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Matrix-free hydrodynamic study on the size distribution and conformation of three technical lignins from wood and non-wood

Abstract: Molecular weight (MW) and related conformational data of three commercially available technical lignins (Alcell L, kraft L, and soda L) have been studied by means of analytical ultracentrifugation, taking advantage of some recent developments in both sedimentation velocity and sedimentation equilibrium determinations. The lignins were dissolved in dimethyl sulphoxide (with ca. 90% solubility), and solutions were studied with regards to their oligomeric state, heterogeneity profiles (distribution of sedimentation coefficients), and molecular weight distributions (MWD). Alcell L and soda L have similar properties showing one major low MW component and two minor high MW components, whereas kraft L appears to be larger and more uniform, i.e., it shows a more monodisperse MWD. Weight average molecular weight (M_w) data from sedimentation equilibrium obtained by the new SEDFIT-MSTAR procedure in conjunction with MULTISIG analysis were found to be ~18 kDa (Alcell L), 25 kDa (kraft L), and 15 kDa (soda L). Further analysis of the data

by means of the routines MULTISIG and M_INVEQ confirmed the presence of additional components in Alcell L and soda L, and the larger size and high degree of monodispersity of kraft L. The intrinsic viscosity data of the three lignins were found to be very similar in the range of 22–24 ml g⁻¹, and all data were consistent with an elongated plate shape molecular structure with an equivalent discoid aspect ratio ~30.

Keywords: Alcell L, analytical ultracentrifugation, disc shape, DMSO, kraft L, soda L, viscometry

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Introduction

Lignins are a class of natural, highly branched phenylpropanoid macromolecules that have a random and amorphous three-dimensional structure, in which the partly cross-linked chains are hydrophobic, heterogeneous, and polydisperse. The carbon content of the aromatic lignins is around 60–63%, i.e., higher than that of the accompanying polysaccharides (Sarkanen and Ludwig 1971; Fengel and Wegener 1984). Lignins are classified according to the composition of the three major phenylpropan units, namely 4-hydroxy-, guaiacyl-, and syringyl-type phenylpropanes, abbreviated as H, G, and S units, respectively. As is well known, there are in essence G-lignins (in softwoods), GS-lignins (in hardwoods), and HGS lignins (in grasses) (Sarkanen and Ludwig 1971; Fengel and Wegener 1981; Zhong and Ye 2007; Vanholme et al. 2010).

Lignins are available either as an alkaline aqueous solution or in isolated powder form (K uper 2004). Alcell L (and organosolv type L), kraft L (also called sulphate L), and soda L (also called alkali L) are three examples of

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technical lignins, which are obtained by different processes (Garver and Callaghan 1991; De Martino 2005). Kraft lignin is extracted from wood in the presence of alkaline sodium sulphide, which is the most common pulping process nowadays. Alcell lignin is separated from wood by acidic ethanol-water digestion, and it can be considered as an organosolv-type pulping process not yet applied at an industrial level (Kubo and Kadla 2004; Lallave et al. 2007). Soda lignin is a product of the alkaline pulping of annual plants (straw, for example) (Käuper 2004).

The molecular weight (MW) of industrial lignins is an important parameter for their utilisation as an aromatic material for various purposes (Dong and Fricke 1995; Brebu and Vasile 2010). The MW and MW distribution (MWD) vary strongly depending on the tree/plant species and the type of chemical processing for their isolation. MWs are expressed usually on a weight average basis (M_w), but also as a number average (M_n) or as a z-average (M_z). These data are, however, not easily measured because of the polydispersity and incomplete solubility of lignins, which are generally insoluble in aqueous solvent. Only lignosulphonates are water soluble. Common lignin solvents are alkali, dimethyl sulphoxide (DMSO), dioxane/water (9:1), acetone/water, and dimethylformamide.

As a routine, MW and MWD are determined by size exclusion chromatography (SEC), where the MW data are related to calibration standards of known MW. In an ideal case, the standards should have a very similar conformation to that of the target polymer; however, this prerequisite is not easy to realize. Sulphonated polystyrene standards are in special cases well suited to this purpose (Baumberger et al. 2007; Gosselink et al. 2010). Nevertheless, the SEC approach has many pitfalls.

