Quantitative prediction of oral bioavailability of a lipophilic antineoplastic drug bexarotene administered in lipidic formulation using a combined *in vitro* lipolysis/microsomal metabolism approach

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1 ABSTRACT

2 For performance assessment of the lipid-based drug delivery systems (LBDDS), in vitro lipolysis is 3 commonly applied because traditional dissolution tests do not reflect the complicated in vivo micellar 4 formation and solubilisation processes. Much of previous research on in vitro lipolysis have mostly 5 focused on rank-ordering formulations for their predicted performances. In this study, we have 6 incorporated in vitro lipolysis with microsomal stability to quantitatively predict the oral bioavailability of 7 a lipophilic antineoplastic drug bexarotene (BEX) administered in LBDDS. Two types of LBDDS were 8 applied: lipid solution and lipid suspension. The predicted oral bioavailability values (Foral predicted) of 9 BEX from linking in vitro lipolysis with microsomal stability for lipid solution and lipid suspension were 10 $34.2 \pm 1.6\%$ and $36.2 \pm 2.6\%$, respectively, while the *in vivo* oral bioavailability (F_{oral}) of BEX was tested as 31.5 \pm 13.4% and 31.4 \pm 5.2%, respectively. The $F_{oral,predicted}$ corresponded well with the F_{oral} 11 12 for both formulations, demonstrating that the combination of in vitro lipolysis and microsomal stability 13 can quantitatively predict oral bioavailability of BEX. In vivo intestinal lymphatic uptake was also 14 assessed for the formulations and resulted in <1% of the dose, which confirmed that liver microsomal 15 stability was necessary for correct prediction of the bioavailability. 16 17 18 **KEYWORDS** 19 Lipid-based formulation; absorption; solubility; bioavailability; lymphatic transport 20 21 ABBREVIATIONS 22 BCS, biopharmaceutics classification system; BEX, bexarotene; ESI, electrospray ionisation; GI,

23 gastrointestinal; HPLC, high performance liquid chromatography; LBDDS, lipid-based drug delivery

- systems; MRM, multiple reaction monitoring; PEG400, polyethylene glycol 400; SD, standard
- 25 deviation; SEDDS, self-emulsifying drug delivery system.

26

29 INTRODUCTION

30 Modern drug discovery programmes have resulted in the development of increased number of drug 31 candidates with low aqueous solubility¹. It is a general concept that the drug must be solubilised in the 32 gastrointestinal (GI) tract to be able to access the enterocytes for permeation ². Poor aqueous solubility 33 limits the rate of dissolution and consequently the amount of the drug that can be absorbed following 34 oral administration. In order to overcome such situations, a range of formulation approaches has been 35 studied including the use of lipids, surfactants, solid dispersions and fabrication of nanoparticles ³. 36 Among them, the application of lipid-based drug delivery systems (LBDDS), including self-emulsifying 37 drug delivery system (SEDDS), have been successful in increasing the solubility and oral bioavailability 38 as well as reducing the variability of oral absorption ^{2, 4, 5}.

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40 The aim of most LBDDS is to solubilise poorly soluble drugs in the formulation and then maintain the 41 drug in a solution as it is administered into the GI tract². As a result of this solubilisation, the dissolution 42 step of the drug in the GI tract can be avoided and therefore could promote absorption. For these 43 reasons, it is a common practice to assess solubility of the drug in various lipids and surfactants during 44 development of LBDDS ^{3, 6}. It has to be noted however that solubilisation of a drug during formulation 45 processes does not always lead to solubilised drug under physiological conditions in the GI tract ⁷. This 46 is closely related to the complicated processes of LBDDS digestion and mixed micelles formation in the 47 GI tract ^{1,2}. Due to this complexity, in vitro lipolysis or digestion systems are recommended to assess 48 and predict the performance of LBDDS at physiological conditions ⁸⁻¹⁰.

