

# Data-driven discovery and synthesis of high entropy alloy hydrides with targeted thermodynamic stability

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## Abstract

Solid-state hydrogen storage materials that are optimized for specific use cases could be a crucial facilitator of the hydrogen economy transition. Yet the discovery of novel hydriding materials has historically been a manual process driven by chemical intuition or experimental trial-and-error. Data-driven materials' discovery paradigms provide an alternative to traditional approaches, whereby machine/statistical learning (ML) models are used to efficiently screen materials for desired properties and significantly narrow the scope of expensive/time-consuming first-principles modeling and experimental validation. Here we specifically focus on a relatively new class of hydrogen storage materials, high entropy alloy (HEA) hydrides, whose vast combinatorial composition space and local structural disorder necessitates a data-driven approach that does not rely on exact crystal structures in order to make property predictions. Our ML model quickly screens hydride stability within a large HEA space and permits down selection for laboratory validation based not only on targeted thermodynamic

properties, but also secondary criteria such as alloy phase stability and density. To experimentally verify our predictions, we performed targeted synthesis and characterization of several novel hydrides that demonstrate significant destabilization (70x increase in equilibrium pressure, 20 kJ/molH<sub>2</sub> decrease in desorption enthalpy) relative to the benchmark HEA hydride, TiVZrNbHfH<sub>x</sub>. Ultimately, by providing a large composition space in which hydride thermodynamics can be continuously tuned over a wide range, this work will enable efficient materials selection for various applications, especially in areas such as metal hydride based hydrogen compressors, actuators, and heat pumps.

## Introduction

A transition to cleaner fuel sources that drastically reduce or altogether eliminate the release of harmful emissions is urgent.<sup>1</sup> With an energy density of 120 MJ/kg that is three times that of gasoline, hydrogen is perhaps the ultimate clean fuel. When used in a fuel cell, the only

point-of-use emission product is water, thereby avoiding emissions associated with fossil fuel combustion ( $\text{CO}_2$ ,  $\text{NO}_x$ ,  $\text{SO}_x$ , particulate matter, etc.).<sup>2</sup> However, several technical barriers have limited the roll-out of a hydrogen-powered economy, several of the most prominent being the difficulty of economically and safely storing, pressurizing, and/or transporting  $\text{H}_2$ .<sup>3</sup>

Metal hydrides have long been investigated as promising candidates for hydrogen storage, and their hydriding thermodynamics vary widely.<sup>4-6</sup> For example, TiFe hydrogenates reversibly near ambient conditions but, typical of intermetallic compounds composed of heavy 3d transition metals, has a relatively low hydrogen weight capacity and is therefore better suited for stationary (rather than vehicular) storage applications.<sup>7</sup> Complex hydrides<sup>8,9</sup> on the other hand are much lighter with much larger enthalpies of desorption, typically requiring extremely high temperatures (hundreds of  $^\circ\text{C}$ ) for hydrogen release. While alloying/doping<sup>10-14</sup> and nanoscaling<sup>15-18</sup> can destabilize these complex hydrides, it has generally been difficult to design a metal hydride that satisfies the delicate trade-off between appropriate thermodynamic stability and sufficiently high capacity (in addition to other desirable features like fast kinetics of dehydrogenation, reversibility, etc.). A relatively new class of materials known as high entropy alloys (HEAs), which have demonstrated usefulness in many applications,<sup>19-25</sup> have recently been investigated as hydrogen storage materials, demonstrating outstanding hydrogen-to-metal ratios ( $\text{H}/\text{M} > 2$ ) and reversible weight capacities comparable to TiFe.<sup>26</sup> Combined, these properties portend their usefulness in a variety of hydrogen storage applications. Addressing their vast possible compositional space in the search of novel, high-performing hydrides is therefore the focus of this work.

Typically the search for new hydriding materials has been a manual one driven by the chemical intuition, expert knowledge, and design rules acquired over decades of data collection.<sup>27-29</sup> An emerging alternative utilizes a data-driven materials discovery approach facilitated by machine/statistical learning (ML)

models, provided an adequate quantity of training data has been generated or extracted from the literature.<sup>30,31</sup> Once sufficiently trained, these models are many orders of magnitude faster to execute than experiments and can be used to quickly screen materials' space and discover novel high-performing candidates. This paradigm could greatly aid in the discovery of novel HEAs for hydrogen storage for several reasons. First, the HEA composition space grows combinatorially with the number of possible principal elements in the alloy, and therefore presents an intractable number of materials for brute-force synthesis or even density functional theory (DFT)-based screening. The solid solution (SS) disorder in HEAs must be sampled or accounted for, so DFT calculated properties based on a single random distribution of elements on the lattice may not be sufficiently accurate. Furthermore, prediction of the equilibrium hydriding pressure requires simulating the system in an open ensemble, which is rarely done at the DFT level of theory,<sup>32</sup> let alone for hundreds or thousands of materials. Therefore, a model that does not explicitly depend on crystal structure (so-called compositional ML models<sup>33-35</sup>) that can rapidly predict hydriding thermodynamics would greatly facilitate the rapid discovery of new HEA hydride candidates.

