/cellulose hybrid aerogels for acoustic insulation. The
486 sound absorption coefficients reached 0.39-0.50 with 10 mm thickness.

487 **3.2.2. Fire resistant.** It is urgent to enhance the fire resistance of the building insulation
488 materials. Liang Wang et al (Wang, Sánchez-Soto & Abt, 2010) had fabricated gum
489 Arabic/clay aerogels from gum Arabic (GA) and sodium montmorillonite (Na⁺-MMT) clay
490 offered sustainability, thermal stability and flame retardancy. The fire combustion behavior
491 was tested with cone calorimeter, which presented that alginate/clay aerogels with the
492 addition of p-toluenesulfonic acid can reduce the total heat release of aerogels and toxic
493 combustion. HongBing Chen et al (Chen, Li, Chen, He & Zhao, 2019) reported a self-cross-
494 linked melamine-formaldehyde-pectin aerogels with good thermal stability, excellent water
495 resistance and low flammability. Pectin acts as the structure materials during the cross-linking
496 reaction of melamine-formaldehyde. The results showed that composite aerogels have the
497 time to ignition of 24-27 s, peak of heat release rate of 80.1-116.6 kW/m.

498 **3.3. Healthy and medical applications**

499 As follows, some common polysaccharide aerogels are taken as examples.

500 **3.3.1. Chitosan aerogels.**

501 Chitosan has a lot of beneficial properties in the medical field. It can accelerate blood
502 clotting, improve antibacterial ability and reduce pain in patients with nerve endings (López-

503 Iglesias, et al., 2016; Lodhi, et al., 2014; Okamoto, et al., 2003). The healing process is a
504 complex process, requiring the collaborative efforts of many different tissues and cell
505 lineages. And wound repair is the process by which scar tissue replaces normal skin.
506 However, the physical self-repairing ability of many critically injured and patients with
507 chronic wounds is relatively poor and challenged by many hampered, such as the diabetic
508 foot ulcers and leg pressure ulcers which will maintain a long-term inflammatory phase.
509 Polysaccharide-based aerogels can play an important role to absorb high amounts of aqueous
510 medicine. With the chitosan aerogels loading with vancomycin, Clara López-Iglesias et al.
511 (López-Iglesias, et al., 2019) devoted to treat and prevent infections at the wound site.
512 Combined with cotton fibre, highly absorbable composite chitosan aerogels were developed
513 to stop bleeding (Duong, et al., 2018). The main function of this composite aerogels is to
514 counteract the systolic blood pressure in the wound cavity preventing the blood loss.

515 **3.3.2. Pectin aerogels.** Polysaccharide is preferred raw materials in aerogels for drug delivery
516 due to their biocompatibility, diverse functionality and low toxicity. Pectin attracts the
517 attention of researchers because of its gelation, stability and low toxicity. In the research of
518 Tkalec et al. (Tkalec, Knez, & Novak, 2015), a high-methoxyl pectin aerogels were prepared
519 to be carriers to enhance the dissolution of some drugs. For example, when used to release
520 Nifedipine, 100% drug release was achieved within 12 hours. And a core-shell structure
521 polysaccharide-based aerogels based on alginate (as the shell) and amidated pectin (as the
522 core) were fabricated to prolong the drug activity (Horvat, Pantić, Knez, & Novak, 2018).

523 **3.3.3. Cellulose aerogels.** Cellulose **has** already been used in wound healing due to their
524 excellent high stability, porosity and non-allergenic. With ultrapure lignocellulosic nanofibers,
525 cellulose aerogels were prepared and applied as dressing material for wounds.
526 Beclomethasone dipropionate nanoparticles were introduced in cellulose aerogels, which
527 could be used to deliver drugs (Valo, et al., 2013). Using waste wheat straw, polypyrrole and

528 silver nanoparticles to prepare a special functional composite cellulose aerogels to achieve
529 the ability to kill *E. coli*, *S. aureus* and *L. monocytogenes* at direct contact (Wan & Li, 2016).