Analytical ultracentrifugation has been successfully tested in the past on lignins (Goring 1962; Sarkanen et al. 1981, 1982, 1984). It is a technique that combines both an inherent separation and analysis ability without the need for a separation matrix (i.e., columns or membranes). Nevertheless, this method has been seldom applied, mainly due to inaccessibility of instrumentation and complexity of analysis. There has been, however, significant recent progress in the field of analytical ultracentrifugation that renders it possible to obtain profiles and accurate absolute MW data on a fairly routine basis (Harding 2005; Harding et al. 2011), as commercial instrumentation is now widely available. Furthermore, the development of the new SEDFIT-MSTAR (Schuck et al. 2014) and MULTISIG (Gillis et al. 2013) software facilitates the data evaluation.

The aim of the present study is the determination of MW-related data of three technical lignins from different sources, which have been solubilised in DMSO. The focus

is on the absolute MWs, MWDs, oligomeric state, and heterogeneity profiles, and the conformation of the lignins in solution. The utility and complementarity of the two types of analytical ultracentrifuge experiment (sedimentation velocity and sedimentation equilibrium) for heterogeneity and MW analysis will be demonstrated. Garver and Callaghan (1991) studied the conformation of lignins on the basis of measurement of translational diffusion coefficients and found oblate (disc or plate shape) structures of high aspect ratio. The intention is to take advantage of the availability of the latest software for the analysis of hydrodynamic conformation (Harding et al. 2005; García de la Torre and Harding 2013) to explore the issue of lignin conformation further.

Materials and methods

Alcell L (a GS lignin) is an organosolv-type lignin produced from mixed hardwoods by Repap Enterprises Inc. (Montreal, Canada). The softwood kraft L (a G lignin) is the product Indulin AT produced by MeadWestvaco (Richmond, VA, USA). Soda L (P1000, a HGS lignin) is produced from a mixture of wheat straw and sarkanda grass by GreenValue SA (Orbe, Switzerland).

Each lignin sample was dissolved in a solvent consisting of 90% (w/v) DMSO and 10% (w/v) phosphate-chloride buffer (pH 7.0) with an ionic strength of 0.1 mol l⁻¹. Dispersions were mixed on a roller mixer at room temperature overnight. Undissolved material (ca. 10%) was removed by centrifugation at 6,000 rpm (approximately 5000 g). Final concentrations after clarification were assessed by an Atago Co. (Tokyo, Japan) DD-7 differential refractometer and a refractive index increment of 0.218 ml g⁻¹ (Gupta and Goring 1960).

Sedimentation velocity in the analytical ultracentrifuge was performed in a Beckman (Palo Alto, CA, USA) XL-I ultracentrifuge. Lignin solutions (~400 µl) at a concentration of ~0.2 mg ml⁻¹ and 90% DMSO were injected into the sample and reference channels, respectively, of 12 mm optical path length cells. The balanced cells were then loaded into an analytical eight-hole titanium rotor An50-Ti and placed in the rotor chamber of the analytical ultracentrifuge. The Rayleigh interference optical system was used for recording concentration profiles and the movement of the sedimentation boundary in the analytical ultracentrifuge cell (Harding 2005). For checking for the presence of aggregates, an initial low rotor speed of 3000 rpm was employed, before adjusting to a final rotor speed of 45,000 rpm. Scans were taken at 2 min intervals for a run time of ~24 h. The data were analysed by means of the SEDFIT algorithm of Dam and Schuck (2004), which gives a distribution of sedimentation coefficient, *s*, and provides an assessment of the polydispersity. The “*c*(*s*) vs. *s*” distribution method of SEDFIT was applied, rather than the *ls*-*g*(*s*) distribution, because of the very low *s* and incomplete resolution of the sedimenting boundaries from the air-solution meniscus, where *s* is in seconds or Svedberg units *S*, where 1 *S*=10⁻¹³ s. The standard conditions of density and viscosity of water at 20.0°C served as a basis for adjustment of the (weight average) sedimentation coefficients of resolved peaks *s* to *s*_{20,w} values (Schachman 1992). Because of the very low concentrations employed (~0.2 mg ml⁻¹), correction

for non-ideality (extrapolation to infinite dilution) was not necessary, and the assumption $s_{20,w}^o \sim s_{20,w}$ is reasonable. A value for the partial specific volume \bar{v} of 0.61 ml g^{-1} was used (Rubio et al. 1979). The $s_{20,w}^o$ value obtained will be a function of the size (MW), shape, and degree of solvent association or “hydration” of the macromolecule.