Specifically, we focus on a synergistic approach to materials discovery, whereby we first utilize ML-enabled high-throughput screening to quickly predict hydride stability for a novel dataset of HEA candidates. Since the interpretability of our compositional-ML model has recently elucidated a simple design rule,<sup>31</sup> we can even perform *a priori* selection of candidates with a desired thermodynamic stability simply based on features derived solely from their proposed composition. This exercise reveals that the equilibrium pressure of the HEA hydrides in the dataset spans many orders of magnitude and signifies usefulness in a variety of applications, from  $\text{H}_2$ -getters<sup>36</sup> to storage materials. Several of these novel HEA compositions were rationally selected (based on the ML model-based design rule), synthesized, and hydrogenated to demonstrate the large destabi-

lization that can be induced through compositional modifications within the dataset. Extensive DFT calculations validate the same design rule while adding additional physical insight, albeit at greater computational cost (i.e. requiring significant time on high performance computing resources, whereas the machine learning models applied herein can be trained and executed with just a desktop machine). Ultimately, this demonstrates that the thermodynamic stability can be *a priori* predicted and continuously tuned over a large window within this HEA material set. Both are necessities, for example, to enable technologies like metal hydride hydrogen compressors.<sup>37,38</sup>

## Methods

**HEA synthesis.** The alloys were synthesized by melting lumps of Ti (Goodfellow, 99.99% metals basis), V (ChemPur, 99.9% metals basis), Nb (Alfa Aesar, 99.95% metals basis), Zr (Chempur, 99.8% metals basis, excluding Hf), Hf (Chempur, 99.8% metals basis, maximum 4% Zr), Ta (Goodfellow, 99.9% metals basis), Cr (Alfa Aesar, 99.995% metals basis), Mo (Goodfellow, 99.9% metals basis), Al (Gränges, 99.999% metals basis), Pd (Hereaus, 99.9% metals basis) in an electric arc furnace in Ar atmosphere. Elements with low vapor pressure (Al, Cr) were pre-alloyed before final synthesis to avoid evaporation. To ensure chemical homogeneity, the samples were remelted five times and flipped between each melting. The mass losses were in all cases less than 0.1 wt% and thus the resultant composition can be considered very close to the nominal. Some of the ingots were then filed to powder with a metal file for X-ray diffraction analysis and the rest cut into smaller pieces for hydrogenation.

**X-ray diffraction.** Laboratory X-ray diffraction (XRD) was carried out on a Bruker D8 advance with Cu K $\alpha$  radiation equipped with a LynxEye XE-T detector operating in Bragg-Brentano geometry, with the powders placed on zero-background Si-wafer sample holders. The data was analyzed by the Ri-

etveld method implemented in the software Topas v6 Academic.<sup>39</sup> Peak shapes were modelled by Thompson-Cox-Hastings pseudo Voigt function<sup>40</sup> and the background by a six-order Chebyshev polynomial. Site occupancies were fixed to the nominal composition in all cases.

**Energy Dispersive X-Ray Spectroscopy.** A JEOL JSM-7600F Thermal Field Emission Electron Microscope was used to obtain SEM images, and an Oxford X-Max 80 detector with Aztec Software was used to obtain Energy Dispersive X-Ray Spectroscopy (EDS) maps. The conditions for both the SEM images and the EDS maps were: HT = 15kV, WD(nominal) = 8mm, Probe setting = 6. The sample was deposited onto carbon tape on an Aluminum stub, and no coating was applied. Areas chosen for analysis were fairly level and flat for best imaging results. This also pertains to obtaining the best EDS detection (count rate), as dramatic topography often results in shadowing that may be interpreted as an area depleted in an element.

**PCT data collection.** Pressure composition-temperature (PCT) isotherms were collected using a Setaram PCTPro instrument. Samples were loaded into high-pressure vessels, sealed with stainless-steel gaskets, and put under vacuum before thermal activation at 753 K. The thermocouple measuring the temperature is located outside of the stainless-steel pressure vessel in a thermocouple well to minimize the thermal gradients between the samples and the vessel exterior. The pressure transducers had an accuracy of  $\pm 1\%$ . The PCT experiments were conducted isothermally between 562 to 609 K to ensure that the kinetics of hydrogen uptake are fast enough to reach chemical equilibrium.

**Computational methods.** The machine learning models, specifically gradient boosting tree regressors and classifiers, presented herein were implemented using the scikit-learn library.<sup>41</sup> The Jupyter notebooks to reproduce all models and results exactly (using the same

hyperparameters and random seeds) are provided in Section S4, and additional details on the models are provided in Section S1 and Section S2. All DFT calculations were performed using the Vienna Ab initio Simulation Package,<sup>42</sup> with additional details on DFT settings summarized in Section S3.

## Results and discussion

### Enumerating the HEA design space.

HEAs based on refractory metals have shown significant promise for hydrogen storage due to their propensity for high H/M ratios, high volumetric capacities, and reversibility,<sup>43,44</sup> although these properties depend significantly on alloy synthesis techniques and activation procedures.<sup>45</sup> While lower in gravimetric capacity than typical complex hydrides, they may prove practical for various applications due to these aforementioned advantages. Furthermore, the vast compositional tunability of HEAs provides a wide space for chemical exploration to further optimize their properties. We enumerate all equimolar 4-, 5-, and 6-element high entropy alloys from the set  $E = \{\text{Al, Ti, V, Cr, Zr, Nb, Mo, Pd, Hf, Ta}\}$ . These are mainly refractory metals (which tend to be widely studied for use in hydrogen absorbing HEAs<sup>46</sup>) with several other elements included that have demonstrated solid solution HEA formation with refractory metals.<sup>47</sup> Off-equimolar compositions could be identically incorporated into this screening workflow, we simply omit them for now since it would lead to an even greater explosion of possible chemical space. For convenience we will call this space of 672 compositions the refractory (rHEA) data set.

