

# Active DC Voltage Balancing PWM Technique for High-Power Cascaded Multilevel Converters

Luca Tarisciotti, *Student Member, IEEE*, Pericle Zanchetta, *Member, IEEE*, Alan Watson, *Member, IEEE*, Stefano Bifaretti, *Member, IEEE*, Jon C. Clare, *Senior Member, IEEE* and Patrick W. Wheeler, *Senior Member, IEEE*

**Abstract**— In this paper a dedicated PWM technique specifically designed for single-phase (or four wire three-phase) multilevel Cascaded H-Bridge Converters is presented. The aim of the proposed technique is to minimize the DC-Link voltage unbalance, independently from the amplitude of the DC-Link voltage reference, and compensate the switching device voltage drops and on-state resistances. Such compensation can be used to achieve an increase in the waveform quality of the converter. This is particularly useful in high-power, low supply voltage applications where a low switching frequency is used. The DC-Link voltage balancing capability of the method removes the requirement for additional control loops to actively balance the DC-Link voltage on each H-Bridge, simplifying the control structure. The proposed modulation technique has been validated through the use of simulation and extensive experimental testing to confirm its effectiveness.

**Index Terms**— Multilevel Converters; Predictive Control; Smart Grid.

## I. INTRODUCTION

IN recent years multilevel converters have been identified as a favored topology for high power applications as a result of advantages such as high levels of modularity, availability, overall efficiency, and high output waveform quality. This is achieved at the expense of increased numbers of components and control complexity [1]–[3]. In electrical traction drives multilevel inverters have been successfully applied in order to improve system reliability and reduce failures on motor windings as a result of the lower common mode voltages that they produce [4], [5]. The same advantages can be achieved when applied to Hybrid Electric Vehicles. In addition to this functionality, when the DC side is connected to a set of batteries or other energy storage devices the multilevel converter can be used to maintain the charge balance of the energy storage system [6], [7]. Multilevel converters have also been applied for power quality improvement and FACTS where, especially in aerospace applications, the reduced filtering requirement needed for multilevel converter represents an advantage in terms of total converter weight and cost [8]–[11]. In the coming years, multilevel converters are likely to be used increasingly in electrical power grids in order to achieve a higher flexibility and reliability and allow smart power management in the presence of different energy sources and utilities connected to the grid.

An example is the replacement of distribution level substation transformers with high power multilevel back-to-back converters. In all the aforementioned applications, multilevel converters are being increasingly considered as a fundamental technology, as a result of their capability to handle high-power, utilizing low voltage power devices, whilst maintaining superior quality output waveforms, even at low device switching frequency [12]–[17]. Amongst all the possible multilevel converter topologies [2], [18], [19], Cascaded H-Bridge converters (CHB) represent an interesting solution in several applications where its reduced number of components when compared to other multilevel converter topologies and high modularity are important features which lend themselves to the improvement of overall system efficiency and reliability [20]. Even though three-phase converters are widely used in high power applications [20], [21], a single-phase configuration is largely employed in Photovoltaic inverters [22], traction applications [5] or in neutral-connected three-phase power distribution systems [23]. The main issues with the CHB converter is the requirement for isolated DC-Link voltages as well as the significant effect of device voltage drop and on-state resistance in applications with high number of levels and relatively low application AC side voltages. Furthermore, in the active rectifier configuration, balanced DC-Link voltages are required to achieve optimal operation considering a symmetrical (and therefore fully modular) configuration. DC-Link voltage balancing methods have been proposed in literature for CHB active rectifiers and they can be divided into two main groups depending on whether the DC-Link voltage balancing method is integrated in the controller [8], [24]–[26], using additional control loops, or directly into the modulator [27]–[29]. In this paper the latter case is considered and a novel modulation technique, developed for single-phase systems and suitable for high power multilevel CHB converters, is introduced. The proposed modulation strategy is based on the Distributed Commutation Modulator (DCM), described in [30], [31]. DCM is a PWM technique specifically designed for multilevel CHB converters. The aim of DCM is to minimize the commutation frequency of the individual devices, distributing these commutations evenly amongst the converter HB cells. As a result, the converter losses are equally distributed across the devices, increasing the converter reliability, without compromising the output voltage waveform quality. However, the balancing of the DC-Link voltages represents an issue for the DCM strategy as such a technique is able to passively balance the DC-Link voltages only when balanced DC currents

