

1 **Probing adhesion between nanoscale cellulose fibres using AFM**
2 **lateral force spectroscopy: the effect of hemicelluloses on hydrogen**
3 **bonding**
4

5 Grace K. Dolan^{1,2}, Ben Cartwright², Mauricio R. Bonilla^{1,2‡}, Michael J. Gidley³,
6 Jason R. Stokes^{1,2}, Gleb E. Yakubov^{1,2**}

7 ¹Australian Research Council Centre of Excellence in Plant Cell Walls, The
8 University of Queensland, Brisbane, QLD 4072, Australia

9 ²School of Chemical Engineering, The University of Queensland, Brisbane, QLD
10 4072, Australia

11 ³Centre for Nutrition and Food Sciences, Queensland Alliance for Agriculture
12 and Food Innovation, The University of Queensland, Brisbane, QLD 4072,
13 Australia

14
15
16 * Corresponding author's e-mail address: gleb.yakubov@uq.edu.au

17 Current address:

18 ‡ IKERBASQUE, Basque Foundation of Science, 48011 Bilbao, Spain

19 ✕ Division of Food Sciences, School of Biosciences, University of Nottingham,
20 Sutton Bonington Campus, Loughborough LE12 5RD, United Kingdom

27 **Abstract**

28

29 Inter-fibre adhesion is a key contributing factor to the mechanical response and
30 functionality of cellulose-based biomaterials. 'Dip-and-Drag' lateral force atomic force
31 microscopy technique is used here to evaluate the influence of arabinoxylan and xyloglucan
32 on interactions between nanoscale cellulose fibres within a hydrated network of bacterial
33 cellulose. A cohesive zone model of the detachment event between two nano-fibres is used
34 to interpret the experimental data and evaluate inter-fibre adhesion energy. The presence
35 of xyloglucan or arabinoxylan is found to increase the adhesive energy by a factor of 4.3 and
36 1.3, respectively, which is consistent with these two hemicellulose polysaccharides having
37 different specificity of hydrogen bonding with cellulose. Importantly, xyloglucan's ability to
38 strengthen adhesion between cellulose nano-fibres supports emergent models of the
39 primary plant cell walls (Park & Cosgrove, 2012b), which suggest that xyloglucan chains
40 confined within cellulose-cellulose junctions play a key role in cell wall's mechanical
41 response.

42

43

ACCEPTED MANUSCRIPT

44 1. Introduction

45 The remarkable combination of lightweight structure, load bearing capacity, and
46 mechanical toughness of cellulose-based materials explains their ubiquitous utilisation in
47 nature as a key structural component of the cell walls of plants and algae. The same set of
48 physical properties alongside the inherent biocompatibility of cellulose-based materials
49 make them an attractive and extremely versatile option for developing hydrogel materials
50 and bio-mimetic systems for medical (de Oliveira Barud et al., 2016; Lv et al., 2016),
51 pharmaceutical (Yang & Li, 2018) and food applications (Shi, Zhang, Phillips & Yang, 2014).
52 Recent advances in cellulose-based biomaterials have been stimulated by new insights
53 gained from analysing the structure and mechanical properties of plant cell walls, which
54 provided a deeper knowledge of cellulose fibre assembly and the role of non-cellulosic
55 polymers in modulating mechanics of fibre networks.

56 Plant cell walls (PCW) exhibit a fine tuning of molecular and colloidal interactions
57 between cellulose, hemicellulose polysaccharides and lignin that underpin material
58 properties. A special class of PCWs is primary cell walls in which cell growth is permitted;
59 these walls are highly deformable and typically contain no lignin. Within the primary PCW
60 fibre network, cellulose is the main load-bearing component and hemicelluloses act as a
61 water holding matrix (Dolan, Yakubov & Stokes, 2018). In addition, hemicelluloses play the
62 role of cellulose deposition 'managers' influencing fibre orientation and association, and are
63 responsible for tuning the microstructure of the cellulose sub-network (Johnson, Gidley,
64 Bacic & Doblin, 2018). The strength of adhesion between cellulose fibres and between
65 cellulose and the surrounding polymer matrix is a key determining factor of the network
66 mechanics. Despite this pivotal importance of inter-fibre links, no direct measurements of
67 the adhesive forces between nanoscale cellulose fibres have yet been reported.
68 Furthermore, there is little known about the mechanistic details of the role of
69 hemicelluloses in the structure and energy of adhesive contacts between cellulose fibres.
70 Bridging this knowledge gap has fundamental importance for understanding the structure
71 and mechanics of PCWs that underpin key processes controlling cell growth and
72 morphogenesis (Cosgrove, 2014). In addition, the ability to manipulate adhesion between
73 nano-fibres is instrumental for enabling biomimetic engineering of fibre-based networks
74 (Chen et al., 2017; Lopez-Sanchez et al., 2017).

75 The properties of fibre-fibre contacts in PCWs arise from hydrogen bonding and van-
76 der-Waals interactions between cellulose microfibrils as well as between hemicellulose
77 polysaccharides and the surface layer of cellulose microfibrils (Cosgrove, 2014; Park &
78 Cosgrove, 2012b; Zhang, Zheng & Cosgrove, 2016). The surface of plant or bacterial cellulose
79 microfibrils is described as having a paracrystalline structure that forms a shell around the
80 crystalline domain in the core of the fibril (Fernandes et al., 2011; Kulasinski, Keten,
81 Churakov, Derome & Carmeliet, 2014). Such a hierarchical core-shell structure has been
82 corroborated based on small angle scattering techniques, XRD, and SEM (Martinez-Sanz,
83 Gidley & Gilbert, 2015). The paracrystalline state has intermediate mechanical properties

84 between crystalline (high modulus) and amorphous (low modulus) phases. The partially
85 ordered structure of the paracrystalline surface layer is thought to permit an association
86 between the crystalline cellulose core and hemicellulose in the cell wall (Kulasinski, Keten,
87 Churakov, Derome & Carmeliet, 2014). This model of architecture and assembly of cellulose
88 networks is largely based on direct visualisation experiments (Kafle et al., 2014; Zhang,
89 Mahgsoudy-Louyeh, Tittmann & Cosgrove, 2014), tensile mechanical testing on native
90 and/or enzyme treated macroscopic substrates (Gu & Catchmark, 2014; Park & Cosgrove,
91 2012a; Whitney, Gothard, Mitchell & Gidley, 1999), as well as *in silico* modelling (Oehme,
92 Doblin, Wagner, Bacic, Downton & Gidley, 2015; Oehme, Downton, Doblin, Wagner, Gidley
93 & Bacic, 2015).

94 The most abundant primary cell wall hemicelluloses across plant species are
95 xyloglucan (XG) and arabinoxylan (AX). XG has a cellulosic backbone extensively decorated
96 with carbohydrate sidechains, and binds to the cellulose surface predominantly due to
97 hydrogen bonding (Finkenstadt, Hendrixson & Millane, 1995; Hanus & Mazeau, 2006;
98 Keegstra, Talmadge, Bauer & Albershe.P, 1973; Whitney, Brigham, Darke, Reid & Gidley,
99 1995; Zykwiniska, Ralet, Garnier & Thibault, 2005). More recently, Park and Cosgrove
100 (2012b) established that XG-cellulose interaction may be more complex, and involve
101 polymer entanglement between XG and amorphous cellulose chains on the fibril surface
102 (Park & Cosgrove, 2012b; Zhao & Kwon, 2011). In addition, a number of other mechanisms
103 have been proposed for XG-cellulose interactions, including: physical entrapment of XG
104 molecules inside the cellulose microfibril during synthesis (Baba, Sone, Misaki & Hayashi,
105 1994; Park & Cosgrove, 2012b); covalent bonding of cellulose with XG via a
106 transglycosylation reaction (Hrmova, Farkas, Lahnstein & Fincher, 2007); and lateral non-
107 covalent bonding by a single XG layer mediating adhesion between adjacent microfibrils
108 (Park & Cosgrove, 2012b). In contrast, AX is suggested to form non-specific associations
109 between cellulose fibres (Martinez-Sanz, Mikkelsen, Flanagan, Gidley & Gilbert, 2017;
110 Mikkelsen, Flanagan, Wilson, Bacic & Gidley, 2015; Mikkelsen & Gidley, 2011). This is
111 consistent with a xylan backbone that is less structurally compatible with cellulose than XG.
112 *In vitro* cellulose binding experiments on the walls of barley aleurone cells (containing 85%
113 arabinoxylan) suggest non-covalent bonds between the AX chains themselves and with
114 cellulose fibres (McNeil, Albersheim, Taiz & Jones, 1975).

115 Currently, the most reliable information regarding inter-fibre adhesion is inferred
116 from the analysis of macroscopic mechanical properties of cellulose networks. The
117 mechanical properties of bacterial cellulose (BC) and composite hydrogels (with AX and XG)
118 have been probed using small amplitude oscillatory shear (SAOS) rheology tests and large
119 deformation uniaxial tensile testing (Whitney, Gothard, Mitchell & Gidley, 1999), and equi-
120 biaxial tension (Chanliaud, Burrows, Jeronimidis & Gidley, 2002). In addition, the
121 poroviscoelasticity of cellulose composite gels has been probed using a combined
122 compression-SAOS test procedure (Lopez-Sanchez et al., 2017; Lopez-Sanchez et al., 2016;
123 Lopez-Sanchez, Rincon, Wang, Brulhart, Stokes & Gidley, 2014). From these mechanical

124 tests, the modulus of cellulose hydrogels and cellulose composites are measured to be in
125 the range from 0.1 to 1 MPa (Chanliaud, Burrows, Jeronimidis & Gidley, 2002; Lopez-
126 Sanchez, Rincon, Wang, Brulhart, Stokes & Gidley, 2014; Whitney, Gothard, Mitchell &
127 Gidley, 1999). The mechanical properties of fibre networks are, however, vastly different to
128 individual cellulose fibres; the Young's modulus evaluated using an AFM-based three-point
129 bending test of a suspended BC fibre was estimated to be of the order of 100 GPa (Guhados,
130 Wan & Hutter, 2005). From these multi-scale measurements, and based on fibre network
131 models, it is implicit that the mechanical properties of cellulose-based composites are
132 largely driven by interactions between cellulose fibres and matrix polymers that control the
133 fibre deposition and orientation (Bonilla, Lopez-Sanchez, Gidley & Stokes, 2016; Gartaula et
134 al., 2018).

135 The surface forces between model cellulose surfaces and cellulose fibre aggregates
136 have been studied previously using AFM. For example, AFM imaging of onion epidermis
137 shows that the cellulose microfibrils come into close proximity with one another (Zhang,
138 Mahgoudy-Louyeh, Tittmann & Cosgrove, 2014). However, due to inter-fibre separations
139 being of the order of the width of a molecule, deducing the nature of interaction between
140 cellulose fibres based on microscopy data alone presents a significant challenge. Thus, AFM-
141 based force spectroscopy has been utilised for direct measurement of the friction and
142 adhesion forces between model cellulose surfaces including pulp fibres (cellulose fibre
143 aggregates $\sim 10\mu\text{m}$) (Andersson & Rasmuson, 1997; Huang, Li & Kulachenko, 2009), spherical
144 cellulose particles (Carambassis & Rutland, 1999; Notley, Eriksson, Wagberg, Beck & Gray,
145 2006; Stiernstedt, Brumer, Zhou, Teeri & Rutland, 2006), and cellulose thin films
146 (Nigmatullin, Lovitt, Wright, Linder, Nakari-Setala & Gama, 2004; Notley, Eriksson, Wagberg,
147 Beck & Gray, 2006; Stiernstedt, Nordgren, Wagberg, Brumer, Gray & Rutland, 2006;
148 Zauscher & Klingenberg, 2001). Despite these advances, our knowledge of cellulose fibre
149 friction and adhesion is confined to large aggregates of cellulose fibres which are not
150 representative of interactions between individual cellulose fibres (and nano-scale fibre
151 bundles) that are typically found in primary plant cell walls and BC hydrogels (diameter $\sim 5 -$
152 100 nm) (Martinez-Sanz, Gidley & Gilbert, 2016; Martinez-Sanz, Lopez-Sanchez, Gidley &
153 Gilbert, 2015).

154 In this work we aim to probe the interactive forces between nanoscale cellulose
155 fibres and explore the effect of non-cellulosic components (arabinoxylan and xyloglucan) on
156 inter-fibre adhesion (Dolan, 2017). To enable such nano-scale characterisation, we adapted
157 and further advanced our recently developed dip-and-drag lateral force spectroscopy (DnD-
158 LFS) technique (Dolan et al., 2016), which uses an AFM cantilever tip to pull fibres out of a
159 network and measure forces associated with detachment events at fibre contacts. Building
160 on previous developments (Lopez-Sanchez, Cersosimo, Wang, Flanagan, Stokes & Gidley,
161 2015; Martinez-Sanz, Mikkelsen, Flanagan, Gidley & Gilbert, 2017; Whitney, Gothard,
162 Mitchell & Gidley, 1999), BC networks are used as a model system and are self-assembled to
163 give a random distribution of fibre orientations and contact configurations. Whilst BC's

164 network density and fibre alignment may differ from other types of cellulose networks such
165 as PCWs, we expect that the physical nature of interactions between cellulose fibres and
166 hemicelluloses probed using DND-LFS technique can uncover general mechanisms that
167 underpin the impact of adhesive forces on the mechanical properties of cellulose network
168 assemblies including PCWs.

169 **2. Experimental Section**

170 **2.1. Cellulose micro-gel preparation**

171 The method for producing pure BC networks and composites involves fermenting
172 *Gluconacetobacter xylinus* in Hestin Schramm (HS) liquid medium followed from Mikkelsen
173 and Gidley (2011). A frozen strain of *Gluconacetobacter xylinus* (ATCC 53524 American Type
174 Culture Collection, Manassas, VA) stored at -80°C is revived by incubating on HS agar
175 medium at 30°C for 48 hours. The resulting bacterial colonies are subsequently transferred
176 to liquid HS medium, pH 5 (adjusted with 0.1M HCL), with 50 % (w/v) glucose solution to be
177 incubated under static conditions for a further 48 hours. The cellulose matrix that forms on
178 the surface of the medium contains trapped bacteria and an orbital platform shaker (KS 260
179 IKA-Werke, Staufen, Germany) is used at 350rpm for 5 min to dislodge them into the liquid
180 medium that is subsequently used as a primary inoculum.

181 To produce cellulose-xyloglucan (CXG) and cellulose-arabinoxylan composites, a 1%
182 solution of xyloglucan (tamarind xyloglucan, Lot 100402, Megazyme, Bray, Ireland) or
183 arabinoxylan (medium viscosity wheat arabinoxylan, Lot 40302a, Megazyme, Bray, Ireland)
184 in deionised water was mixed under sterile conditions with double concentrated HS medium
185 (1:1) before inoculation. The concentration of hemicelluloses was 0.5% w/v as established in
186 the previous work (Lopez-Sanchez, Cersosimo, Wang, Flanagan, Stokes & Gidley, 2015;
187 Martinez-Sanz, Mikkelsen, Flanagan, Gidley & Gilbert, 2017; Mikkelsen, Flanagan, Wilson,
188 Bacic & Gidley, 2015; Whitney, Gothard, Mitchell & Gidley, 1999).

189 Micro-gel disks are grown within the confined geometries of a polydimethylsiloxane
190 (PDMS) mould microarray of 50 micron cylindrical wells as shown in Figure 1A (Yakubov et
191 al., 2016). Primary inoculum (with or without hemicelluloses) is pipetted onto the surface of
192 the plasma treated (hydrophilic) PDMS microarray to enable inoculum to spread and
193 bacteria to sediment inside the individual wells. The surface of the microarray is blotted to
194 remove excess liquid medium allowing micro-gels to grow as a thin layer on the surface of
195 the confined micro-wells. The micro-gels are harvested after 48 hours incubation under
196 static conditions by washing the surface of the microarray with ice cold water. The
197 assessment of composition was based on the contents of individual sugars analysed using a
198 GC-MS technique and a high polarity BPX70 column (Thermo Fisher Scientific, Australia) as
199 reported previously (Lopez-Sanchez, Cersosimo, Wang, Flanagan, Stokes & Gidley, 2015).
200 The estimated content of XG and AX in the corresponding composites was ~30 wt% and ~50
201 wt%, respectively.

202 Upon harvesting, the microarray with micro-gels is placed face down onto a plasma-
203 treated glass substrate and the PDMS mould is peeled off after approximately 1 hour,
204 leaving the micro-gels deposited on the glass surface. In a JPK Nanowizard II AFM mounted
205 on an inverted optical microscope (JPK Instruments, Germany) using a cantilever and a 5-
206 minute curing epoxy resin (UHU GmbH & Co. KG, Germany) (equal parts base and curing
207 agent), the micro-gels are glued to the surface at two opposite edges of the gel. Once glued,
208 the micro-gels were washed with water (resistivity 18.2 M Ω ·cm, Sartorius) to remove any
209 weakly bound polymers. While in a wetted state, the substrate with the attached micro-gels
210 was mounted on an AFM stage, and water was added by pipetting ~ 1 mL around the glass
211 cantilever holder.

212 **2.2. Imaging and Lateral Force Microscopy using manipulation control**

213 High resolution images for characterisation of the cellulose network were obtained
214 from a Cypher AFM (Asylum Research, Oxford Instruments, CA) with NSC/CSC Si tips (R ~ 10
215 nm) from Mikromasch (Nano World AG, Germany).