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50 Traditionally, studies of performance assessment of LBDDS by in vitro lipolysis mostly provided rank-51 order of the formulations for further development or achieving certain level of in vitro-in vivo correlations 52 ^{8, 11-15}. Recently, a novel approach of a combined *in vitro* lipolysis with microsomal metabolism was 53 developed in our laboratory by Benito-Gallo et al, which provided an opportunity for quantitative 54 prediction of oral bioavailability of drugs administered in LBDDS 8. However, the concept of in vitro 55 lipolysis/microsomal metabolism link was developed using only two model compounds, and warrants 56 validation with additional compounds. In addition, the pharmacokinetic data used to develop the 57 combined in vitro lipolysis/microsomal metabolism approach was obtained from literature, which was 58 additional limitation of the previous work 8. Therefore, in the current study, we show that in vitro lipolysis

59 linked with microsomal stability can quantitatively predict the oral bioavailability of bexarotene (BEX, 60 structure shown in Figure 1), an antineoplastic compound, when administered orally in LBDDS in rats. 61 In addition, the validation of the predictions was achieved in this work by conducting *in vivo* 62 bioavailability and intestinal lymphatic transport studies. The information on lymphatic transport is 63 important as drugs that have substantial intestinal lymphatic transport avoid liver at the first pass, and 64 therefore hepatic microsomal metabolism element of quantitative prediction could be omitted.

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66 MATERIALS AND METHODS

67 Materials

BEX was obtained from LC Laboratories (Woburn, MA, USA). Linoleic acid was purchased from Acros
Organics (Loughborough, UK). Trizma maleate, MgCl₂, KH₂PO₄, K₂HPO₄, and reduced nicotinamide
adenine dinucleotide phosphate (NADPH), porcine pancreatin powder (8 × USP specifications), sodium
taurocholate (NaTc), NaCl, lecithin, tetrabromo-*o*-cresol and sunflower oil were from Sigma (Gillingham,
UK). Calcium chloride was from Alfa Aesar (Lancashire, UK). Pooled male rat liver microsome was
purchased from Gibco (Paisley, UK). Polyethylene glycol 400 (PEG400) was obtained from Fisher
Scientific (Loughborough, UK). All solvents used were of HPLC grade or higher.

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76 Solubility

77 Aqueous solubility of BEX at different pH was predicted by GastroPlus[™] version 9.6.00015 with built-78 in ADMET Predictor™ v9.0.0.0. Reference solubility at pH 7.0 in water of 50 µM was given as input ¹⁶. 79 Solubility of BEX in various vehicles was measured following a previously reported method with minor 80 modifications ¹⁷. In glass vials, BEX (10 mg) was mixed with 1 mL of PEG400, linoleic acid or sunflower 81 oil. The mixture was stirred magnetically for 72 h at 37 °C and then was filtered using a Costar Spin-X 82 Centrifuge Tube (0.22 µm pore size, Fisher Scientific, Loughborough, UK) at 2400 g for 5 min. The 83 filtrate was collected and subjected for analysis using HPLC-UV. The experiment was conducted in 84 triplicate.

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86 In vitro lipolysis

In vitro lipolysis was performed based on the method that was previously validated and reported ^{8, 18, 19}.
The lipolysis digestion buffer was composed of the following: 50 mM tris maleate; 150 mM NaCl; 5 mM

89 CaCl₂, 5 mM NaTc; and 1.25 mM lecithin. The pH was adjusted to 6.8 prior to the experiment. BEX was 90 formulated using linoleic acid or sunflower oil at 4 mg/mL and was added to the digestion buffer. The 91 lipolysis was initiated by addition of the enzyme solution prepared from pancreatin extract and the pH 92 of the reaction mixture was maintained at 6.8 using a pH-stat titrator (T50 Graphix with DG111-SC pH 93 probe, Mettler Toledo Inc.) and stirred at 37 °C. Following completion of lipolysis, the mixture was 94 subjected to ultracentrifugation at 268,350 g for 90 minutes at 37 °C (SORVALL® TH-641 Rotor, 95 Thermo Fisher Scientific, UK). The lipid, micellar and sediment phases were collected and prepared for 96 analysis using HPLC-UV. After analysis of samples from each phase, the fraction of drug found in each 97 phase. The concentration of BEX in micellar phase was used to calculate the fraction predicted to be 98 absorbed (*F*_{abs,predicted}) using equations reported previously ⁸:

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 $F_{abs,predicted} = [Drug]_{MP} \cdot \frac{40 \ mL}{0.3 \ mL \cdot 4 \ mg/mL}$

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where, [Drug]_{MP} is the drug concentration (mg/mL) found in micellar phase, 40 mL is the volume of *in vitro* lipolysis buffer and 0.3 mL of the 4 mg/mL BEX formulation was used. Experiment was performed
 in triplicate.

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105 Liver microsomal stability

Liver microsomal metabolic stability assay was performed using rat liver microsome following previously reported methods with minor modifications ^{8, 20}. The reaction mixture was composed of the followings: 0.5 mg microsomal protein per mL; 10 mM MgCl₂; 1 mM NADPH; and 84.7 mM potassium phosphate buffer at pH 7.4. BEX was tested at 1 µM and the reaction was initiated with the addition of NADPH. Samples were withdrawn at predetermined time points and reaction was terminated by excessive volume of acetonitrile. Samples were analysed by HPLC-UV and performed in triplicate.

113Half-life $(t_{1/2})$ of BEX was obtained from the semi-log plot of concentration-time profile:114 $t_{1/2} = -\frac{0.693}{k}$ 115where, k is the slope obtained by plotting natural log percentage of BEX versus time. The intrinsic116clearance (CL_{int}) was then obtained by the following equation $^{21, 22}$:117 $CL_{int} = \frac{0.693}{t_{1/2}} \cdot \frac{mL incubation}{mg microsomes} \cdot \frac{mg microsomes}{g liver} \cdot \frac{g liver}{kg body weight}$

118	where, <i>mg microsomes/g liver</i> and <i>g liver/kg body weight</i> values were 44.8 and 40.0, respectively, for
119	rats ²³ . The hepatic clearance (<i>CL</i> _h) was then obtained by utilising parallel-tube model ^{21, 22} :
120	$CL_h = Q \cdot (1 - e^{\left(-\frac{CL_{int}}{Q}\right)})$
121	
122	where, Q is hepatic blood flow rate of 55.2 mL/min/kg for rats ²³ . The fraction that escapes hepatic
123	metabolism (F_h) was then calculated using the following equation ^{21, 22} :
124	$F_h = 1 - \frac{CL_h}{Q}$
125	The F_h obtained from the above equation also represents the fraction that escapes hepatic first-pass
126	effect during oral absorption.
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128	Calculation of predicted oral bioavailability
129	By incorporating <i>in vitro</i> lipolysis and <i>in vitro</i> metabolic stability results, predicted oral bioavailability
130	(Foral, predicted) was calculated using the following equation ⁸ :
131	$F_{oral, predicted} = F_{abs, predicted} \cdot F_h$
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134	Animal experiments
135	Animals
136	Procedures and protocols of all animal experiments in this study were approved by the Animal Care
137	Committee of Sungkyunkwan University (School of Pharmacy) and performed in accordance with
138	National Institutes of Health guidelines (NIH publication No. 86-23, revised 1985). Male Sprague-
139	Dawley rats (8 weeks of age, body weight 238-274 g) were purchased from Samtako Co. (Osan,
140	Gyeonggi-do, South Korea). Rats were kept in clean plastic cages with freely accessible standard rat
141	diet (Samtako Co., Osan, Gyeonggi-do, South Korea) and water. The animals were housed at a
142	temperature of 22 \pm 2 °C with a 12 h light-dark cycle and a relative humidity of 55 \pm 10% and were
143	acclimatised for at least 1 week prior to any procedures.
144	
145	In vivo plasma pharmacokinetics