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are demanded. Moreover, in the DCM technique, the devices voltage drops and on-state resistances are not considered. In order to overcome these issues, an active DC-Link voltage balancing algorithm has been designed for DCM which accounts for the device voltage drops and on-state resistances, improving the output voltage waveform quality and maintaining good performances even when unbalanced DC currents are demanded. In [32] the concept of DC-Link voltage balancing algorithm is introduced as well as the device voltage drop and on-state resistance compensation. The main target of the proposed modulation strategy is, in contrast with DCM, to minimize the DC-Link voltage unbalance amongst the different converter cells in order to maintain the converter modularity and produce high quality waveforms, even if a low switching frequency is considered. Referring to Fig.1, the DC-Link voltage affects the distribution of the commutations amongst the devices only for unbalanced loads, i.e. when  $R_1 \neq R_2 \neq R_3$ . When the loads are balanced, i.e. when  $R_1 = R_2 = R_3$ , the device commutations are equally distributed amongst the CHB cells. When compared to other DC-Link voltage balancing techniques, the proposed algorithm presents a very fast and accurate response, avoiding the use of additional control loops. The device voltage drops and on-state resistances are also compensated, producing higher quality output voltage waveforms, in particular, in applications where a large number of CHB cells are used with a relatively low target AC side waveform magnitude, i.e. automotive applications [33]. The proposed modulator is implemented on a single-phase 7-level CHB, comprising three H-Bridges cells and described in section II, which is widely used in Photovoltaic inverters [34]–[36] or in neutral-connected three-phase power distribution systems [23]. Details of the proposed modulation technique are provided in section III, including examples of the operation of the proposed technique and a brief explanation of the DCM method. The obtained results are described in detail, highlighting the advantages and disadvantages of the proposed modulation technique. Simulation results are demonstrated for a single-phase 7-level converter in section IV, while experimental results from low voltage testing on a laboratory prototype are presented in section V.

## II. CASCADED H-BRIDGE CONVERTERS

In Fig.1 the schematic diagram of a single-phase 7-level CHB converter, connected as an active rectifier, is shown.

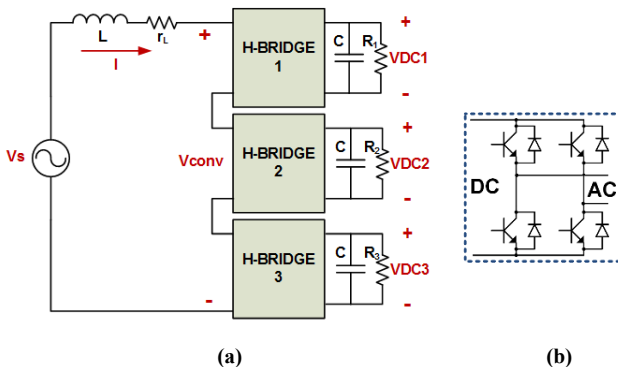


Fig. 1. Schematic diagram of a 7-level CHB in active rectifier configuration, (a) and a single HB circuit (b).

