# Full Predictive Cascaded Speed and Current Control of an Induction Machine

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*Abstract*—This paper presents and experimentally validates a new control scheme for electrical drive systems, named cascaded predictive speed and current control (PSCC). This new strategy uses the model predictive control concept. It has a cascaded structure like that found in field-oriented control or direct torque control. Therefore the control strategy has two loops, external and internal, both implemented with model predictive control. The external loop controls the speed, while the inner loop controls the stator currents. The inner control loop is based on Finite Control Set Model Predictive Control (FCS-MPC), and the external loop uses MPC deadbeat, making full use of the inner loop's highly dynamic response. Experimental results show that the proposed strategy has a performance that is comparable to the classical control strategies but that it is overshoot-free and provides a better time response.

Index Terms—Model Predictive Control, electric machines, variable speed drives, Kalman filters.

## I. INTRODUCTION

Model predictive control (MPC) has undergone noteworthy growth in the last three decades [1], [2]. MPC can be used in a wide range of applications; its implementation is conceptually simple, and it exhibits very high bandwidth, a property that is exploited in this work. It is also possible, using the same framework of cost function optimization, to include control constraints and model nonlinearities [3].

Due to the large computational burden of the method and the low computation capability of early processors, MPC was initially used only in low dynamic applications with large sampling periods. More recently, with advanced microprocessor technology, MPC has been applied in processes with high dynamic responses. MPC applied to power electronics has two main variants: Continuous Control Set MPC (CCS-MPC) [4], [5] and Finite Control Set MPC (FCS-MPC) [6]. The CCS-MPC calculation utilizes the solution of an optimization problem, and a modulation stage generates the switching state of the converter actuation. FCS-MPC uses the discrete nature of the power converter and a model of the load to solve the optimization problem exhaustively. FCS-MPC has been used in several applications, such as conventional three-phase twolevel converters [7], as well as in more complicated topologies such as multilevel converters [8], matrix converters [9] and

H. Abu-Rub is with the Department of Electrical and Computer Engineering, Texas A&M University at Qatar, Qatar Foundation, Doha, Qatar. multi-phase applications [10]. Furthermore, it has been shown that such optimal predictive current control strategies obtain faster responses and have significantly less overshoot than the well-know PI controllers [11], [12].

In a linear cascade control scheme, the bandwidth of the external speed control is limited by the dynamic response of the internal current loops. This gives rise to an explicit compromise on the bandwidth of the external loop. In [13], [14], FCS-MPC is used for the inner current and torque control of the induction machine, maximizing its dynamic response, but a classical PI controller is still used for the outer speed loop. However, by using fast current controllers, such as FCS-MPC, the response of the outer speed loop can be improved. Recently, looking to make use of the increase on performance offered by MPC, complete predictive controls of AC drives have been reported in literature, either preserving the classical cascade structure [15] or solving a single optimization problem with constraints [16], [17].

One example of an application that requires high dynamic response is servo systems [17]–[19]. A servo application in a high-performance industrial application must have a fast response, preferably without overshoot, and high steady-state accuracy. Typically, servo applications use permanent magnetic synchronous machines, but it is also possible to find servo systems using induction machines [20].

In this paper, the cascaded structure for the control of an induction machine is revisited using the FCS-MPC inner control loops similar to those discussed in [12]-[14]. For speed control, a continuous control-set model predictive control, based on the explicit inversion of the mechanical model, is proposed. This strategy does not use a linear controller for the speed; rather, it uses a load dynamic model to calculate a reference electric torque that achieves proper tracking of the speed reference. Trusting that the inner FCS-MPC current control achieves a sufficiently fast current tracking, only the mechanical model is considered in this inversion. This is possible thanks to the high dynamic performance of FCS-MPC, the low stator transient time constant of induction machines and the use of a higher sampling rate in the inner loop. In order to invert the mechanical dynamic equation, and to achieve speed control without steady state error, the load torque needs to be included in the model. For this purpose, a Kalman filter load torque observer is proposed.

#### II. ANALYTIC MODEL OF THE DRIVE

This section presents the analytic models for the machine and the power converter.