216 The lateral force measurements were performed using the JPK Nanowizard II AFM
217 mounted on an inverted optical microscope (JPK Instruments, Germany) and equipped with
218 a CellHesion[®] module. The AFM was loaded with a stiff cantilever (HQ:NSC35/Cr-Au BS,
219 Cantilever A) from Mikromasch (Nano World AG, Germany). First, the hydrogels were
220 imaged in intermittent contact mode in air. The imaging is performed at a scan rate of 2 Hz
221 for a 60 x 60 μ m scan size with 1024 x 1024 pixels. The set point and drive amplitudes are
222 around 1 V and the drive frequency is around 200 kHz. Using the same cantilever, lateral
223 force measurements are taken with a set point vertical deflection of 3V and the cantilever
224 travel speed of 0.3 μ m/s. Using manipulation control in contact mode, a cantilever path is
225 traced over the image that was collected. A cantilever of high stiffness is used so that a high
226 lateral force can be applied for separating fibre contact points. In order to hook onto the
227 loose fibre loops around the edge of the micropellicle, the cantilever is engaged with the
228 substrate several microns outside of the identified edge and dragged under fixed set point
229 away from the micropellicle. Then the cantilever is lifted (disengaged) from the surface and
230 moved (without touching the substrate) to the starting point of the subsequent trace which
231 is incrementally closer to the edge of the micropellicle. This “dip-and drag” procedure is
232 repeated several times until the first peaks in the lateral deflection curve are observed.

233 In order to ensure the tip is always in contact with the substrate, the normal load is
234 set at c.a. 300nN. Such a high value of normal load ensured that the friction baseline,
235 between tip and substrate remains constant so that changes in the lateral deflection can be
236 confidently attributed to the detachment at the fibre contact points. The cantilever height is
237 monitored to ensure that there is no significant change which would indicate the cantilever
238 is lifting off the substrate and moving over fibres in the network, or otherwise indicating
239 surface topography. The lateral deflection data is then recorded as a profile of lateral force
240 versus cantilever travel distance.

241 The vertical spring constant is determined using the built-in heterodyne calibration
242 procedure on the JPK AFM and the vertical cantilever sensitivity is measured from the slope
243 of a vertical force-distance curve during retraction of the cantilever from a glass substrate.
244 For lateral calibration of the cantilevers the Torsional Sader Method (Green, Lioe, Cleveland,
245 Proksch, Mulvaney & Sader, 2004) is used to find the torsional spring constant, and the
246 lateral sensitivity is calculated using a non-contact calibration procedure (Wagner, Cheng &
247 Vezenov, 2011). For a few cantilevers the reference cantilever method was applied
248 (Yakubov, Macakova, Wilson, Windust & Stokes, 2015) and deviations did not exceed ~30%.

249 **3 Development of Dip-and-Drag Lateral Force Spectroscopy (DnD-LFS)** 250 **Technique for Probing Adhesive Contacts between Cellulose Fibres**

251 **3.1. Microstructure and DnD-LFS on BC hydrogels**

252 The structure of cellulose fibres synthesised by *Gluconacetobacter xylinus* is
253 hierarchical. First, the synthesised cellulose chains are extruded out of the pores in the
254 bacteria's plasma membrane; these cellulose chains then assemble into microfibrils with a
255 diameter of ca. 2-4 nm (Iguchi, Yamanaka et al. 2000). Subsequently, microfibrils aggregate
256 into ribbon-shaped bundles with dimensions of the order of tens of nanometres. *G. xylinus*
257 is used to produce sub-micrometre thin disk-shaped micropellicles of cellulose as shown in
258 Figure 1A, which are utilised for DnD-LFS measurements. The vertical dimension of the
259 fabricated micropellicles is smaller than the height of the AFM tip, which enables the tip to
260 penetrate through the network and form a hard-wall contact with the glass substrate
261 underneath. This hard-wall contact gives a baseline force during the DnD-LFS experiments.
262 The morphologies of BC ribbons and fibre contacts are shown in Figure 1B and 1C. The
263 cross-sectional analysis of the ribbon-shaped microfibril bundle (Figure 1C) is presented in
264 Supplementary Figure S1; the estimated width of microfibrils is ~5 nm and the average
265 width of the bundle is $D_B = 48 \pm 20$ nm (calculated using a MATLAB-based image analysis
266 package), which suggests that each bundle is an assembly of ca. 5 – 20 elementary fibrils.
267 These dimensions and morphology are in broad agreement with observations on PCWs
268 derived from onion (*Allium cepa*) epidermis by Zhang et al. (Zhang, Mahgsoudy-Louyeh,
269 Tittmann & Cosgrove, 2014) and Kafle et al. (Kafle et al., 2014). They are also consistent
270 with observations by Martinez-Sanz et al. (Martinez-Sanz, Gidley & Gilbert, 2016) that
271 indicate that microfibril dimensions are very similar between bacteria and plants' primary
272 walls, but bacterial microfibrils exhibit much greater degree of association.

273 The DnD-LFS technique, originally developed to probe adhesion between
274 electrospun fibres (Dolan et al., 2016), has been advanced to make it applicable for probing
275 inter-fibre adhesion in the BC systems. First, we have performed *in-situ* imaging of BC
276 hydrogels and identify protruding fibre loops around the edge of the micropellicle. Then the
277 AFM tip was positioned in the open space inside the loop and dragged away from the
278 pellicle's edge, thus pulling the fibres away from the network, as depicted by the arrow in

279 Figure 2A. The recorded lateral force-distance curves, an example of which is shown in
280 Figure 2B, feature force peaks that consistently rise above the baseline. Following the
281 methods established in our previous work (Dolan et al., 2016), the observed sharp increase
282 in force (above the baseline) is attributed to the AFM tip engaging with a cellulose fibre and
283 dragging it until the latter is in tension^a. This is followed by a detachment event at a fibre
284 contact point (Dolan et al., 2016), when the fibre being pulled by the AFM tip is no longer in
285 tension, which results in the cantilever deflection signal returning back to the baseline. For
286 very low density networks, the friction force baseline (flat baseline) is anticipated to reflect
287 the friction force between the glass substrate and the AFM tip. For dense systems, it is
288 anticipated that the baseline force is also a function of the network mechanics and thus
289 increases steadily with lateral distance. To make DnD-LFS technique suitable for BC, we have
290 developed a signal processing algorithm and implemented it in MATLAB (see Supplementary
291 Information for detailed description of the method). The algorithm identifies the cantilever
292 deflection peaks directly from the experimental lateral force-distance spectra, and
293 parameters such as the peak height, h , and the initial linear slope, s , are evaluated. The
294 initial linear slope is determined by a linear fit of the ascending part of the force-distance
295 curve prior to each peak as illustrated in Figure 2B. By analysing multiple force-distance
296 curves recorded on at least 10 different micropellicles, the ensemble data is collected and
297 used to construct the resulting distributions of parameters h and s .

298

299

300

301

302

303

304

305

306

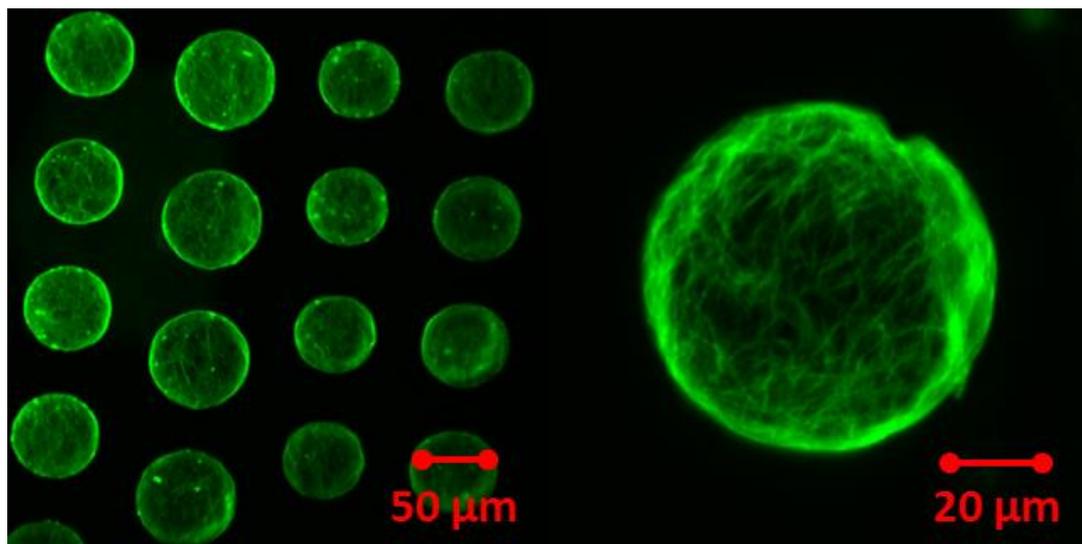
307

308

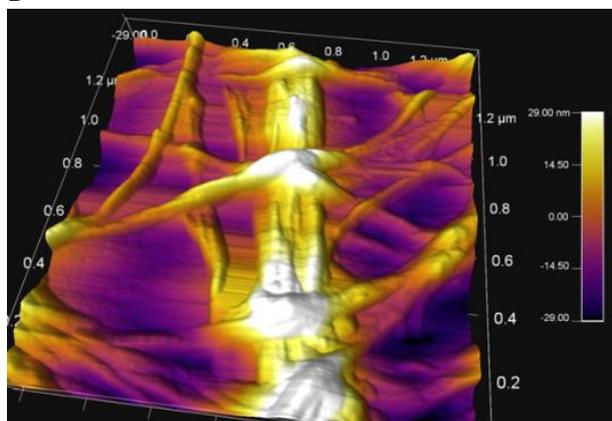
309

^a There is a chance that the cantilever engages several fibres at once. This scenario, however, accounts only for the second order correction to the measured pull-off forces as elaborated in (Dolan et al., 2016).

A



B



C

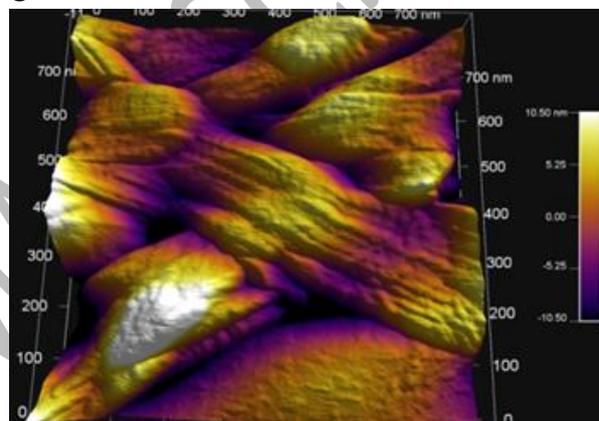


Figure 1. (A) Confocal scanning laser microscopy of BC pellicles grown inside an array of PDMS micro-wells. (B) AFM image of an air-dried cellulose network showing overall architecture. (C) Close-up AFM image of critical point dried cellulose network showing the ribbon structure of individual cellulose fibres and contact points. For (B) and (C) the colour scale on the left hand side is the vertical dimension of the topography in nm.

310

311

312

313

314

315

316

317

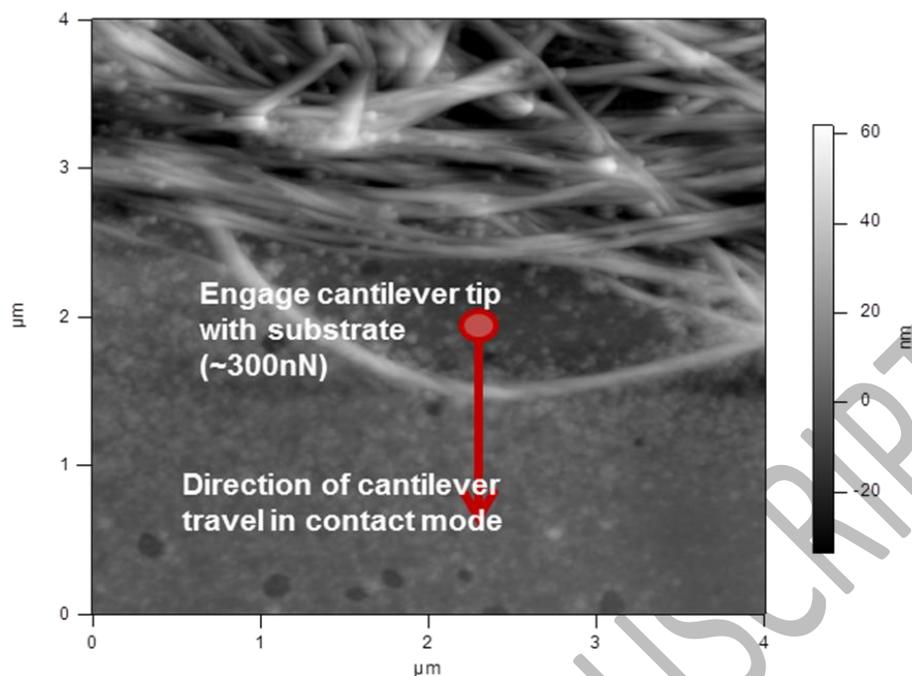
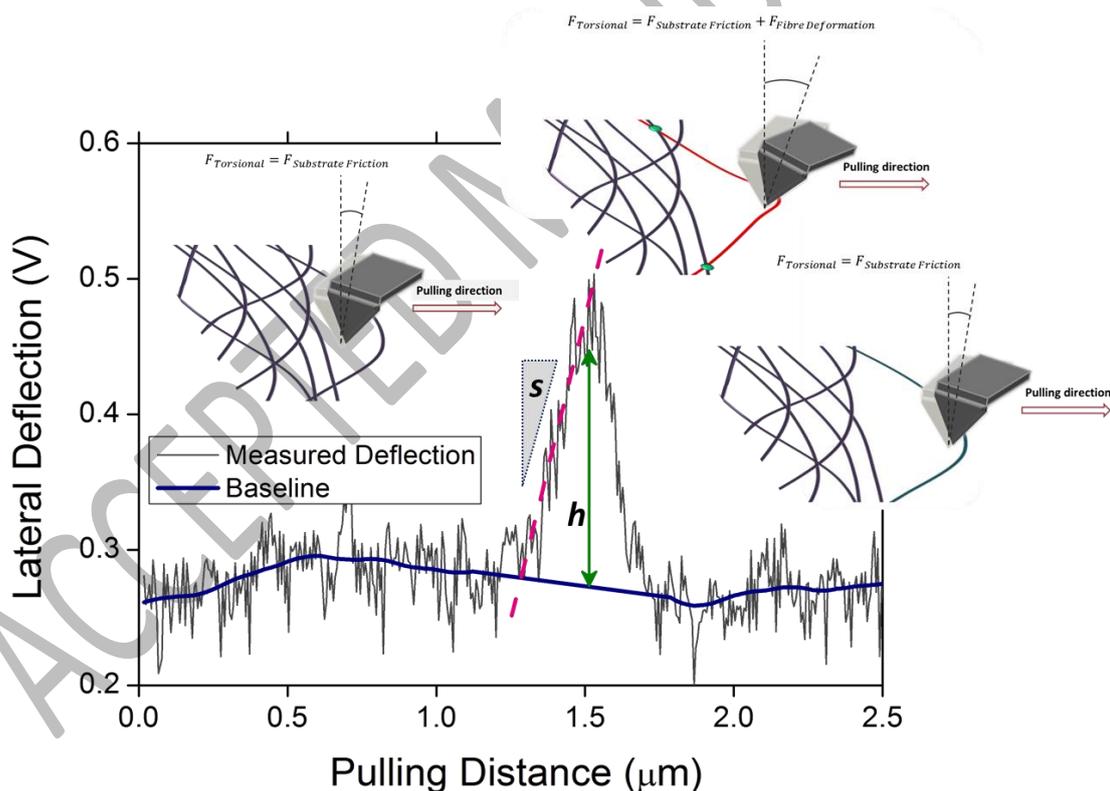
A**B**

Figure 2. (A) AFM image of the edge of cellulose network showing a loose fibre loop that is pulled with the AFM tip. The arrow represents the desired path of the AFM tip, where it engages with the glass substrate at a vertical force of 300 nN and is then dragged outward from the network to bring the fibre into tension and drive a fibre detachment event. (B) Lateral force-distance curve showing a typical peak that is representative of a detachment event at a fibre contact point.

3.2. Simulating fibre-fibre detachment events

To assist in interpreting DnD-LFS results, a force balance across a section of a hypothetical network during a pulling experiment is considered, as illustrated in Figure 3. In order for a detachment event to occur, the force applied directly at a contact must be greater than the adhesive force between fibres. The AFM tip applies a force directly to the fibre that it is in contact with, and this force is divided between several fibres as one moves further into the network. For example, the 7 fibres at the bottom of the diagram experience approximately a seventh of the pulling force applied to the single fibre at the top system boundary. Thus, if the adhesive forces at all fibre contacts are from the same distribution, fibre detachment is most likely to occur at the first contact (see the circled contact in Figure 3) because it experiences the largest direct pulling force. In Figure 3, the pull-off force at the circled contact is assumed to be equal to the pulling force measured by the AFM tip at the point of detachment.