530 **3.3.4. Alginate aerogels.** Alginate is an anionic polysaccharide with linear molecule structure.
531 Combined with divalent cations, a special “egg-box” structure formed with unique properties.
532 Cristiano Agostino Bugnone et al. (Bugnone, et al., 2018) researched silica/alginate aerogel
533 beads with different coating affecting the release rate of poorly-water soluble ketoprofen. To
534 utilize the pH-sensitive release of alginate aerogel, it could be used as drug delivery to
535 simulate different pH values, such as gastric environment (pH 1.2) and intestinal environment
536 (pH 6.8). Lin Shao et al. (Shao, et al., 2018) have grafted alginate with N-
537 isopropylacrylamide and N-hydroxymethylacrylamide to design a dual responsive
538 polysaccharide aerogels for delivery of hydrophobic drug model, Indomethacin. With dual
539 thermo- and pH-responsive intelligent, alginate composite aerogels will be erosion at low
540 temperature and structure shrinkage characteristic at high temperature as well as faster drug
541 release in neutral solution.

542 **3.4. Electrochemistry applications**

543 **3.4.1. Sensor.** Regardless of the high popularity of advanced graphene technology,
544 environmental friendly, unexceptionable flexibility polysaccharide materials are still of acute
545 interests to be combined in the electrochemistry applications. As the rapid development of
546 electronic skin converting the environmental stimuli to the electronic signal, the high
547 sensitive sensor materials are required. Recent years, bacterial cellulose has been chosen as
548 the combination with high electrical and magnetic materials, such as carbon nanotube (CNT)
549 (Hosseini, Kokabi, & Mousavi, 2018a) and graphene oxide (Hosseini, Kokabi, & Mousavi,
550 2018b). Hadi Hosseini et al. (Hosseini, Kokabi, & Mousavi, 2018a) reported an assessment
551 about the synthesis of a novel sensing material based on bacterial cellulose (BC)/reduced
552 graphene oxide (rGO) aerogels via super critical drying method as strain sensor to detect

553 human motion.

554 **3.4.2. Capacitor electrodes.** Super capacitors are promising candidates of energy storage,
555 could be of interest for various industrial application. With the rapid charging or discharging
556 rate and long service life, it presents great potential performance rather than traditional
557 capacitors. As the requirement of good electrical conductivity for capacitors, porous carbon
558 composite aerogels have attracted the attention of many researchers. Heteroatom doping
559 especially using most fascinating nitrogen (N) heteroatom derived from seaweed is
560 considered as one effective way to further improve the electrical capacity of carbon aerogels
561 (Bing, et al., 2017). Jing Han et al. (Han, et al., 2017) have demonstrated 3D porous glucose-
562 based carbon aerogels created more connection opportunity for good electrochemical
563 behavior. Furthermore, to overcome the poor mechanical strength, hypotoxicity and
564 fabricating pollution, many polysaccharide materials with low cost, economic friendly, and
565 excellent mechanical properties have been added in carbon aerogel such as cattail (Yu, Han,
566 Li, Li, & Wang, 2018), nanocellulose (Yang, et al., 2018), etc.

567 **3.5. Packaging**

568 To prevent food from getting metamorphic or moldy, the function of food package is
569 isolating air and humidity to reach the request from customers and manufacturers. The plastic
570 and expanded polystyrene are widely used in food packaging with the risk of toxic hazard to
571 the customer, pollution to our environment (Ali & Wahab, 2017) and harm to animal's health
572 (Rochman, et al., 2013), such as marine plastic debris (Mendenhall, 2018) and toxic additives
573 (Raj & Matche, 2011) remain in plastic package. As used for food package, many expanded
574 polystyrene boxes present effective thermal insulation properties in food storage whereas this
575 can be achieved by aerogels with significant insulation performance. To replace expanded
576 polystyrene, biodegradable polysaccharide-based aerogels are common used as food
577 packaging materials. In 2013, Kirsi S.Mikkonen et al. (Mikkonen, Parikka, Ghafar &

578 Tenkanen, 2013) has presented that the application of polysaccharide-based aerogels in food
579 section would be food packaging rather than food edible productions. Some polysaccharides
580 are incorporated into aerogel food packaging, since they present the excellent degradable
581 properties. Safoura Ahmadzadeh et al (Ahmadzadeh, et al., 2015) fabricated cellulose
582 nanocomposite aerogels with surface-modified montmorillonite as substitute for foamed
583 polyurethane materials for dry food packaging. Aleksandra Nešić et al. (Nešić, et al., 2018)
584 developed pectin-TiO₂ nanocomposite aerogels with thermal insulation and antimicrobial
585 properties, which could be used as packaging for temperature-sensitive food. In the recent
586 studies of Jean Paulo De Oliveira et al. (De Oliveira, et al., 2019), hybrid
587 PVA/cellulose/nanocellulose aerogels have the ability to control the release of bioactive
588 extracts, which is conducive to the application in the production of active food packaging
589 materials.

