

Current Fed Multipulse Rectifier Approach for Unidirectional HVDC and MVDC Applications

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Abstract—Even though multipulse rectifiers are a long established and well-known technology, still their behavior is not fully described in the literature when they are fed by three-phase balanced sinusoidal currents sources. To address the aforementioned gap, this work presents the operation and properties of current-fed multipulse rectifiers. The undertaken aim is achieved by analyzing the examined topology through circuit analysis and then, the theoretical results are validated through comparisons with the simulated waveforms and experimental results. Furthermore, the expected harmonic content and the duality with traditional voltage-fed multipulse rectifiers are presented. In the proposed structure, the transformer voltages present a multipulse waveform, instead of its primary currents as in voltage-fed multipulse rectifiers. This implies on limiting the voltage steps and its derivative which might be beneficial to reduce cost and volume of insulation, particularly for MVDC and HVDC applications. Besides that, by actively controlling the primary currents, a possible copper loss reduction is shown in the transformer windings, differentiating the proposed structure from its voltage controlled counterpart.

Index Terms—Multipulse Rectifier, DC-DC, Medium Frequency, Current Source.

I. INTRODUCTION

HIGH-POWER dc-dc converters play an important role enabling the emergent dc grid proposition to have many applications such as electric railways [1], [2], HVDC systems [3], [4], renewable generation [5], [6], all-electric ships [7], dc multi-terminal interconnection [8] and others all of which require a medium or high voltage dc interface. The use of dc offers some advantages over traditional ac links such as the lower conduction losses, the asynchronous operation, the higher active power transfer capability and the absence of low-frequency reactive energy circulation. However, these advantages lead to economically viable solutions typically for long distance scenarios or non-standard applications.

Among the cited applications, this paper particularly aims to address the ones with unidirectional power flow through the development of an isolated dc-dc converter for medium or high voltage dc interfaces. In particular, the proposed solution might be advantageously deployed in future subsea transmission and distribution system applied to oil and gas extraction [9], [10] which requires the converter to be: compatible with medium or high voltage, limited in volume and weight, and galvanically isolated.

For the first requirement, compatibility with medium/high voltage, the main options that have been presented in the literature are based on the Dual Active Bridge (DAB) [11],

[12] or based on the Modular Multilevel Converter (MMC) [13], [14]. However, the high dv/dt and the high voltage steps applied in medium/high frequency transformers [15] are still an issue because of their interaction with transformer parasitic elements that may cause two principal effects. The first is current spikes due to capacitive coupling discharges and the second is overvoltages that are caused by leakage inductances [16]. Both interactions are problematic for the converter and may cause malfunction or even its failure.

Subsea engineering applications typically have restrictions with volume and weight, the second requirement. Thus, one known approach is to increase the frequency in the ac stages to reduce the dimensions of the converter. This frequency may be increased from hundreds of hertz up to tens of kilohertz before the losses became problematic. The choice offers an optimization design challenge due to commercially available magnetic material and thermal restrictions [17].

The galvanic isolation between input(s) and output(s) terminals is the last requirement. It is important from the operation point of view because it allows the connection of different source or load references (series or parallel). In addition, it enables the fault isolation capability which, for example, is extremely important to avoid the shutdown of large gas and oil production plant [18].

Although a wide variety of isolated converters are proposed, which make use of single-phase transformers (mostly expandable to a three-phase configuration), few are proposed using the Multipulse Rectifier (MR) concept [19]. This type of rectifier has long been presented and can be found typically from 12 to 36 pulses in multiples of 6 [20]–[22]. Its main characteristics are the reduction of reactive energy circulation through harmonic cancellation and the higher frequency ripple at the output.

As a solution for the aforementioned requirements, a current-fed MR is proposed. This converter was previously presented as part of the two-stage step-down dc-dc converter (hundreds of kV to tens of kV) shown in Fig. 1 [10]. In this paper, the focus is to further analyze the properties and particularities of the MR fed by three-phase balanced current sources. This is achieved through theoretical analysis of the circuit and verification of simulated waveforms to illustrate the converter behavior. Further than its operation, the paper also addresses the harmonics cancellation and distribution, the duality with traditional voltage-fed MR and the current stress on its diodes. Since the MR is a wide class of ac-dc converters, this paper chooses to focus on the 12-pulse series-type diode

rectifier. It was chosen among the others because of its simplicity and potential to avoid series connection of diodes, specially in the case of MVDC applications. Experimental investigation to support theoretical analysis is also presented.

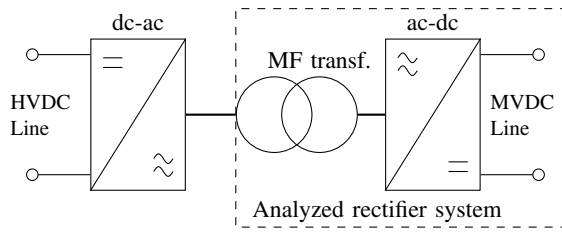


Fig. 1. Two-stage dc-dc converter with medium frequency transformer.

II. FUNDAMENTALS OF MULTIPULSE RECTIFIERS

Multipulse Rectifiers are three-phase ac-dc converters designed to reduce ac harmonic content when compared to traditional six pulse rectifiers. In general, their elements are summarized by a three-phase phase-shifting element and a set of six pulse rectifiers. For any MR, the required phase difference among each three-phase set (θ_{ps}) and the number of rectifiers (n_r) are related by $n_r \cdot \theta_{ps} = \pi/3$. MRs are classified according to particular characteristics, which include its number of pulses and its output rectifiers connection (series, separated or parallel) [20].

The MR harmonic reduction in the primary currents is achieved through harmonic cancellation. The key factor for the harmonic cancellation is the phase difference between each three-phase set in MR's secondary windings. This angle (θ_{ps}) cause some secondary current harmonics to be canceled when reflected to the primary windings.