In order to simulate the scenario portrayed in Figure 3A, a simplified model is implemented in Comsol™ Multiphysics using the beam mechanics interface. The model setup is depicted in Figure 3B. Contacts 1 and 2 in Figure 3B are assumed to be fixed in the simulation. The cross-section of the fibrils is assumed to be rectangular (30 nm width × 15 nm height) and the fibril modulus is taken as 78 GPa (Guhados, Wan & Hutter, 2005). The contact is modelled as a collection of ten springs separated from each other by 1 nm; each spring has an equilibrium length, δ . The mechanics of the contact is set to follow a simplified cohesive zone model (CZM) structure (Park & Paulino, 2011), with the contact strength (or equivalently the modulus), K , following eq 1.

$$K = K_0 H(\varepsilon_c - \varepsilon) + K_0 e^{-\alpha(\varepsilon - \varepsilon_c)} H(\varepsilon - \varepsilon_c) \quad (1)$$

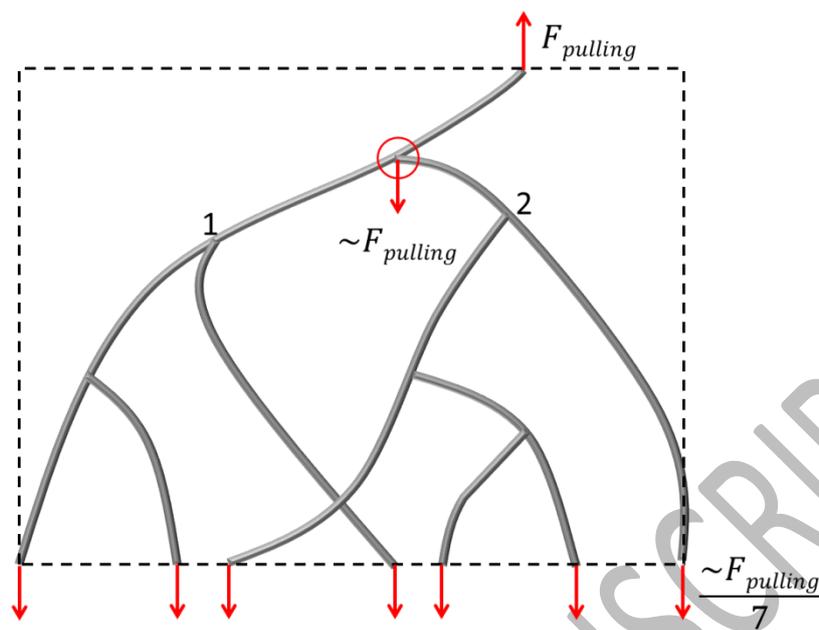
K_0 is the contact strength of unstretched springs, ε is contact strain, ε_c is the critical contact strain, and $H(x)$ is the Heaviside function which takes the value of zero for $x < 0$ and unity for $x \geq 0$. Hence, the contact springs weaken exponentially when $\varepsilon > \varepsilon_c$. Since we examine the pull-off force (i.e. where $K = K_0$) and not the detachment length, the value of the decay constant α can be set arbitrarily and does not require further refinement; in all simulations the α was fixed at 15 for optimum numerical stability. This formalism is a slight departure from the usual CZM, which assumes a finite detachment displacement. For the present system, where fibre contacts are highly variable and dependent on the type of polymer (AX or XG), incorporating a finite detachment displacement is ambiguous as it cannot be extracted from the experimental data.

350

351

352

A



B

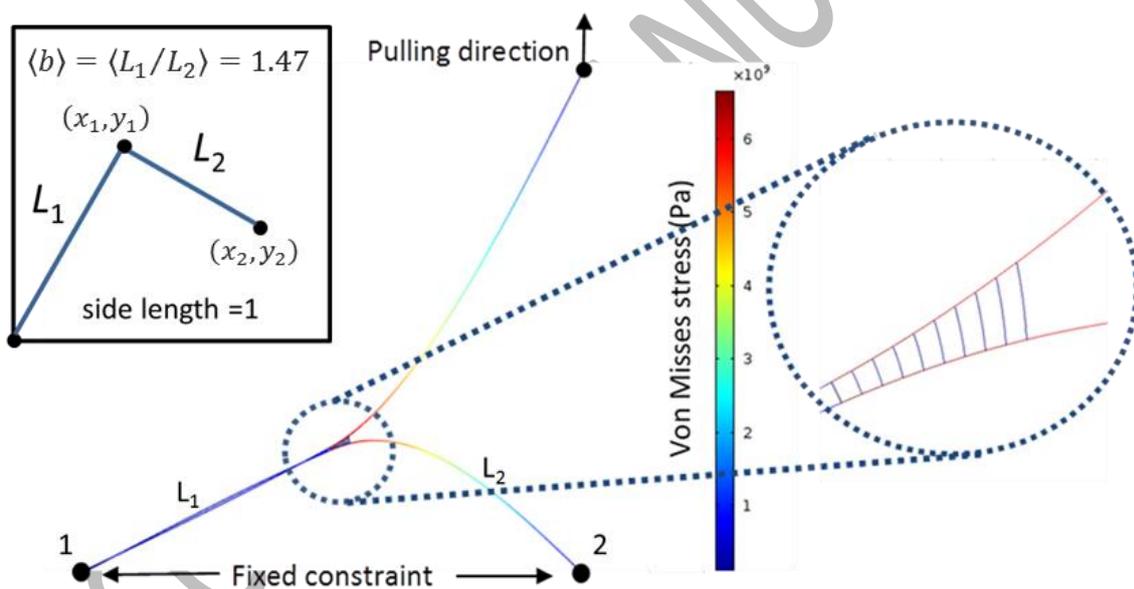


Figure 3. (A) Force balance across a section of the fibre network to illustrate that the pulling force recorded by the AFM tip is a good estimate of the force acting at the fibre-fibre contact closest to the pulling arm (encircled). The dashed line marks the system boundary over which the force balance is applied. (B) Simplified setup of the system depicted in (A) implemented in Comsol™ Multiphysics. Due to large aspect ratio of cellulose fibres they can be modelled as ideal beams. The adhesive contact is modelled as a collection of beams that soften when a critical strain, ϵ_c , is reached. Contacts 1 and 2 in are assumed to be fixed. (Inset) The sketch of the probability argument used to estimate the ensemble average value of the structural factor $b = L_1/L_2$.

354 Parametric sweeps are performed over K_0 , ε_c , and the ratio between beam lengths
 355 ($b = L_1/L_2$). Some sample curves from the parametric sweeps at constant $\varepsilon_c = 0.40$ are
 356 presented in Supplementary Figure S2. The simulated pulling force increases linearly with
 357 pulling distance until a peak force is reached, beyond which the pulling force decreases as
 358 the contact strength decays and the fibres are separated. The peak pulling force is
 359 equivalent to the experimentally measured peak heights and is taken as the pull-off force
 360 between fibres under the specific conditions of K_0 , ε_c , and b . When comparing the
 361 respective force-distance curves generated keeping K_0 and ε_c constant and varying b (see
 362 pairs of curves with open and closed symbols in Supplementary Figure S2), it is observed
 363 that b **does** change the initial (pre-maximum) force gradient (∇F_{CZM}) but **does not** affect
 364 the pull-off force. This result is fundamentally important because it confirms that, on
 365 average, the pull-off force is independent of the geometric configuration of the fibre
 366 network and the pulling geometry (e.g. pulling angle etc.).

367 We, however, note that the pre-maximum force gradient (∇F_{CZM}) does depend on
 368 both network mechanics as well as ‘spring action’ of contacts, and therefore the values of
 369 the slope extracted from experimental force spectra (s) are not explicitly related to ∇F_{CZM} .
 370 In order to estimate the contribution of network mechanics and enable comparison of
 371 experimental values of s with predictions of CZM model, we have mapped the function

$$\nabla F_{CZM} = f(K_0, b) \quad (2)$$

372
 373 Supplementary Figure S3 presents a 3-D plot of the functions in eq 2, and the equation of
 374 the best fits to the surface is given in eq 3.

$$\nabla F_{CZM} = 1[N/m] \cdot \exp[-8.59839 - 0.08275 \cdot (\ln K_0)^2 + 1.31794 \cdot \ln K_0 + \quad (3)$$

$$3.63849b - 4.81016 \cdot \sqrt{b} \cdot \ln b]$$

375 The expression for ∇F_{CZM} (eq 2) is a function of two parameters: K_0 and b . First, we
 376 estimate the contact strength, K_0 , which is expected to be directly proportional to the
 377 experimental values of the pull-off force. The size of interacting cellulose fibres is of the
 378 order of 5 – 50 nm, while cellulose elastic modulus is estimated to be approximately 78 GPa
 379 (Guhados, Wan & Hutter, 2005). Using these values, we can estimate the critical crack
 380 length, using the expression derived by Carbone and Pierro (2013):

$$a_c = \frac{1}{2} \pi E \frac{\delta^2}{\Delta\gamma} \quad (4),$$

381 E is elastic modulus, δ is the distance between interacting surfaces, and $\Delta\gamma$ is adhesion
 382 energy per unit area. For contacts bound by van-der-Waals forces, we can assume $\delta = 1$ nm
 383 and the value of Hamaker constant for cellulose determined by Notley et al. (Notley,
 384 Pettersson & Wågberg, 2004), $A_H = 3.5 \cdot 10^{-21}$ J, which yields $\Delta\gamma = A_H / (12\pi\delta^2) \approx 0.1$ mJ/m².
 385 For this scenario one obtains $a_c \approx 1300$ μ m, which is disproportionally large compared to

386 microfibre or bundle dimension. Alternatively, we evaluate a scenario where contacts are
 387 held by hydrogen bonding. In this case, $\Delta\gamma$ can be estimated assuming the energy of
 388 hydrogen bonding (E_{H-b}) in water is ~ 6.6 kJ/mol as obtained by Sheu et al. (Sheu, Yang,
 389 Selzle & Schlag, 2003). The density of hydrogen bonding per unit area can be evaluated from
 390 the distance between layers (d_l) along the polymerisation axis of cellulose microfibrils
 391 reported to be ~ 4.5 Å based on X-ray diffraction data (Martinez-Sanz, Mikkelsen, Flanagan,
 392 Gidley & Gilbert, 2016; Martinez-Sanz et al., 2016) and molecular dynamics models (Oehme,
 393 Doblin, Wagner, Bacic, Downton & Gidley, 2015; Oehme, Downton, Doblin, Wagner, Gidley
 394 & Bacic, 2015). Hence the approximate area per single hydrogen bond within the contact is
 395 $\propto d_l^2 \approx 20$ Å². Using these values, one obtains $\Delta\gamma \sim \frac{E_{H-b}}{(N_A d_l^2)} \approx 55$ mJ/m² (here, N_A is
 396 Avogadro's number). For the case of cellulose microfibrils interacting via hydrogen bonding,
 397 the distance between interacting surfaces, δ , includes a layer of adsorbed water (Raviv,
 398 Laurat & Klein, 2001). Hence, we estimate δ to be ca. 0.3 nm, which is of the order of the
 399 thickness of a water monolayer. For this scenario we obtain $a_c \approx 200$ nm, which is
 400 comparable with the upper bound for the width of a bundle, $D_B \sim 100$ nm. Therefore we
 401 conclude that $D_B/a_c \leq 1$, and, consequently, we determine that the pull-off process follows
 402 the decohesion mechanism (Carbone & Pierro, 2013), whereby:

$$K_0 = \frac{\Delta\gamma}{\delta} = \frac{F_{\text{pull-off}}}{D_B^2} \quad (5)$$

403 A crude estimate based on hydrogen bonding scenario ($\Delta\gamma = 55$ mJ/m², $\delta = 0.3$ nm) leads to
 404 the value of $K_0 \approx 180$ MPa. The postulated decohesion mechanism associated with reaching
 405 a critical contact stress implies that contributions from ϵ_c in the CZM model described in eq
 406 1 are small and can be neglected.

407 The next step of examining eq 2 is the evaluation of parameter b . We estimate b based on a
 408 simple geometric argument; let us consider a problem shown in the inset of Figure 3B
 409 whereby $1/b$ is a ratio of an average distance between two random points within a unit
 410 square (L_2) to an average distance between either of the two points and the vertices of the
 411 square (L_1). Based on geometric probability of the configuration considered in Figure 3B, the
 412 basic calculus problem^b leads to the expression for the average value of $\langle b \rangle$ shown in eq 6.
 413 In eq 6 we assume two points with coordinates $[x_1, y_1]$ and $[x_2, y_2]$, and the respective
 414 distances are $x = |x_1 - x_2|$ and $y = |y_1 - y_2|$. Using the estimated values of $\langle b \rangle \approx 1.47$ and
 415 $K_0 \approx 180$ MPa, we evaluate $\nabla F_{CZM} \approx 0.4$ N/m.

^b A popular reference to an analogous problem can be found on the MathWorks blog by Prof Cleve Moler at <https://blogs.mathworks.com/cleve/2017/09/25/how-far-apart-are-two-random-points-in-a-square/>, who credits Presh Talwalker's YouTube channel for posting this puzzle <https://youtu.be/i4VqXRRXi68>

$$\begin{aligned} \langle b \rangle = \langle L^1/L_2 \rangle &= \left(\frac{4 \iint_0^1 \sqrt{x^2 + y^2} (1-x)(1-y) dx dy}{\iint_0^1 \sqrt{x^2 + y^2} dx dy} \right)^{-1} \\ &= \left(1 - \frac{4\sqrt{2} - 2}{5(\sqrt{2} + \ln(1 + \sqrt{2}))} \right)^{-1} \approx 1.47 \end{aligned} \quad (6)$$

416

417 **3.3 Adhesive links between cellulose bundles.**

418 In Section 3.2, we considered that the inter-fibre junctions can be modelled as a
 419 ‘microfibril-on-microfibril’ contact, whereby flat facets of cellulose microfibrils are facing
 420 each other. A complication to this model may be introduced when cellulose fibrils bundle
 421 together to form a rod-like configuration. We find the majority of junctions formed by
 422 bundles exhibit the unwrapping of the twisted motif (Figure 1B & Supplementary Figure
 423 S4), resulting in the formation of a flat ribbon-like configuration. The formation of twisted
 424 bundles is expected for high aspect ratio fibres due to minimisation of the bending energy.
 425 In addition, recent reports suggest that the twist motif is encoded already at the level of
 426 individual fibrils and is a result of van der Waals interactions (Kannam, Oehme, Doblin,
 427 Gidley, Bacic & Downton, 2017). Although the formation of twisted bundles can be
 428 rationalised, the observed untwisting of fibres requires further clarification.

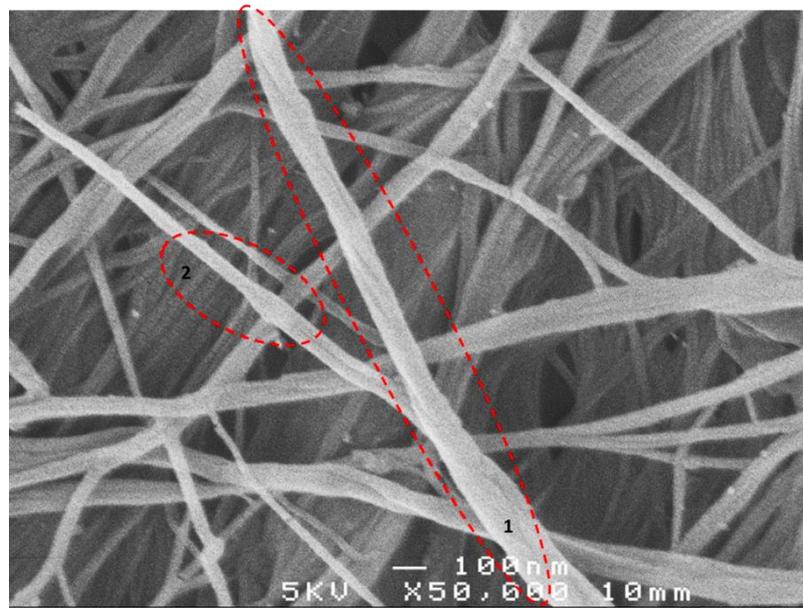
429 In a number of AFM and SEM images reported for cellulose networks over the last
 430 decade (Ding & Liu, 2012; Ding, Zhao & Zeng, 2014; Fanta et al., 2012; Goelzer, Faria-
 431 Tischer, Vitorino, Sierakowski & Tischer, 2009; Kafle et al., 2014; Linder, Bergman, Bodin &
 432 Gatenholm, 2003; Retegi et al., 2010), we note a phenomenon of fibril ‘bulging’ in locations
 433 where one fibril crosses another. Figure 4 illustrates this effect from our own SEM and AFM
 434 observations. In order to minimise the effect of capillary condensation and corresponding
 435 capillary forces which may promote fibre deformation in air-dried samples, we have
 436 performed imaging on critical point CO₂ dried samples to reduce possible artefacts. Figure
 437 4B depicts a cellulose network with clearly visible bulges that are distributed across the
 438 surface and, in some areas, within the depth of the pellicle (as deep as can be probed using
 439 AFM). The higher resolution images (Supplementary Figure S4) provide further illustration of
 440 twisted fibril bundles, which get split or untwisted around the area of the inter-fibril
 441 contact. Due to untwisting of the fibres they produce an apparent ‘bulge’ that can be clearly
 442 visualised in the lower resolution images.