Sedimentation equilibrium was also performed in the Beckman XL-I ultracentrifuge (Svedberg and Pedersen 1940; Creeth and Pain 1967), but at a lower rotor speed of 20,000 rpm. At lower rotor speeds, the centrifugal force is balanced by diffusive forces in the opposite direction until a final steady state is achieved, which is a function only of MW and related parameters, i.e., it gives an absolute measure of MW and MWD. Cell filling and solvents were as for sedimentation velocity, but the injection volumes ($\sim 80 \mu\text{l}$) were lower to reduce the time to equilibrium. Rayleigh interference optics were used. Initial scans (an average of five) were taken as soon as 20,000 rpm was attained, and these were then subtracted from the final equilibrium scans (an average of five) to correct for anomalies through any window distortion, etc. (Ang and Rowe 2010). The final “equilibrium concentration vs. radial displacement” profiles were then analysed by SEDFIT-MSTAR (Schuck et al. 2014), yielding (i) an accurate estimate for the apparent M_w , i.e., $M_{w,app}$, for the whole distribution based on both the M^* function of Creeth and Harding (1982) and the “hinge point method” (Schuck et al. 2014); (ii) point or local apparent weight average MWs, i.e., $M_{w,app}(r)$, as a function of radial position r (cm) and hence concentration $c(r)$ [from the $c(r)$ vs. r profiles] in the ultracentrifuge cell. As already pointed out, the loading concentrations (0.2 mg ml^{-1}) were low to minimize the effects of non-ideality. Under these conditions, the $M_{w,app}$ is approximately the “ideal” M_w , i.e., $M_{w,app} \sim M_w$ and $M_{w,app}(r) \sim M_w(r)$.

Further analyses of the experimental equilibrium distributions were then carried out based on MULTISIG and M_INVEQ software. The former provides a means for the definition of MWD in polydisperse systems by sedimentation equilibrium analysis (Gillis et al. 2013), complementing the M_w for the whole distribution obtained from SEDFIT-MSTAR. MULTISIG also makes possible the computation of point-averaged MWs at a series of radial positions, via a small extension (known as MULTISIG_RADIUS). This approach has found recent application by Nikolajski et al. (2014), dealing with the reversible self-association of an aminocellulose. These methods have been employed as published except that from an initial MULTISIG fit, an average baseline offset (E) was computed, and this value was fixed for the subsequent application of both SEDFIT-MSTAR and MULTISIG_RADIUS. This procedure produced “smoother” data sets of $M_{w,app}(r)$ vs. radial position r [or $c(r)$] compared with that from SEDFIT-MSTAR. The system also provides point number-averaged MW, i.e., $M_n(r)$, and point z-averaged MW, i.e., $M_z(r)$.

MULTISIG software returns “reduced” molecular weight (σ) data, where

$$\sigma = M(1 - \bar{v}\rho)\omega^2 r / RT \quad (1)$$

In Eq. (1), \bar{v} is the partial specific volume of the solute, ρ the density of the solvent, ω the angular velocity of the rotor, r the radial position, R the gas constant, and T is the temperature of the rotor (K). The σ values are converted into conventional molecular weight values via the software SEDNTERP (Laue et al. 1992). This data set was then analysed by the programme SIGSTAR, equivalent to the established routine MSTAR within SEDFIT-MSTAR (Schuck et al. 2014), but specifically applied to the processed data within MULTISIG as

a consistency check via the weighted average σ_w , which is averaged over the whole cell.

Finally, the sedimentation equilibrium data were analysed by the programme M_INVEQ to explore further the nature of the distribution of molecular weights in the Alcell L and soda L samples. Both lignins have a rather wide distribution, which appears to be a possible sum of two components, with a $\approx 1:2$ ratio. This programme is in essence a minor modification of an existing routine (INVEQ – reviewed in Rowe 2011). M_INVEQ yields estimates for the relative amounts of these two defined species in an equilibrium distribution.