According to the MR number of pulses, a different set of harmonics can be eliminated. The remaining harmonic elements (n) in the input current of a m -pulse rectifier are $n = mk \pm 1, k \in \mathbb{Z}^+$ [23]. For instance, a voltage fed 12-pulse diode rectifier, requires two three-phase systems with the same line voltage and shifted by $\pi/6$. If the previous requirements are satisfied, the current through phase "a" is expressed by

$$i_a = I_1 \cdot \sin(\omega t) + \sum_{n=12k \pm 1}^{\infty} I_n \cdot \sin(n\omega t), \quad k \in \mathbb{Z}^+ \quad (1)$$

where $I_n \cdot \sin(n\omega t)$ is the remaining harmonic content. Nonetheless, this cancellation is only complete if the provided phase shift angle is correct and the reflected rectifiers' currents have the same amplitude. This means that both load differences among rectifiers or turns ratio mismatch among secondaries may cause partial harmonic elimination.

III. CURRENT-FED MULTIPULSE RECTIFIERS: ELEMENTS, OPERATION AND CHARACTERISTICS

The Current-Fed Multipulse Rectifier (CFMR) differs from Voltage Fed MR (VFMR) due to the presence of a three-phase balanced sinusoidal current source. This means that

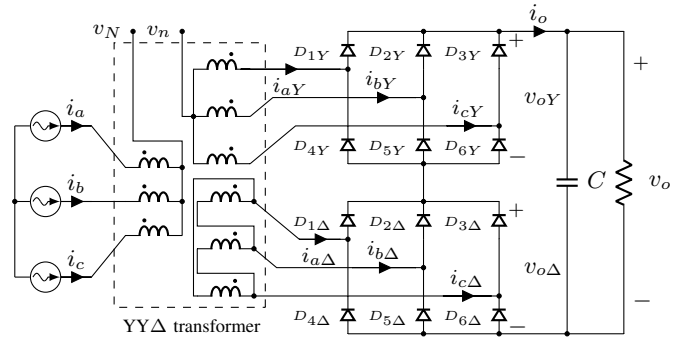


Fig. 2. Ideal current-fed 12-pulse series-type diode rectifier topology using a transformer with wye and delta connected secondaries (YYΔ-transformer) as the phase-shifting element.

most VFMR arrangements may have its current-fed rectifier version. For the sake of simplicity, this paper focus only in the Current-Fed 12-pulse Rectifier (CFMR) shown in Fig. 2. Furthermore, the series-type was chosen to reduce the need of series connected semiconductors in the bridges, due to voltage restrictions, which may be specially beneficial in medium and high voltage scenarios. The input currents are defined by

$$i_a(t) = I_p \cdot \sin(\omega t) \quad (2)$$

$$i_b(t) = I_p \cdot \sin(\omega t - 2\pi/3) \quad (3)$$

$$i_c(t) = I_p \cdot \sin(\omega t + 2\pi/3) \quad (4)$$

and the phase-shift YYΔ-transformer's turns ratios are defined by

$$n_{12} = \frac{n_1}{n_2} \quad (5)$$

$$n_{13} = \frac{n_1}{n_3} \quad (6)$$

$$n_{23} = \frac{n_2}{n_3} = \frac{1}{\sqrt{3}} \quad (7)$$

where $n_1, n_2,$ and n_3 are the number of turns for the primary, wye-connected secondary, and delta-connected secondary, respectively.

A. Current source considerations

Far from ideal sources, the practical CFMR may have two possibilities to implement current sources. The first possibility is to add enough inductance between the voltage source and the primary winding so that the current becomes sinusoidal. The second one is to actively control the MR input currents, i.e., by means of a controlled voltage source.

Although the first method is simpler than the second, it requires bulky inductors, adds core and copper losses, and has a significant ac voltage drop. In addition, this method may increase the reactive power circulation in the MR since a high inductance value is necessary to suppress the harmonics.

The second method can be considered an evolution of the first one because it combines the first with a current controlled converter. Therefore, the inductors, if needed, are not as bulky as in the first method since the inductors function is to filter high order harmonic components. This reduces the reactive energy circulation and the ac voltage drop on these inductors. However, it has the following disadvantages: higher number of elements (cost increase), increased complexity (controlled converter), and higher losses (inductor + switching devices).

Nonetheless, the addition of a controlled converter gives more flexibility and functionalities to the structure. Since the obtained advantages are relevant for the target applications, from this point onwards only current sources created by controlled converters are considered.

B. CFMR operation

The CFMR operation is explained considering the 12-pulse rectifier from Fig. 2. It is assumed that the controlled converter and inductors can be summarized by an ideal three-phase balanced current source with frequency ω . Also, the transformer is assumed to have very low leakage inductances. The simulated currents and voltages waveforms of all windings are shown from Fig. 3 to Fig. 5. These waveforms are vertically scaled using primary peak current (16.67 A) and primary peak voltage (202.78 V) as base values. The output capacitive filter is chosen large enough so that the output voltage v_o has a negligible ripple.

As in any MR, each converter's pulse occurrence in the primary is related to the diode's switchings at the secondaries. For the 12-pulse rectifier each pulse length is $2\pi/m$ radians, which equals to $\pi/6$. Also, a unique set of conducting diodes is attributed to each pulse. Since the conducting diodes alternate in a predictable order, for this given particular example, instead of analyzing all the 12-pulses, any set of two adjacent pulses suffices for the analysis.

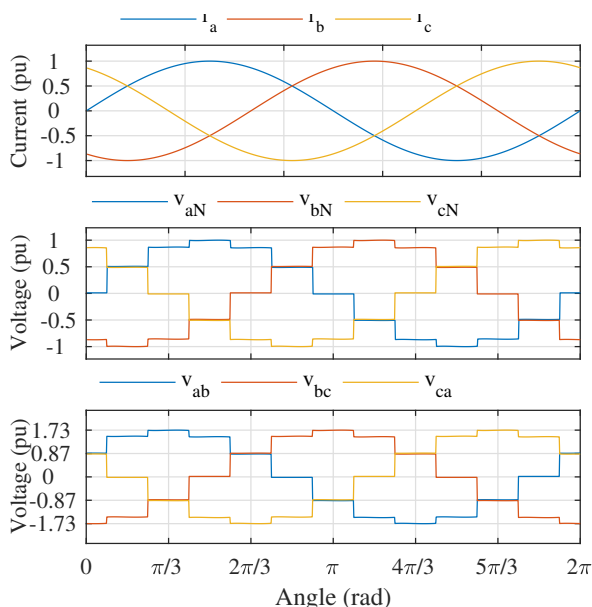


Fig. 3. Currents and voltages of the wye-connected primary windings.