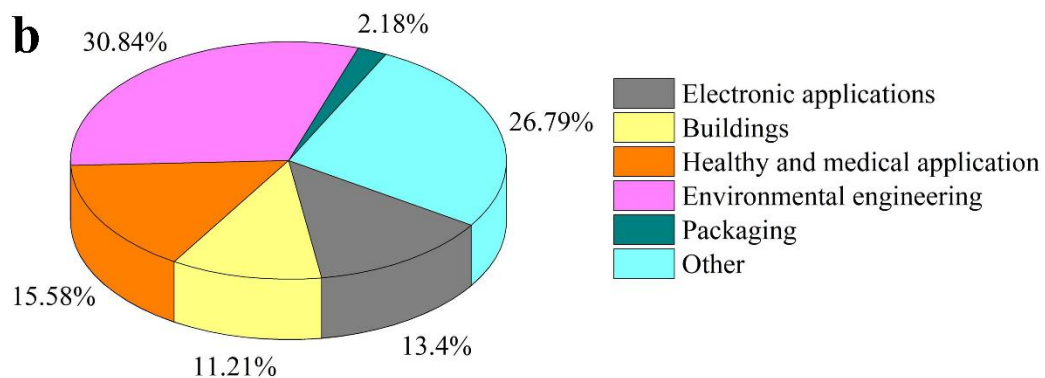
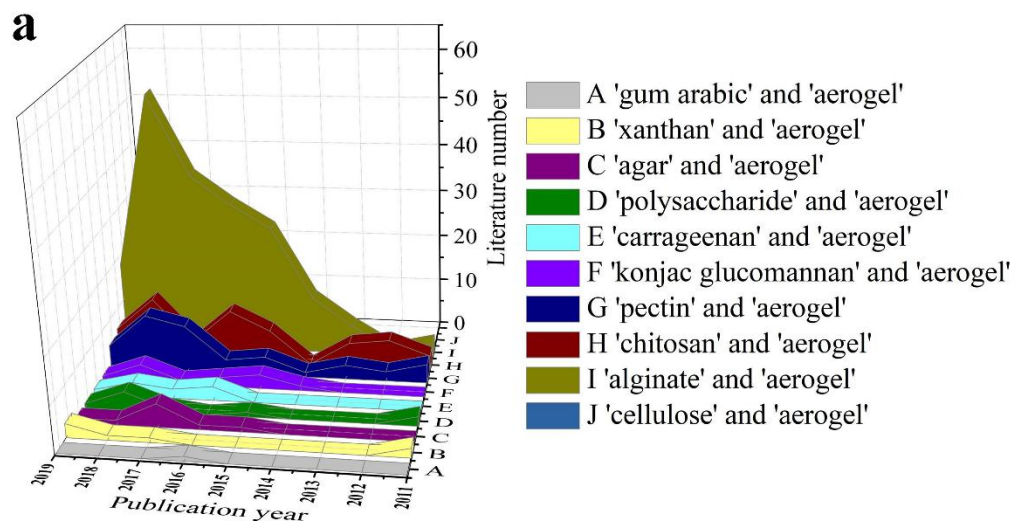
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591 **4. Current research status of polysaccharide-based aerogels**

592 According to an advanced search in ScienceDirect.com, the statistics data of published
593 papers on polysaccharide-based aerogels with respect to the publication year present the
594 research status in recent years. As can be seen, the data were sorted by polysaccharide type,
595 different fields and countries. In this work, the countries of literature were determined
596 according to the first author's first affiliation institution. If there are co-first authors, the first
597 one in the author list will be considered as the first author. **Fig. 4 (a)** shows the popular
598 tendency of various categories of polysaccharide-based aerogels from 2011 to the beginning
599 of 2019. Although aerogel has been invented in 1931, polysaccharide-based aerogels have
600 attracted the attention of researches in recent years for the demand of sustainable
601 development. It can be seen that there is an obvious increase in 2014, and then followed with
602 sustainable growth until now. For the first half of 2019, 36 publications can be found. In