Capillary viscometry, for relative viscosity measurements, η_{rel} , was performed in a Schott-Geräte Ostwald viscometer (for the theory, see Harding 1997) at $20.00 \pm 0.01^\circ\text{C}$. Solution concentrations were in the range of $0.9\text{--}1.3 \text{ mg ml}^{-1}$; because of the low concentrations, a density correction to the flow time measurements was not necessary (Harding 1997). Intrinsic viscosities $[\eta]$ were estimated at each concentration, c (g ml^{-1}), by the Solomon and Ciuta (1963) equation:

$$[\eta] = (1/c) \cdot [2\{\eta_{sp} - \ln(\eta_{rel})\}]^{1/2}, \quad (2)$$

and a mean value taken as the consensus $[\eta]$.

Results and discussion

Heterogeneity and sedimentation coefficients (s)

Sedimentation velocity in the analytical ultracentrifuge (Figure 1) shows that all three lignins have a distribution of s , which are broad for Alcell L and soda L but narrow for kraft L. The former two have a main peak with a very low s (within $0.35\text{--}0.55 \text{ S}$) and two clear minor peaks at higher

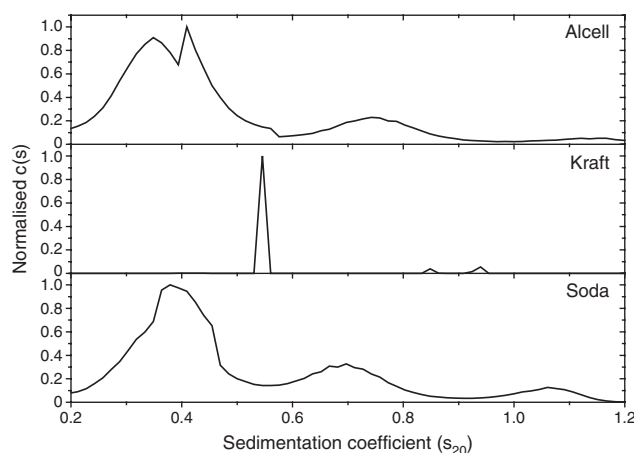


Figure 1: Sedimentation velocity of wood lignins.

Sedimentation coefficient distribution plots, $c(s)$ vs. s from SEDFIT for Alcell lignin (top), kraft lignin (middle), and soda lignin (bottom) in 90% DMSO. At the concentrations used ($\sim 0.2 \text{ mg ml}^{-1}$), non-ideality effects can be assumed to be negligible.

Table 1: Hydrodynamic data for Alcell, kraft, and soda lignins in 90% DMSO.

Lignin	^a M_w (kDa)	^b M_w (kDa)	^c M_w (kDa)	^d $s_{20,w}$ (S)	^e $s_{20,w}$ (S)	^f $s_{20,w}$ (S)	$[\eta]$ (ml g ⁻¹)
Alcell	19.3±1.0	16.5	50.7	0.95	1.95	2.30	23.6±2.0
Kraft	24.9±1.0	27.2	–	1.25	–	–	22.7±0.8
Soda	15.4±0.7	10.3	30.2	0.91	1.66	2.20	22.0±0.3

^aFrom sedimentation equilibrium, M^* extrapolation method in SEDFIT-MStar; ^bmain component (from MultiSig/M_INVEQ); ^cminor component (from MultiSig/M_INVEQ); ^dmain component; ^esecond component; ^fthird component.

s (Table 1). The kraft L, in contrast, displays only a single significant peak.

Weight average molecular weights (M_w)

The M_w for the whole distributions of the three lignins, as obtained by the SEDFIT-MSTAR procedure (Schuck et al. 2014), and the individual values obtained are given in Table 1, and the corresponding plots are presented in Figure 2.

SEDFIT-MSTAR reveals a near-linear plot of $\ln J(r)$ vs. r^2 for kraft L [where $J(r)$ is the local concentration (expressed in fringe units) at radial positions r]; however, evidence of upward curvature is seen for Alcell L and

soda L, a feature of greater polydispersity. The “ M^* vs. radius” plots (Figure 2) are contiguous and give accurate estimates for M_w (representing the whole MWD) from the identity $M_w = M^*(r=b)$ (Creeth and Harding 1982), where b is the radial position at the cell base. The “point average $M_w(r)$ vs. concentration” plots from SEDFIT-MSTAR are also presented in Figure 2. Despite the noise (deriving from the low fringe increments due to the low concentrations), plots of point average “ $M_w(r)$ vs. concentration $J(r)$ ” (lower set of plots in Figure 2) as obtained from local slopes along the “ $\ln J(r)$ vs. r^2 ” curves show a characteristic increase in $M_w(r)$ with $J(r)$ in the case of Alcell L and soda L. This is in agreement with data of sedimentation velocity, which show the presence of more than one significant component for these lignins (Figure 1). In the case of kraft