443

444

445

A



B

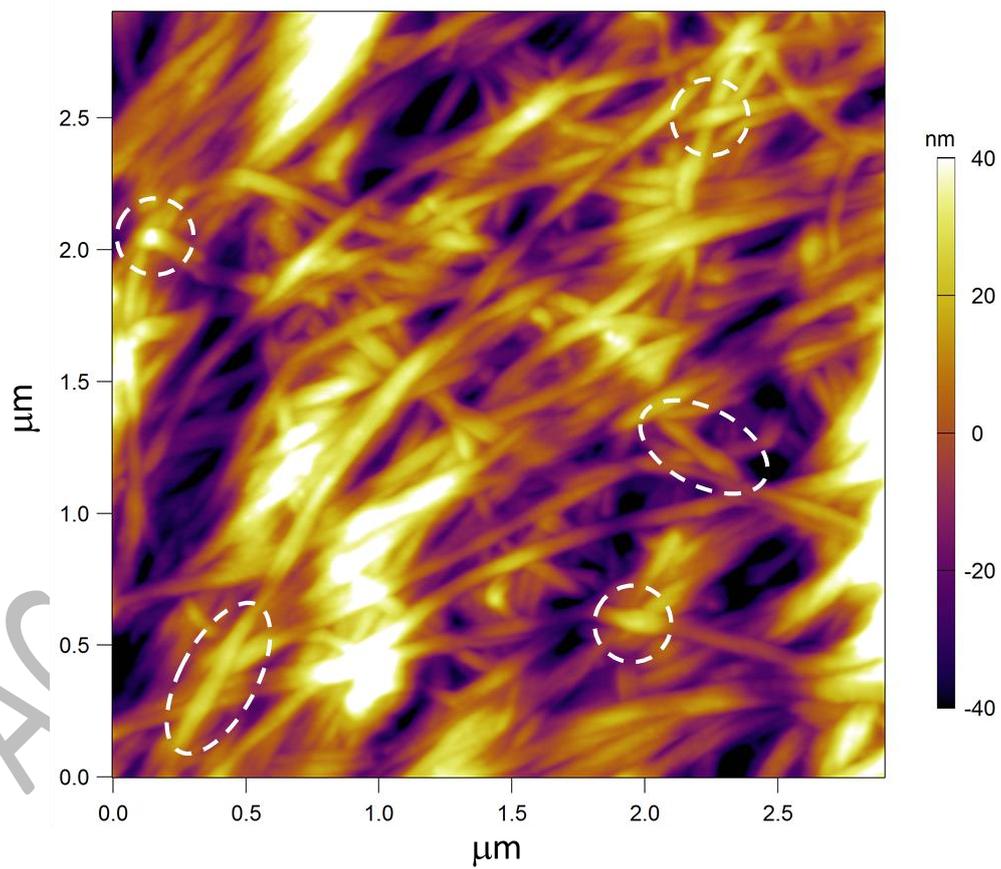


Figure 4. SEM (a) and AFM (B) images of BC networks illustrating the morphology of fibre-fibre contacts. The encircled area '1' in A illustrates a twisted fibre. The encircled area '2' in A and encircled areas in B illustrate the 'bulging' of fibres in the contact zone.

447 The AFM and SEM images are used to estimate the distribution of the bulging areas
448 and their relative strain, i.e. the ratio of fibre cross-section before and at the junction.
449 Assuming the cellulose fibres have an elastic modulus of 78 GPa (Guhados, Wan & Hutter,
450 2005), the force required to deform cellulose per single inter-fibre junction to produce a
451 'bulge' is estimated to be 0.4 mN per junction, which translates to a contact pressure of ~ 6
452 GPa. Such large pressures are entirely erroneous, as they are at least an order of magnitude
453 larger than the tensile strength of cellulose fibres, ~ 400 MPa (Kafy et al., 2017). This crude
454 estimation suggests that cellulose bundles cannot be treated as a continuous cellulose
455 material, and thus untwisting of bundles becomes a more likely explanation of observed
456 SEM and AFM results. This behaviour has not been reported before, and thus requires
457 further investigation. However, the proposed untwisting is topologically possible during the
458 assembly of the network when bundles have a greater degree of freedom. The effect of
459 'bulging' is also found in cellulose composites (Supplementary Figure S5), and therefore
460 appears to be a general property characteristic of high aspect ratio bundles.

461 In the context of our dip-and-drag experiments, this observation has important
462 repercussions in that the interactions between bundles are effectively represented by
463 multiple interactions between elementary cellulose microfibrils. Indeed, if the bundles of
464 fibres have a ribbon like configuration, the junction can be considered as being a
465 superposition of adhesive contacts between elementary fibrils. The significance of this
466 statement is that insights generated in this work can be applicable to other cellulose
467 networks such as plant-derived cell wall preparations where the structure of cellulose
468 bundles can be markedly different compared to that of BC.

469 **4. Cellulose Inter-Fibre Adhesion: The Role of Hemicelluloses**

470 **4.1 Results of DnD-LFS on pure BC and on CAX and CXG composite hydrogels**

471 Figure 5 presents typical DnD-LFS lateral force-distance spectra for pure BC
472 hydrogels, as well as CAX and CXG composites. For illustration, the identified peaks in
473 Figure 6 (left panel) are denoted with '*', and the peak height for one of the pull-off events
474 is labelled 'h' and the corresponding evaluation of the slope is marked with a dash line and
475 labelled 's'. Figures 6A and 6B show histograms of the normalised distributions of the pull-
476 off forces ($F_{\text{pull-off}}$) and the peak slopes (s), respectively. The distributions are analysed using
477 the Weibull function, and the measures of central tendency such as mean, median, and
478 mode, as well as skewness, have been extracted and summarised in Table 1.

479

480

481

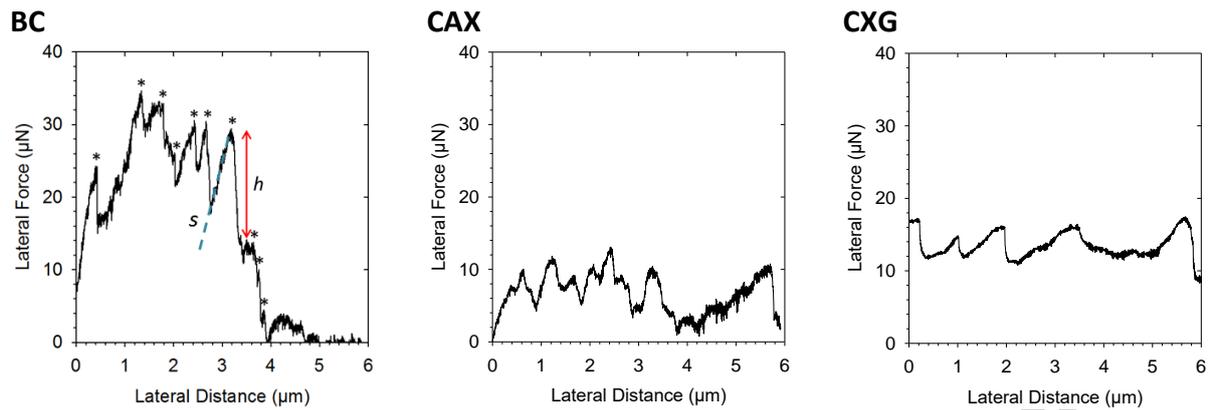


Figure 5. Examples of force-distance curve for pure bacterial cellulose (BC), CAX and CXG fibre networks. The force distance curve shown in the left panel is used as an example force spectrum to illustrate methodological approach. The asterisk symbol denotes the peaks in the curve that represent detachment events at fibre contacts, h is an example of the peak height, and s is an example of the pre-detachment slope, which is evaluated for each peak event.

482

483 **Table 1.** Parameters of the Weibull distribution fits of the pull-off force ($F_{\text{pull-off}}$) and slope (s)
484 data, and the respective measures of central tendency.

	$F_{\text{pull-off}} [\mu\text{N}]$					
	λ	k	Mean	Median	Mode	Skewness
			$\lambda\Gamma(1+k^{-1})$	$\lambda \cdot (\ln 2)^{k^{-1}}$	$\lambda \cdot (1-k^{-1})^{k^{-1}}$	
BC	0.16	2.5	0.14	0.14	0.13	0.35
CAX	0.21	2.7	0.19	0.18	0.18	0.27
CXG	0.67	3.4	0.60	0.60	0.60	0.06
	$s [\text{N/m}]$					
	λ	k	Mean	Median	Mode	Skewness
			$\lambda\Gamma(1+k^{-1})$	$\lambda \cdot (\ln 2)^{k^{-1}}$	$\lambda \cdot (1-k^{-1})^{k^{-1}}$	
BC	2.6	1.5	2.3	2.0	1.3	1.0
CAX	1.5	1.7	1.3	1.2	0.9	0.9
CXG	2.5	1.5	2.3	1.9	1.1	1.1

485

486 The distribution in Figure 6A shows that pull-off forces in CXG (0.6 μN) are much
487 larger compared to BC (0.14) and CAX hydrogels (0.19), suggesting stronger adhesive forces.
488 The BC and CAX hydrogels have comparable values of skewness, with CAX hydrogels
489 showing $\sim 35\%$ large pull-off force compared to BC (one way ANOVA, P-Value 0.005). Albeit
490 the distribution for CXG composites is much broader, its skewness parameter is lowest of
491 the three. Overall, the values of skewness are low, suggesting that distributions for all three
492 types of hydrogels are close to the normal.

493 The distribution of the initial linear slopes, s , are found to be more skewed (Figure
494 6B); the skewness parameter for all three hydrogels is found to be ~ 1 . The narrowest
495 distribution is observed for CAX hydrogels. The values of the initial linear slope suggest that
496 s is markedly larger compared to ∇F_{CZM} (~ 0.4 N/m) estimated based on the cohesion zone
497 model (CZM). Therefore, s reflects the micromechanics of cellulose network and can be
498 interpreted as an effective spring constant for the localised fibre network. The results
499 suggest that BC and CXG networks have almost identical micromechanics, whereas CAX
500 hydrogels are somewhat weaker. That being said, the mode values of s are found to be very
501 similar between all three hydrogels, suggesting that mechanical properties of fibre networks
502 are comparable. To further support this statement, SEM images of the cellulose, CAX, and
503 CXG networks are shown in Supplementary Figure S6. Whilst some differences are
504 observed, one can conclude that hemicelluloses have no substantial effect on the thickness
505 of bundles and the overall topology of the network.

506 In order to explore the influence of network micromechanics on the measured
507 values of the pull-off force, the pull-off force data are plotted against the initial linear slope
508 for each individual detachment event as shown in Figure 7. The purpose of this analysis is
509 twofold: first, we test prediction of the CZM model that network configuration has little
510 effect on the measured pull-off force; and, second, we validate the principle of DnD-LFS
511 technique, which relies on the force balance between fibre deformation and fibre
512 adhesion/detachment. The results shown in Figure 7 demonstrate that the values of pull-off
513 force weakly correlate with the corresponding value of the initial linear slope. For
514 convenience, we used power law regression to find the values of the power law exponent,
515 which is found to be in the range from 0.1 for CXG and CAX hydrogels to 0.15 for pure BC.
516 The spread in the values of the slope, which range anywhere from 0.1 to 10 N/m, suggest
517 we probe a vastly diverse ensemble of network configurations. Some configuration may be
518 dense and stiff, while others may comprise lower number of fibres and, consequently, are
519 weaker. The very weak dependency of the pull-off force on the slope suggests that the
520 conclusions from the CZM modelling are adequate, and hence eq 5 provides a good first-
521 order approximation of the adhesive behaviour of fibre-fibre contacts. Secondly, the
522 observed weak dependence does indicate that 'dipping' the AFM tip into a denser network
523 and 'dragging' a greater portion of entangled fibres increases our chances of rupturing
524 stronger adhesive contacts that represent the 'tougher' end of the distribution across the
525 ensemble, as illustrated in Figure 7 (inset, bottom panel).

526

527

528

529

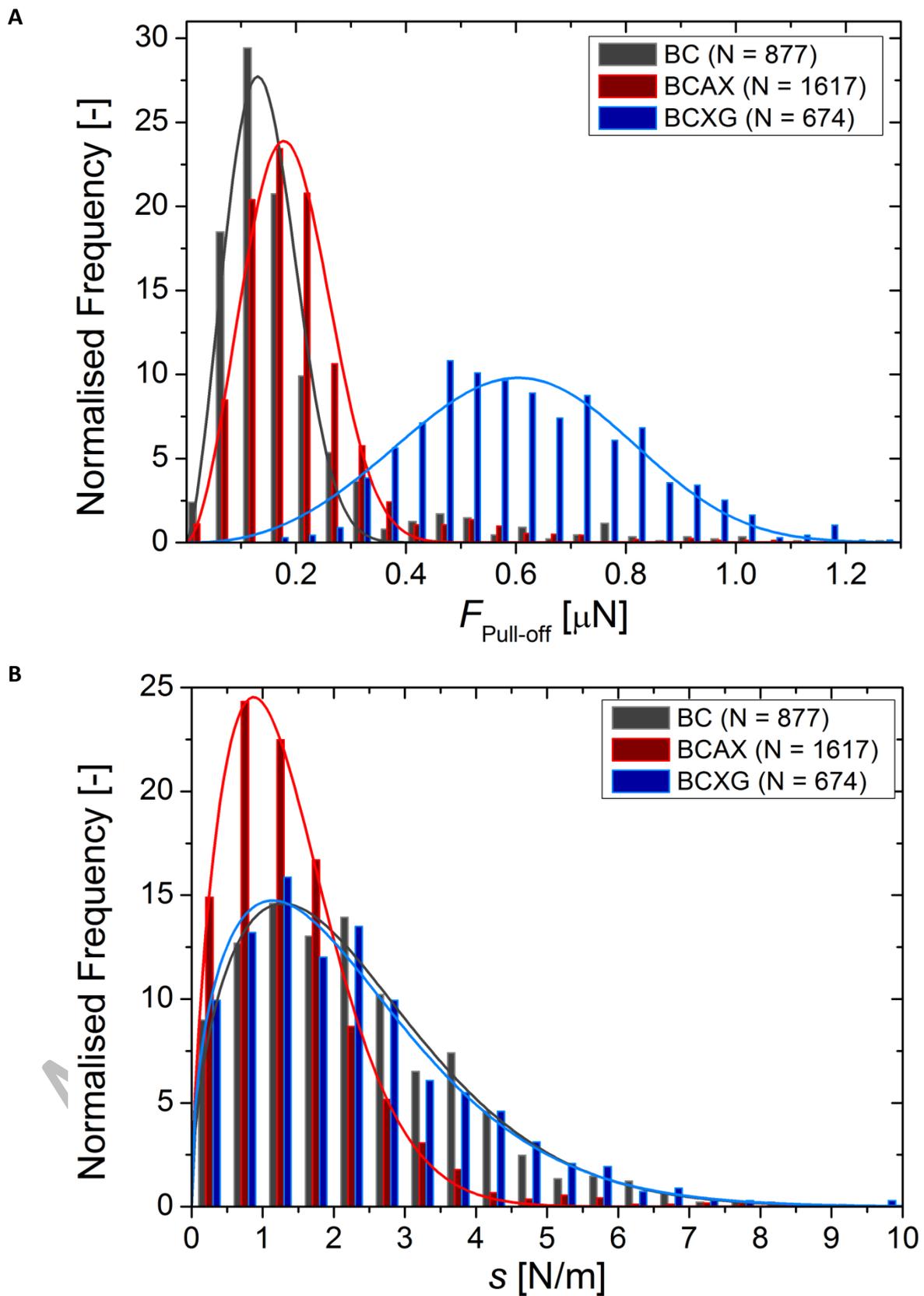


Figure 6. Normalised histograms of $F_{\text{pull-off}}$ (B) and s (C) distributions for a complete data set measured on BC (N=877), CAX (N=1617) and CXG (N=674). Solid lines represent the best fit using the Weibull function.