603 addition, another important data can be found that cellulose aerogels occupied the majority of
604 the total number of published papers during the period from 2013 as shown in **Fig. 4 (a)**.
605 Cellulose is one of the most abundant natural polysaccharide which could be derived from
606 cotton, straw and plant. It has been demonstrated to be nontoxic and good-biocompatible in
607 both animal and human, which attracts the attention of researchers. **In addition, the excellent**
608 **chemical and mechanical properties contribute to the wide spectrum use of cellulose.**
609 **Cellulose has been converted into green aerogels and assumed the structure roles in**
610 **polysaccharide-based aerogels with extremely low density and high surface area.** According
611 to different application fields, the literature numbers ratio of polysaccharide-based aerogels
612 are presented in **Fig. 4 (b)**. **Fig. 5** was a statistical comparison of publications on
613 polysaccharide-based aerogels with respect to countries. Polysaccharide-based aerogels was
614 paid a greater attention to by the Chinese researchers and it took a large proportion (49.5%)
615 of the total areas. The major proportion of countries of research institutes distribution is taken
616 by USA, France, Germany and Slovenia, with 6.9%, 5.3%, 4.7% and 3.7%, respectively.
617 Country contribution could put forward the needs and inputs analysis of polysaccharide-
618 based aerogels in the world. These information could provide the researchers with a reference
619 on the tendency.

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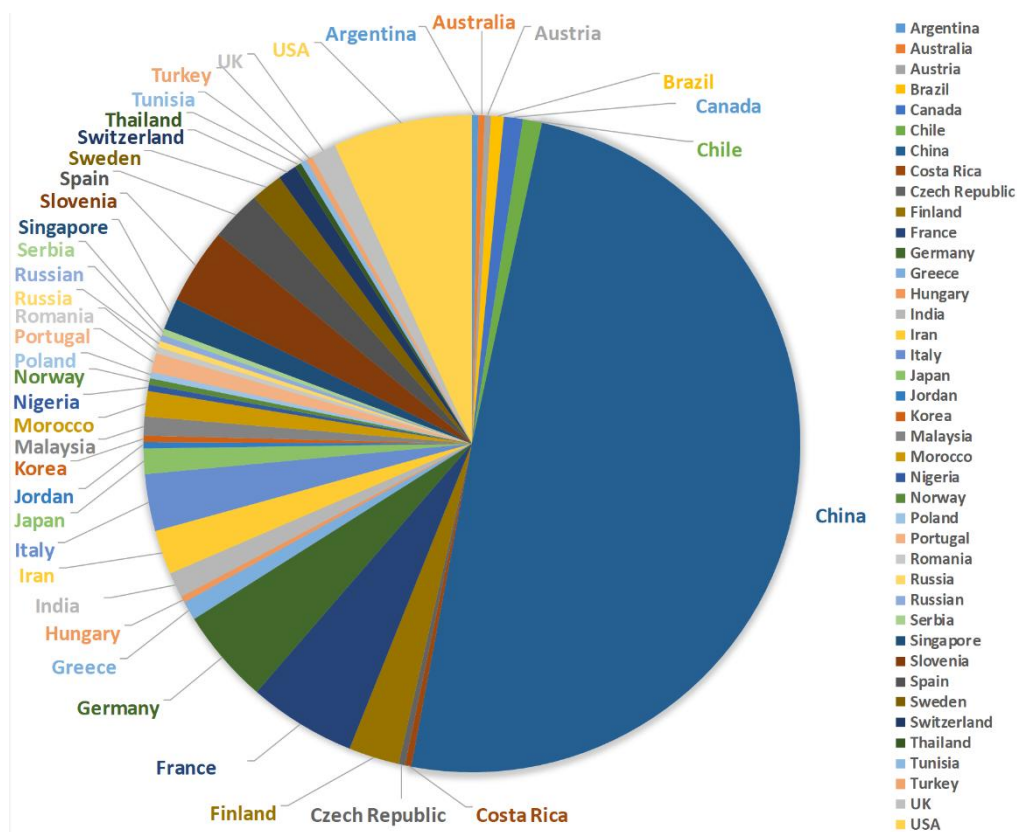
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622 **Fig. 4** Polysaccharide-based aerogel studies according to publication year, polysaccharide

623

type (a) and different fields (b)

624



625

626 **Fig. 5** Polysaccharide-based aerogel studies according to countries of research institutes (total
 627 number of publications: 321)