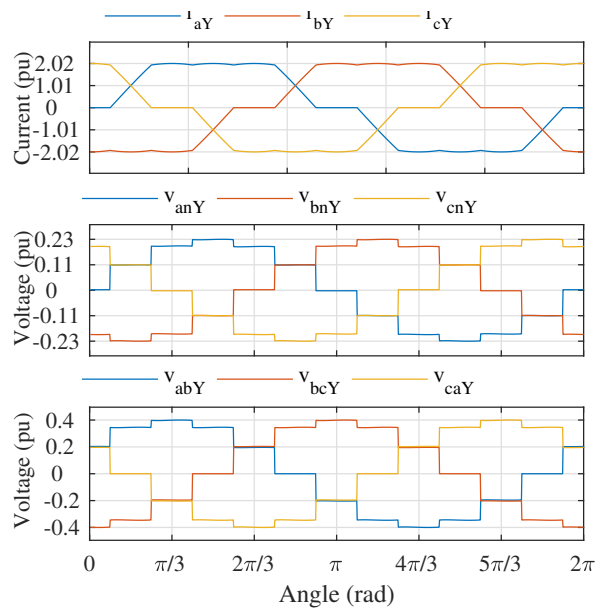


Fig. 4. Currents and voltages of the wye-connected secondary windings.

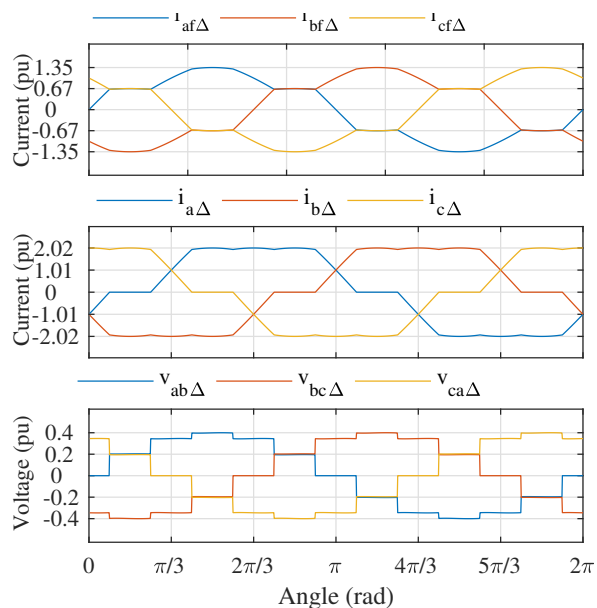


Fig. 5. Currents and voltages of the delta-connected secondary windings.

Among the available intervals, the interval range from $-\pi/12$ to $\pi/4$ is arbitrarily selected. Where the interval 1 ranges from $-\pi/12$ to $\pi/12$ and the interval 2 from $\pi/12$ to $\pi/4$. The input currents waveforms during these intervals are shown in Fig. 6.

The topological state of intervals 1 and 2 are shown in Fig. 7 and Fig. 8, respectively. Note that the currents are defined by the input source, but the voltages across the transformer's windings are defined by the output voltage as shown in Fig. 3 to Fig. 5.

Since the sum of three-phase line currents or voltages is zero, it is possible to write all the currents and voltages of the CFMR as functions of the known input currents (i_a , i_b and i_c) and output voltage (v_o). This is done by applying Kirchoff's

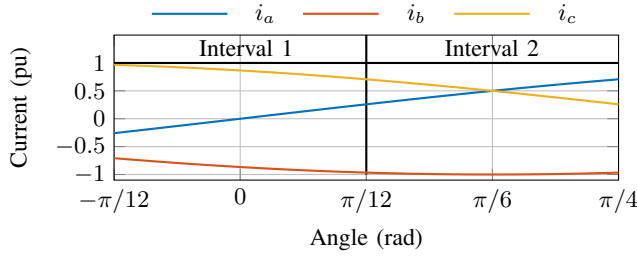


Fig. 6. CFMR input currents (i_a , i_b , i_c) divided in two main intervals.

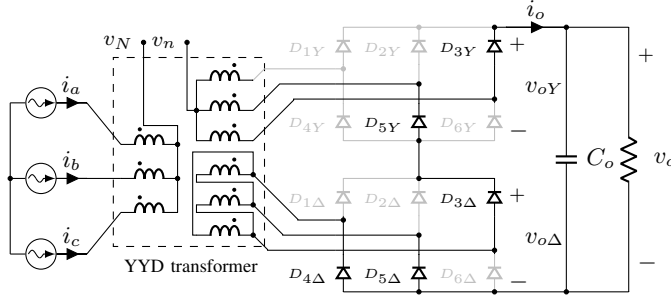


Fig. 7. CFMR static behavior during the interval 1: $-\pi/12 \leq \omega t \leq \pi/12$. Nonconducting elements are shown in gray.

laws and the turns ratio of the shifting transformer on the circuits of Fig. 7 and Fig. 8. The main functions are described in the Table I, where $v_{abY} = v_{anY} - v_{bnY}$, $v_{bcY} = v_{bnY} - v_{cnY}$ and $v_{caY} = v_{cnY} - v_{anY}$. Together with the turns ratio of the transformer (n_{12} or n_{13}), some of these voltage functions can be used to derive voltage equations of the wye connected primary winding. Such analysis can be expanded for the whole period regarding the frequency ω .

One distinctive characteristic of CFMR, when compared to VFMR, is that its line current takes one pulse length ($\pi/6$ for a 12-pulse rectifier) to be transferred from one diode to another. This is highlighted in Fig. 9, where the current i_{aY} is transferred from D_{3Y} to D_{1Y} . Such behavior can be used to distinguish CFMR from VFMR with low input inductance.