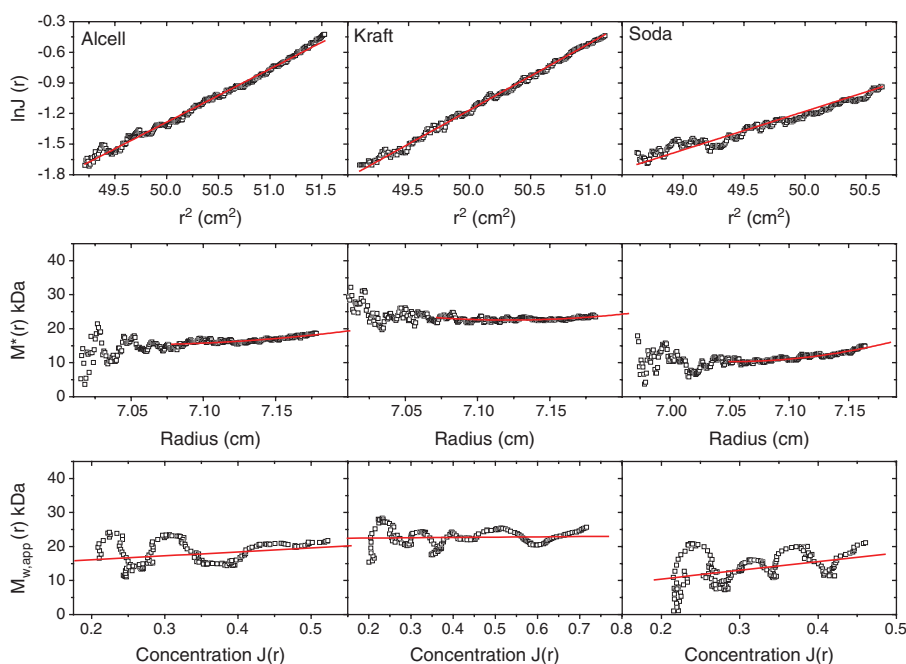


Figure 2: SEDFIT-MSTAR sedimentation equilibrium plots for Alcell (left), kraft (middle), and soda (right) lignins in 90% DMSO at a loading concentration of ~ 0.2 mg ml⁻¹.

Top row: log concentration, in fringe displacement units, $J(r)$, vs. the square of the radial displacement from the axis of rotation plot r^2 , where r (cm) is the radial distance from the centre of rotation (open squares). Middle row: M^* vs. r plot (open squares) and fit. The value of M^* extrapolated to the cell base = $M_{w,app}$, the apparent weight average molecular weight for the whole distribution. Bottom row: point or local apparent weight average molecular weight $M_{w,app}(r)$ at radial position r (open squares) plotted against the local concentration in the ultracentrifuge cell.

L, no clear increase is observable, which commensurates with the unimodal distribution seen from sedimentation velocity (Figures 1 and 2).

To explore this behaviour further, more refined analyses of the sedimentation equilibrium data can be performed by means of MULTISIG and M_INVEQ, which provide quantitative information about the presence of different components, rather than averaging the data with SEDFIT-MSTAR. In Figure 3, the results are plotted on common axes. First, the data confirm (with a smoother fit) the point average data for $M_w(r)$ from the SEDFIT-MSTAR routine and also yield estimates for $M_n(r)$ and $M_z(r)$. The plots are also in agreement with the observation that the average MW values are increasing steadily with increasing radii over the solution column for Alcell L and soda L. This indicates for these two lignins a significant polydispersity.