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Fig. 1. Voltage vectors of 2L-VSI.

#### A. The Voltage Source Inverter

The two-level source inverter (2L-VSI) is a very common converter topology in drive applications due to its simplicity, its high dynamic performance and its wide availability. In a typical drive application, the converter feeds an induction machine as shown in the Fig. 1(a). Due to the nature of the converter, this topology can produce eight different voltage vectors, as illustrated in the Fig. 1(b). It is possible to identify six active voltage vectors and two zero vectors ( $v_0$  and  $v_7$ ). The voltage vectors depend on the states of the switching converter as,

$$S \triangleq \frac{2}{3} \left( S_a + e^{j2\pi/3} \cdot S_b + e^{j4\pi/3} \cdot S_c \right), \tag{1}$$

where  $S_a$ ,  $S_b$ ,  $S_c$  represent the switching state of each leg, as shown in the Fig. 1(a). By using this notation, it is possible to write the output voltage vector in a stationary  $\alpha\beta$ -frame as follows,

$$\mathbf{v}_{s_{\alpha\beta}} = v_{dc} \cdot S,\tag{2}$$

where  $v_{dc}$  is the dc-link voltage of the 2L-VSI shown on Fig. 1(a). To transform this voltage into a synchronous dq-frame oriented by the rotor flux, the vector rotation must be applied (3), where the  $\theta_s$  is the rotation angle of rotor flux.

$$\mathbf{v}_s = \mathbf{v}_{s_{\alpha\beta}} e^{-j\theta_s}.\tag{3}$$

## B. Dynamic Equation of the Machine

A squirrel-cage induction machine is used in the experimental verification of the method. The model is developed in a synchronous frame oriented by the rotor flux angle.

The equation (4) represents the stator equation, which relates the stator current and stator linkage flux. The rotor equation, relating the rotor current and rotor linkage flux, is given in (5).

$$\mathbf{v}_s = R_s \mathbf{i}_s + \frac{d\Psi_s}{dt} + \mathbf{J}\omega_s \Psi_s,\tag{4}$$

$$0 = R_r \mathbf{i}_r + \frac{d\Psi_r}{dt} - (\omega_s - \omega)\Psi_r, \qquad (5)$$

where,

$$\mathbf{J} = \begin{bmatrix} 0 & -1\\ 1 & 0 \end{bmatrix},\tag{6}$$



Fig. 2. Scheme of Cascaded Predictive Speed Control.

and  $\mathbf{v}_s = [v_{sd} \ v_{sq}]^T$  is the stator voltage vector,  $\mathbf{i}_s = [i_{sd} \ i_{sq}]^T$  is the stator current vector,  $\mathbf{i}_r = [i_{rd} \ i_{rq}]^T$  is the rotor current vector,  $\Psi_s = [\psi_{sd} \ \psi_{sq}]^T$  is the stator linkage flux vector, and  $\Psi_r = [\psi_{rd} \ \psi_{rq}]^T$  is the rotor linkage flux vector. Also, in these equations  $R_s$  is the stator resistance,  $\omega_s$  is the angular frequency of the reference frame,  $R_r$  is the rotor resistance and  $\omega$  is the rotor speed.

The flux linkage equations that relate stator and rotor linkage fluxes with stator and rotor currents are,

$$\Psi_s = L_s \mathbf{i}_s + L_m \mathbf{i}_r,\tag{7}$$

$$\Psi_r = L_m \mathbf{i}_s + L_r \mathbf{i}_r. \tag{8}$$

where  $L_m$  is the mutual inductance,  $L_s$  is the stator inductance, and  $L_r$  is rotor inductance.

Finally, the electric torque produced by the induction machine can be expressed in terms of the stator current and stator flux,

$$T = \frac{3}{2} p \cdot |\Psi_s \times \mathbf{i}_s|,\tag{9}$$

where p is the number of pole pairs.