Although the proposed method is equally as effective in the inverter mode configuration, in order to test the capability of a DC-Link voltage balancing algorithm and avoid the necessity of isolated high voltage sources, the rectifier configuration is preferred. Referring to figure 1, the HBs are series-connected on the grid side and an inductive filter  $L$ , with a parasitic resistance  $r_L$ , is used to facilitate the required connection between the converter and the grid. Each HB cell is connected to a capacitor,  $C$ , and a resistor,  $R$ , used to represent the loading of the converter, which in reality could potentially be another converter, providing back-to-back operation, or a real load. For a symmetrical converter, the generic  $i$ -th cell is connected to a voltage source and can produce three voltage levels, indicated as  $-V_{DCi}$ ,  $0$  and  $+V_{DCi}$ . These voltage levels are associated, respectively, to states  $-1$ ,  $0$  and  $1$ . As a consequence, an  $n$ -cell cascaded converter can produce  $2n+1$  voltage levels on the AC side. The output voltage  $V_{CONV}$  is composed of seven different voltage levels which can be produced by one or more combinations of H-Bridge states, as indicated in Table I.

TABLE I.  
POSSIBLE VOLTAGE LEVELS OF A 3-CELL CONVERTER

$V_{CONV}$	H-Bridges States
$+3V_{DC}$	(111)
$+2V_{DC}$	(110) (101) (011)
$+V_{DC}$	(100) (010) (001) (11-1) (1-11) (-111)
$0$	(000) (10-1) (-101) (1-10) (-110) (01-1) (0-11)
$-V_{DC}$	(-100) (0-10) (00-1) (-1-11) (-11-1) (1-1-1)
$-2V_{DC}$	(-1-10) (-10-1) (0-1-1)
$-3V_{DC}$	(-1-1-1)

## III. PROPOSED MODULATION TECHNIQUE

As stated in the introduction, the main goal of the proposed modulation method is to minimize DC-Link voltage imbalances and compensate the device voltage drops and on-state resistances. To achieve such a result, a fast response to any unbalance on the DC loads is required. For this reason the balancing algorithm is fully integrated into the modulation scheme, without using any additional controllers. It is important to note that since one of the targets of the proposed algorithm is to equalize the voltages on the capacitors, their average value is considered as the reference voltage for each DC-link capacitor in the algorithm, while the total DC-Link voltage is set to the reference value using a Proportional-Integral action external to the modulator. In order to reduce stress on the power switches and improve their reliability, the commutations are permitted only between adjacent voltage levels i.e. it is possible to switch only one leg of one H-Bridge cell during every sampling interval. The algorithm is modular and applicable to a generic  $n$ -level CHB converter; however increasing the number of voltage levels requires an obvious increase in computational effort.

### A. Control Scheme

Fig. 2, shows the control block diagram implemented for the converter of Fig.1, where  $V_{DC}$  denotes the total DC-Link voltage and  $V_{DC}^*$  is the desired DC-Link voltage. A single-phase Phase-Locked-Loop (PLL) is used in the control scheme to obtain the supply phase angle,  $\theta$ , and RMS value,  $V_{s,RMS}$ . The PLL scheme is obtained by cascading the orthogonal system

generator proposed in [37], based on the Second Order Generalized Integrator, with the three-phase PLL presented in [38], based on a steady-state linear Kalman filter.

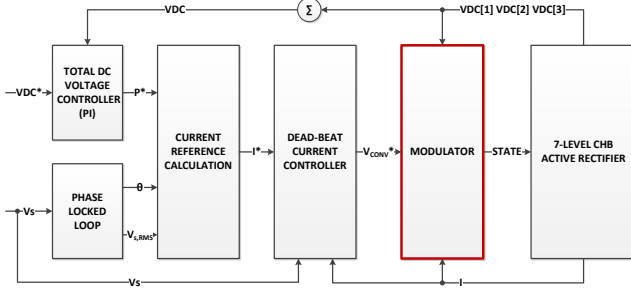


Fig. 2. Overall control scheme.