It is also noticeable that CFMR phase and line currents at the secondary windings do not have the same sinusoidal waveform as in the primary windings. Moreover, the phase and line voltages of the transformer windings have 12 levels, where the phase voltages are in phase with their respective

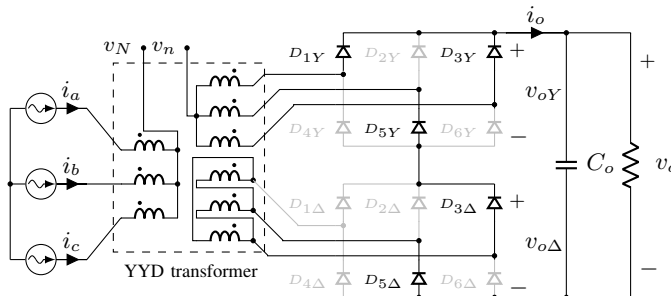


Fig. 8. CFMR static behavior during the interval 2: $\pi/12 \leq \omega t \leq \pi/4$. Nonconducting elements are shown in gray.

TABLE I
CURRENTS AND VOLTAGES OF THE CFMR WRITTEN AS FUNCTIONS OF THE INPUT CURRENTS AND OUTPUT VOLTAGE FOR THE TWO CONSIDERED INTERVALS OF ωt

Symbol	Intervals		
	$-\pi/12 \leq \omega t \leq \pi/12$	$\pi/12 \leq \omega t \leq \pi/4$	
Output	i_o	$\frac{(i_c - i_b) \cdot n_{12}}{2 + \sqrt{3}}$	$\frac{-\sqrt{3} \cdot i_b \cdot n_{12}}{2 + \sqrt{3}}$
	v_{oY}	$\frac{2v_o}{2 + \sqrt{3}}$	$\frac{\sqrt{3} \cdot v_o}{2 + \sqrt{3}}$
	$v_{o\Delta}$	$\frac{\sqrt{3} \cdot v_o}{2 + \sqrt{3}}$	$\frac{2 \cdot v_o}{2 + \sqrt{3}}$
Y Secondary	i_{aY}	0	$i_a \cdot n_{12} - \frac{\sqrt{3} \cdot i_o}{3}$
	i_{bY}	$-i_o$	$-i_o$
	i_{cY}	i_o	$i_c \cdot n_{12} - \frac{\sqrt{3} \cdot i_o}{3}$
	v_{anY}	0	$\frac{\sqrt{3} \cdot v_o}{3(2 + \sqrt{3})}$
	v_{bnY}	$\frac{-v_o}{2 + \sqrt{3}}$	$\frac{-2\sqrt{3} \cdot v_o}{3(2 + \sqrt{3})}$
	v_{cnY}	$\frac{v_o}{2 + \sqrt{3}}$	$\frac{\sqrt{3} \cdot v_o}{3(2 + \sqrt{3})}$
	v_{abY}	$\frac{v_o}{2 + \sqrt{3}}$	$\frac{\sqrt{3} \cdot v_o}{2 + \sqrt{3}}$
	v_{bcY}	$\frac{-2v_o}{2 + \sqrt{3}}$	$\frac{-\sqrt{3} \cdot v_o}{2 + \sqrt{3}}$
	v_{caY}	$\frac{v_o}{2 + \sqrt{3}}$	0
Δ Secondary	$i_{af\Delta}$	$i_a \cdot n_{13}$	$\frac{i_o}{3}$
	$i_{bf\Delta}$	$i_b \cdot n_{13} + \frac{\sqrt{3} \cdot i_o}{3}$	$\frac{-2i_o}{3}$
	$i_{cf\Delta}$	$i_c \cdot n_{13} - \frac{\sqrt{3} \cdot i_o}{3}$	$\frac{i_o}{3}$
	$i_{a\Delta}$	$n_{13}(i_a - i_c) + \frac{\sqrt{3} \cdot i_o}{3}$	0
	$i_{b\Delta}$	$n_{13}(i_b - i_a) + \frac{\sqrt{3} \cdot i_o}{3}$	$-i_o$
	$i_{c\Delta}$	i_o	i_o
	$v_{ab\Delta}$	0	$\frac{v_o}{2 + \sqrt{3}}$
	$v_{bc\Delta}$	$\frac{-v_o}{2 + \sqrt{3}}$	$\frac{-2 \cdot v_o}{2 + \sqrt{3}}$
	$v_{ca\Delta}$	$\frac{v_o}{2 + \sqrt{3}}$	$\frac{v_o}{2 + \sqrt{3}}$

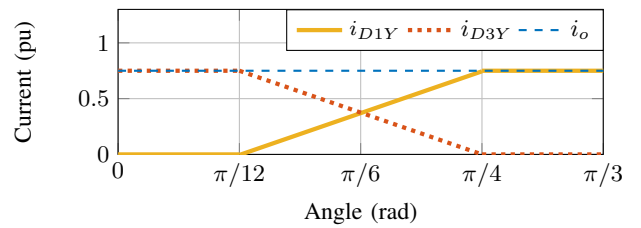


Fig. 9. Current transfer from the diode D_{3Y} to the diode D_{1Y} during one pulse of the 12-pulse rectifier output current. The base values are the primary current peak value ($i_{a_{pk}} = 16.67$) and the primary phase voltage peak value ($v_b = 202.7$)

phase currents.

The CFMR output current i_o waveform is shown in Fig. 10 for a period relating to ω . It can be noticed that this current presents a dc level superposed to an ac component with a frequency 12 times higher than ω . As in VFMR, the higher frequency ripple reduces the need for large filtering elements

at the output to obtain a desired voltage ripple target.

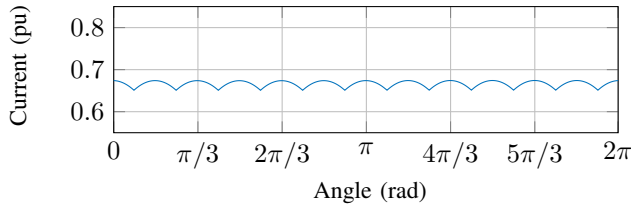


Fig. 10. CFMR output current i_o waveform.