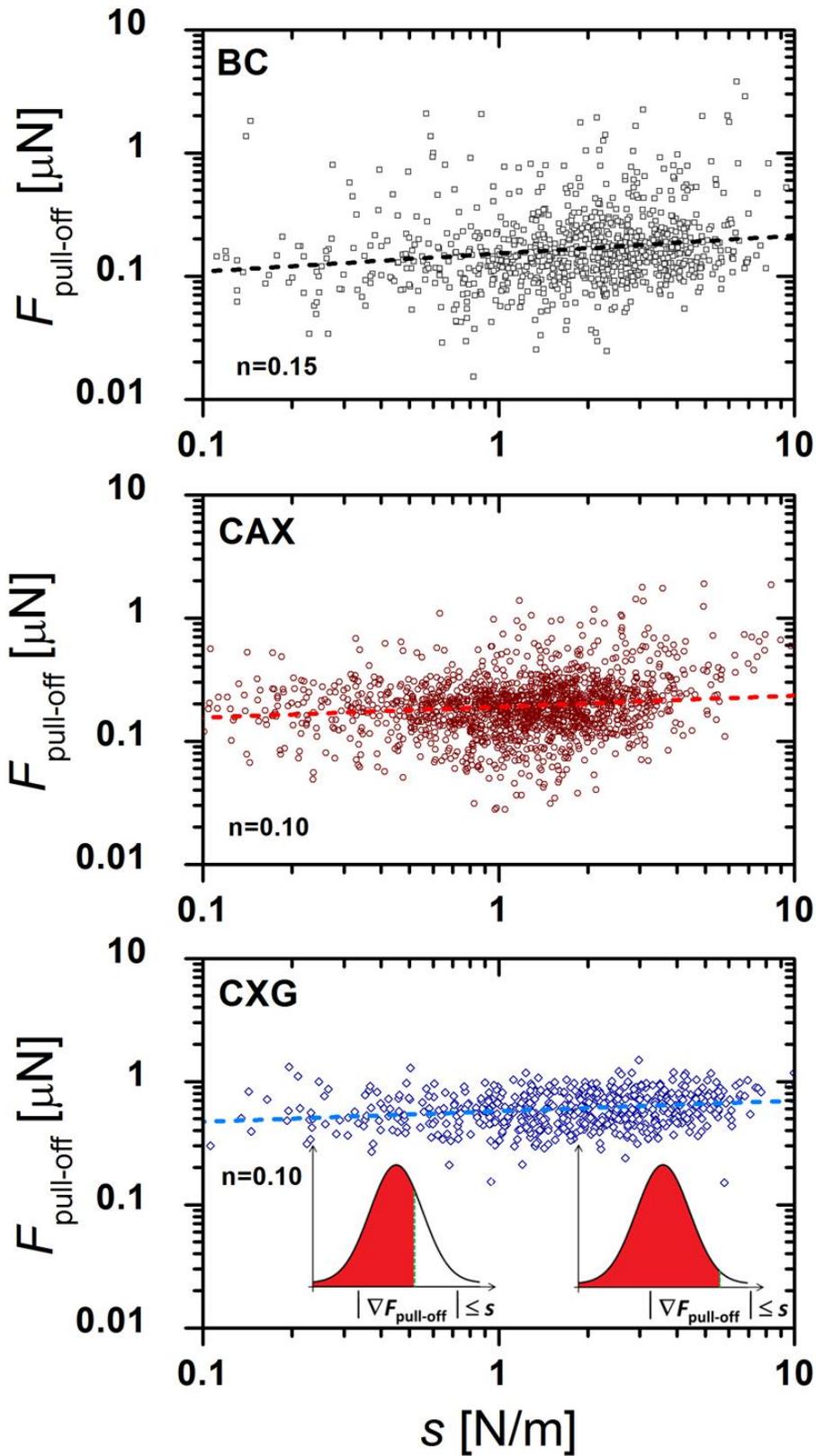


Figure 7. The plots of correlation between $F_{\text{pull-off}}$ and s for BC ($N=877$), CAX ($N=1617$) and CXG ($N=674$). Dash lines represent the power law regression fits. The values of power law exponent, n , are found to be of the order of 0.10 – 0.15. The inset in the bottom panel illustrates that with the increasing of the initial linear slope, s , we probe a progressively larger area of the distribution of pull-off forces.

530 The mean values of $F_{\text{pull-off}}$ are substituted in eq 5 to calculate the values of the
 531 adhesion energy per unit area ($\Delta\gamma$) and the strength of cellulose fibre-fibre contact (K_0). In all
 532 calculations, we use the ensemble average bundle width $D_B = 48$ nm and the separation
 533 distance $\delta = 0.3$ nm. Further, the values of K_0 as well as $\langle b \rangle = 1.47$ are substituted into eq 3
 534 to yield the values of ∇F_{CZM} (^c). All obtained values are summarized in Table 2. As already
 535 deduced from the distribution of pull-off forces, the fibre-fibre adhesion in CXG network is
 536 4.3 times stronger compared to BC. The CAX and BC networks are comparable; still, the
 537 contacts in CAX network are ~30% more adhesive compared to BC.

538

539 **Table 2.** Parameters of adhesive contact of pure BC, and CAX and CXG composite hydrogels
 540 calculated from the mean values of the pull-off force using eq 5.

	BC	CAX	CXG
K_0 [MPa]	60	80	260
$\Delta\gamma$ [mJ/m ²]	18	24	79
∇F_{CZM} [N/m]	0.23	0.27	0.48
d_l [Å]	7.8	6.8	3.7

541

542 The values of $\Delta\gamma$ for cellulose hydrogels are consistent with those estimated for the
 543 contacts dominated by hydrogen bond interactions. This result shows that in nano-cellulose
 544 assemblies the interaction between cellulose fibres is related to hydrogen bonding, and the
 545 contribution from the van der Waals forces is small. Using $\Delta\gamma$ values in Table 2 we have
 546 estimated the number of hydrogen bonds per unit area assuming the energy of hydrogen
 547 bonding in water is 6.6 kJ/mol (Sheu, Yang, Selzle & Schlag, 2003) (Table 2). The results
 548 suggest that the average distance between hydrogen bonds for BC and CAX is approximately
 549 twice larger compared to 4.5 Å estimated based on the distance between the layers along
 550 the polymerisation axis of cellulose microfibrils (Martinez-Sanz, Mikkelsen, Flanagan, Gidley
 551 & Gilbert, 2016; Martinez-Sanz et al., 2016). In CXG hydrogels, the spacing is smaller, 3.7 Å,
 552 which can be associated with the increased density of hydrogen bonds due to presence of
 553 xyloglucan.

554 4.2 Discussion on the role of XG and AX in cellulose fibre-fibre interactions

555 The use of BC as a model of primary plant cell wall (PCW) is frequently scrutinised.
 556 Indeed, BC and cellulose network in primary PCW of higher plants differ in many regards.
 557 One of the key differences is topology of entanglements (Park & Cosgrove, 2012b) that may
 558 influence the mechanical response of BC-based materials under conditions of bulk

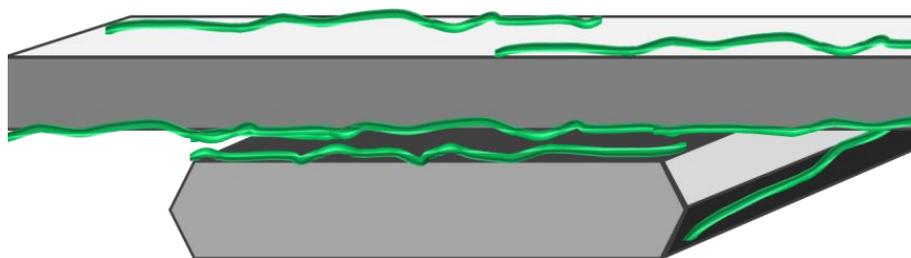
^c Based on the SEM images of pure BC, CAX, and CXG networks shown in Supplementary Figure S6, we conclude that all three types of networks have similar topology. Therefore, the geometric argument (Figure 3B, inset) used to estimate parameter $\langle b \rangle$ is applicable for all three types of cellulose hydrogels.

559 mechanical tests such as uniaxial extension (Mikkelsen, Flanagan, Wilson, Bacic & Gidley,
560 2015). Gu and Catchmark (2014) proposed that during the biosynthesis of BC, the
561 adsorption of XG onto the cellulose surface reduces the number of network entanglements.
562 On the macroscale, this reduction may result in the reduced modulus of the network.
563 Another possible mechanism is that XG may promote lubrication between cellulose fibrils
564 and bundles, which may contribute to the reduced macroscopic stiffness of CXG composite
565 networks. This hypothesis would be consistent with the data on the static friction between
566 two bacterial cellulose hydrogel surfaces, which is driven by the adhesion between
567 individual cellulose fibres at the interface (Dolan, Yakubov, Bonilla, Lopez-Sanchez & Stokes,
568 2017). The static friction between pairs of cellulose hydrogels is shown to be reduced by
569 approximately half in the presence of XG.

570 The use of DnD-LFS strips down several levels of complexity and provides, like never
571 before, a window to probe single cellulose-cellulose junctions on a fundamental physical
572 level. The results from the DnD-LFS technique confirm that the key interaction that holds
573 cellulose network assemblies together is hydrogen bonding. Furthermore, the results
574 strongly suggest that XG has a direct effect on the interaction between cellulose fibres by
575 increasing the adhesion energy via promoting formation of hydrogen bonds. These results
576 provide strong evidence to support the Park and Cosgrove model of primary PCWs (Park &
577 Cosgrove, 2012b), where the presence of xyloglucan confined within cellulose-cellulose
578 junctions is a key load-bearing element of the cellulose fibre assembly (schematically shown
579 in Figure 8A). The mechanism by which XG promotes hydrogen bonding may well be
580 association with the ability of XG to specifically adsorb on the surface of cellulose fibrils; this
581 effect is well-attested in the literature (Dammak et al., 2015; Gu & Catchmark, 2014; Hanus
582 & Mazeau, 2006; Lima, Loh & Buckeridge, 2004; Mysliwiec, Chylinska, Szymanska-Chargot,
583 Chibowski & Zdunek, 2016; Park & Cosgrove, 2015; Villares, Moreau, Dammak, Capron &
584 Cathala, 2015; Whitney, Brigham, Darke, Reid & Gidley, 1995; Zhang, Brumer, Agren & Tu,
585 2011; Zhao, Crespi, Kubicki, Cosgrove & Zhong, 2014; Zykwinska, Thibault & Ralet, 2008).
586 Importantly, the adsorption process is governed by hydrogen bonding between xyloglucan
587 and cellulose, i.e. the same interaction that is responsible for adhesion (Hanus & Mazeau,
588 2006; Zhang, Brumer, Agren & Tu, 2011).

589 The behaviour of fibre-fibre contacts in CAX composites appears to be similar to pure
590 BC, although we observe a notable increase in K_0 and $\Delta\gamma$ in CAX composites. We propose
591 that AX influences cellulose-cellulose contacts via hydrogen bonding. However, unlike XG,
592 AX shows weaker and less specific binding to cellulose (Martinez-Sanz, Mikkelsen, Flanagan,
593 Gidley & Gilbert, 2017; Mikkelsen, Flanagan, Wilson, Bacic & Gidley, 2015). Due to weaker
594 binding, the contribution of AX molecules to the adhesion is attenuated as illustrated in
595 Figure 8B. In addition, due to non-specific nature of binding, AX can adapt multiple
596 configurations within the inter-fibre contact zone, and may not be necessarily sandwiched
597 between cellulose fibrils, as it was postulated for the case of XG.

A



B



Figure 8. Illustration of proposed configuration of cellulose-cellulose inter-fibre contact mediated by hemicellulose. (A) A fibre-fibre contact modulated by XG molecules sandwiched between cellulose fibrils. (B) A possible contact configuration for CAX composites, which may include tethered AX chains that contribute to the adhesive force between cellulose fibres.

598

599 For both AX and XG, the energy per unit area increases compared to pure bacterial
600 cellulose, suggesting that these polysaccharides have a strong effect on fibre-fibre adhesion.
601 These findings are instrumental to support a number of emerging models of cellulose
602 networks, including plant cell walls (Cosgrove, 2014). The emerging school of thought
603 postulates that different types of contacts may co-exist within the network and the unique
604 properties of such a network stem from the diversity in mechanical properties of fibre-fibre
605 contacts, which are required to be of tuneable strength to enable wall extensions and
606 cell/tissue growth (Cosgrove, 2014).

607 5 Conclusions

608 The DnD-LFS technique enables the probing of molecular interactive forces between
609 cellulose fibres in cellulose composite hydrogels. We interpret the measured peaks in lateral
610 force-distance curves as representing fibre-fibre detachment events. Simulation of fibre-
611 fibre detachment is used to perform a sensitivity analysis on predicted measurements with
612 system variables (contact strength and network structure), which found that the pull-off
613 force is related to the adhesion energy between fibres. The DnD-LFS results show that the
614 adhesive contacts are dominated by hydrogen bonding, and the presence of XG or AX in the
615 cellulose network increases the adhesive forces between fibres by a factor of 4.3 and 1.3,

616 respectively. It is hypothesised that XG boosts adhesion by increasing the density of
617 hydrogen bonding, which, we hypothesise, may be due to adsorption of XG on the surface
618 of cellulose fibrils.

619 These findings are consistent with the revised model of primary plant cell walls (Park
620 & Cosgrove, 2012b), where cellulose-cellulose junctions assembled in the presence of
621 xyloglucan confined between fibrils act as a key load-bearing element of the cellulose
622 network. These findings give fresh insights into the way the mechanical properties of
623 cellulose networks are controlled through the composition and assembly of cellulose-
624 hemicellulose hybrid networks.

625 **Acknowledgements**

626 The authors gratefully acknowledge Ms Dongjie Wang for acquiring SEM images used in
627 Figure 4 and Supplementary Figure S5. Dr. Patricia Lopez-Sanchez is gratefully acknowledged
628 for providing SEM images used in Supplementary Figure S6. This work was performed at the
629 Queensland Node of the Australian National Fabrication Facility (ANFF-Q), a company
630 established under the National Collaborative Research Infrastructure Strategy to provide
631 nano- and microfabrication facilities for Australia's researchers. G.K.D. and B.C.
632 acknowledge financial support of the UQ Postgraduate Research Scholarship. J.R.S. and
633 G.E.Y. acknowledge financial support of the Australian Research Council Discovery Project
634 (DP150104147). The research is supported by an Australian Research Council Centre of
635 Excellence in Plant Cell Walls (CE110001007).

636

637

638

639

640

641

642

643

644

645

646 **References**

- 647 Andersson, S. R., & Rasmuson, A. (1997). Dry and wet friction of single pulp and synthetic fibres.
648 *Journal of Pulp and Paper Science*, 23(1), J5-J11.
- 649 Baba, K., Sone, Y., Misaki, A., & Hayashi, T. (1994). Localization of xyloglucan in the macromolecular
650 complex composed of xyloglucan and cellulose in pea stems. *Plant and Cell Physiology*, 35(3), 439-
651 444.
- 652 Bonilla, M. R., Lopez-Sanchez, P., Gidley, M. J., & Stokes, J. R. (2016). Micromechanical model of
653 biphasic biomaterials with internal adhesion: Application to nanocellulose hydrogel composites. *Acta*
654 *Biomaterialia*, 29, 149-160.
- 655 Carambassis, A., & Rutland, M. W. (1999). Interactions of cellulose surfaces: Effect of electrolyte.
656 *Langmuir*, 15(17), 5584-5590.
- 657 Carbone, G., & Pierro, E. (2013). A review of adhesion mechanisms of mushroom-shaped
658 microstructured adhesives. *Meccanica*, 48(8), 1819-1833.
- 659 Chanliaud, E., Burrows, K. M., Jeronimidis, G., & Gidley, M. J. (2002). Mechanical properties of
660 primary plant cell wall analogues. *Planta*, 215(6), 989-996.
- 661 Chen, S. Q., Mikkelsen, D., Lopez-Sanchez, P., Wang, D. J., Martinez-Sanz, M., Gilbert, E. P., Flanagan,
662 B. M., & Gidley, M. J. (2017). Characterisation of bacterial cellulose from diverse *Komagataeibacter*
663 strains and their application to construct plant cell wall analogues. *Cellulose*, 24(3), 1211-1226.
- 664 Cosgrove, D. J. (2014). Re-constructing our models of cellulose and primary cell wall assembly.
665 *Current Opinion in Plant Biology*, 22, 122-131.
- 666 Dammak, A., Quemener, B., Bonnin, E., Alvarado, C., Bouchet, B., Villares, A., Moreau, C., & Cathala,
667 B. (2015). Exploring Architecture of Xyloglucan Cellulose Nanocrystal Complexes through Enzyme
668 Susceptibility at Different Adsorption Regimes. *Biomacromolecules*, 16(2), 589-596.
- 669 de Oliveira Barud, H. G., da Silva, R. R., da Silva Barud, H., Tercjak, A., Gutierrez, J., Lustri, W. R., de
670 Oliveira, O. B., & Ribeiro, S. J. L. (2016). A multipurpose natural and renewable polymer in medical
671 applications: Bacterial cellulose. *Carbohydrate Polymers*, 153, 406-420.
- 672 Ding, S.-Y., & Liu, Y.-S. (2012). Imaging cellulose using atomic force microscopy. *Methods in*
673 *molecular biology (Clifton, N.J.)*, 908, 23-30.
- 674 Ding, S.-Y., Zhao, S., & Zeng, Y. (2014). Size, shape, and arrangement of native cellulose fibrils in
675 maize cell walls. *Cellulose*, 21(2), 863-871.
- 676 Dolan, G. K. (2017). Bio-tribology of plant cell walls: measuring the interactive forces between cell
677 wall components. PhD Thesis. *School of Chemical Engineering* (p. 262). Brisbane, Australia: The
678 University of Queensland.
- 679 Dolan, G. K., Yakubov, G. E., Bonilla, M. R., Lopez-Sanchez, P., & Stokes, J. R. (2017). Friction,
680 lubrication, and in situ mechanics of poroelastic cellulose hydrogels. *Soft Matter*, 13(19), 3592-3601.
- 681 Dolan, G. K., Yakubov, G. E., Greene, G. W., Amiralian, N., Annamalai, P. K., Martin, D. J., & Stokes, J.
682 R. (2016). Dip-and-Drag Lateral Force Spectroscopy for Measuring Adhesive Forces between
683 Nanofibers. *Langmuir*, 32(50), 13340-13348.
- 684 Dolan, G. K., Yakubov, G. E., & Stokes, J. R. (2018). Bio-Tribology and Bio-Lubrication of Plant Cell
685 Walls. In J. A. Roberts (Ed.). *Annual Plant Reviews online*: John Wiley & Sons.
- 686 Fanta, S. W., Vanderlinden, W., Abera, M. K., Verboven, P., Karki, R., Quang Tri, H., De Feyter, S.,
687 Carmeliet, J., & Nicolai, B. M. (2012). Water transport properties of artificial cell walls. *Journal of*
688 *Food Engineering*, 108(3), 393-402.
- 689 Fernandes, A. N., Thomas, L. H., Altaner, C. M., Callow, P., Forsyth, V. T., Apperley, D. C., Kennedy, C.
690 J., & Jarvis, M. C. (2011). Nanostructure of cellulose microfibrils in spruce wood. *Proceedings of the*
691 *National Academy of Sciences of the United States of America*, 108(47), E1195-E1203.
- 692 Finkenstadt, V. L., Hendrixson, T. L., & Millane, R. P. (1995). Models of xyloglucan binding to cellulose
693 microfibrils. *Journal of Carbohydrate Chemistry*, 14(4-5), 601-611.
- 694 Gartaula, G., Dhital, S., Netzel, G., Flanagan, B. M., Yakubov, G. E., Beahan, C. T., Collins, H. M.,
695 Burton, R. A., Bacic, A., & Gidley, M. J. (2018). Quantitative structural organisation model for wheat
696 endosperm cell walls: Cellulose as an important constituent. *Carbohydrate Polymers*, 196, 199-208.