The line current is controlled in order to obtain the required DC-Link voltage; to achieve this goal, the current reference  $I^*$  is calculated, at every sampling period  $T_s$  of the controller, as follows [39]:

$$I^*(t_k + iT_s) = \frac{P^*}{V_{s,RMS}\sqrt{2}} \sin(\theta + iT_s) \quad , \quad i = 1, 2 \quad (1)$$

where  $P^*$  is the required power, imposed by the voltage PI controller and  $t_k$  is the current time instant. The current reference  $I^*$  is predicted at two sampling instants,  $T_s$  and  $2T_s$ , in order to obtain a Dead-Beat current control law, described in [40]–[42] for various converter configurations, and in [23], [39] specifically for the proposed 7-Level CHB. The obtained control law is used to derive the desired voltage reference  $V_{CONV}^*$  according to the following expression.

$$V_{CONV}^*(t_k + T_s) = V_s(t_k + T_s) - \frac{L}{2T_s} [I^*(t_k + 2T_s) - I(t_k)] + r_L I^*(t_k + T_s) \quad (2)$$

The control output represents the desired converter voltage average value during the next sampling interval, applied using the proposed modulation scheme.

### B. Distributed Commutation Modulator (DCM)

As mentioned in the introduction, the proposed technique can be seen as an improvement to the DCM technique [30], [31] where the commutations are distributed amongst the three H-Bridges in order to reduce the device switching frequency, and optimize the converter losses. Under normal operating conditions, the  $n$  converter cells are able to commute sequentially so that each one can perform only one commutation every  $n$  sampling periods. Commutations are permitted only between adjacent voltage levels. As a consequence, the total switching frequency is half of the sampling frequency, while the device switching frequency of a single cell is approximately  $1/(n-1)$  for an  $n$ -level CHB. An example of normal operation is given in Fig. 4 where the 7-Level CHB of Fig. 1 is controlled in order to obtain a positive square waveform. As it is possible to see from the first waveform in Fig. 3, given a sampling frequency  $f_s = 1/T_s$ , the waveform produced by the 7 level CHB has a switching frequency  $f_{sw} = f_s$ . The H-Bridges are forced to commute sequentially obtaining a switching frequency for a single H-Bridge of  $f_{swHB} = f_{sw}/3$ . Taking advantage of the zero vector

redundancy, it is possible to obtain, for the device  $Q_1$  of the H-Bridge 1, a switching frequency equal to  $f_{sw}^{Q1} = f_{swHB}/2$ . Clearly this operation condition is not always feasible when a multi-level waveform is produced and the modulation algorithm attempts to distribute the commutations amongst the devices. Two main issues have been identified using this technique. The DC-Link voltage balance is achieved with a symmetrical load on the three HBs and in any other case an additional control is required. The second issue appears in the case of high-power but relatively low voltage applications utilizing a large number of CHB cells, where the device voltage drops and on-state resistances can negatively affect the behavior of the modulator. An additional algorithm, described below, has been implemented to overcome these issues.

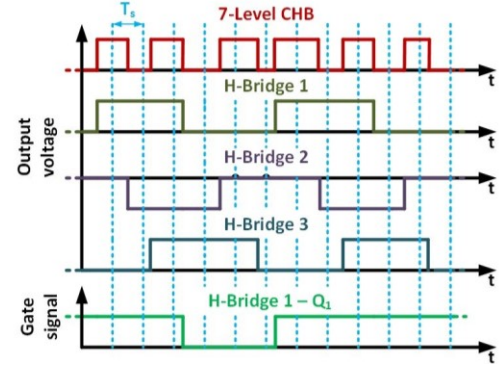


Fig. 3. DCM technique working principle.

### C. Device voltage drop and on-state Resistance compensation

The device voltage drop and on-state resistance effect is compensated considering, instead of the measured DC-Link voltages, the effective voltages generated by the converter [43]. For each HB cell, three parasitic voltages, which are dependent on the current direction and amplitude, are defined as:

$$V_0 = \text{sign}(I) * (V_d + V_q) - I * (R_d + R_q) \quad (3)$$

$$V_+ = -2 * (V_q + |I|R_q) \quad (4)$$

$$V_- = 2 * (V_d + |I|R_d) \quad (5)$$

In eqs. (3)–(5) the actual voltages generated by the converter are calculated on the basis of the diode and transistor voltage drops ( $V_d$ ,  $V_q$ ), the diode and transistor on state resistances ( $R_d$ ,  $R_q$ ), and on the current  $I$  flowing through the HB. In particular, when a zero voltage state is applied, the voltage  $VDC_{eff}$  produced at the output of the  $i$ -th cell is defined by the following equation:

$$VDC_{eff}[i] = V_0 \quad (6)$$

On the other hand, in case of positive power flowing through the HB cell (applied voltage and AC current have the same sign) the transistor are on and generate the voltage defined by the following equation:

$$VDC_{eff}[i] = VDC[i] + V_+ \quad (7)$$

Similarly, in case of negative power flow through the HB cell, the transistors are on and generate the voltage defined as follow:

$$VDC_{eff}[i] = VDC[i] + V_- \quad (8)$$

#### D. DC Link Voltage balancing algorithm

A simplified block diagram of the voltage balancing algorithm is presented in Fig. 4 for a 3-cell converter. The scheme is based on the application of iterative conditions in order to achieve the desired balance of the DC-Link voltages without losing the modularity of the algorithm.

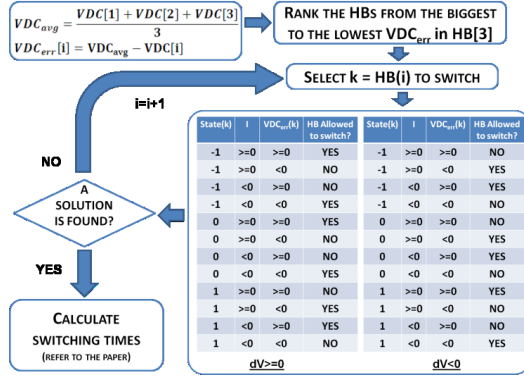


Fig. 4. DC voltage balancing basic principle.

The modulation algorithm begins with an update of the actual order of commutation of the 3 H-Bridges. From the measured DC-Link voltages on each capacitor,  $VDC[1]$ ,  $VDC[2]$ ,  $VDC[3]$ , the average DC-Link voltage  $VDC_{avg}$  is calculated as in (9) and considered as a reference value.

$$VDC_{avg} = \frac{VDC[1] + VDC[2] + VDC[3]}{3} \quad (9)$$

Then, the DC-Link voltage error  $VDC_{err}$  is calculated for every HB from eq. (10).

$$VDC_{err}[i] = VDC_{avg} - VDC[i] \quad (10)$$

The switching order for the HBs is determined by the ranking, from the largest to the smallest, of the  $VDC_{err}$  absolute values. Supposing that  $k$ -th HB has been selected for the next switching, it is possible to calculate the normalized voltage error  $dv$  that has to be compensated by the selected HB as follows:

$$dv = \frac{V^* - \sum_{i \neq k} state(i) * VDC_{eff}[i]}{VDC_{eff}[k]}, \quad state(k) \neq 0 \quad (11)$$

$$dv = \frac{V^* + V_0 - \sum_{i \neq k} state(i) * VDC_{eff}[i]}{VDC[k]}, \quad state(k) = 0 \quad (12)$$

where  $V^*$  is the voltage reference value and  $state(i)$  the current state of the generic  $i$ -th HB. In other words,  $dv$  corresponds to the normalized voltage that the selected  $k$ -th HB has to produce in the next sampling period on the basis of its current voltage level and the subsequent one. Under steady state operation usually  $|dv| < 1$ ; however it is possible, especially during fast transients of the voltage reference, that the absolute value of  $dv$  becomes larger than 1. Before performing any commutation, the modulator checks if the selected  $k$ -th HB is able to switch, considering its current state, and how the subsequent commutation will affect the DC-Link voltage balancing. The following three cases, valid for  $dv > 0$  and referred to the selected  $k$ -th HB state, are possible:

- **state(k)=-1**: the selected HB is not able to generate the

required positive voltage with only one commutation, thus the error is reduced applying the 0 voltage level for the whole sampling period. The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have the same sign.