$$\text{rHEA} = \binom{E}{4} + \binom{E}{5} + \binom{E}{6} \quad (1)$$

**An improved ML model for hydride thermodynamics.** In previous work<sup>31</sup> we trained gradient boosting tree (GBT)<sup>41,48</sup> regressor models to predict the thermodynamic properties of metal hydrides. The training data was derived by thoroughly cleaning and curating

the HydPARK database, a historical repository of  $\sim 2700$  entries for alloy and intermetallic compositions and their experimental hydriding properties. Duplicate or incomplete entries whose hydride dissociation enthalpy ( $\Delta H$ ) and entropy ( $\Delta S$ ) could not be ascertained were discarded, leaving only  $\sim 400$  materials for the ‘‘ML-ready’’ HydPARK database.<sup>31</sup> We then computed the equilibrium pressure,  $\ln(P_{eq}/P_o)$ , as our ML target property via

$$\ln(P_{eq}/P_o) = -\frac{\Delta H}{RT} + \frac{\Delta S}{R}. \quad (2)$$

$P_o$  is the reference pressure of 1 bar, and, assuming temperature independence of  $\Delta H$  and  $\Delta S$ , we standardize our target property at 25 °C across all materials, denoted by  $\ln(P_{eq}^o/P_o)$ . Note that the GBT model cannot predict values outside the range of the target property observed in the training set. The fixed-length feature vector,  $\mathbf{x} \in \mathbb{R}^{145}$ , used to describe each material was computed using Magpie<sup>33</sup> and derives solely from the alloy composition. The ability to make these thermodynamic predictions without knowing the exact crystal structure is paramount given the solid solution character of HEAs and since rigorous computational prediction of an open ensemble observable like  $\ln(P_{eq}^o/P_o)$  using an *ab initio* potential energy surface for hundreds of materials is infeasible.

Before proceeding with the rHEA screening, we improve upon the aforementioned model. First, we add two new training examples to the HydPARK database, corresponding to two rHEA alloys (TiVZrNbHf and TiVZrNb) whose hydriding thermodynamics were previously reported in the literature.<sup>46</sup> We refer to this slightly expanded training set as the HydPARK+ database. As discussed in Section S1.3, these materials introduce additional examples to the training data in a low frequency regime of the feature that is most important to the model, which heuristically explains why a model trained on HydPARK+ produces systematically shifted predictions (see Figure 1). The only way to validate the model’s accuracy for this unlabeled dataset is to experimentally synthesize and obtain novel rHEA ther-

modynamic data, the ultimate objective of this work. The second model improvement comes from the addition of new composition-derived features. For all  $X$  elements contained across all HydPARK+ compositions, we extract the Materials Project computed<sup>49,50</sup> formation enthalpy per atom of the most stable binary hydride structure,  $\Delta H_{bh,X}$ . For each HydPARK+ composition, we then compute the composition-weighted average binary hydride formation enthalpy per atom,

$$\Delta \bar{H}_{bh} = \sum_i f_i \Delta H_{bh,i}, \quad (3)$$

where  $f_i$  is the composition fraction of element  $i$ . This is combined with the Magpie features and helps improve the model’s ability to predict  $\Delta S$ , for example (see Section S1). The mean absolute error (MAE) of the  $\ln(P_{eq}^o/P_o)$  and  $\Delta H$  predictions of the original model are 1.5 and 6.1 kJ/molH<sub>2</sub>, respectively. Our new model trained on HydPARK+ with this feature addition modestly decreases the error to 1.4 and 5.5 kJ/molH<sub>2</sub>, respectively. More model training details and comparisons to the accuracy of previous models are provided in Section S1.

### Wide ranging stability of rHEA hydrides.

Using the new HydPARK+ ML model, Figure 1a plots the predictions of  $\ln(P_{eq}^o/P_o)$  and  $\Delta H$  for all rHEA hydrides versus the feature identified as most important by the GBT model,

$$\bar{\nu}_{pa} = \sum_i f_i \nu_{pa,i}. \quad (4)$$

Here  $\nu_{pa,i}$  is the ground state volume per atom of the elemental solid (see Ref. 31 for more discussion on physical interpretation of feature importance). Each material is color coded by its molecular weight. Star markers indicate previously reported HEA hydrides,<sup>43</sup> although measurement of  $\Delta H$  and  $\Delta S$  have only been reported for a few structures, which is why we plot their ML predicted values in Figure 1a. The original benchmark HEA hydride, TiVZrNbHfH<sub>x</sub>, actually corresponds to one of the most stable hydrides in the rHEA dataset, and so we target novel, destabilized hydrides

with square markers in this work. While this GBT model is significantly more complex (and accurate, see Section S1) than a simple linear model with  $\bar{\nu}_{pa}$  as the sole feature, we can generally target novel HEA hydrides with greater destabilization by considering compositions with smaller  $\bar{\nu}_{pa}$ . Such insights can only be derived when utilizing ML techniques that afford some degree of interpretability. The predictions of a  $\Delta H$  model are also shown in Figure 1a vs.  $\bar{\nu}_{pa}$ , demonstrating the rHEA dataset spans a stability window of  $\sim 35$  kJ/molH<sub>2</sub>.

Figure 1b shows that the rHEA predicted thermodynamics are systematically affected by the additional data in HydPARK+. Specifically, the original model under-predicts hydride stability (low  $\ln(P_{eq}^o/P_o)$ , high  $\Delta H$ , low  $\Delta S$  materials) relative to the HydPARK+ model. In Section S1.3 we rationalize this systematic shift as a consequence of these additional materials occupying a low-frequency region of  $\bar{\nu}_{pa}$  space in the training data. After synthesizing and collecting the thermodynamic properties of the materials proposed in Figure 1a (the objective of this work), we can anticipate successively improved general accuracy of the ML thermodynamics model for future materials selection.

Figure 1c summarizes a global view of the SHapley Additive exPlanations (SHAP) values<sup>51,52</sup> for the  $\ln(P_{eq}^o/P_o)$  model. Briefly, a SHAP value is computed for each feature of each material instance; this specifies how an instance’s feature value “forces” the model’s prediction to deviate from a baseline value. In this case, the baseline value is just the mean of the target value predictions across the entire dataset. The top and bottom plots show the SHAP values for the model trained on either the original HydPARK or HydPARK+ with additional features, respectively. Each marker represents a SHAP value (given by the x-coordinate) for a given feature (y-axis label) and rHEA instance. In other words, there are 672 SHAP values plotted per row, corresponding to the total number of rHEAs in the dataset. Each SHAP value is color-coded by its corresponding feature value. Note that only 9 out of the 145 most important features (as quantified by the sum of all SHAP values for each feature)