Manipulating the above equations, the electromagnetic behavior of the induction machine can be presented using four state variables  $(x = [i_{sd} \ i_{sq} \ \psi_{rd} \ \psi_{rq}]^T)$ , two input  $(u = [v_{sd} \ v_{sq}]^T)$  and two outputs of the system  $(y = [i_{sd} \ i_{sq}]^T)$  [21].

$$\dot{x}(t) = \mathbf{A}(t)x(t) + \mathbf{B}(t)u(t), \tag{10}$$

$$y(t) = \mathbf{C}(t)x(t) + \mathbf{D}(t)u(t).$$
(11)

The matrices A, B, C and D are state-space matrices, given by

$$\mathbf{A}(t) = \begin{bmatrix} -\frac{1}{\tau_{\sigma}} & \omega_s & \frac{k_r}{R_{\sigma}\tau_{\sigma}\tau_r} & \frac{k_r\omega}{R_{\sigma}\tau_{\sigma}\tau_{\sigma}} \\ -\omega_s & -\frac{1}{\tau_{\sigma}} & -\frac{k_r\omega}{R_{\sigma}\tau_{\sigma}} & \frac{k_r}{R_{\sigma}\tau_{\sigma}\tau_r} \\ \frac{L_m}{\tau_r} & 0 & -\frac{1}{\tau_r} & -(\omega-\omega_s) \\ 0 & \frac{L_m}{\tau_r} & (\omega-\omega_s) & -\frac{1}{\tau_r} \end{bmatrix}, \quad (12)$$

$$\mathbf{B} = \begin{bmatrix} \frac{1}{\sigma L_s} & 0\\ 0 & \frac{1}{\sigma L_s}\\ 0 & 0\\ 0 & 0 \end{bmatrix},$$
(13)

$$\mathbf{C} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \end{bmatrix}, \tag{14}$$

$$\mathbf{D} = \begin{bmatrix} 0 & 0\\ 0 & 0 \end{bmatrix},\tag{15}$$

where  $\sigma = 1 - L_m^2/(L_s L_r)$  is the total leakage factor,  $R_\sigma = R_s + k_r^2 R_r$ ,  $\tau_\sigma = \sigma L_s/R_\sigma$  is the transient stator time constant,  $k_r = L_m/L_r$ , and  $\tau_r = L_r/R_r$  is the rotor time constant.

## C. Discrete Model of the Machine used for Current Prediction

Firstly, it is important to consider that any digital device, typically a digital controller, operates in discrete time. For this reason, it is necessary to transform the continuous model of the system into a discrete model. Therefore, a hold device must interface between the discrete control output and the continuous input of the real (continuous) system. There are many options for the hold device, for example, Zero-Order Hold, First-Order Hold or the Generalized-Hold [22]. The strategy used in this work considers a Zero-Order Hold (ZOH), which simply holds the input voltage between sampling instants, i.e.,

$$u(t) = u_k; \ kT_s < t \le (k+1)T_s, \tag{16}$$

where  $T_s$  is the sampling period.

If the input of the continuous-time system (10)-(11) is generated from the input sequence  $u_k$  using ZOH, then a state space representation of the resulting sampled-data model is given by:

$$x_{k+1} = \mathbf{A}_d x_k + \mathbf{B}_d u_k, \tag{17}$$

$$y_k = \mathbf{C}_d x_k + \mathbf{D}_d u_k. \tag{18}$$

The electrical sub-system is linear but has variable parameters, as can be seen in equations (10)-(15). Due to this condition, the exact discretization is not simple. Then, the matrices  $\mathbf{A}_d$ ,  $\mathbf{B}_d$ ,  $\mathbf{C}_d$  and  $\mathbf{D}_d$  can be obtained simply by approximating the time derivative in (10) using the Forward Euler approximation,

$$s = \frac{z - 1}{T_s}.$$
(19)

Finally, the discretized state-space model can be derived, leading to the following state-space matrices

$$\mathbf{A}_d = \mathbf{I} + T_s \mathbf{A},\tag{20}$$

$$\mathbf{B}_d = T_s \mathbf{B},\tag{21}$$

$$\mathbf{C}_d = \mathbf{C},\tag{22}$$

$$\mathbf{D}_d = \mathbf{D}.\tag{23}$$

Therefore, using the discrete dynamic equations of (17) and (18) and starting with the measured (or estimated) state values at the sampling period k and the actuation to be applied in k, the state values in k + 1 can be predicted.