146 The pharmacokinetics of BEX was characterised in rats after intravenous and oral administrations. Prior 147 to surgery, the animals were anaesthetised by intraperitoneal injection of Zoletil® 50 (Virbac 148 Laboratories, Carros, France) (22.5 mg/kg) and cannulated with a polyethylene tubing (0.58 mm i.d., 149 0.96 mm o.d., Natume, Tokyo, Japan) in the femoral and jugular veins for intravenous administration 150 group or in the jugular vein only for oral administration group. Following the surgery, animals were kept 151 in warm, clean cages for recovery for 24 h. For intravenous administration, BEX dissolved in PEG400 152 was injected into the femoral vein cannula at a dose of 5 mg/kg with injection volume of 1 mL/kg. For 153 oral administration, BEX formulated in linoleic acid or sunflower oil (4 mg in 1 mL for both formulations) 154 was administered by oral gavage at a dose of 10 mg/kg with dosing volume of 2.5 mL/kg. Blood samples 155 (0.1 mL) were collected from the jugular vein cannula at predetermined time points and plasma samples 156 were harvested by centrifugation at 16000 g for 5 min at 4 °C and stored at -20 °C until analysis.

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158 In vivo lymphatic uptake

159 Lymphatic delivery of BEX was characterised in rats after oral administration. Prior to surgery, the 160 animals were given corn oil (1 mL) by oral gavage to facilitate mesenteric lymph duct cannulation. 161 Approximately 2 h later, the rats were anaesthetised by intraperitoneal injection of Zoletil[®] 50 (Virbac 162 Laboratories, Carros, France) (22.5 mg/kg), and the right side of the flank was shaved by electric clipper 163 and sterilised by 70% ethanol solution. The mesenteric lymph duct was exposed by incision of the right 164 abdomen. After punctuation of the duct, a polyethylene tubing (0.58 mm i.d., 0.96 mm o.d., Natume, 165 Tokyo, Japan) was cannulated. The cannula was fixed and adhered with the use of cyanoacrylate glue. 166 After cannulation, the wound was closed by suture and surgical clips. The animals were then kept in 167 warm, clean cages for recovery for 2 h. For oral administration, BEX dissolved in PEG400, linoleic acid 168 or sunflower oil was administered to three groups of rats by oral gavage at a dose of 10 mg/kg with 2.5 169 mL/kg dosing volume. The lymph fluid was continuously collected from the cannula and the collection 170 tube was changed at predetermined intervals. Collected lymph samples were stored at -20 °C until 171 analysis.

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173 Analytical methods for determination of concentration levels

174 Determination of BEX in samples from in vitro experiments

- Samples from *in vitro* experiments were analysed based on a previously reported HPLC-UV method ²⁴
 with minor modifications. Modifications included using flow rate of 0.4 mL/min and the use of hexane (3
 mL) as the extraction solvent. The range of calibration curves was also adjusted to 500 20000 ng/mL.
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179 Determination of BEX in samples from in vivo experiments

An API 2000 mass spectrometer coupled with a Waters 2690 separation module was used for sample
analysis. Separation was achieved on a Kinetex biphenyl column (100 × 2.1 mm, 2.6 µm, Phenomenex,
Torrance, CA, USA). The column oven temperature was 40 °C and the flow rate was 0.25 mL/min. The
total run time was 8 min and the data were processed by analyst version 1.4.0 (AB Sciex, Framingham,
MA, USA).

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The electrospray ionisation (ESI) source was operated in negative mode. The multiple reaction monitoring (MRM) parameters and MS/MS conditions were as follows: m/z 347.1 \rightarrow 303.4 for BEX; m/z422.78.9 for tetrabromo-*o*-cresol (internal standard, IS); curtain gas: 25 psig; collision gas: 5 psig; ion spray voltage: -4500 V; ion source temperature: 400 °C; ion source gas 1: 20 psig; ion source gas 2: 40 psig; declustering potential: -41 V; focusing potential -350 V; entrance potential: -12 V; collision energy: -30 eV; collision cell exit potential: -28 eV.