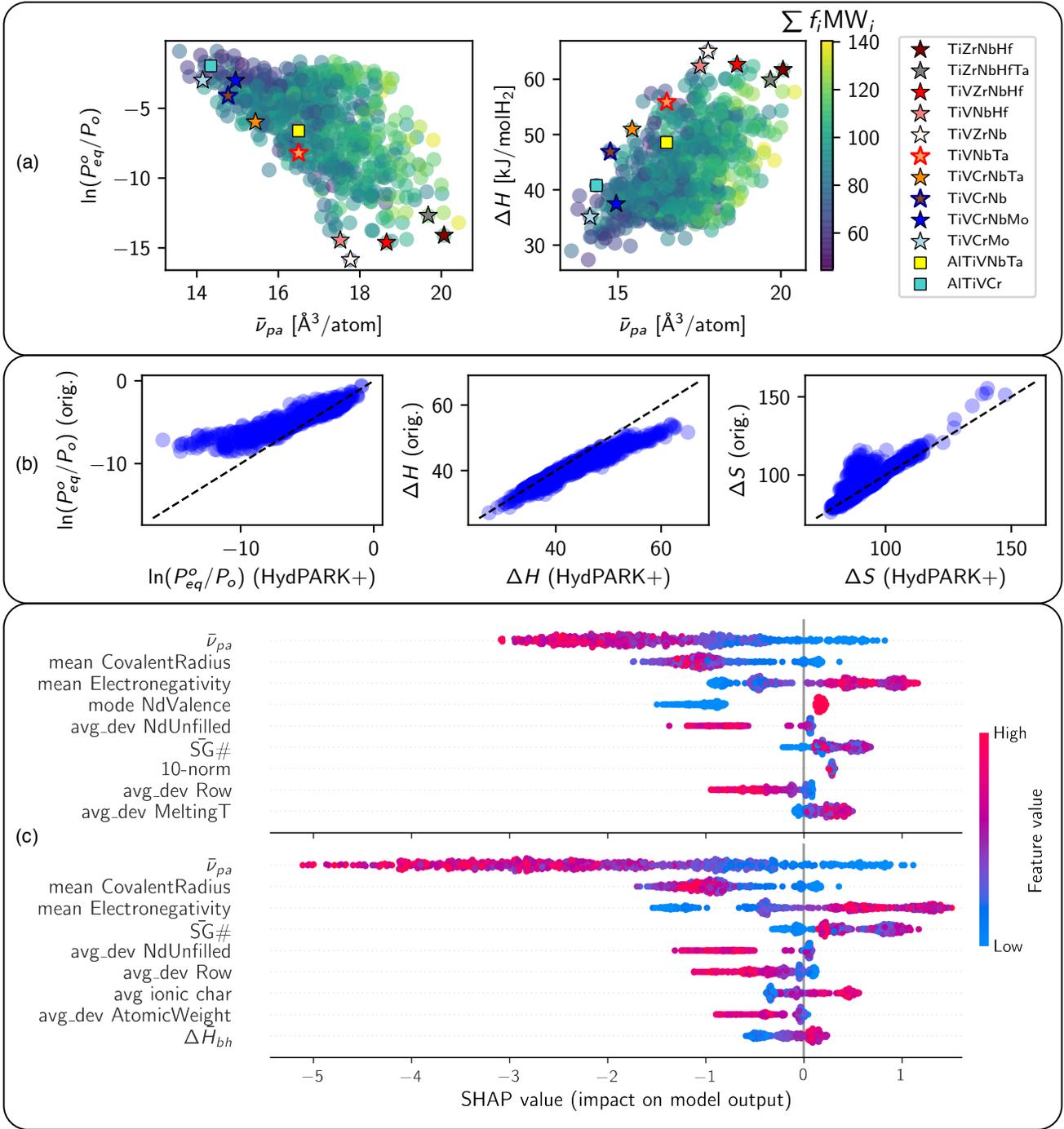


Figure 1: (a) ML-predicted  $\ln(P_{eq}^o/P_o)$  and  $\Delta H$  vs.  $\bar{v}_{pa}$  for the rHEA dataset. Stars represent materials previously synthesized and tested for H<sub>2</sub> uptake while squares represent new candidates identified in this work. (b) Parity plots between rHEA thermodynamic predictions when using a model trained on the original HydPARK dataset vs. the HydPARK+ dataset (dashed black line corresponds to  $y = x$ ). Enthalpy change,  $\Delta H$ , is in units of [kJ/molH<sub>2</sub>] and entropy change,  $\Delta S$ , is in units of [J/(molH<sub>2</sub> K)]. (c) SHAP values for  $\ln(P_{eq}^o/P_o)$  predictions on the rHEA dataset for models trained on the original HydPARK (top) and HydPARK+ (bottom) datasets. Note that for Magpie features not explicitly defined here, a detailed explanation can be found in Ref. 33.

are displayed here.

The new model's qualitative structure re-

mains relatively unchanged for the most important features; the change in equilibrium pres-

sure predictions observed in Figure 1b mainly arises from a re-scaling of the model’s dependence on  $\bar{\nu}_{pa}$ . This arises since the equilibrium pressure is a function of  $\Delta H$  and  $\Delta S$ , and  $\Delta H$  subsequently depends strongly on  $\bar{\nu}_{pa}$  (Section S1). The model’s predictions change more subtly with respect to some of the less important features. The additional feature’s value becomes evident with the emergence of  $\Delta\bar{H}_{bh}$ , the second most important feature in the prediction of  $\Delta S$  (Section S1).  $SG\# = \sum_i f_i SG\#_i$ , where  $SG\#_i$  is the space group number of ground state elemental solid  $i$ , is also highlighted in Figure 1c since it is the most important feature in the prediction of  $\Delta S$  (Figure S1).