By contrast, the average values of kraft L are nearly constant with respect to radius, which is indicative of a relatively narrow MWD. M-INVEQ software resolves the MULTISIG distributions in terms of multi-modality. It yields two components (Figure 4) for Alcell L and soda L, as presented in Table 1, and are consistent with the “unresolved” values from SEDFIT-MSTAR. It should be emphasised that the finding of two components in a mass ratio of approximately 1:2 does not imply necessarily any sort of monomer-dimer equilibrium. Quite the contrary, the general agreement between the $c(s)$ distributions of s values and the distributions seen by MULTISIG and M_INVEQ analyses are arguments against such a hypothesis, and the components are not in a reversible equilibrium. This contrasts strongly with a recent demonstration of self-association behaviour in a class of cellulose

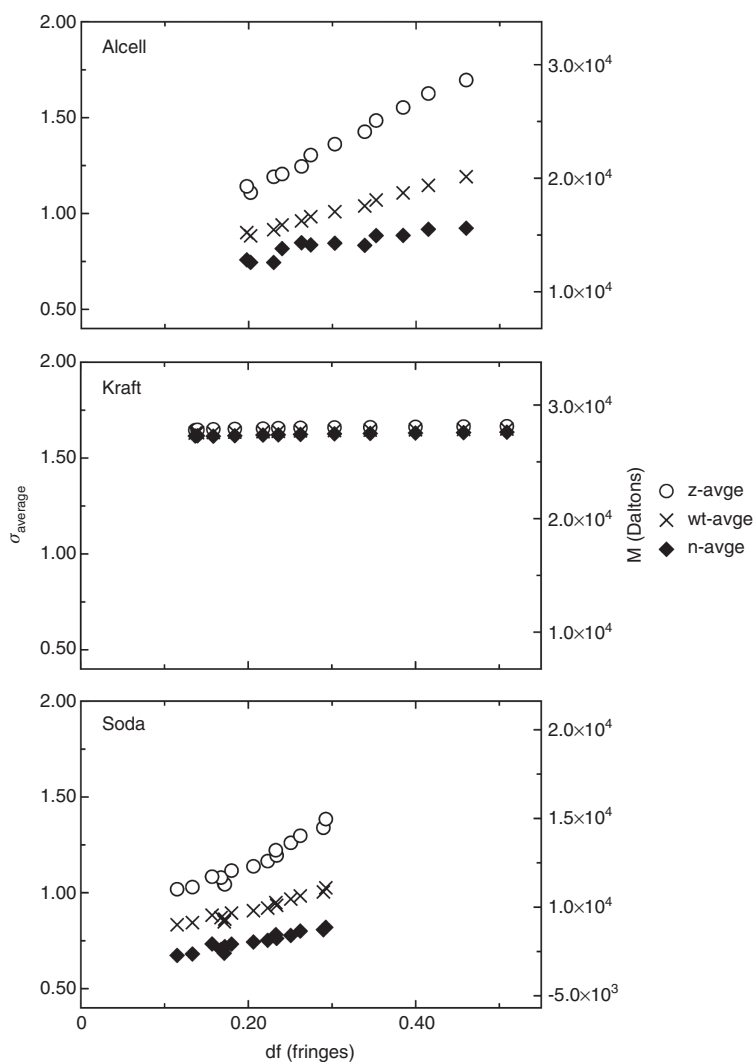


Figure 3: Plots of the number, weight, and z-average values from MULTISIG as a function of concentration (in fringe values) for the three samples. No line has been fitted through these values for lack of a hypothesis to support any particular model.