Although the output can be seen as a voltage source, the output voltage is a consequence of the controlled current at the primary. Thus, the mean value of the output current (I_o) is an important figure, and can be obtained from one of the previously analyzed intervals, since this current repeats its behavior at every $\pi/6$ regarding ω . The mean value of the output current (I_o) as a function of input peak current and transformer turns ratio is presented in (9).

$$I_o = \frac{12 \cdot 2}{2\pi} \int_0^{\frac{\pi}{12}} \frac{(i_c - i_b) \cdot n_{12}}{2 + \sqrt{3}} d\theta \quad (8)$$

$$I_o = \frac{3\sqrt{6} \cdot (\sqrt{3} - 1) \cdot n_{12} \cdot I_p}{\pi(2 + \sqrt{3})} \quad (9)$$

C. Harmonics cancellation and distribution

The CFMR main variables harmonic content is shown in Fig. 11. The harmonic composition has two main characteristics to be noted. First, the phase voltage (v_{aN}) has the harmonics that would appear in a VFMR primary current. Second, although primary currents are sinusoidal, some harmonics appear on the secondary currents. These harmonics are verified by the theoretical composition presented in Table II.

These harmonics on the secondary-side currents, although not obvious, are mathematically explained since they are canceled by the phase-shift element on the primary windings. So, in the 12-pulse case, the harmonics that appear on the secondary currents are defined by $6 \cdot (2k-1) \pm 1$ where $k \in \mathbb{Z}^+$.

As a consequence of the harmonic content, the CFMR has a potential reduction in the copper losses in comparison with the VFMR. Because only pure sinusoidal currents flow into the transformer's primary windings, and the $n = 12k \pm 1$, $k \in \mathbb{Z}^+$, harmonics are suppressed on the secondary windings.

However, the $n = 12k \pm 1$, $k \in \mathbb{Z}^+$ order harmonics that appear in the transformer voltages generate an increased

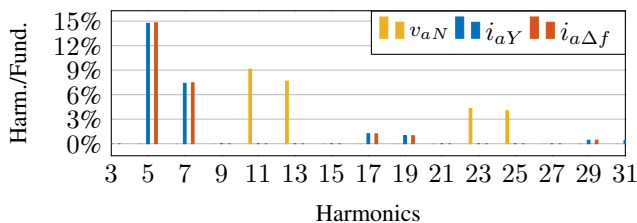


Fig. 11. Single-sided FFT spectrum of primary phase voltage (v_{aN} in yellow) and secondary windings currents (i_{aY} in blue and $i_{a\Delta f}$ in red).

TABLE II
DUALITY BETWEEN CFMR AND VFMR CURRENTS AND VOLTAGES

	Symbol	Harmonic composition
VFMR	i_{aY}	$\sum_{n=1,5,7,11,13,17,19,\dots}^{\infty} I_n \cdot \sin(n\omega t)$
	$i_{a\Delta}$	$\sum_{n=1,5,7,11,13,17,19,\dots}^{\infty} I_n \cdot \sin(n\omega t - 30^\circ)$
	i_a	$I_1 \cdot \sin(\omega t) + \sum_{n=12k \pm 1}^{\infty} I_n \cdot \sin(n\omega t)$
	v_{aN}	$V_1 \cdot \sin(\omega t)$
CFMR	i_{aY}	$\sum_{n=1,5,7,17,19,\dots}^{\infty} I_n \cdot \sin(n\omega t)$
	$i_{a\Delta}$	$\sum_{n=1,5,7,17,19,\dots}^{\infty} I_n \cdot \sin(n\omega t - 30^\circ)$
	i_a	$I_1 \cdot \sin(\omega t)$
	v_{aN}	$V_1 \cdot \sin(\omega t) + \sum_{n=12k \pm 1}^{\infty} V_n \cdot \sin(n\omega t)$

amount of alternated magnetic flux in the transformer magnetizing inductance. This can cause some elevation in the CFMR transformer core losses when compared to VFMR, due to the multilevel waveform voltage, but reduces the transformer's voltage steps.

Finally, the high-frequency switching harmonics, from the controlled voltage source, usually do not appear on the MR transformer's core. Because inductors are added to ease the current control, the critical core losses due to the large voltage high-frequency variations appear mostly on them, which are less expensive magnetic elements than the MF transformer.

D. VFMR and CFMR diode current evaluation

To evaluate the average (I_{dm}) and rms (I_{drms}) values of a diode's current, it is assumed a VFMR series-type with very high output filter capacitance and low primary side inductances as presented in [20]. For such VFMR, each secondary side line currents has a trapezoidal waveform with four humps for the positive cycle and another four for the negative cycle. Each hump has a length of $\pi/6$ radians and the converter is assumed to operate in continuous conducting mode. These humps are assumed to provide a negligible current variation. Thus, the current can be approximated by the mean value of the rectifier output current (I_o). For a conducting interval of $2\pi/3$ radians, the mean and the rms values of each diode current are

$$I_{dm,VF} = \frac{1}{2\pi} \int_0^{2\pi/3} I_o d\theta = \frac{I_o}{3} \quad (10)$$

$$I_{drms,VF} = \sqrt{\frac{1}{2\pi} \int_0^{2\pi/3} I_o^2 d\theta} = \frac{\sqrt{3}}{3} I_o \quad (11)$$

The CFMR series-type secondary line current has also a trapezoidal waveform but with three humps instead of four and two ramp intervals. These details can be noticed in Fig. 4 and Fig. 5. Therefore, if the current ripple is negligible regarding to its mean value, the mean and the rms values of each diode current are

$$I_{dm,CF} = \frac{1}{2\pi} \left[2 \int_0^{\frac{\pi}{6}} 6 I_o \frac{\theta}{\pi} d\theta + \int_{\frac{\pi}{6}}^{\frac{2\pi}{3}} I_o d\theta \right] = \frac{I_o}{3} \quad (12)$$

$$I_{drms,CF} = \sqrt{\frac{1}{2\pi} \left[2 \int_0^{\frac{\pi}{6}} \left(\frac{6 I_o \theta}{\pi} \right)^2 d\theta + \int_{\frac{\pi}{6}}^{\frac{2\pi}{3}} I_o^2 d\theta \right]} \quad (13)$$

$$I_{drms,CF} = \frac{\sqrt{11}}{6} I_o \quad (14)$$

Equations (10) and (12) show no difference between diodes average currents for both structures (VFMR and CFMR). However, $I_{drms,VF}$ and $I_{drms,CF}$ ratio

$$\frac{I_{drms,VF}}{I_{drms,CF}} = \frac{I_o \sqrt{3}}{3} \cdot \frac{6}{I_o \sqrt{11}} \approx 1.0445 \quad (15)$$

reveals that for the specified configuration the diodes current rms value is 4.45 % higher than in the CFMR case, which implies in a slight decrease on each diode conduction loss.