Fig. 3. Quadrature stator current references using Euler and second order Taylor discretization.

#### **III. THE CONTROL STRATEGY**

The proposed control strategy is shown in Fig. 2. It consists of three main stages that are described in detail in this section.

### A. Predictive Current Control

The control of the rotor flux is achieved only in steady state by means of  $i_{sd}$ . An outer flux loop to achieve reference tracking could be implemented in order to predict the flux's dynamic performance. Such predictive flux loop would be conceptually similar to the outer speed loop to be discussed in the next subsection. However, for the sake of simplicity, this has not been implemented, as only operations below base speed are considered, i.e. no flux weakening is implemented. Therefore, there is not need to actively regulate flux.

The predictive control calculates the optimum voltage actuation minimizing an objective or cost function. In this case, the cost function has two simultaneous objectives, to track the quadrature stator current, i.e. tracking torque reference, and to track the direct stator current that produces the flux of the machine,

$$g = \left(i_{sq}^* - \hat{i}_{sq}^{k+1}\right)^2 + \left(i_{sd}^* - \hat{i}_{sd}^{k+1}\right)^2.$$
 (24)

The cost function (24) is evaluated for each possible voltage vector of the 2L-VSI. The optimal vector that minimizes (24) is selected,

$$v_{opt} = \arg\min_{\{v_0, \dots, v_7\}} g(v_s^{k+1}),$$
(25)

where,  $v_{opt}$  is the vector of the optimum stator voltage to be applied during the next sample time.

#### B. Predictive Speed Control

Here, the external predictive speed loop is presented as an alternative to the classical PI speed controller. The objective of the speed controller is to obtain an adequate quadrature stator current reference to track the speed reference in minimum time. The proposed external loop is based on the mechanical dynamic equation, given by equation (26). The speed control loop can be downsampled due to the fact that the mechanical dynamics are limited by the system inertia and the maximum torque actuation capability. The sampling time used for the external loop in this work is ten times larger than the internal current loop sampling time ( $T_{ds} = 10 \cdot T_s$ ). This allows for

the inner current dynamics to be neglected for the design of the external speed loop.

$$\frac{d\omega}{dt} = \frac{1}{J}(T - T_L),\tag{26}$$

The inertia has been computed by using the speed slope response for an impulse quadrature stator current of  $i_{sq} = 5.0[A]$  operating at a nominal rotor flux of  $\hat{\psi}_{rd} = 0.954[Wb]$  and zero load torque. Thus, the inertia can be approximated as

$$\frac{d\omega}{dt} = \frac{3}{2J} (pk_r \hat{\psi}_{rd} i_{sq}),$$

$$\frac{d\omega}{dt} \approx \frac{\Delta\omega}{\Delta t} = \frac{\omega_2 - \omega_1}{t_2 - t_1} = \frac{3}{2J} (pk_r \hat{\psi}_{rd} i_{sq}) = 570 rad/s^2,$$

$$J \approx \frac{3pL_m \hat{\psi}_{rd} i_{sq}}{2L_r \frac{\Delta\omega}{\Delta t}} = 0.02398 [Kg \cdot m^2/s],$$
(27)

T is the electric torque and  $T_L$  is the load torque.

Then, using the equation (9) and considering a synchronous dq-frame oriented by the rotor flux, the equation (26) can be extended as follows,

$$\frac{d\omega}{dt} = \frac{1}{J} \left( \frac{3}{2} p k_r \hat{\psi}_{rd} i_{sq} - T_L \right).$$
(28)

Due to the discrete nature of digital control platforms, the equation (28) must be discretized. The most common method to obtain a discrete representation of a continuous system is the Euler approximation. In particular, the Forward Euler approximation is a very simple way to discretize a continuous-time model. As discussed previously, this can be achieved by using the transformation presented in (19) to make an approximation.

$$\frac{1}{T_{ds}}(\omega^{k+1} - \omega^k) = \frac{1}{J} \left(\frac{3}{2}pK_r\hat{\psi}_{rd}i_{sq} - T_L\right).$$
 (29)