- **state(k)=0**: the selected HB is able to generate the required positive voltage with only one commutation, thus the switching instant is calculated as in (13) or in (14), depending on the AC current sign.

$$t_x = T_m \left[ 1 - \left( dv - \frac{V_+}{VDC[k]} \right) \right], \quad I \leq 0 \quad (13)$$

$$t_x = T_m \left[ 1 - \left( dv - \frac{V_-}{VDC[k]} \right) \right], \quad I \geq 0 \quad (14)$$

If  $dv > 1$ , it is clear from eq. (13) and (14) that  $t_x < 0$ . In this case  $t_x = 0$  is imposed. The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have the same sign.

- **state(k)=1**: the selected HB is not able to not able to generate the required positive voltage. When  $dv < 1$ , the voltage error is reduced by applying the 0 voltage level at the switching instant calculated by eq. (15).

$$t_x = T_m \left( dv - \frac{V_0}{VDC[k]} \right) \quad (15)$$

The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have different signs.

- **otherwise**: the modulator checks if another HB is able to switch to a higher voltage level without an increase the DC-Link voltage unbalance.

In Fig. 5 a switching pattern example for a positive error is described. As described in equations (3)-(8) the actual voltage applied by the converter is related to the current sign. Depending on the previously applied state, it is possible to determine three cases for the new commutation where the sign of the current determines the switching instant, as described in equations (13)-(15). Clearly such a commutation is allowed only if it does not increase the DC-Link voltage error as described in section II-D.

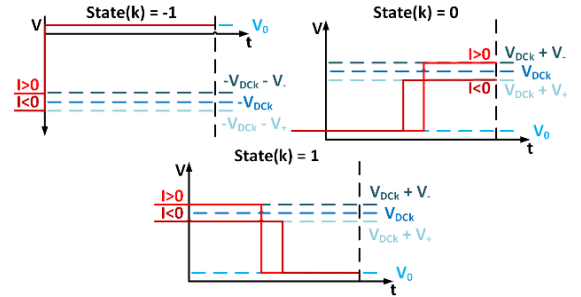


Fig. 5. Possible switching patterns for  $0 < dv < 1$ .

In case of  $dv < 0$ , the following three cases for the selected  $k$ -th HB state are possible:

- **state(k)=1**: the selected HB is not able to generate the required negative voltage with only one commutation, thus the error is reduced applying the 0 voltage level for the whole sampling period. The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have different signs.
- **state(k)=0**: the selected HB is able to generate the required negative voltage with only one commutation, thus the

switching instant is calculated as follows:

$$t_x = T_m \left[ 1 + \left( dv - \frac{V_-}{VDC[k]} \right) \right], \quad I \leq 0 \quad (16)$$

$$t_x = T_m \left[ 1 + \left( dv - \frac{V_+}{VDC[k]} \right) \right], \quad I \geq 0 \quad (17)$$

If  $dv < -1$ , by considering eq. (16) and (17) it is clear that  $t_x < 0$ . In this case  $t_x = 0$  is imposed. The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have different signs.

- **state(k)=-1**: the selected HB is not able to generate the required negative voltage. For the case where  $dv > -1$ , the voltage error is reduced applying the 0 voltage level at the switching instant calculated by eq. (18).

$$t_x = -T_m \left( dv - \frac{V_0}{VDC[k]} \right) \quad (18)$$

The commutation is permitted only if  $VDC_{err}[k]$  and the AC current  $I$  have the same sign.

- **otherwise**: the modulator checks if another HB is able to switch to a higher voltage level without an increase the DC-Link voltage unbalance.