E. CFMR power considerations

Due to the multipulse technique, the CFMR has inherently a high power factor (active power and apparent power ratio). However, besides the harmonic content, a significant amount of reactive energy may appear due to the required inductors. Assuming just the fundamental frequency, the reactive energy is estimated by the angle (θ_{re}) between the source's (\vec{v}_{in}) and the transformer's (b_1) phase voltage phasor. These phasors are shown in Fig. 12 considering the inductor's phasor $\vec{v}_L = I_p \cdot \omega \cdot L \angle 90^\circ$.

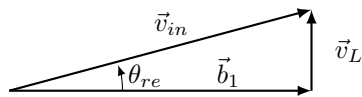


Fig. 12. Voltage phasors diagram

To calculate the angle, it is still necessary to obtain the fundamental of the multilevel primary phase voltage. The amplitude of this phasor is obtained decomposing its waveform into its Fourier series. Then, it is expressed as a function of the CFMR output voltage (v_o), as

$$|b_1| = \frac{6\sqrt{2} \cdot (\sqrt{3} + 1)}{12 + 7\sqrt{3}} \cdot \frac{v_o \cdot n_{12}}{\pi} \quad (16)$$

Applying Kirchhoff's voltage law in a primary phase and considering no common mode voltage, the input voltage source has to provide a fundamental component with an amplitude ($|v_{in}|$) and a phase (θ_{re}) that matches with the phasors diagram shown in Fig. 12. Therefore, the phase between the input voltage fundamental component and the input current, which is ideally sinusoidal, can be expressed by

$$\theta_{re} = \arctan \left(\frac{I_p \cdot \omega \cdot L}{b_1} \right) \quad (17)$$

Analyzing these phasors with a constant output voltage value (constant value of b_1), it can be seen that θ_{re} is increased either by using a higher inductance value or by increasing the peak value of the CFMR input current (I_p). Also, a trade-off between easing the input current control by increasing the input inductance and the amount of reactive energy that the controlled voltage source has to process is noticed.

F. Transformer voltage steps

The voltage across the windings of the CFMR transformer has limited voltage steps as depicted in Fig. 3. This multipulse waveform is shaped accordingly to the output rectifiers switching state where the step amplitude is fixed, but varies from one level to another. For instance, v_{aN} voltage step from 0 pu to the following level is visually much higher than the step from 1 pu to the following level.

Since the biggest voltage step implies the highest voltage stress across the winding, it is relevant to determine its value. Such step is identified to happen (from the presented waveforms) during the phase voltage transition going to 0 pu or from 0 pu (see Fig. 3). The maximum phase voltage step ($\Delta v_{ph,max}$) can be calculated from the difference between each voltage interval provided in Table I. Regarding the primary phase voltage, it is

$$\Delta v_{ph,max} = \frac{n_{12} \cdot V_o}{2 \cdot \sqrt{3} + 3} \quad (18)$$

In order to compare the voltage steps applied over the transformer windings with other isolated topologies, the value $\Delta v_{ph,max}/(n \cdot V_o)$ is created as a figure of merit. In addition, it is assumed that the converters operate in a step-down mode, the ratio between primary and secondary windings to be n , and the primary windings series inductance to be much higher than the secondary winding inductance.

For converters based on parallel or series connected single-phase Single Active Bridge modules [24], the maximum voltage step on each transformer is $\Delta v_{ph,max}/(n \cdot V_o) = 2$. However, if the modules are updated into a three-phase configuration with 6-pulse rectifier [25], the figure of merit can be reduced to 1/3. In the case of MMC based converters, as the two MMC connected through a transformer in [14], the voltage stress on the windings is related to the applied modulation and usually has a $\Delta v_{ph,max}/(n \cdot V_o)$ as function of $1/N$ where N is the number of submodules per arm [26].

Although the CFMR brings some evident benefits, such as, the limited voltage steps to the transformer, a conclusion on its real advantages is strongly dependent on the current source converter. Regarding the current source, three are the main characteristics to be considered. First, how large are the inverter voltage steps compared to (18). Second, how the modulation applied to the inverter modifies the voltage on the transformer's terminals. Third, how is the switching frequency increased when compared with the 12 pulse resultant frequency. These factors may reduce the CFMR advantages from the voltage stress and parasitic current point of view. However, when using the CFMR in a two-stage dc-dc converter, the designer can afford to have an extra variable that may enable

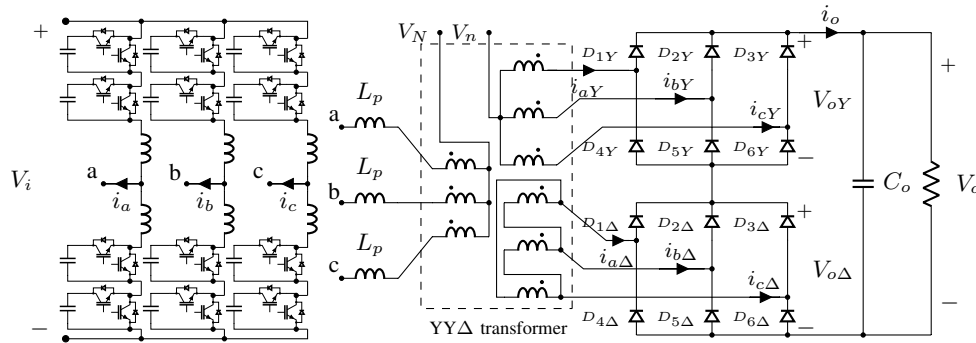


Fig. 13. Experimental circuit diagram composed of MMC with two half-bridge submodules per arm and series-type 12-pulse rectifier.