Unfortunately, the Euler approximation generates significant modeling error at high frequencies, which in turn causes problems when controlling high bandwidths [23]. As will be shown, this modeling error leads to oscillations when implementing the MPC speed control with high bandwidth. To achieve a more accurate approximation of the reference current  $i_{sq}^*$ , a second-order expansion for the rotor speed is proposed,

$$\omega^{k+1} = \omega^k + \frac{d\omega}{dt} \bigg|_{T_{ds}} \cdot T_{ds} + \frac{d^2\omega}{dt^2} \bigg|_{T_{ds}} \cdot \frac{T_{ds}^2}{2}, \quad (30)$$

where,

$$\frac{d^2\omega}{dt^2} = \frac{1}{J} \left( \frac{3}{2} p K_r \frac{d\hat{\psi}_{rd}}{dt} i_{sq} + \frac{3}{2} p K_r \hat{\psi}_{rd} \frac{di_{sq}}{dt} - \frac{dT_z}{dt} \right)^0, \tag{31}$$

and where the load torque  $T_L$  is considered invariant in a sampling time. Substituting equations (28) and (31) in equation (30) and approximating the derivatives of (31) by backward Euler approximation, a closed expression for  $i_{sq}^k$  is obtained. This value for  $i_{sq}^k$  is used as a current reference in (32) considering  $i_{sq}^* = i_{sq}^k$ . The consideration  $i_{sq}^* = i_{sq}^k$  introduces a delay of one sampling time  $T_s$ . However, this delay is not



Fig. 4. Comparison between PI controller and proposed external speed loop. (a) Speed reference step; (b) Impact of load torque  $T_L$ .



Fig. 5. Kalman filter structure.

relevant to the outer speed loop as it is implemented with a downsampling of  $T_{ds} = 10 \cdot T_s$ . It is noteworthy that the external loop does not introduce a significant delay because the current reference  $i_{sq}^*$  is calculated and available for use by the inner current control loop at the first sample time  $T_s$ within  $T_{ds}$ .

$$i_{sq}^{*} = \frac{\omega^{*} - \omega^{k} + \frac{3pK_{r}T_{ds}}{4J} \cdot \hat{\psi}_{rd}^{k} \cdot i_{sq}^{k-1} + \frac{T_{ds}}{J} \cdot T_{L}^{k}}{\frac{3pK_{r}T_{ds}}{J} \left(\hat{\psi}_{rd}^{k} - \frac{1}{4} \cdot \hat{\psi}_{rd}^{k-1}\right)}$$
(32)

This quadrature stator current reference  $i_{sq}^*$  is used in the cost function (24). The reference generation by predictive plant inversion ideally results in reference tracking with a delay of only one sampling time ( $T_{ds}$ ), provided that the system parameters, mainly the inertia J and the torque gain, are accurately known. Under parameter mismatch, the disturbance observer, to be discussed extensively in the next section, would help compensate for the effect of a different value of real inertia and other unmodeled mechanical effects such as friction. Nevertheless, the observer compensation is limited by its dynamic response, somewhat degrading the ideal dead-beat performance.

Fig. 3 shows a comparison of the quadrature stator current references  $i_{sq}^*$  obtained with Euler (29) and second-order Taylor discretization (32). The quadrature stator current refer-



Fig. 6. Flow diagram of the complete control system.

ences, calculated with both discretization methods, are shown for a step load impact applied to the induction machine.

These results demonstrate that second-order Taylor is significantly better than the Euler discretization. Euler produces a highly oscillatory current reference, while second-order Taylor discretization of the mechanical model provides a smooth reference with only a small overshoot.

## C. Kalman Filter as Load Torque Observer

To implement the proposed predictive speed controller, it is necessary to know the load torque  $T_L$ , as it is required in order to calculate the reference of the torque producing current (32). From the perspective of the loop, the load torque is an input disturbance. In the literature, there are several observers that can be used to estimate a disturbance (provided that it is observable), e.g., Model Reference Adaptive System [24], Luenberger observer [25], Kalman filter [26], Extended Kalman filter [27] or Reduce Order Kalman filter [28].