**Phase selection from explainable classifiers.** Synthesis of single-phase, body-centered cubic (BCC) SS alloys is an attractive starting point for designing high capacity hydrides.<sup>53</sup> Therefore, an additional model that predicts whether a given HEA composition forms a thermodynamically stable single-phase SS could be a useful filter before testing its hydriding properties. One approach involves high-throughput CALPHAD calculations based on experimental data, yet the expected accuracy decreases with increasing number of elements due to the expansive amount of experimental data required.<sup>54,55</sup> SS forming ability could be calculated from *ab initio* MD/MC,<sup>56</sup> but this again quickly becomes intractable (i.e. computing free energies of disordered, many-component solids) for more than just a handful of materials.

A simpler approach to deal with many component HEAs involves learning directly from experimental data such as the database compiled by Miracle et al.,<sup>47</sup> which includes all HEAs studied before 2015. The authors compiled  $\sim 400$  literature reported compositions and whether the given compound forms an intermetallic (IM), an impure mixture of IM+SS, or a single-phase SS. Deriving empirical rules<sup>56-58</sup> or training statistical models<sup>59</sup> to predict the SS forming ability based on these literature reports presents a more computationally feasible approach.

We train a GBT classifier and an Aver-

aged Weights for Explainable Machine Learning (AWE-ML) classifier<sup>60</sup> to predict whether a given composition is likely to exhibit a stable SS, SS+IM, or IM phase using the Miracle et al. database.<sup>47</sup> Details of the classifiers’ training and performance are provided in Section S2. We then classify the rHEA dataset with both models, and Figure 2a shows the confusion matrix between the AWE-ML and GBT class predictions. Rows correspond to a GBT prediction, while columns correspond to AWE-ML predictions; therefore, 74% of rHEA materials are jointly predicted as having single-phase SS by the two models. This indicates both higher confidence in these predictions and that a significant portion of the rHEA dataset forms a stable SS phase, which has also been typical in experimental observations.<sup>43,46</sup> While the rHEA compounds represent a new, unlabeled dataset due to their lack of overlap with the Miracle et al. training data, a small scale validation can be performed using the more recently synthesized compounds (highlighted by stars in Figure 1a). All 10 of these alloys show an experimentally validated single-phase SS, and the GBT vs. AWE-ML confusion matrix is shown again in Figure 2b for these 10 compounds. Thus, the GBT and AWE-ML models have a classification accuracy of 80% and 70%, respectively, within this limited hold out set. We can therefore further down-select HEA candidates for hydrogenation experiments based on additional requirements, such as SS forming ability, with reasonable accuracy.

**Synthesis of novel HEA hydrides.** Novel rHEA compositions were selected for alloy synthesis and hydriding experiments based on ML predictions of the alloy’s single-phase SS stability and the hydride’s thermodynamic stability (using the HydPARK+ augmented model). Final candidates include AlTiVNbTa and AlTiVCr due to their predicted destabilization, i.e. higher  $\ln(P_{eq}^o/P_o)$ , relative to the benchmark TiVZrNbHf system and since they conveniently include lighter-weight, lower-cost aluminum. AlTiVNbTa was chosen for synthesis due to predicted modest destabilization ( $\Delta H \sim 50$  kJ/molH<sub>2</sub>) and AlTiVCr due to significant

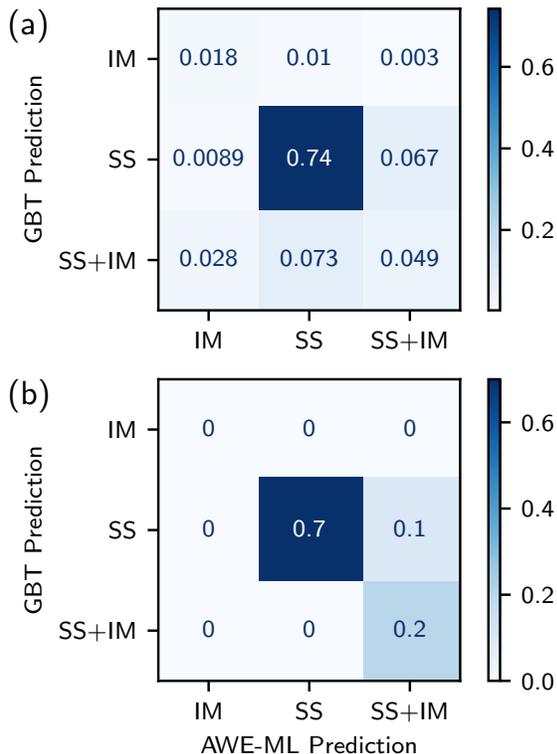


Figure 2: (a) Confusion matrix between AWE-ML and GBT predicted classes for the rHEA dataset, normalized over all 672 compositions. (b) Confusion matrix between AWE-ML and GBT predicted classes for the 10 previously synthesized compounds highlighted in Figure 1a, all of which have experimentally validated SS phases.

destabilization ( $\Delta H \sim 40$  kJ/molH<sub>2</sub>) in comparison to TiVZrNbHf ( $\Delta H \sim 60$  kJ/molH<sub>2</sub>). All alloys are synthesized as single-phase BCC SS (Figure 3a). Energy Dispersive X-Ray Scattering (EDS) maps of the as-synthesized and post-hydrided AlTiVNbTa sample are shown in Figure 3b. These EDS maps and the atomic fractions of elements shown in Table 1 indicate that elemental segregation is not observed post hydriding. Section S5.2.2 contains the complete spectra and experimental details.

Figure 3c shows absorption pressure-composition-temperature (PCT) data for TiVZrNbHf, AlTiVNbTa, and AlTiVCr. The measured plateau pressures for these new compositions immediately demonstrates the predicted destabilization trend, with c.a. two orders of magnitude increase in equilibrium pressure for AlTiVCr relative to TiVZrNbHf.

Table 1: Atomic percents of the as synthesized alloy and post-hydrided sample for AlTiVNbTa and AlTiVCr corresponding to the complete spectra in Section S5.2.2.