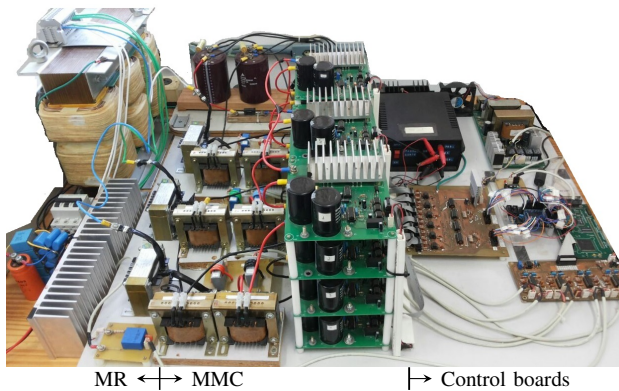


Fig. 14. Dc-dc CFMR prototype composed by MMC (middle), 12-pulse rectifier (left) and the system control boards (right).

the dc-ac stage to operate with higher output voltage steps and higher switching frequency than the traditional two-stage dc-dc converters.

IV. DISCUSSION AND EXPERIMENTAL RESULTS

The experimental verification was performed by using the dc-dc converter that is shown in Fig. 14. Such converter is composed of a Modular Multilevel Converter (MMC) operating as a controlled three-phase current source and a series-type 12-pulse rectifier. Both are detailed in the diagram presented in Fig. 13. Details about the control strategy can be found in [27]. This structure has the inherent features of the MMC plus the isolation of the CFMR also, due to the stacked six-pulse bridges, MVDC levels are easily achieved without the need of series connected diodes. All the experimental waveforms were acquired using a Mixed Signal Oscilloscope Tektronix MSO2014B.

The voltage levels in the experiment were defined based on the interface between a dc transmission line (160 kV) and a dc distribution line (15 kV) which was part of previous research on energy delivery to subsea loads [10]. To maintain a similar voltage reduction, the output voltage was rounded to 60 V since the available input dc source in the laboratory was limited to 650 V.

The CFMR passive elements (C_o and L_p) were chosen to keep each input phase current ripple and the output voltage

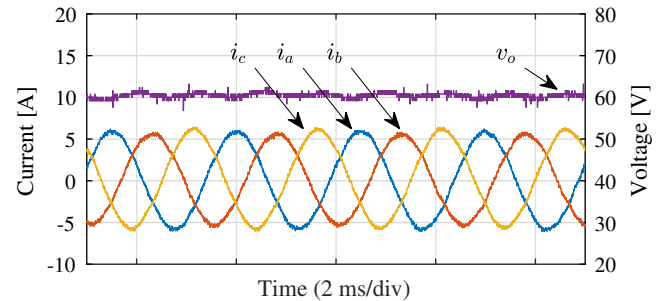


Fig. 15. Output voltage (v_o) and input currents (i_a , i_b and i_c) waveforms. The output voltage mean value is 60.4 V and the rms values of i_a , i_b , and i_c are 4.11 A, 3.86 A, and 4.13 A, respectively. The sample interval is 1.92 μ s.

ripple low. The ac link frequency (f) was chosen to reduce the magnetic elements volume but without increasing significantly the core losses since both transformer and MMC's inductors cores are made of silicon steel. These parameters are summarized in Table III.

TABLE III
DC-DC CONVERTER PARAMETERS

Parameter	Value	Parameter	Value
N	2	R_o	3.75 Ω
C_o	270 μ F	V_i	650 V
L_p	2.8 mH	V_o	60 V
f	400 Hz	n_{12}	6.5

For steady-state operation, the CFMR input currents and output voltage are presented in Fig. 15. These current waveforms present some small unbalance due to finite controller's gain and differences among the transformer's phase impedance. Such unbalance in the input is also responsible for some output voltage ripple with a frequency lower than 12ω .

As discussed in the previous analysis the secondary currents have harmonics generated by the six pulse rectifiers, these line currents are presented for the wye-connected windings in Fig. 16 and for the delta-connected windings in Fig. 17. The peak values of these currents correspond to the output current (I_o), and matches the solution found with (9), which is 18.1 A. Although some differences are noted, most of the characteristics identified in Fig. 4 and Fig. 5 are present on

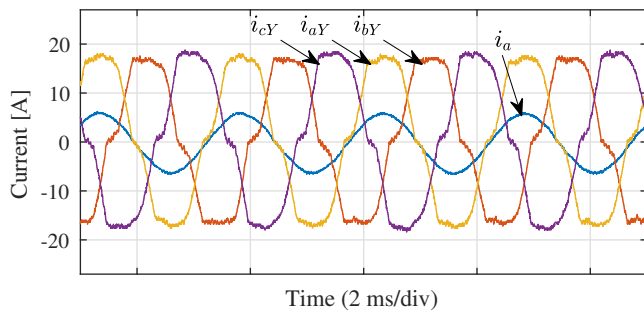


Fig. 16. Secondary side wye-connected windings currents (i_{aY} , i_{bY} and i_{cY}) and primary side current (i_a). The rms values of these currents are, respectively: 12.8 A, 12.6 A, 13.2 A, and 4.28 A. The sample interval is 1.92 μ s.

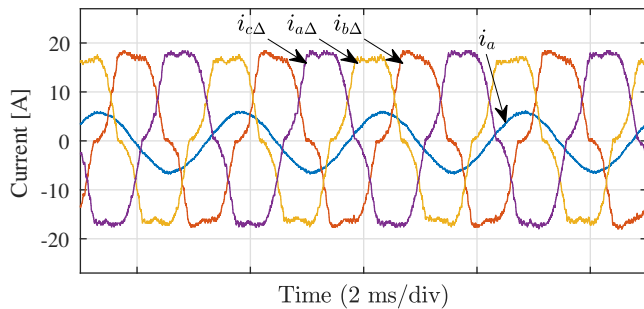


Fig. 17. Secondary side delta-connected line currents ($i_{a\Delta}$, $i_{b\Delta}$ and $i_{c\Delta}$) and primary side current (i_a) waveforms. The rms values of these currents are, respectively: 12.8 A, 12.6 A, 13.3 A, and 4.28 A. The sample interval is 1.92 μ s.

the acquired waveforms.