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Both plasma and lymph samples were prepared by protein precipitation with acetonitrile. Samples (50 μ L) were added with IS solution (100 μ L, 500 ng/mL tetrabromo-*o*-cresol in acetonitrile) and additional acetonitrile of 100 μ L. The mixture was vortex-mixed for 10 sec and then centrifuged for 5 min at 16000 *g*. The supernatant (70 μ L) was then mixed with 130 μ L of water and transferred to a HPLC vial. A portion (15 μ L) of the mixture was injected into the LC-MS/MS.

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200 Statistical analyses

All data were presented as mean \pm SD (standard deviation). Two-tailed unpaired t-test was applied to determine statistical significance and a *p*-value of <0.05 was considered significant. When more than two groups were compared, a one-way ANOVA followed by Tukey's multiple comparisons test was utilised. GraphPad Prism version 7.01 (GraphPad Software, Inc., La Jolla, CA, USA) was used for statistical analysis. Non-compartmental analysis using Phoenix WinNonlin 6.3 software (Pharsight,
 Mountain View, CA, USA) was applied to calculate the pharmacokinetic parameters from plasma
 concentration-time profiles.

- 208
- 209
- 210 **RESULTS**

The predicted pH-dependent aqueous solubility profile of BEX is shown in Figure 1. Although it was predicted to be slightly higher in basic pH conditions, the solubility in overall was predicted to be <0.1 mg/mL. It was in agreement with the fact that BEX is a class II drug of the Biopharmaceutics Classification System (BCS) and therefore BEX would benefit with application of LBDDS ^{16, 25}.

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Solubility assessment results of BEX in linoleic acid and sunflower oil are shown in Figure 2. The solubility of BEX in linoleic acid was 6.2-fold higher than in sunflower oil. It should be noted that the solubility in sunflower oil was <4 mg/mL, and hence the formulation of BEX in sunflower oil used for *in vitro* lipolysis and *in vivo* pharmacokinetic experiments was a lipid suspension. Solubility of BEX in linoleic acid was >4 mg/mL and therefore the formulation tested in the experiment was a clear solution.

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Both formulations of BEX in linoleic acid and sunflower oil were tested for their performance in *in vitro* lipolysis system (Figure 3). Interestingly, both formulations resulted in comparable fractions of the drug found in the micellar phase, although formulation of linoleic acid was a clear solution and that of sunflower oil was a suspension. It showed that the concentration of BEX in the micellar phase is comparable regardless of their solubilised state in the formulation.

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The results of liver microsomal stability of BEX performed using rat liver microsome is shown in Table 1. The parameters of CL_{int} , CL_h and F_h were calculated from the half-life obtained from the stability test and the obtained F_h indicated that BEX would be classified as a moderately extracted compound ²⁶.

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232 *In vivo* plasma pharmacokinetic profiles were determined in rats following intravenous and oral 233 administrations. The profiles are shown in Figure 4 and pharmacokinetic parameters derived from the 234 profiles are shown in Table 2. Although the C_{max} differed between the two formulations following oral administration, the overall exposure, determined by AUC_{inf} , did not differ significantly. Therefore, the oral bioavailability (F_{oral}) was comparable between the two formulations. The elimination half-life was also not significantly different between the formulations.

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Following the method of the previously reported study ⁸, two predicted values were obtained: the fraction predicted to be absorbed ($F_{abs,predicted}$) and the predicted oral bioavailability ($F_{oral,predicted}$). The $F_{oral,predicted}$, which incorporates results of *in vitro* lipolysis and liver microsomal stability, resulted in comparable values to the *in vivo* experimental F_{oral} values (Table 2). It demonstrated that oral bioavailability of BEX achievable by LBDDS can be quantitatively predicted by application of *in vitro* lipolysis linked with microsomal stability.

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The intestinal lymphatic transport of BEX resulting from the formulations was tested with mesenteric lymph duct cannulated rats (Figure 5). For this purpose, a lipid-free vehicle (PEG400) was also tested and it was shown that both formulations did not improve lymphatic uptake of BEX compared with the lipid-free vehicle.