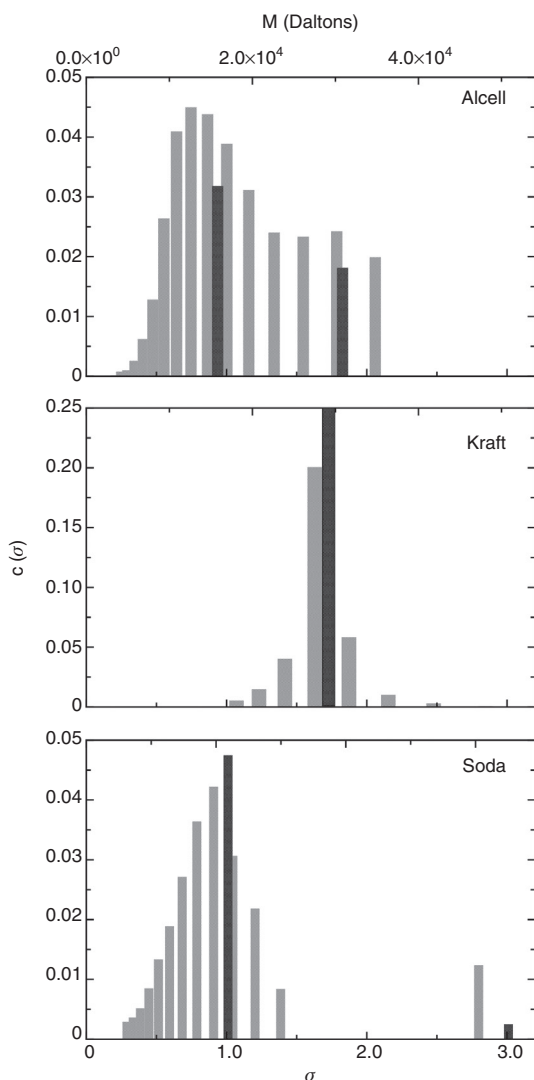


Figure 4: The distribution of molecular weight values as yielded by MULTISIG analysis (grey) and two-component M_INVEQ fit (black).

derivatives known as the aminocelluloses (Heinze et al. 2011; Nikolajski et al. 2014). This behaviour cannot be seen in kraft L, where there is no resolution into two components, and this finding is once more consistent with the data of sedimentation velocity (Figure 1).

There are hybrid methods of MW determination based on a combination of (preparative) column chromatography, where the columns are “self-calibrated” by isolating fractions and measuring the MWs of the isolated fractions absolutely by sedimentation equilibrium (or light scattering). This approach was tested for carbohydrate polymers such as alginate (Ball et al. 1988) and dextran (Ball et al. 1990) and also for lignins (Sarkanen et al. 1982). Such procedures are less dependent from conformational

differences between standards and specimens. Nevertheless, this method is comparatively laborious and requires multiple sedimentation equilibrium determinations and still requires the assumption of column inertness of chromatography columns.

Earlier reports have pointed out self-association behaviour of organosolv lignins in aqueous solvents (Sarkanen et al. 1982). The present study on Alcell L, kraft L, and soda L effectively rules out the presence of a reversible interaction behaviour in 90% DMSO. The increasing $M_w(r)$ as a function of $c(r)$ seen by MULTISIG_RADIUS analysis appears to be due to polydispersity (non-interacting components of different molecular weight) rather than due to a self-association.

Intrinsic viscosity

Intrinsic viscosity data are presented in Figure 5a–c, which are all in the range of 22–24 ml g⁻¹. These values are higher than those obtained by Dong and Fricke (1995) of ~8 ml g⁻¹ (obtained in dimethyl formaldehyde at 45.0°C), probably because of the different solvent used. It is possible to estimate the extension or aspect ratio of the lignin molecules from the relation (Harding 1997)

$$[\eta] = v_s \cdot v, \quad (3)$$

where v_s (ml g⁻¹) is the swollen specific volume (which takes into account solvation) and v is the Einstein-Simha shape parameter (Simha 1940; Harding et al. 1982; Harding 1997). In Table 2, a value of v is presented for three plausible values of v_s (0.6, 1.0, and 1.4 ml g⁻¹). The asymmetry of the three lignins solubilised in 90% DMSO can be estimated by translating v into ellipsoidal aspect ratios. This can easily be done by the routine ELLIPS1 (Harding et al. 2005; García de la Torre and Harding 2013). The aspect ratio also depends on the type of ellipsoid of revolution, which can be prolate/rod shape or oblate/disc shape. So in Figure 5 both possibilities are presented – in Figure 5d the former and in Figure 5e the latter. The three lignins have approximately the same value for the Einstein-Simha shape factor; thus, the prolate and oblate shapes can be collectively used as models for all three lignins analysed.

Favis and Goring (1984) provided evidence that lignins may have oblate, flat disk structures, and this was later reinforced by measurements on acetylated lignins in deuterated chloroform by Garver and Callaghan (1991). If this is adopted as a working hypothesis for the measurements here in 90% DMSO solutions, then plate-shape models would have an aspect ratio of ~30:1 (Figure 5d).