A Kalman filter is used here because it has good performance as a disturbance observer and at the same time it helps to obtain a filtered speed estimate from the noisy encoder position measurement. The observer estimates the load torque but also compensates for other disturbances such those produced by modeling errors. In this case, the load torque is the explicit system disturbance, but the observer also compensates for other effects of other forms that are not considered in the mechanical model, for example the friction. The PCC inner loop produces another source of steady state error [29], and Kalman filter will also compensate for this. The compensation of the input disturbance and the integral nature of the resulting nominal plant of the mechanical system guarantee zero steady error for the external speed loop.

A comparison between the PI controller and the proposed external speed loop is shown in Fig. 4. The PI controller should be adjusted so that the transient response is as fast as possible. The design procedure for this purpose is the magnitude optimum method [30], [31]. In Fig. 4(a) a comparable response for a step reference is shown; the PI controller has a greater overshoot than does the proposed external loop. The impact of the load torque is shown in Fig. 4(b); thanks to the load torque observer, the proposed method has a faster disturbance rejection than that of the PI controller.

The general structure of the filter is shown in Fig. 5. The real system with its process and measurement noise and the Kalman filter itself are the main components of the structure. The filter includes feedback of the estimation error multiplied by the Kalman gain  $K_k$ .

The system considered by the filter is the mechanical dynamics model, which is possible to represent in state variables as,

$$\dot{x} = \mathbf{E}x + \mathbf{F}u + \mathbf{w},\tag{33}$$

$$y = \mathbf{G}x + \mathbf{H}u + \mathbf{v},\tag{34}$$

where  $x = [\omega_m \ \theta_m \ T_L]^T$  is the state vector, u = [T] is the input, and  $y = [\omega_m]$  is the speed measurement. The vector w corresponds to process noise, and v corresponds to measurement noise. The state matrix **E**, **F**, **G** and **H** are,

$$\mathbf{E} = \begin{bmatrix} 0 & 0 & -\frac{1}{J} \\ 1 & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix},$$
(35)

$$\mathbf{F} = \begin{bmatrix} \frac{1}{J} \\ 0 \\ 0 \end{bmatrix}, \tag{36}$$

$$\mathbf{G} = \begin{bmatrix} 1 & 0 & 0 \end{bmatrix}, \tag{37}$$

$$\mathbf{H} = \begin{bmatrix} 0 \end{bmatrix},\tag{38}$$

where the constant J corresponds to the inertia of the machine.

It should be noted that the position is not used in the proposed algorithm, but it is considered in the system because it is easy to determine with the measurement of the speed and gives more information to the model used for the Kalman filter.

Again, the system (33)-(34) must be discretized to implement the filter. It is worth highlighting that this model is linear, and therefore an exact discretization can be performed:

$$\mathbf{E}_d = e^{\mathbf{E}T_{ds}},\tag{39}$$

$$\mathbf{F}_d = \mathbf{E}^{-1} (e^{\mathbf{E}T_{ds}} - I) \mathbf{F}, \tag{40}$$

$$\mathbf{G}_d = \mathbf{G},\tag{41}$$

$$\mathbf{H}_d = \mathbf{H},\tag{42}$$

where  $T_{s\omega}$  is the time at which the mechanical system is sampled.



Fig. 7. Experimental results of the method Full Predictive Cascaded Speed and Current Control. (a) Speed; (b) Electric Torque; (c) Stator flux; (d) stator current  $i_a$ .