Element	AlTiVNbTa		AlTiVCr	
	Alloy	Post-H <sub>2</sub>	Alloy	Post-H <sub>2</sub>
Al	20.8	21.1	25.7	29.6
Ti	20.4	20.0	23.3	24.0
V	20.4	20.0	22.0	24.3
Cr	-	-	28.8	22.1
Nb	22.4	22.5	-	-
Ta	16.0	16.4	-	-

For each material, a van't Hoff analysis (Section S5.3.2) was used to obtain  $\Delta H$  and  $\Delta S$ , which can in turn be used to compute  $\ln(P_{eq}^o/P_o)$ . Experimental measurements vs. ML-predicted values are shown in the left column of Figure 3d (note that we also included recent thermodynamic measurements on TiVCrNb from Ref. 61 for comparison). Most importantly, the ML model correctly predicts the experimentally observed destabilization trend in  $\ln(P_{eq}^o/P_o)$ . Examination of the models that individually predict  $\Delta H$  and  $\Delta S$  further confirms the higher performance of the former, as foreshadowed by their validation MAEs (Section S1).

In the right column of Figure 3d, the same thermodynamic quantities are plotted vs. their most important feature as identified by their individual GBT models. As anticipated from the interpretability analysis (Figure 1c and Section S1), linear regression of  $\ln(P_{eq}^o/P_o)$  and  $\Delta H$  with  $\bar{v}_{pa}$  yields large coefficients of determination with  $R^2 > 0.9$ . This specifically validates the first order design rules elucidated by the ML model and signifies that the greatest future improvements in model accuracy will come from improved  $\Delta S$  predictions; however, this may require utilizing more sophisticated ML methods, accounting for specific crystallographic information in the featurization, relaxing the assumed temperature independence of  $\Delta S$ , and/or obtaining more experimental training data. For example, the error on the ML predicted  $\Delta S$  of AlTiVCr is larger than other compositions and could be due to the lack of

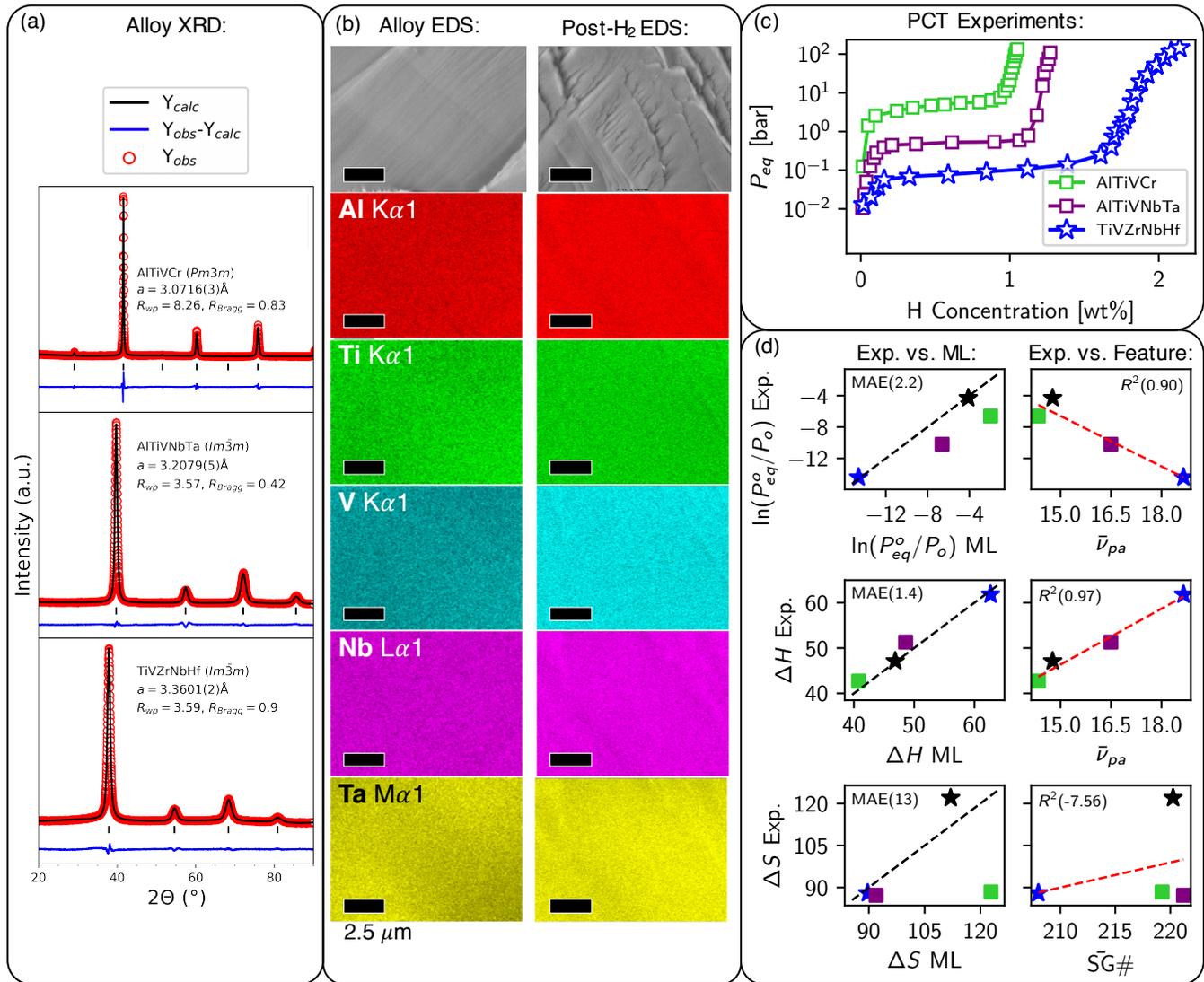


Figure 3: (a) XRD patterns of the as synthesized benchmark TiVZrNbHf and the novel compositions, AlTiVCr and AlTiVNbTa, synthesized in this work. (b) 10000x SEM/EDS maps for AlTiVNbTa. (c) Absorption PCT isotherms at 578 K, 561 K, and 571 K for TiVZrNbHf, AlTiVNbTa, and AlTiVCr, respectively. (d) Experimental hydriding thermodynamics vs. ML predictions (left column) and vs. the most important feature for each model (right column) with color-coding consistent with (c). Thermodynamic values for TiVCrNb were computed from the PCT data reported in Ref. 61 and included for comparison as black stars where the central temperature for the van't Hoff analysis was 100 °C.

training data in this region; we expect such predictions could be further improved when more experimental training data becomes available. The final database of all rHEA property predictions is provided in the Supplementary Files.