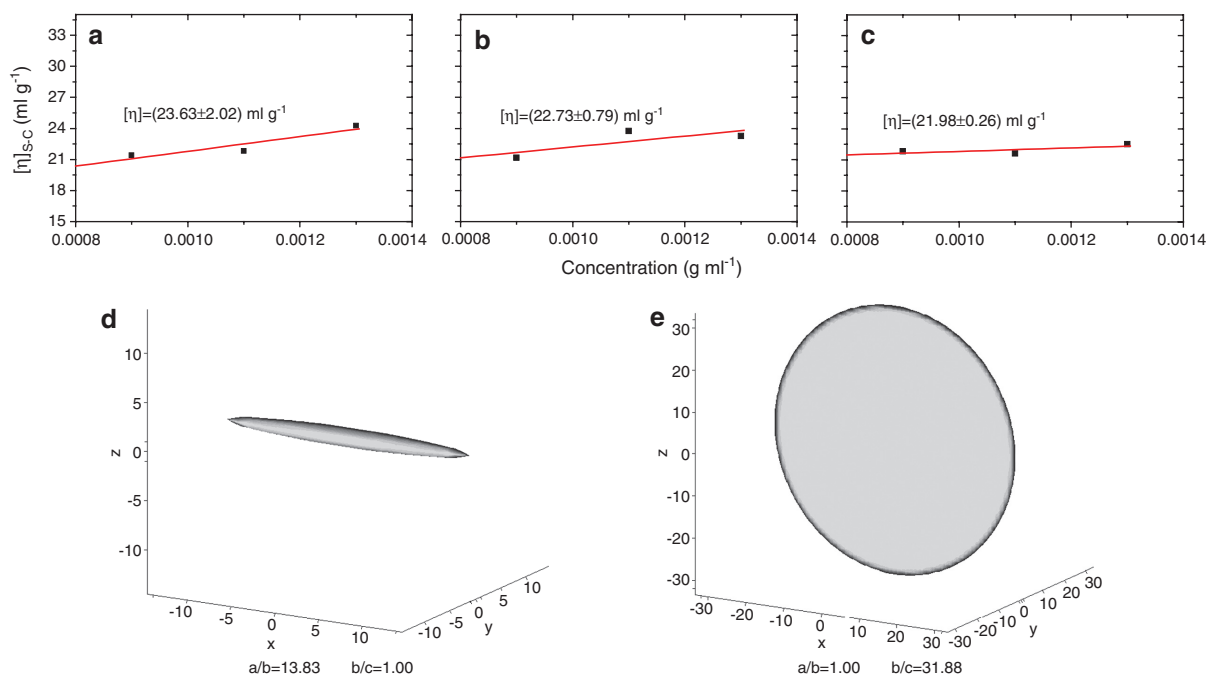


Figure 5: Intrinsic viscosity [from Eq. (2)] estimates at different concentrations for (a) Alcell lignin, (b) kraft lignin, and (c) soda lignin. (d) Corresponding prolate ellipsoid representation from ELLIPS1 for all three lignins and (e) corresponding oblate ellipsoid representation for all three lignins.

Table 2: Viscosity increment for Alcell, kraft, and soda lignins in 90% DMSO for different values of the hydration or ν_s value (ml g^{-1}).

Lignin	ν for $\nu_s=0.6 \text{ ml g}^{-1}$	ν for $\nu_s=1.0 \text{ ml g}^{-1}$	ν for $\nu_s=1.4 \text{ ml g}^{-1}$	a/b (Prolate model)	a/b (Oblate model)
Alcell	39.3	23.6	16.9	14±4	33±10
Kraft	33.8	22.7	16.2	14±4	32±8
Soda	36.7	22.0	15.7	14±4	31±9

Conclusions

Implementation of sedimentation velocity and sedimentation equilibrium in the analytical ultracentrifuge provides an alternative to SEC-based procedures for the analysis of the heterogeneity and MW of solubilised lignins. The limitation in the present research is, however, that only 90% of the lignins were soluble in DMSO. On the other hand, no calibration standards are required and there are no problems related to non-inertness of columns as in case of SEC. The MULTISIG and M_INVEQ analyses show the presence of two clear components (major and minor) for Alcell L and (to a lesser extent) Soda L. For all three lignins investigated in this study, the properties lie within a plausible range, but the MW data obtained by analytical ultracentrifugation are significantly higher than the SEC-based

values. A plate shape structure for all three lignins with aspect ratio $\sim 30:1$ seems to be probable. While the SEC approach is useful in routine work for comparative purposes, modern ultracentrifuge approaches for molecular weight and heterogeneity characterisation for lignins should be considered more in theoretical and practical lignin research.

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