#### D. Kalman Filter Implementation

The implementation of the Kalman filter is done using equations (43)-(47). It is possible to identify two important stages, prediction and correction. The prediction estimates the state vector  $x_{k|k-1}$  at time k using data from the previous instant k-1 with the original linear model,

$$\hat{x}_{k|k-1} = \mathbf{E}_d \cdot \hat{x}_{k-1|k-1} + \mathbf{F}_d \cdot u_{k-1},$$
 (43)

$$P_{k|k-1} = \mathbf{E}_d \cdot P_{k-1|k-1} \cdot \mathbf{E}_d^T + Q.$$
(44)

Then, the second stage, correction, estimates  $x_{k|k}$  at time k using the new data available in k,

$$K_k = P_{k|k-1} \cdot \mathbf{G}_d^T \left[ \mathbf{G}_d \cdot P_{k|k-1} \mathbf{G}_d^T + R \right]^{-1}, \qquad (45)$$

$$\hat{x}_{k|k} = \hat{x}_{k|k-1} + K_k \cdot (y_k - \mathbf{G}_d \cdot \hat{x}_{k|k-1}),$$
(46)

$$P_{k|k} = [I - K_k \cdot \mathbf{G}_d] \cdot P_{k|k-1}.$$
(47)

The matrix Q is the covariance of the process noise (w), and the matrix R is the covariance of the measurement noise (v). These matrices were adjusted empirically to the values given in (48) and (49).  $K_k$  is the Kalman gain, and  $e_k$  is the error between measurement  $y_k$  and the prediction made by the Kalman filter.

$$Q = cov(\mathbf{w}) = \begin{bmatrix} 10^{-4} & 0 & 0\\ 0 & 10^{-1} & 0\\ 0 & 0 & 10^{-2} \end{bmatrix}, \quad (48)$$
$$R = cov(\mathbf{v}) = \begin{bmatrix} 10^{-6} \end{bmatrix}. \quad (49)$$

## E. Flow diagram of the Predictive Control Strategy

This proposed strategy is represented with the flow diagram shown in Fig. 6. The steps of this flow diagram are described below:

- Step 1, the stator current, dc-link voltage and speed are measured, and the stator and rotor flux are estimated using the current model.
- Step 2, the switching state of the converter that produces the optimal voltage vector actuation, which was calculated in the previous cycle, is applied.
- Step 3, when the *mod* condition is true (downsampled of ten sample time  $T_s$ ) the predictive speed control, which is composed of load torque estimation using the Kalman filter and the quadrature stator current (32), are estimated and calculated.
- Step 4, the response to each voltage vector of the 2L-VSI is evaluated using the cost function. The quadrature and direct stator current are predicted for the each possible voltage vector  $v_j$ . Then, the predicted currents are evaluated in the cost function, according to (24). Finally, the cost function values (g(j)) for each voltage vector are saved for the next step.
- Step 5, the voltage vector that minimizes the cost function is selected for application in the next cycle.

It should be noted that in the implementation of the predictive control strategy, the delay in the application of the optimal vector must be considered because the measurement, the data processing, and the optimization algorithm are not instantaneous. To compensate for this delay, the control variables should be predicted for the future instant k + 2. This delay compensation strategy is well documented in [11], and it is a slight modification of the step 3 discussed above.

## **IV. EXPERIMENTAL RESULTS**

The setup used to validate this control strategy is composed of two induction machines, both of 4 [kW], one of which actuates as the load while the other acts as the driving machine to be controlled with the proposed predictive algorithm. The load machine is controlled with a commercial automation drive, while the driving machine is controlled with a 2L-VSI fully controllable by external gating signals. The control strategy is coded into an algorithm in C language and implemented in a ds1103 dSPACE control platform. The current measurements are acquired with LEM LAH25-NP sensors, while the voltage measurements use differential amplifiers. The parameters of the induction motors are shown in Table I. To measure the speed, a quadrature incremental encoder with aresolution of 4096 ppr is used. Therefore, there is quantization noise in the position measurement in the range of  $-\pi/16384$  to  $\pi/16384$  radians. The control strategy uses directly the measured speed thanks to the high resolution of the encoder. In cases where the encoder may have a lower resolution, it is possible to use the filter version of the speed obtained in the Kalman filter. The inner control loop runs at a sampling time of  $T_s = 40[\mu s]$ , while the outer speed loop runs at a sampling time of  $T_{s\omega} = 400 [\mu s]$ . Fig. 8 shows the

TABLE I PARAMETERS OF THE INDUCTION MACHINE.