697 Goelzer, F. D. E., Faria-Tischer, P. C. S., Vitorino, J. C., Sierakowski, M.-R., & Tischer, C. A. (2009).
698 Production and characterization of nanospheres of bacterial cellulose from *Acetobacter xylinum*
699 from processed rice bark. *Materials Science & Engineering C-Biomimetic and Supramolecular*
700 *Systems*, 29(2), 546-551.

701 Green, C. P., Lioe, H., Cleveland, J. P., Proksch, R., Mulvaney, P., & Sader, J. E. (2004). Normal and
702 torsional spring constants of atomic force microscope cantilevers. *Review of Scientific Instruments*,
703 75(6), 1988-1996.

704 Gu, J., & Catchmark, J. M. (2014). Roles of xyloglucan and pectin on the mechanical properties of
705 bacterial cellulose composite films. *Cellulose*, 21(1), 275-289.

706 Guhados, G., Wan, W. K., & Hutter, J. L. (2005). Measurement of the elastic modulus of single
707 bacterial cellulose fibers using atomic force microscopy. *Langmuir*, 21(14), 6642-6646.

708 Hanus, J., & Mazeau, K. (2006). The xyloglucan-cellulose assembly at the atomic scale. *Biopolymers*,
709 82(1), 59-73.

710 Hrmova, M., Farkas, V., Lahnstein, J., & Fincher, G. B. (2007). A barley xyloglucan xyloglucosyl
711 transferase covalently links xyloglucan, cellulosic substrates, and (1,3;1,4)-beta-D-glucans. *Journal of*
712 *Biological Chemistry*, 282(17), 12951-12962.

713 Huang, F., Li, K. C., & Kulachenko, A. (2009). Measurement of interfiber friction force for pulp fibers
714 by atomic force microscopy. *Journal of Materials Science*, 44(14), 3770-3776.

715 Johnson, K. L., Gidley, M. J., Bacic, A., & Doblin, M. S. (2018). Cell wall biomechanics: a tractable
716 challenge in manipulating plant cell walls 'fit for purpose'! *Current Opinion in Biotechnology*, 49, 163-
717 171.

718 Kafle, K., Xi, X. N., Lee, C. M., Tittmann, B. R., Cosgrove, D. J., Park, Y. B., & Kim, S. H. (2014). Cellulose
719 microfibril orientation in onion (*Allium cepa* L.) epidermis studied by atomic force microscopy (AFM)
720 and vibrational sum frequency generation (SFG) spectroscopy. *Cellulose*, 21(2), 1075-1086.

721 Kafy, A., Kim, H. C., Zhai, L. D., Kim, J. W., Van Hai, L., Kang, T. J., & Kim, J. (2017). Cellulose long fibers
722 fabricated from cellulose nanofibers and its strong and tough characteristics. *Scientific Reports*, 7.

723 Kannam, S. K., Oehme, D. P., Doblin, M. S., Gidley, M. J., Bacic, A., & Downton, M. T. (2017).
724 Hydrogen bonds and twist in cellulose microfibrils. *Carbohydrate Polymers*, 175(Supplement C), 433-
725 439.

726 Keegstra, K., Talmadge, K. W., Bauer, W. D., & Albershe, P. (1973). Structure of plant-cell walls. 3.
727 Model of walls of suspension-cultured sycamore cells based on interconnections of macromolecular
728 components. *Plant Physiology*, 51(1), 188-196.

729 Kulasinski, K., Keten, S., Churakov, S. V., Derome, D., & Carmeliet, J. (2014). A comparative molecular
730 dynamics study of crystalline, paracrystalline and amorphous states of cellulose. *Cellulose*, 21(3),
731 1103-1116.

732 Lima, D. U., Loh, W., & Buckeridge, M. S. (2004). Xyloglucan-cellulose interaction depends on the
733 sidechains and molecular weight of xyloglucan. *Plant Physiology and Biochemistry*, 42(5), 389-394.

734 Linder, A., Bergman, R., Bodin, A., & Gatenholm, P. (2003). Mechanism of assembly of xylan onto
735 cellulose surfaces. *Langmuir*, 19(12), 5072-5077.

736 Lopez-Sanchez, P., Cersosimo, J., Wang, D., Flanagan, B., Stokes, J. R., & Gidley, M. J. (2015).
737 Poroelastic Mechanical Effects of Hemicelluloses on Cellulosic Hydrogels under Compression. *PLOS*
738 *ONE*, 10(3), e0122132.

739 Lopez-Sanchez, P., Martinez-Sanz, M., Bonilla, M. R., Wang, D., Gilbert, E. P., Stokes, J. R., & Gidley,
740 M. J. (2017). Cellulose-pectin composite hydrogels: Intermolecular interactions and material
741 properties depend on order of assembly. *Carbohydrate Polymers*, 162, 71-81.

742 Lopez-Sanchez, P., Martinez-Sanz, M., Bonilla, M. R., Wang, D. J., Walsh, C. T., Gilbert, E. P., Stokes, J.
743 R., & Gidley, M. J. (2016). Pectin impacts cellulose fibre architecture and hydrogel mechanics in the
744 absence of calcium. *Carbohydrate Polymers*, 153, 236-245.

745 Lopez-Sanchez, P., Rincon, M., Wang, D., Bruhlhart, S., Stokes, J. R., & Gidley, M. J. (2014).
746 Micromechanics and Poroelasticity of Hydrated Cellulose Networks. *Biomacromolecules*, 15(6),
747 2274-2284.

748 Lv, X. G., Yang, J. X., Feng, C., Li, Z., Chen, S. Y., Xie, M. K., Huang, J. W., Li, H. B., Wang, H. P., & Xu, Y.
749 M. (2016). Bacterial Cellulose-Based Biomimetic Nanofibrous Scaffold with Muscle Cells for Hollow
750 Organ Tissue Engineering. *Acs Biomaterials Science & Engineering*, 2(1), 19-29.

751 Martinez-Sanz, M., Gidley, M. J., & Gilbert, E. P. (2015). Application of X-ray and neutron small angle
752 scattering techniques to study the hierarchical structure of plant cell walls: A review. *Carbohydrate*
753 *Polymers*, 125, 120-134.

754 Martinez-Sanz, M., Gidley, M. J., & Gilbert, E. P. (2016). Hierarchical architecture of bacterial
755 cellulose and composite plant cell wall polysaccharide hydrogels using small angle neutron
756 scattering. *Soft Matter*, 12(5), 1534-1549.

757 Martinez-Sanz, M., Lopez-Sanchez, P., Gidley, M. J., & Gilbert, E. P. (2015). Evidence for differential
758 interaction mechanism of plant cell wall matrix polysaccharides in hierarchically-structured bacterial
759 cellulose. *Cellulose*, 22(3), 1541-1563.

760 Martinez-Sanz, M., Mikkelsen, D., Flanagan, B., Gidley, M. J., & Gilbert, E. P. (2016). Multi-scale
761 model for the hierarchical architecture of native cellulose hydrogels. *Carbohydrate Polymers*, 147,
762 542-555.

763 Martinez-Sanz, M., Mikkelsen, D., Flanagan, B. M., Gidley, M. J., & Gilbert, E. P. (2017). Multi-scale
764 characterisation of deuterated cellulose composite hydrogels reveals evidence for different
765 interaction mechanisms with arabinoxylan, mixed-linkage glucan and xyloglucan. *Polymer*, 124, 1-11.

766 Martinez-Sanz, M., Mikkelsen, D., Flanagan, B. M., Rehm, C., de Campo, L., Gidley, M. J., & Gilbert, E.
767 P. (2016). Investigation of the micro- and nano-scale architecture of cellulose hydrogels with plant
768 cell wall polysaccharides: A combined USANS/SANS study. *Polymer*, 105, 449-460.

769 McNeil, M., Albersheim, P., Taiz, L., & Jones, R. L. (1975). Structure of plant-cell walls. 7. Barley
770 aleurone cells. *Plant Physiology*, 55(1), 64-68.

771 Mikkelsen, D., Flanagan, B. M., Wilson, S. M., Bacic, A., & Gidley, M. J. (2015). Interactions of
772 Arabinoxylan and (1,3)(1,4)-beta-Glucan with Cellulose Networks. *Biomacromolecules*, 16(4), 1232-
773 1239.

774 Mikkelsen, D., & Gidley, M. J. (2011). Formation of Cellulose-Based Composites with Hemicelluloses
775 and Pectins Using Gluconacetobacter Fermentation. In Z. A. Popper (Ed.). *Plant Cell Wall: Methods*
776 *and Protocols* (Vol. 715, pp. 197-208). Totowa: Humana Press Inc.

777 Mysliwiec, D., Chylinska, M., Szymanska-Chargot, M., Chibowski, S., & Zdunek, A. (2016). Revision of
778 adsorption models of xyloglucan on microcrystalline cellulose. *Cellulose*, 23(5), 2819-2829.

779 Nigmatullin, R., Lovitt, R., Wright, C., Linder, M., Nakari-Setälä, T., & Gama, A. (2004). Atomic force
780 microscopy study of cellulose surface interaction controlled by cellulose binding domains. *Colloids*
781 *and Surfaces B-Biointerfaces*, 35(2), 125-135.

782 Notley, S. M., Eriksson, M., Wagberg, L., Beck, S., & Gray, D. G. (2006). Surface forces measurements
783 of spin-coated cellulose thin films with different crystallinity. *Langmuir*, 22(7), 3154-3160.

784 Notley, S. M., Pettersson, B., & Wågberg, L. (2004). Direct Measurement of Attractive van der Waals'
785 Forces between Regenerated Cellulose Surfaces in an Aqueous Environment. *Journal of the*
786 *American Chemical Society*, 126(43), 13930-13931.

787 Oehme, D. P., Doblin, M. S., Wagner, J., Bacic, A., Downton, M. T., & Gidley, M. J. (2015). Gaining
788 insight into cell wall cellulose macrofibril organisation by simulating microfibril adsorption. *Cellulose*,
789 22(6), 3501-3520.

790 Oehme, D. P., Downton, M. T., Doblin, M. S., Wagner, J., Gidley, M. J., & Bacic, A. (2015). Unique
791 Aspects of the Structure and Dynamics of Elementary I beta Cellulose Microfibrils Revealed by
792 Computational Simulations. *Plant Physiology*, 168(1), 3-U654.

793 Park, K., & Paulino, G. H. (2011). Cohesive Zone Models: A Critical Review of Traction-Separation
794 Relationships Across Fracture Surfaces. *Applied Mechanics Reviews*, 64(6).

795 Park, Y. B., & Cosgrove, D. J. (2012a). Changes in Cell Wall Biomechanical Properties in the
796 Xyloglucan-Deficient xxt1/xtt2 Mutant of Arabidopsis. *Plant Physiology*, 158(1), 465-475.

797 Park, Y. B., & Cosgrove, D. J. (2012b). A Revised Architecture of Primary Cell Walls Based on
798 Biomechanical Changes Induced by Substrate-Specific Endoglucanases. *Plant Physiology*, *158*(4),
799 1933-1943.

800 Park, Y. B., & Cosgrove, D. J. (2015). Xyloglucan and its Interactions with Other Components of the
801 Growing Cell Wall. *Plant and Cell Physiology*, *56*(2), 180-194.

802 Raviv, U., Laurat, P., & Klein, J. (2001). Fluidity of water confined to subnanometre films. *Nature*,
803 *413*(6851), 51-54.

804 Retegi, A., Gabilondo, N., Pena, C., Zuluaga, R., Castro, C., Ganan, P., de la Caba, K., & Mondragon, I.
805 (2010). Bacterial cellulose films with controlled microstructure-mechanical property relationships.
806 *Cellulose*, *17*(3), 661-669.

807 Sheu, S. Y., Yang, D. Y., Selzle, H. L., & Schlag, E. W. (2003). Energetics of hydrogen bonds in peptides.
808 *Proceedings of the National Academy of Sciences of the United States of America*, *100*(22), 12683-
809 12687.

810 Shi, Z. J., Zhang, Y., Phillips, G. O., & Yang, G. (2014). Utilization of bacterial cellulose in food. *Food*
811 *Hydrocolloids*, *35*, 539-545.

812 Stiernstedt, J., Brumer, H., III, Zhou, Q., Teeri, T. T., & Rutland, M. W. (2006). Friction between
813 cellulose surfaces and effect of xyloglucan adsorption. *Biomacromolecules*, *7*(7), 2147-2153.

814 Stiernstedt, J., Nordgren, N., Wagberg, L., Brumer, H., Gray, D. G., & Rutland, M. W. (2006). Friction
815 and forces between cellulose model surfaces: A comparison. *Journal of Colloid and Interface Science*,
816 *303*(1), 117-123.

817 Villares, A., Moreau, C., Dammak, A., Capron, I., & Cathala, B. (2015). Kinetic aspects of the
818 adsorption of xyloglucan onto cellulose nanocrystals. *Soft Matter*, *11*(32), 6472-6481.

819 Wagner, K., Cheng, P., & Vezenov, D. (2011). Noncontact Method for Calibration of Lateral Forces in
820 Scanning Force Microscopy. *Langmuir*, *27*(8), 4635-4644.

821 Whitney, S. E. C., Brigham, J. E., Darke, A. H., Reid, J. S. G., & Gidley, M. J. (1995). In-vitro assembly of
822 cellulose/xyloglucan networks - ultrastructural and molecular aspects. *Plant Journal*, *8*(4), 491-504.

823 Whitney, S. E. C., Gothard, M. G. E., Mitchell, J. T., & Gidley, M. J. (1999). Roles of cellulose and
824 xyloglucan in determining the mechanical properties of primary plant cell walls. *Plant Physiology*,
825 *121*(2), 657-663.

826 Yakubov, G. E., Bonilla, M. R., Chen, H. Y., Doblin, M. S., Bacic, A., Gidley, M. J., & Stokes, J. R. (2016).
827 Mapping nano-scale mechanical heterogeneity of primary plant cell walls. *Journal of Experimental*
828 *Botany*, *67*(9), 2799-2816.

829 Yakubov, G. E., Macakova, L., Wilson, S., Windust, J. H. C., & Stokes, J. R. (2015). Aqueous lubrication
830 by fractionated salivary proteins: Synergistic interaction of mucin polymer brush with low molecular
831 weight macromolecules. *Tribology International*, *89*, 34-45.

832 Yang, J., & Li, J. (2018). Self-assembled cellulose materials for biomedicine: A review. *Carbohydrate*
833 *Polymers*, *181*, 264-274.

834 Zauscher, S., & Klingenberg, D. J. (2001). Friction between cellulose surfaces measured with colloidal
835 probe microscopy. *Colloids and Surfaces a-Physicochemical and Engineering Aspects*, *178*(1-3), 213-
836 229.

837 Zhang, Q., Brumer, H., Agren, H., & Tu, Y. Q. (2011). The adsorption of xyloglucan on cellulose:
838 effects of explicit water and side chain variation. *Carbohydrate Research*, *346*(16), 2595-2602.

839 Zhang, T., Mahgoudy-Louyeh, S., Tittmann, B., & Cosgrove, D. J. (2014). Visualization of the
840 nanoscale pattern of recently-deposited cellulose microfibrils and matrix materials in never-dried
841 primary walls of the onion epidermis. *Cellulose*, *21*(2), 853-862.

842 Zhang, T., Zheng, Y. Z., & Cosgrove, D. J. (2016). Spatial organization of cellulose microfibrils and
843 matrix polysaccharides in primary plant cell walls as imaged by multichannel atomic force
844 microscopy. *Plant Journal*, *85*(2), 179-192.

845 Zhao, B., & Kwon, H. J. (2011). Adhesion of Polymers in Paper Products from the Macroscopic to
846 Molecular Level - An Overview. *Journal of Adhesion Science and Technology*, *25*(6-7), 557-579.

847 Zhao, Z., Crespi, V. H., Kubicki, J. D., Cosgrove, D. J., & Zhong, L. H. (2014). Molecular dynamics
848 simulation study of xyloglucan adsorption on cellulose surfaces: effects of surface hydrophobicity
849 and side-chain variation. *Cellulose*, 21(2), 1025-1039.