The primary side transformer phase voltages are presented in Fig. 18. In this figure, one can verify the 12-pulse waveform pattern also seen in the simulated waveforms in Fig. 3. Considering the presented voltage and current RMS values a total of 382.23 VA is calculated. Assuming the same value for the other phases, the input apparent power calculated is 1146.69 VA which results in a near 0.85 power factor. From the derivation in Section III-E, we know that at least an angle of 21.6° is expected, which only by itself would contribute to a power factor close to 0.92. Considering the remaining harmonics, the obtained power factor is plausible. To reduce it, the first attempt should concern reducing the input inductance.

Although phase voltage and phase current should be in phase, a small angle between the transformer's phase voltage (v_{aN}) and current (i_a) is noticed in Fig. 18. This angle is expected to appear in the experimental results due to the leakage inductance.

The biggest phase-voltage step in Fig. 18 is measured to be compared with the theoretical one from (18) which gives approximately 60.4 V. Due to the high-frequency noise, the calculation of the step for each phase is made through the difference between the average voltage of each pulse. This results in $\Delta v_{aN,max} = 61.1$ V, $\Delta v_{bN,max} = 58.8$ V and $\Delta v_{cN,max} = 66.8$ V.

One particular verification is noticed on both secondary windings line voltages as shown in Fig.19. It was found that these line voltages differ from the simulated ones shown in section III-B due to the secondary leakage inductance. Since

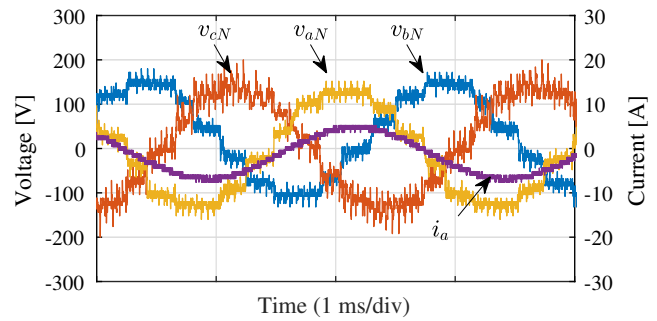


Fig. 18. Primary side phase voltages (v_{aN} , v_{bN} , and v_{cN}) and primary side current (i_a) waveforms. The rms values of the voltages are 94.7 V, 94.0 V and 102 V. The sample interval is 0.08 μ s.

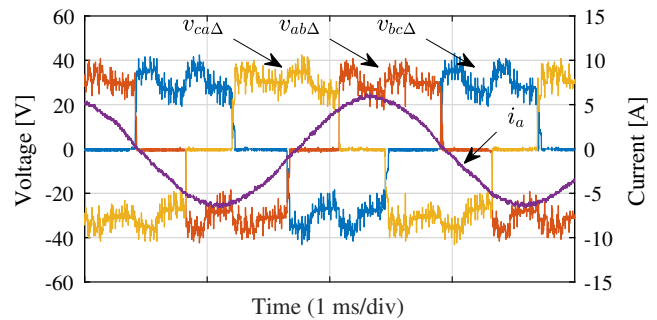


Fig. 19. Secondary side delta-connected voltages waveforms ($v_{ab\Delta}$, $v_{bc\Delta}$, and $v_{ca\Delta}$) and primary side phase current waveform (i_a). The sample interval is 0.08 μ s.

the prototype has a different leakage inductance than the simulated one, the bigger voltage drop is enough to turn on a diode in parallel to the conducting one. This causes a longer zero voltage interval to appear ($\pi/6$ radians longer). Further than the leakage itself, this phenomenon is also dependent on the converter's di/dt and on the output voltage level because the resulting voltage must overcome the instantaneous diode blocking voltage. However, even if the secondary line voltage harmonic content is changed, no further differences are observed in the operation.

Finally, one diode of each six-pulse rectifier is monitored and their voltages are shown in Fig. 20. During the blocking interval, each rectifier's output voltage step can be verified. It is important to notice that the output voltage of each six-pulse bridge alternate between two different voltage levels defined in Table I: $2v_o/(2 + \sqrt{3}) = 32.1$ V, and $\sqrt{3}v_o/(2 + \sqrt{3}) = 27.8$ V. These voltage levels also appear in the secondary line voltages shown in Fig. 19.

V. CONCLUSION

An analysis of current-fed multipulse rectifiers was presented with the particular characterization of 12-pulse diode rectifiers. Such analysis allowed new observations of a classic ac-dc topology, in special its duality with the VFMR. The CFMR operation and harmonic characteristics have been proven by theoretical analysis and experimental results.

Concerning target applications, high-power unidirectional dc loads or sources, the resulting structure allows volume and weight reduction due to the presence of a medium frequency-

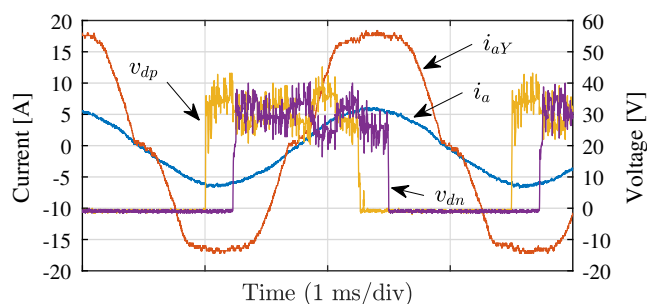


Fig. 20. Diodes voltages waveforms considering blocking voltage as positive value for D_{1Y} (v_{dp}) and for $D_{1\Delta}$ (v_{dn}). Also, primary phase current waveform (i_a) and secondary star connected line current waveform (i_{aY}). The rms value of each voltage is 26.1 V, 23.7 V, and 26.5 V. The rms value of the current is 4.33 A. The sample interval is 0.08 μ s.

link. Not only the link frequency but also the multipulse effects enable to reduce filters size and weight for the whole converter.

The CFMR also benefits the applications due to the limited voltage steps on the power transformer and inherent current limitation capability. The last characteristic, is a very important safety feature that may ease the fault handling and system operation. In addition, further than safety reasons, the output isolation also offers to the target applications the flexibility to connect different loads references.

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