| Parameter | Value  | Unit               |
|-----------|--------|--------------------|
| $R_s$     | 1.6647 | [Ω]                |
| $R_r$     | 1.2134 | [Ω]                |
| $L_m$     | 130.69 | [mH]               |
| $L_s$     | 136.81 | [mH]               |
| $L_r$     | 136.81 | [mH]               |
| J         | 0.0239 | $[Kg \cdot m^2/s]$ |
| p         | 2      | - ,                |

behavior of this control strategy at steady state. This result was obtained with a load torque of 10 [Nm] and at a steady speed of 90% of the rated value. Fig. 8(a) shows the phase current, which has a sinusoidal waveform without major distortion. Fig. 8(b) shows the estimated electric torque, and it is possible to observe a steady behavior with an average electric torque of 10 [Nm] that corresponds to the applied load torque. This result demonstrates the correct operation of the Kalman filter torque observer. Then, the Fig. 8(c) shows the stator flux amplitude with steady value of 0.8[Wb]. This behavior demonstrates that the stator flux is well controlled at steady state.

The stator current has a THD of 8.97%. The harmonic spectrum of the stator current and of the estimated electric torque are shown in Fig. 9. In this figure, is possible to observe the distribution of the harmonic components. This distributed behavior of the current spectrum is characteristics of FCS-MPC.

The dynamic behavior of the predictive speed control is demonstrated through a reversing speed maneuver in Fig. 7. The machine has a constant load torque of 10 [Nm] throughout the entire experiment, and then, at the time t = 0.2[s], a reversing speed reference from 90% to -90% rated speed is



Fig. 8. Steady-state operation with load torque 10 [Nm]. (a) Stator current  $i_s$ , (b) electric torque and (c) stator flux.

applied. The reversing maneuver is observed in Fig. 7(a). In this result, the speed does not have any appreciable overshoot when the reversing maneuver is performed. The estimated electric torque and the torque reference are shown in the Fig. 7(b). The electric torque correctly tracks the reference, and the its reference has a fast dynamics response due to the new proposed external speed loop, which has a large equivalent bandwidth. The load torque is applied by an independent load drive and its reference is kept constant during the speed reversal test. This is meant to emulate a gravitational load such that of a crane or lift in which the load torque is independent of speed. The stator flux is controlled with constant reference (0.8 [Wb]). Fig. 7(c) shows the stator flux. It is possible to observe that the stator flux is tightly controlled at all times and highly decoupled with respect to the toque. Finally, the stator current is shown in Fig. 7(d): it has a sinusoidal waveform despite the fact that its frequency and amplitude change during the acceleration and its phase changes rapidly at the beginning and end of the maneuver. The predictive speed control strategy should have a fast torque response, as shown in Fig. 10. The figure shows the behavior of the switching state before, during, and after the step in speed demand. In steady state, when the torque reference is constant, the strategy used the active and zero vectors (it should be remembered that the zero vectors are  $v_0$  and  $v_7$ , as defined in section II-A). When a torque reference step is produced, due to the step in speed demand, the strategy only used the active vectors to maximize the actuation and minimize the response time. This is shown in the gray section in Fig. 10.

#### V. CONCLUSIONS

The classic speed control methods use a linear controller in the external speed loop. These strategies have adequate performance for many applications, but they have some bandwidth limitations that could be a problem in applications where the dynamics response is a critical requirement. This work proposes a strategy with which it is possible to avoid the use of the conventional speed PI controller. The strategy proposed the use of a controller based on the simple inversion of the mechanical model achieving deadbeat performance. To this



Fig. 9. Harmonic spectrum of: (a) the stator current  $i_{sa}$  and (b) the electric torque.



Fig. 10. Sequence of inverter switching state during the torque step.

end, the usefulness of an inner FCS-MPC current control has been demonstrated. With this strategy, an optimal response is obtained with a high equivalent bandwidth. Kalman filter is presented as a good alternative for estimating the load torque, which is required for the mechanical model inversion. This disturbance observer adds integration to the predictive controller and contributes to the overall system robustness. Finally, the scheme presented is validated satisfactorily with experimental results in a laboratory bench with very fast speed responses, zero steady state error and a response that is almost overshoot-free.

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