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253 DISCUSSION

254 In vitro lipolysis experiments are commonly utilised in assessment of LBDDS because the performance 255 of LBDDS can be complicated by physiological processes of lipid digestion and therefore simple 256 dissolution tests are often not applicable ^{1, 27}. In general, in the *in vitro* lipolysis studies, the amount of 257 the drug in the micellar fraction is considered to have the most relevance to oral absorption ⁸. This is 258 because the micellar phase consists of mixed micelles with the solubilised drug which represents the 259 fraction readily available for absorption. The lipid fraction contains the undigested lipids and the 260 sediment fraction is what has precipitated during the lipolysis, therefore the drug in these two fractions 261 is not readily available for absorption. Both formulations of linoleic acid and sunflower oil resulted in 262 comparable fraction of BEX in the micellar phase following lipolysis (Figure 3), and therefore were 263 predicted to have comparable fraction absorbed (Fabs, predicted, Table 2). These results indicate that the 264 performance of the two formulations following oral administration would be at similar levels.

The $F_{abs,predicted}$ was then incorporated with F_h values from microsomal stability tests to predict oral bioavailability ($F_{oral,predicted}$), hence reflecting both absorption and hepatic first-pass effect. The $F_{oral,predicted}$ values for the two formulations shown in Table 2 corresponded to the F_{oral} values obtained from *in vivo* pharmacokinetic experiments, which demonstrates that the approach of linking *in vitro* lipolysis with microsomal stability can quantitatively predict the oral bioavailability of BEX following its administration in LBDDS.

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273 The quantitative prediction of oral bioavailability was shown to be successful for two types of LBDDS in 274 this study: lipid suspension (sunflower oil) and lipid solution (linoleic acid) (Table 2). Although sunflower 275 oil was not able to fully solubilise BEX at 4 mg/mL, it interestingly resulted in comparable performance 276 in *in vitro* lipolysis with linoleic acid formulation in which BEX was fully solubilised (Figure 3). Moreover, 277 it was remarkable that the two formulations resulted in comparable in vivo F_{oral} (Table 2), although a 278 suspension would have had an additional dissolution step included in the solubilisation processes of 279 the drug. This highlights the fact that the in vitro lipolysis offers a more biorelevant performance 280 assessment of LBDDS than traditional dissolution and that the in vitro lipolysis/microsomal metabolism 281 link approach can be applied to different types of LBDDS.

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283 Although in vitro lipolysis has been mainly used for digestible lipids, as the experimental system 284 contains lipase enzyme, we here show that it can also be applied to formulations of lipid-digestion 285 product (or indigestible lipid). Linoleic acid used in this study is a free fatty acid which is in fact one of 286 the products of lipid digestion and the applicability of in vitro lipolysis is demonstrated by the Foral, predicted 287 corresponding with the experimental *in vivo Foral* (Table 2). The presence of lipids or digestive products, 288 including free fatty acids, in the GI tract itself can induce release of the cholecystokinin, which stimulates 289 secretion of pancreatic enzymes and bile acids 2, 28. The in vitro lipolysis system mimics these 290 endogenous components and therefore it better mimics the environment of the GI tract. Although 291 indigestible lipids and lipid-digestion products would not benefit from the 'lipolysis' process, the in vitro 292 lipolysis system as a whole provides more biorelevance in assessment of their ability to facilitate mixed 293 micelle formation and hence drug solubilisation.

294

296 It should be noted that BEX has logP of 7.28 (ACD/Labs, Toronto, Canada) and belongs to class II of 297 the BCS ²⁵. Accordingly, the oral bioavailability of BEX would be more dependent on solubility in the GI 298 tract rather than permeability across membranes. Therefore in vitro lipolysis results were sufficient to 299 predict the absorbed fraction without consideration of permeability which was in accordance with 300 previous studies for similar compounds ^{8, 12, 13}.