628

629 **5. Conclusion, challenges and perspectives**

630 Polysaccharide-based aerogels belong to the new generation of porous materials and
 631 have been regarded as the most sustainable aerogel material because of its advantages of
 632 sustainability, low toxicity, biocompatibility and renewability. The procedure include
 633 extraction of raw materials (polysaccharide), modification of raw materials, preparation of
 634 hydrogel and dehydration (supercritical drying and freeze drying method). Polysaccharide-
 635 based aerogels have significant application prospects in fields including environmental
 636 engineering, buildings, medicine, electrochemical components and packagings. The numbers
 637 of published papers with respect to publication years, regions and applications have been
 638 counted and analyzed. The publication number on polysaccharide-based aerogels keeps a
 639 stable growth from 2011 to 2014 and then from 2014 to the beginning of 2019, a significant

640 increase appeared. Regional distribution of those published papers is presented by a pie chart,
641 which shows China is the main research region of polysaccharide-based aerogels.

642 By summarizing the research on polysaccharide-based aerogels in recent years, it can be
643 seen that low-density, high specific surface area polysaccharide-based aerogels are widely
644 used in various fields due to their excellent functions. Optimizing the performance of
645 polysaccharide-based aerogels that meet the needs of the current society will be a hot spot for
646 future research. With the increase of environmental pollution, polysaccharide-based aerogels
647 can also exert their specific advantages, to replace traditional materials for benefiting
648 mankind. However, there is still improvement space for further researches on polysaccharide-
649 based aerogels. Based on the literature above, several recommendations can be put forward
650 which may provide clear guidance for the future development of polysaccharide-based
651 aerogels:

652 *(1) Use of natural agricultural waste as raw materials and improving performance.* Most
653 polysaccharide are combined with some conventional inorganic and organic materials to
654 prepare polysaccharide-based aerogels with the advantages of both natural and synthetic
655 materials. However, we should promote the use of agricultural waste (e.g., straw and leaf) to
656 prepare polysaccharide-based aerogels. The agricultural waste has large output, wide sources,
657 cheap price and specific natural physical structure. Some of this structure could be obtained
658 at micro-scale or even nano-scale, contributing to the performance improvement of
659 polysaccharide-based aerogels. In recent years, the promotion has been reflected in some
660 publications, such as the use of discarded banana peels, straws with the natural network,
661 porous cavity to prepare polysaccharide-based aerogels, although the qualities and
662 performances should be enhanced.

663 *(2) Increase the hydrophobicity.* In practical applications, the use of polysaccharide-based
664 aerogels is far from enough. There is some challenges in developing polysaccharide-based

665 aerogel materials, such as the hydrophobicity. Generally, polysaccharides are hydrophilic
666 materials. The problem from weather, water and microorganism will follow, contributing to
667 destroy and degrade polysaccharide-based aerogels. So researchers need to pay attention to
668 increase the hydrophobicity. In recent years, some chemical methods have been found to
669 increase the hydrophobicity, but most of these methods will do harm to our environment. We
670 need to get a balance between hydrophilic and hydrophobic which could refer to the bionics,
671 such as lotus leaves with specific structure non-polar methyl groups. When the balance
672 between hydrophilic and hydrophobic could be adjusted as wanted, the use of scope and shelf
673 life of aerogels will be expanded.

674 (3) *Production scale expansion.* The preparation is easy to be achieved in the lab, but it is
675 a challenge in industrialization. There is still a problem in preparing large scale supercritical
676 drying equipment and there is a risk to operate for production in large scale. Therefore, in
677 order to achieve the mass production in industry and application in broad fields, it is urgent to
678 find ways to fabricate and optimize equipment as well as adjust the operating parameters to
679 achieve large capacity and continuous production

680 (4) *Product form/shape design.* Polysaccharide-based aerogels have been used in many
681 fields as new functional materials. In order to meet the requirement of the market,
682 polysaccharide-based aerogel products with different size and shape need to be designed and
683 manufactured. The shape of aerogels could be roughly divided into the following categories,
684 block, sheet panel, balls and beads. In the buildings, block aerogels are needed, and it is
685 difficult to prepare directly. When producing large-sized aerogels, it is prone to cracking due
686 to stress concentration. How to prevent cracking will be a challenge in the future. In some
687 certain specific applications, a folded aerogel with high surface area is required, such as an
688 air filter. It is necessary to produce aerogels with a certain degree of softness for folding.
689 Finally, for spherical and bead aerogels, continuous production is a challenge that depends on

690 the design of the production mold and the production line.

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