**Corroborating rHEA thermodynamic trends with DFT.** While compositional ML models are highly efficient for screening HEA phase behavior and hydride stability, DFT cal-

culations can provide additional insight into the HEA hydriding reaction, in particular by probing local structure and favorable hydrogen binding sites. A “low-throughput” screening of HEA hydriding can be achieved for a handful of compositions to obtain similar qualitative insight as the compositional ML model, as well as more advanced mechanistic insight. For a given composition and BCC and FCC lattices, this workflow consists of relaxing a large number

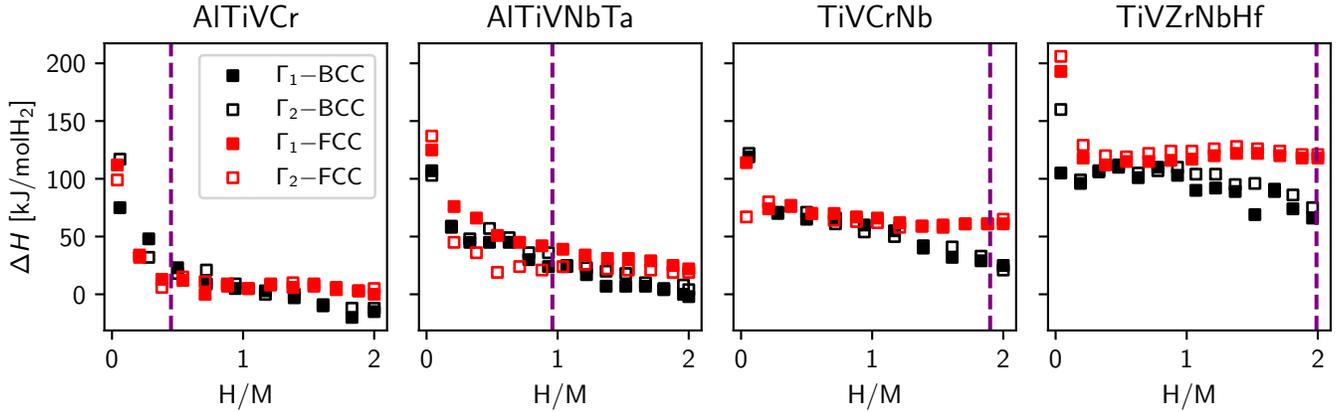


Figure 4: DFT calculated hydride desorption enthalpy as a function of hydrogen loading (H/M ratio) for different HEA compositions in either the BCC or FCC lattice. In order to probe the effect of metal distribution on calculated enthalpies, two alloy starting configurations were chosen ( $\Gamma_1$  and  $\Gamma_2$ ) as previously described. Dashed purple lines indicate the saturation H/M loading found for AlTiVCr, AlTiVNbTa, and TiVZrNbHf (Figure 3c) and for TiVCrNb (Ref. 61).

( $\sim 100$ - $300$ ) of configurations with random SS site ordering. The configuration with the lowest formation energy  $\Gamma_1$  and that with the median formation energy,  $\Gamma_2$ , are selected for hydriding. For a given  $\Gamma$  and a specified minimum possible H-H distance,  $d_{min} = 1.8 \text{ \AA}$  (chosen to be less than the Switendick criteria<sup>62</sup> while greater than experimentally measured exceptions to this rule<sup>63</sup>), hydrided structures at varying H/M ratios are produced as follows. All tetrahedral sites are identified and sorted from lowest to highest mean electronegativity of the surrounding lattice atoms. Hydrogen atoms are sequentially placed at these sites unless it is within  $d_{min}$  of an already placed H, in which case the site is skipped. After all tetrahedral sites are exhausted, the same procedure is repeated for octahedral holes that do not violate the  $d_{min}$  constraint. The hydrided structures are then relaxed, and the DFT energy of the hydrided lattice,  $E_{HEA+H_2}$ , the original alloy,  $E_{HEA}$ , and the gas phase  $H_2$  molecule,  $E_{H_2}$ , can be used to approximate the desorption enthalpy at 0K for a structure with  $N$  hydrogen atoms,

$$\Delta H = \frac{1}{(N/2)} (E_{HEA} + (N/2)E_{H_2} - E_{HEA+H_2}). \quad (5)$$

Additional details on the DFT calculation settings are provided in Section S3.<sup>42,64-67</sup>

The results for TiVZrNbHf, TiVCrNb, Al-

TiVNbTa, and AlTiVCr are summarized in Figure 4 and reveal several important mechanistic insights. First, the binding of hydrogen at low H/M concentrations is extremely favorable across the entire HEA series. Secondly, based on this screening procedure, the desorption enthalpy of  $\Gamma_1$  and  $\Gamma_2$  configurations for a given lattice type as a function of H/M remains similar, with the exception of the FCC lattice of AlTiVNbTa. So, to first approximation, a higher energy starting configuration ( $\Gamma_2$ ) does not have a significant impact on conclusions drawn from these computational predictions. Third, all HEAs here are synthesized as single-phase BCC SS alloys (Figure 3a and Ref. 61) and TiVCrNb and TiVZrNbHf were shown to exhibit a BCC to FCC transition upon hydriding.<sup>43</sup> This is reproduced by DFT since, beyond some critical concentration typically around H/M=1, the stability of the FCC lattice is significantly increased (higher desorption enthalpy) relative to the BCC lattice. This implies that the hydriding enthalpy is the thermodynamic driving force for the experimentally observed BCC to FCC phase transition. Finally, regardless of lattice type or configuration, the DFT-predicted  $\Delta H$  exhibits the same qualitative trend of increased stability across TiVZrNbHf > AlTiVNbTa > AlTiVCr. For two materials like AlTiVNbTa and TiVCrNb that have very similar experimentally measured  $\Delta H$  but significantly dif-

ferent capacities, Figure 4 effectively illustrates that the FCC hydride remains much more stable at higher H/M than that of AlTiVNbTa, which continues to decrease in stability as H/M increases.