850 Zykwinska, A., Thibault, J. F., & Ralet, M. C. (2008). Modelling of xyloglucan, pectins and pectic side
851 chains binding onto cellulose microfibrils. *Carbohydrate Polymers*, 74(1), 23-30.

852 Zykwinska, A. W., Ralet, M. C. J., Garnier, C. D., & Thibault, J. F. J. (2005). Evidence for in vitro binding
853 of pectin side chains to cellulose. *Plant Physiology*, 139(1), 397-407.

854

855

856

857

858

859

860

861

862

863

864

865

866

867

868

869

870

871

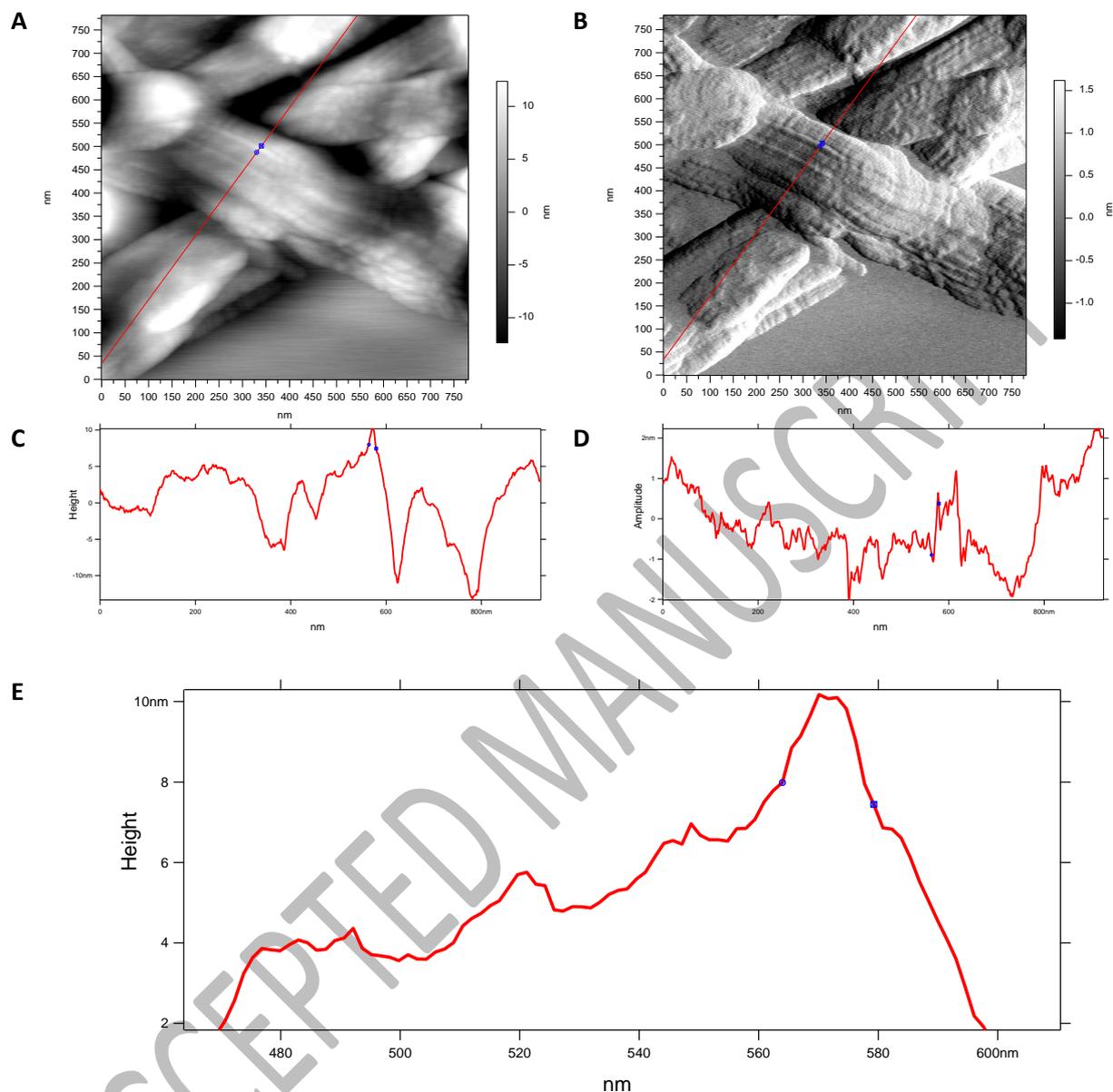
872

873

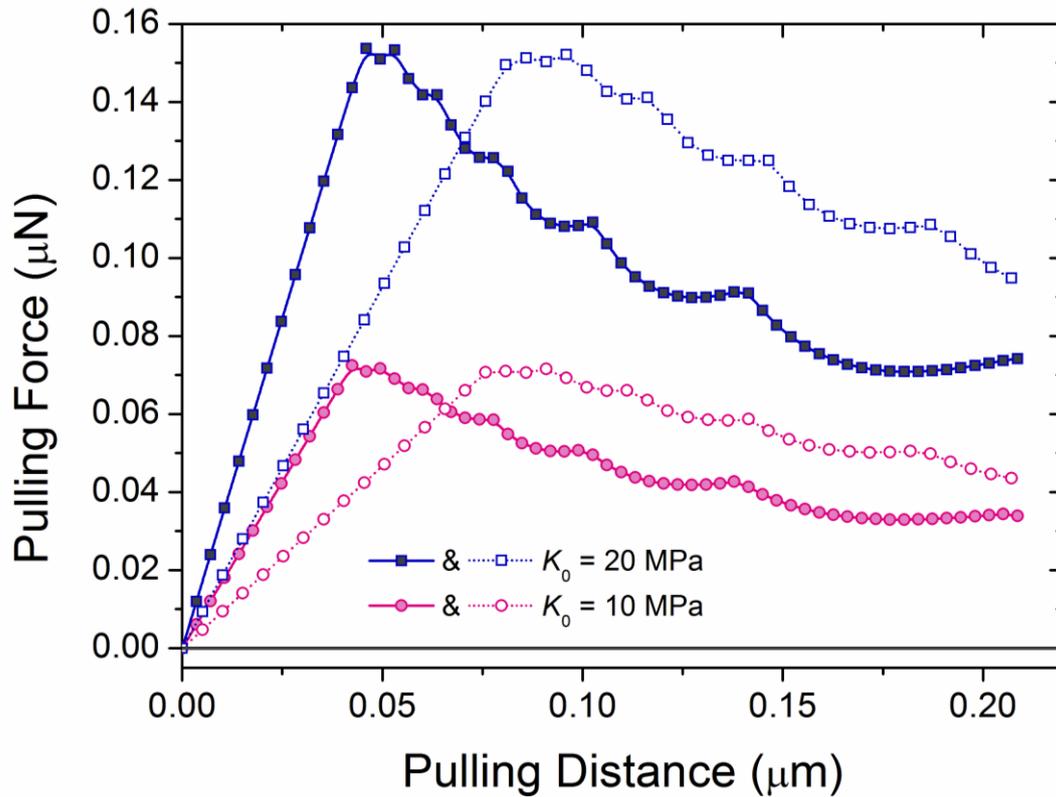
874

875

ACCEPTED MANUSCRIPT

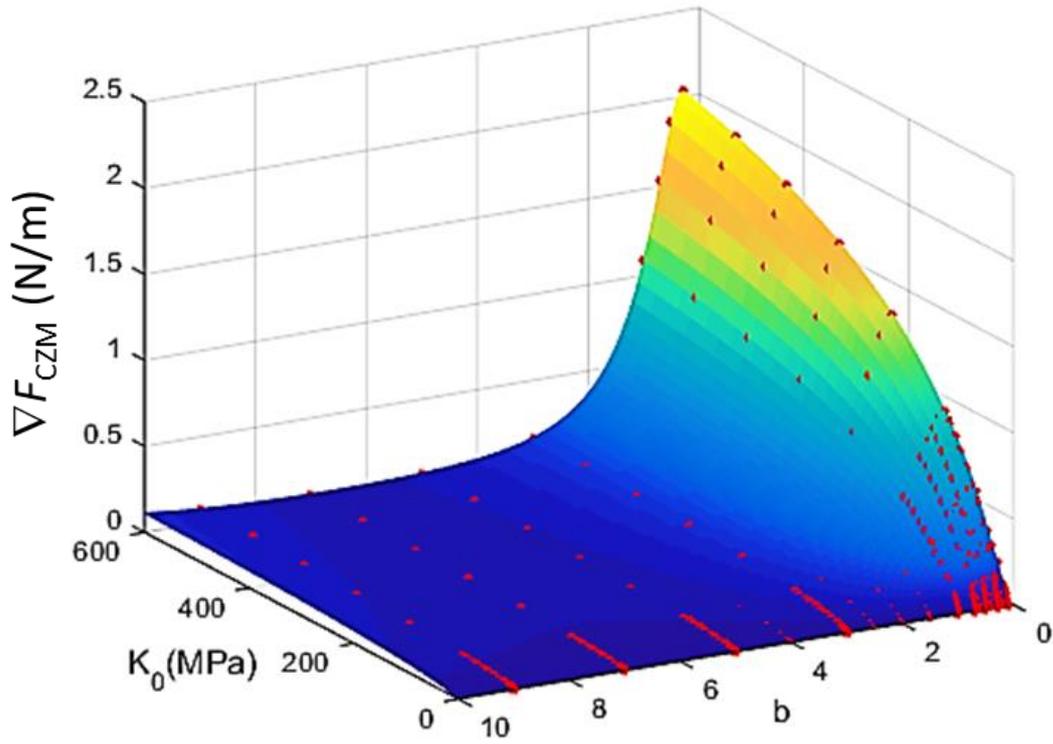


Supplementary Figure S1. Height (A) and Amplitude (B) tapping mode image of critically point dried sample of bacterial cellulose that shows several bundle aggregates with resolved internal structure. The corresponding cross-section plots (C and D) show that the apparent width of the single elementary fibril is around 16 nm. The de-convolution procedure to account for tip widening ($R \sim 10$ nm) yields feature width ~ 5.5 nm. The periodicity of the micro-fibrils can be assessed from the zoomed-in cross-section plot (E).



Supplementary Figure S2. Predicted force curves for combinations of 2 different values of b and K_0 ($\epsilon_c = 0.40$ was kept constant). Blue squares and red circles correspond to $K_0 = 20$ MPa and $K_0 = 10$ MPa, respectively. Filled symbols with solid lines correspond to $b = 0.5$ and open symbols with dotted lines correspond to $b = 1.5$.

880



Supplementary Figure S3. Best surface fit describing the functional relationship between the pre-maximum force gradient (∇F_{CZM}), contact strength K_0 , and the structural parameter b .

881

882

883

884

885

886

887

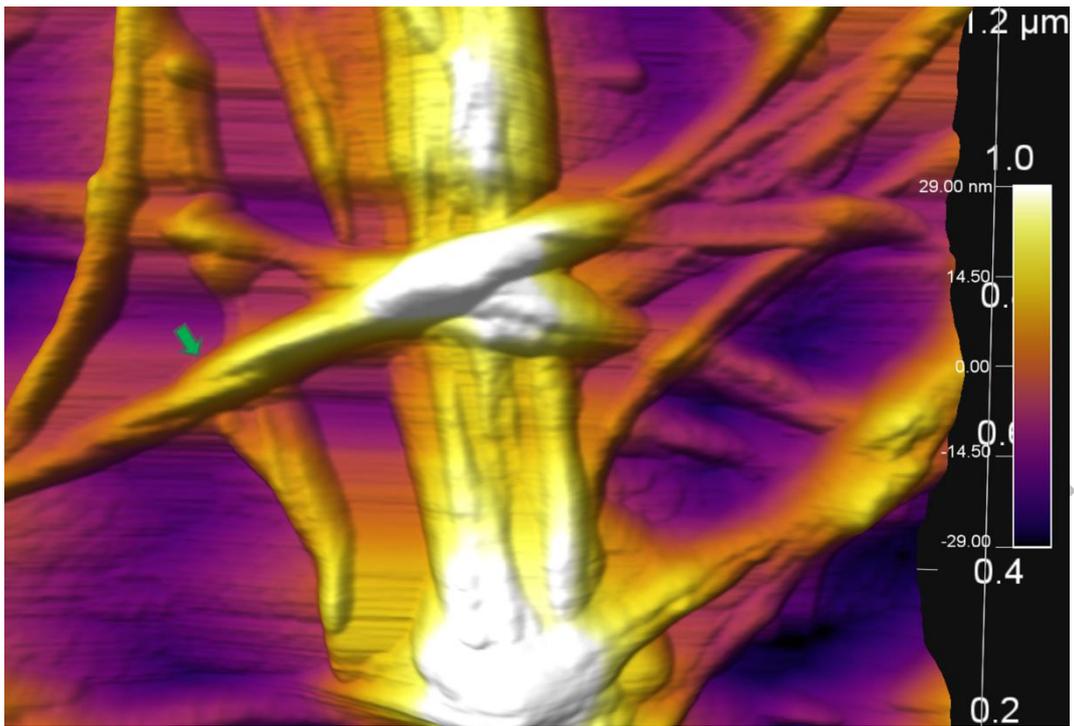
888

889

890

891

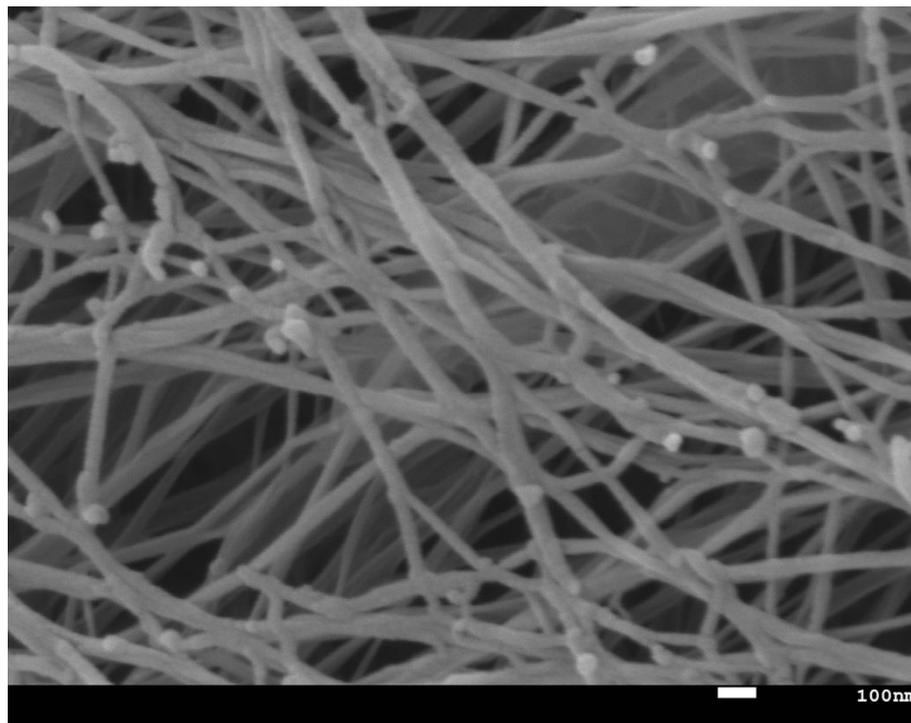
892



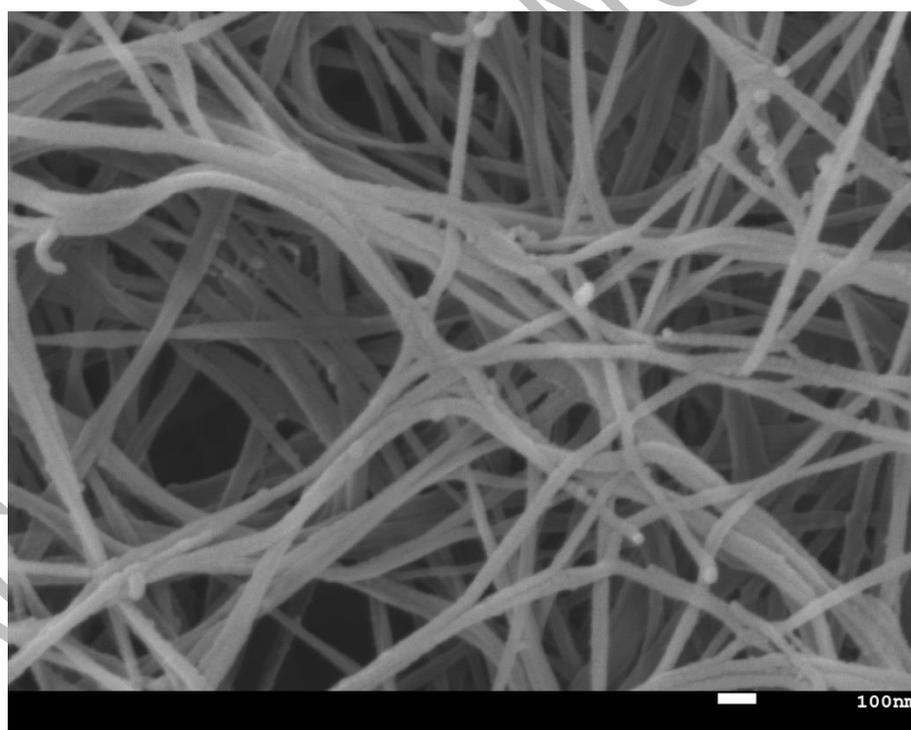
Supplementary Figure S4. An AFM image of the BC network illustrating the twisting motif (arrow) found in BC fibre assemblies.