301

302 The results in Figure 5 show that the intestinal lymphatic uptake did not differ significantly between the 303 two formulations, and in fact not different from a lipid-free vehicle. LBDDS are often employed to 304 enhance intestinal lymphatic delivery of lipophilic drugs for the purpose of increasing the oral 305 bioavailability and/or targeting the intestinal lymphatic system ^{3, 28-30}. It has been previously suggested 306 that it is the inherent physicochemical properties of the drug that determines the association ability of 307 the drug with chylomicrons which eventually governs intestinal lymphatic transport ^{17, 31}. The intestinal 308 lymphatic transport of BEX, with its low chylomicron association reported previously ³², was not affected 309 by LBDDS. It confirms the relevance of application of liver microsomal stability in bioavailability 310 prediction as minimal lymphatic transport would mean that hepatic first-pass effect would be applied to 311 BEX ⁸. When hepatic first-pass effect is applied to the absorbed drug, *in vitro* lipolysis system alone 312 would not be able to predict the oral bioavailability accurately. Therefore, it becomes evident that liver 313 microsomal stability studies needed to be linked with in vitro lipolysis in order to quantitatively predict 314 the oral bioavailability of BEX.

315

In conclusion, we have shown that oral bioavailability of LBDDS can be quantitatively predicted by 316 317 incorporation of *in vitro* lipolysis and microsomal stability. The evaluations and predictions were applied 318 to formulations of a lipid suspension and a lipid solution, which resulted in comparable in vitro and in 319 vivo performance. The predictability of the approach was found to be acceptable for the two different 320 types of LBDDS. In order to make a head-to-head comparison, experimental bioavailability obtained 321 from our own in vivo pharmacokinetic studies was used. Additionally, intestinal lymphatic transport was 322 assessed for the formulations to confirm that microsomal stability results need to be linked with in vitro 323 lipolysis for the oral bioavailability prediction. 324