Next, we show the DFT calculated formation energies (in meV/atom) of alloys and hydrides (with H/M=2) with respect to elemental reference in Figure 5. These calculations are for the  $\Gamma_1$  configuration. For the HEAs lacking Al, the formation energies of the metal alloys are positive, indicating that entropic contributions stabilize the SS phase. The formation energies of the FCC hydride (at H/M=2) are lower than that of the BCC hydride phase, again a qualitative signature for the BCC to FCC phase transition upon hydrogenation as observed experimentally in several of the HEA compositions.<sup>46</sup> Most importantly, we observe the general trend of less stable alloys leading to more stable hydrides across all HEA compositions considered, which follows the common rule of alloy-hydride reversed stability discussed extensively in experimental and computational studies on intermetallic hydrides.<sup>31,68</sup> Such correlation, in combination with the ML models which we discussed earlier, provides qualitative design trends to target HEAs with desired hydriding thermodynamics.

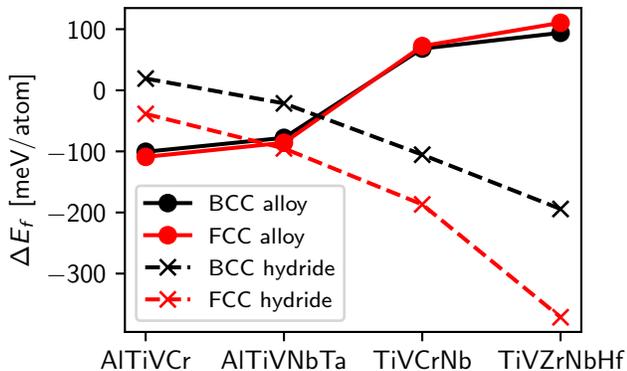


Figure 5: DFT calculated formation energies (in meV/atom) of alloys and hydrides (with H/M=2) with respect to elemental reference. Calculations are for the  $\Gamma_1$  configuration.

Ultimately, these calculations can be utilized as a first-order screening method to reproduce ML and experimental stability trends and to

gain atomistic understanding of preferred hydrogen binding sites and energies. Moreover, while our ML models currently only support thermodynamic property predictions, this DFT analysis adds qualitative insights in hydriding capacity. To achieve rigorous and quantitative prediction of hydride stability, i.e. equilibrium pressure, at the DFT level of accuracy for a large number of HEAs, however, will require significant computational efficiency advancements. A link is provided in Section S4 to our toolkit that generates the HEA hydride structures used in the DFT analysis above.

## Conclusions

The wide ranging tunability of HEAs presents an intractably large design/composition space for brute force experimentation or high-throughput calculation of expensive-to-compute properties (i.e., the hydriding equilibrium pressure at an *ab initio* theory level). With the goal of efficiently predicting and synthesizing novel HEA hydrides that are destabilized relative to TiVZrNbHf, a different approach is clearly needed. We therefore trained an explainable ML model on the HydPARK database of metal hydride thermodynamic properties, and, through additional data and features, systematically improved the model in order to high-throughput screen the hydriding thermodynamics of 672 rHEA materials. After applying secondary selection criteria, including a separate model that predicted the alloy’s single-phase SS formation, several novel compositions were experimentally synthesized. The measured hydriding thermodynamics not only reproduced the predicted trend in hydride destabilization, but also validated the simple, first-order design rules elucidated by the explainable ML model. With AlTiVCr, a  $\Delta H$  decrease in 20 kJ/molH<sub>2</sub> was both predicted and observed relative to TiVZrNbHf, leading to a  $\sim 70x$  increase in the plateau pressure. In addition to these fundamental insights, this work provides practically important knowledge: namely, a large, open-source HEA

dataset where the desired equilibrium pressure spans orders of magnitude but can be finely and continuously tuned. This type of information is a necessity to enable technologies like metal hydride hydrogen compressors, for example, which require a series of hydrides exhibiting specifically targeted, increasing equilibrium pressures across a wide range.

Significant opportunities remain to improve the search for optimal HEAs for hydrogen storage across different applications. For example, continued experimentation is required to provide more ML training data on compositions beyond the current scope of the rHEA dataset.<sup>69</sup> Predictive power over a wider HEA compositional space could lead to the discovery of materials that simultaneously exhibit thermodynamic destabilization without sacrificing capacity, a trade-off that was clearly observed with TiVZrNbHf, AlTiVCr, and AlTiVNbTa and elsewhere.<sup>43</sup> We additionally performed a DFT screening procedure to probe  $\Delta H$  of HEA hydrides. Importantly, this DFT screening procedure is computationally tractable and reproduced the destabilization trend predicted by ML and shown by experiments, while simultaneously providing more atomistic insight into the hydriding process. If HEA hydride thermodynamic data can be continually collected (either experimentally or computationally) and stored in centralized, standardized repositories,<sup>70</sup> the quality of ML thermodynamic models will be further improved. This will lead to rapid progress in the nascent search for lighter, destabilized HEA hydrides with higher gravimetric delivery at milder conditions. In this spirit, the code and data to retrain all ML models, as well as the final database of rHEA predicted properties, is provided open source.

## Supporting Information

The Supporting Information is available free of charge.

- Thermodynamic model details (Section S1); Phase prediction model details (Section S2); DFT settings (Section S3);

Code availability (Section S4); Experimental methods (Section S5)

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# Graphical TOC Entry