893
894
895
896
897
898
899
900
901
902
903
904
905
906
907

A



B



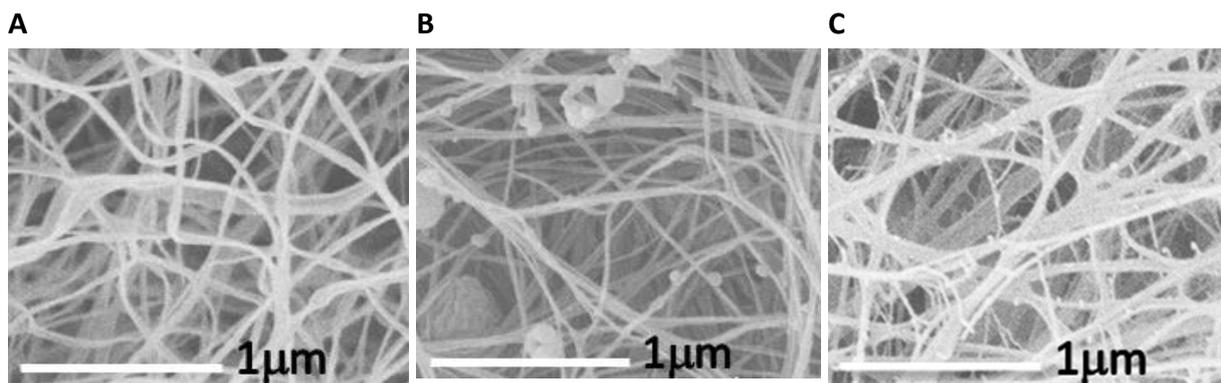
Supplementary Figure S5. SEM images of CAX (A) and CXG (B) networks illustrating the overall microstructure of the networks.

908

909

910

911



Supplementary Figure S6. SEM images of pure bacterial cellulose (A), CAX (B), and CXG (C) networks with a scale bar of 1 μm .

912
913
914
915
916
917
918
919
920
921
922
923
924
925
926
927
928
929
930
931

ACCEPTED MANUSCRIPT

932 **SUPPLEMENTARY INFORMATION**

933 **DnD-LFS Signal Processing Routine**

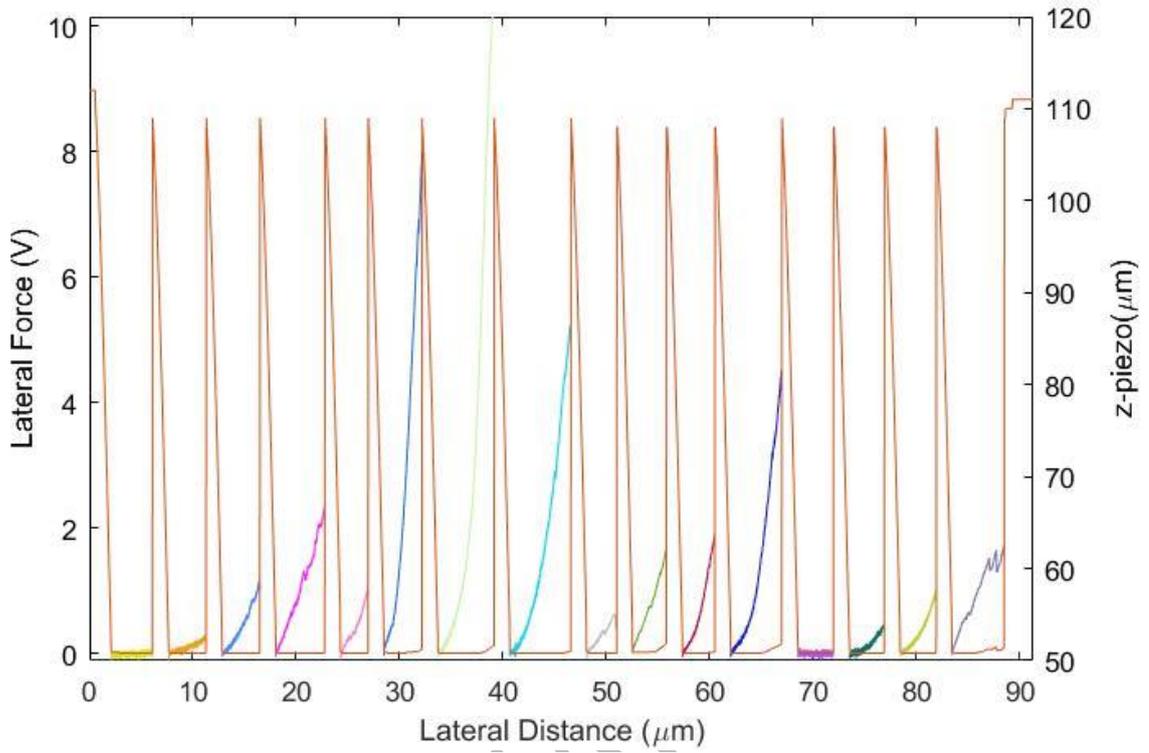
934 In order to determine the peak height, h , and initial linear slope, s , of the fibre-fibre detachment
935 events present in a set of force-distance curves for BC, CAX and CXG, a MATLAB routine was
936 developed. The prescribed MATLAB routine operates by isolating the force-distance curves from the
937 data set collected from the JPK Nanowizard II AFM and subjecting the individual force-distance
938 curves to criterion to identify the perceived detachments. To address the noise present in the signal,
939 the resolution of the curve is reduced by fitting a Savitzky-Golay filter to the data using parameters
940 based on the lateral force exhibited.

941 The data points of the signal are then evaluated iteratively to determine the local minima and
942 maxima within the curve. These points of interest are then identified as start and end points of the
943 perceived detachment events and are related back to proximal maxima and minima in the original
944 force-distance curve. The start and end points of the detachment events are then collated and then
945 h and s are calculated. Detachment events with their midpoint within the band of noise associated
946 with substrate friction or have a negative peak slope ($s < 0$) are omitted. The distribution of h and s
947 are then presented for each force-distance curve and summarised in a final figure.

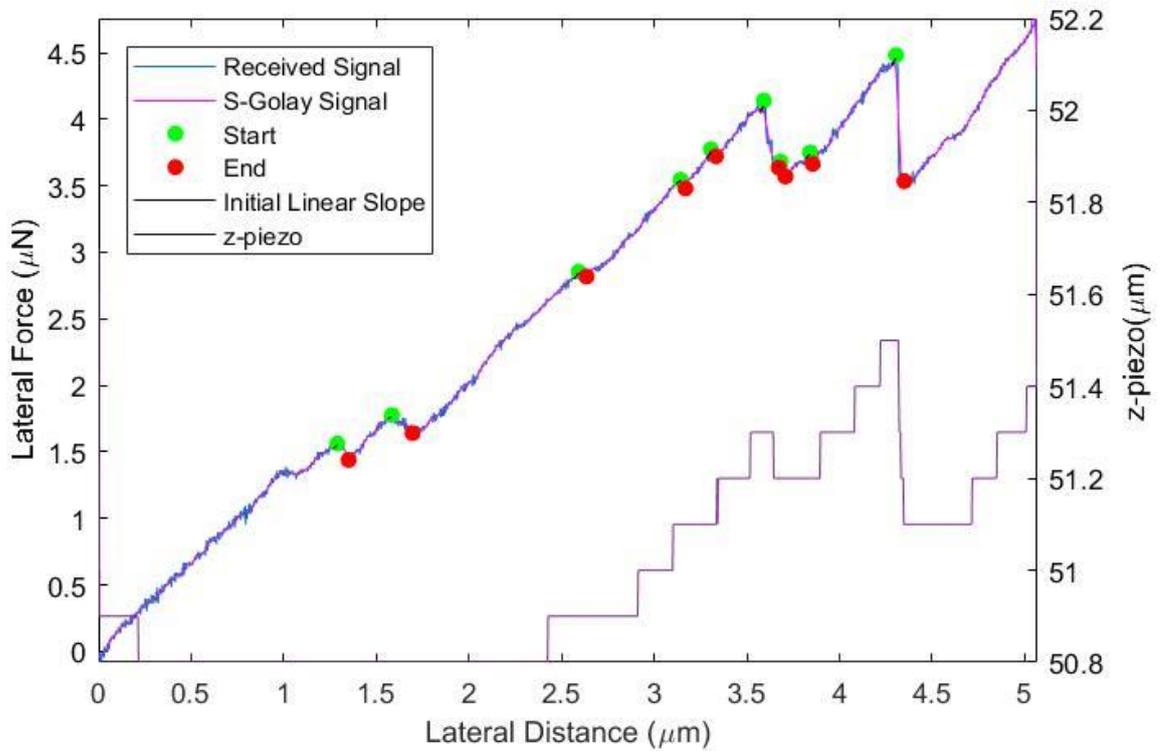
948 The data set presented below illustrates an example case of the processed results of the MATLAB
949 routine for CAX.

950

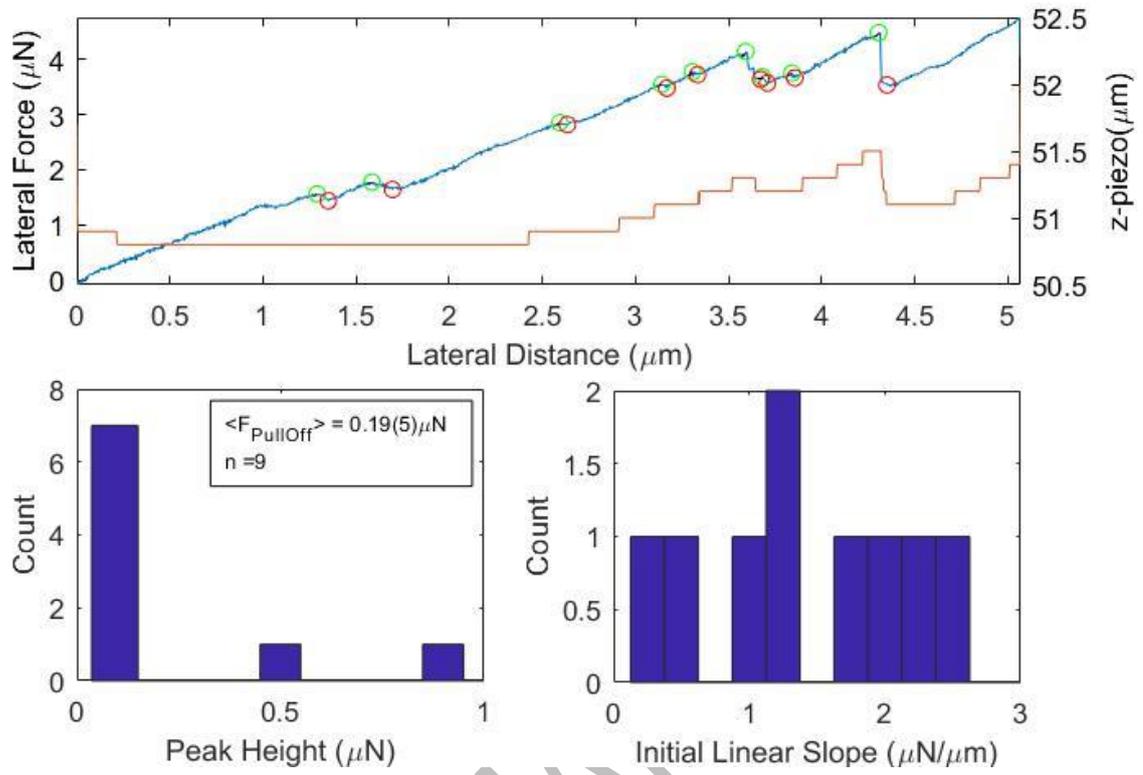
Lateral force-distance curve for CAX₃₀.3um_s.xlsx



Drag L-F Spectra #14 of 14 from CAX₃₀.3um_s.xlsx



Drag L-F Spectra #14 of 14 from CAX₃₀.3um_s.xlsx



952

953

954

955

956

957

958

959

960

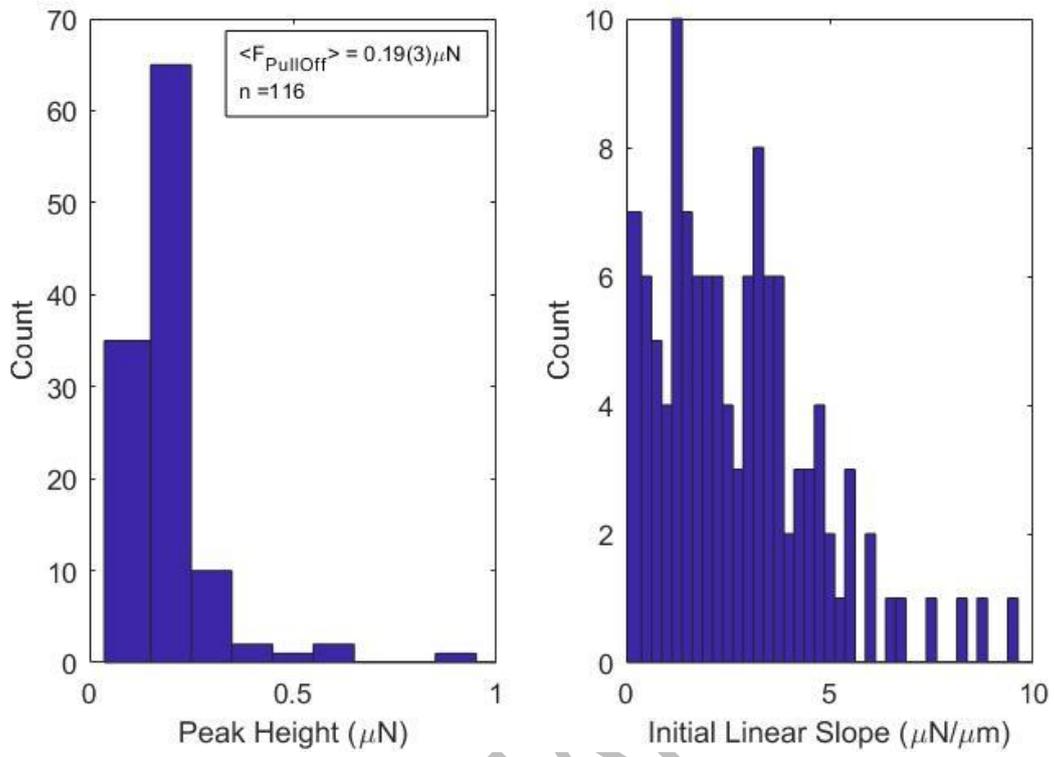
961

962

963

964

Peak Height and Initial Slope histogram for CAX₃₀.3um_s.xlsx



965

966

967

ACCEPTED MANUSCRIPT

968 **Cantilever Calibration Parameters:**

969 In reference to Wagner, Cheng, & Vezenov [1], the sensitivity factors and their respective measured
 970 parameters for HQ:NSC35/Cr-Au BS, Cantilever A are summarised in Table below:

Cantilever width	B	35 μm
Cantilever thickness	t_{cl}	2 μm
Cantilever tip height	h_{tip}	15 μm
Cantilever length	L	110 μm
Torsional resonant frequency	v_t	1.356 MHz
Torsional Q-factor	Q_t	721.1
Flexural resonant frequency	v_z	219.914 kHz
Flexural Q-factor	Q_z	376.6
Flexural spring constant from force-contact measurement	k_{zFc}	14.51 N/m
Lateral spring constant	k_x	198.6137 N/m
Torsional spring constant	k_θ	5.0845E-8 N/rad
Flexural spring constant	k_z	14.51 N/m
Lateral optical lever sensitivity	OLS_x	5.4784E7 V/m
Torsional optical lever sensitivity	OLS_θ	876.5441 V/rad
Flexural optical lever sensitivity	OLS_z	2.6079E7 V/m
Lateral Sensitivity (in air)	S_x	3.6254E-6 N/V
Lateral sensitivity in water	S_{xwater}	2.7205E-6 N/V
Torsional sensitivity	S_θ	5.8006E-11 N·rad/V
Flexural sensitivity	S_z	4.8031E-7 N/V

971

972 The lateral force, F_L , is determined using the non-contact method [2,3].

973
$$F_L = S_{x_{nc}} \cdot \Delta V_L = \frac{k_{\theta_{nc}}}{OLS_{\theta_{nc}} \cdot h} \cdot \Delta V_L$$

974 Where: $h = h_{tip} + \frac{1}{2} t_{cl}$

975 **References:**

976 [1] K. Wagner, P. Cheng, D. Vezenov, Noncontact method for calibration of lateral forces in scanning
 977 force microscopy, Langmuir 27(8) (2011) 4635-44.

978 [2] C.P. Green, J.E. Sader, Torsional frequency response of cantilever beams immersed in viscous
 979 fluids with applications to the atomic force microscope, Journal of Applied Physics 92(10) (2002)
 980 6262-6274.

981 [3] C.P. Green, H. Lioe, J.P. Cleveland, R. Proksch, P. Mulvaney, J.E. Sader, Normal and torsional
 982 spring constants of atomic force microscope cantilevers, Review of Scientific Instruments 75(6)
 983 (2004) 1988-1996.

984

985