325 Acknowledgement

- 326 GastroPlus[™] software was provided by Simulations Plus, Inc, Lancaster, California, USA.
- 327 328 **Conflict of interest** 329 The authors declare no conflict of interest. 330 331 332 REFERENCES 333 334 1. Larsen, AT, Sassene, P, Mullertz, A. In vitro lipolysis models as a tool for the characterization of oral lipid and surfactant based drug delivery systems. International journal of 335 336 pharmaceutics 2011. 417(1-2): p. 245-255. 337 2. Porter, CJ, Trevaskis, NL, Charman, WN. Lipids and lipid-based formulations: optimizing the 338 oral delivery of lipophilic drugs. Nat Rev Drug Discov 2007. 6(3): p. 231-248. 339 Kohli, K, Chopra, S, Dhar, D, Arora, S, Khar, RK. Self-emulsifying drug delivery systems: an 3. 340 approach to enhance oral bioavailability. Drug Discov Today 2010. 15(21-22): p. 958-965. Thomas, N, Mullertz, A, Graf, A, Rades, T. Influence of lipid composition and drug load on the 341 4. 342 In Vitro performance of self-nanoemulsifying drug delivery systems. J Pharm Sci 2012. 343 **101**(5): p. 1721-1731. 344 5. Kovarik, JM, Mueller, EA, van Bree, JB, Tetzloff, W,Kutz, K. Reduced inter- and intraindividual 345 variability in cyclosporine pharmacokinetics from a microemulsion formulation. J Pharm Sci 346 1994. 83(3): p. 444-446. 347 Mu, H, Holm, R, Mullertz, A. Lipid-based formulations for oral administration of poorly water-6. 348 soluble drugs. International journal of pharmaceutics 2013. 453(1): p. 215-224. Porter, CJ, Pouton, CW, Cuine, JF, Charman, WN. Enhancing intestinal drug solubilisation 349 7. 350 using lipid-based delivery systems. Advanced drug delivery reviews 2008. 60(6): p. 673-691. 351 8. Benito-Gallo, P, Marlow, M, Zann, V, Scholes, P, Gershkovich, P. Linking in Vitro Lipolysis and 352 Microsomal Metabolism for the Quantitative Prediction of Oral Bioavailability of BCS II Drugs 353 Administered in Lipidic Formulations, Molecular pharmaceutics 2016, **13**(10); p. 3526-3540. 354 O'Driscoll, CM. Lipid-based formulations for intestinal lymphatic delivery. European journal of 9. 355 pharmaceutical sciences : official journal of the European Federation for Pharmaceutical 356 Sciences 2002. 15(5): p. 405-415. 357 Ibrahim, F, Gershkovich, P, Sivak, O, Wasan, EK, Wasan, KM. Assessment of novel oral lipid-10. 358 based formulations of amphotericin B using an in vitro lipolysis model. European journal of pharmaceutical sciences : official journal of the European Federation for Pharmaceutical 359 360 Sciences 2012. 46(5): p. 323-328. Han, SF, Yao, TT, Zhang, XX, Gan, L, Zhu, C, Yu, HZ, Gan, Y. Lipid-based formulations to 361 11. 362 enhance oral bioavailability of the poorly water-soluble drug anethol trithione: effects of lipid 363 composition and formulation. International journal of pharmaceutics 2009. 379(1): p. 18-24. 364 Griffin, BT, Kuentz, M, Vertzoni, M, Kostewicz, ES, Fei, Y, Faisal, W, Stillhart, C, O'Driscoll, 12. 365 CM, Reppas, C,Dressman, JB. Comparison of in vitro tests at various levels of complexity for 366 the prediction of in vivo performance of lipid-based formulations: case studies with fenofibrate. 367 European journal of pharmaceutics and biopharmaceutics : official journal of 368 Arbeitsgemeinschaft fur Pharmazeutische Verfahrenstechnik e.V 2014. 86(3): p. 427-437. 369 Porter, CJ, Kaukonen, AM, Taillardat-Bertschinger, A, Boyd, BJ, O'Connor, JM, Edwards, 13. 370 GA, Charman, WN. Use of in vitro lipid digestion data to explain the in vivo performance of 371 triglyceride-based oral lipid formulations of poorly water-soluble drugs: studies with 372 halofantrine. J Pharm Sci 2004. 93(5): p. 1110-1121. 373 14. Algahtani, S, Alayoubi, A, Nazzal, S, Sylvester, PW, Kaddoumi, A. Enhanced solubility and 374 oral bioavailability of gamma-tocotrienol using a self-emulsifying drug delivery system 375 (SEDDS). Lipids 2014. 49(8): p. 819-829. 376 Larsen, AT, Ohlsson, AG, Polentarutti, B, Barker, RA, Phillips, AR, Abu-Rmaileh, R, 15. 377 Dickinson, PA, Abrahamsson, B, Ostergaard, J,Mullertz, A. Oral bioavailability of cinnarizine 378 in dogs: relation to SNEDDS droplet size, drug solubility and in vitro precipitation. European

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444 445	FIGURE CAPTIONS
446	
447	Figure 1. Chemical structure of bexarotene (A) and pH-dependent solubility predicted by
448	GastroPlus™ (B).
449	
450	Figure 2. Solubility assessment of bexarotene in linoleic acid and sunflower oil (mean \pm SD, n = 3). **,
451	<i>p</i> <0.05.
452	
453	Figure 3. In vitro lipolysis assessment of bexarotene in formulations of linoleic acid (solution) and
454	sunflower oil (suspension). The amount of drug was analysed in lipid, micellar and sediment phases
455	(mean \pm SD, n = 3). N/S, not significant.
456	
457	Figure 4. Plasma concentration-time profiles of BEX following intravenous administration at 5 mg/kg
458	(in PEG400) and oral administration at 10 mg/kg (in linoleic acid or sunflower oil) in rats (mean \pm SD, n
459	= 5).
460	
461	Figure 5. Cumulative intestinal lymphatic uptake of BEX from different formulations in 24 h following
462	oral administration in mesenteric lymph duct cannulated rats (mean \pm SD, n = 3). N/S, not significant.
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