#### IV. SIMULATION RESULTS

Simulations have been carried out in order to compare the performance of the proposed modulation strategy. The power rating of the converter considered in simulation match the power rating used in the experimental tests (3kW). Operation in rectifier mode has been used to avoid the requirement of isolated high voltage sources. The proposed method, however, is equally as effective in the inverter mode configuration. A Dead-Beat current control, described in [23], [42], is used to impose the desired voltage reference. The complete control scheme is shown in Fig. 3 while the simulation parameters are shown in Table II. In order to highlight the effect of parasitic components, large values of  $V_d$  and  $V_q$  are considered during simulations. In this paper the proposed modulator is compared with the DCM technique illustrated in [31]. A comparison between the DCM technique and other well-known modulation techniques for CHB converters has already been carried out in [30]. In Fig. 7a and Fig. 7b it is possible to appreciate that the total DC-Link voltage is correctly regulated at the reference value with an optimal DC-Link voltage balance. However, with the proposed modulation strategy the DC-Link voltage oscillations are reduced, when compared to those observed with DCM.

TABLE II.  
SIMULATION PARAMETERS

Symbol	Description	Value	Unit
$V_d$	Diode voltage drop	3	[V]
$V_q$	Transistor voltage drop	5	[V]
$R_d$	Diode on-state resistance	0.5	[mΩ]
$R_q$	Transistor on-state resistance	1	[mΩ]
$r_L$	Leakage resistance	1	[Ω]
$L$	Inductance	11	[mH]
$C$	Capacitance	3300	[μF]
$R$	Load resistance	20	[Ω]
$f_s$	Sampling frequency	2500	[Hz]

In Fig. 7c and Fig. 7d the line current and the grid voltage are shown for a switching frequency of 1.25 kHz. For the proposed technique the current is correctly regulated with the required phase alignment between grid voltage and current. The proposed modulation strategy also produces a lower THD value, compared with DCM, due to the active compensation of device voltage drops and on-state resistances which reduces the line current distortion. Fig. 7e and Fig. 7f illustrate, for both techniques, the converter output voltage versus the converter voltage reference and the voltages produced by the single HBs. The commutations are equally distributed amongst the HBs for both modulation strategies. In order to appreciate the superior capability of the DC-Link voltage balancing of the proposed modulation strategy, three unbalanced DC loads of 10Ω-20Ω-30Ω are implemented in the simulation. Such operating conditions frequently occur in solid state transformers [23] as well as in battery supplied inverters [36]. From Fig. 8a and Fig. 8b, which illustrate the DC-Link voltages, it is possible to observe that for the proposed modulation strategy the total DC-Link voltage is correctly regulated and the single DC-Link voltages are well balanced. When using the DCM technique under the same conditions, an unbalance of the DC-Link voltages is clearly evident. In Fig. 8c and Fig. 8d the line current and grid voltage are shown for a switching frequency of 1.25 kHz: using the proposed technique the current is correctly regulated with the required phase alignment between grid voltage and current. On the contrary, the DCM technique produces a significant distortion on the line current. The proposed modulation strategy clearly generates a lower THD value, compared with DCM. Fig. 8e and Fig. 8f illustrate, for both techniques, the converter output voltage versus the converter voltage reference as well as the voltages produced by the single HBs. Using the proposed strategy the commutations are not evenly distributed amongst the HBs anymore. Conversely, using the DCM technique, the even commutation distribution is maintained but the significant harmonic content affects the Dead-Beat controller, producing a distorted voltage reference.

#### V. EXPERIMENTAL RESULTS

The proposed modulator has been implemented and tested on a 3kW single phase 7-level CHB converter, shown in Fig. 6, in the active rectifier configuration, as described in Fig. 1. A Spectrum Digital TI6711DSK board, interfaced to a custom FPGA board, is used to implement control and modulation schemes. The measurements of grid voltage, line current and DC-Link voltage (necessary for controller and modulation operation) are acquired using Hall Effect transducers.

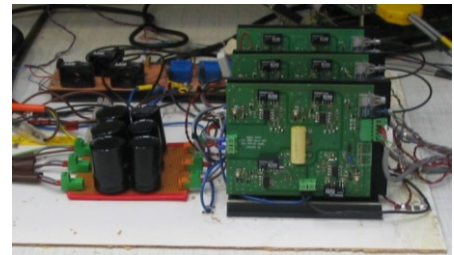


Fig. 6. Seven Level CHB converter used for experimental verification.

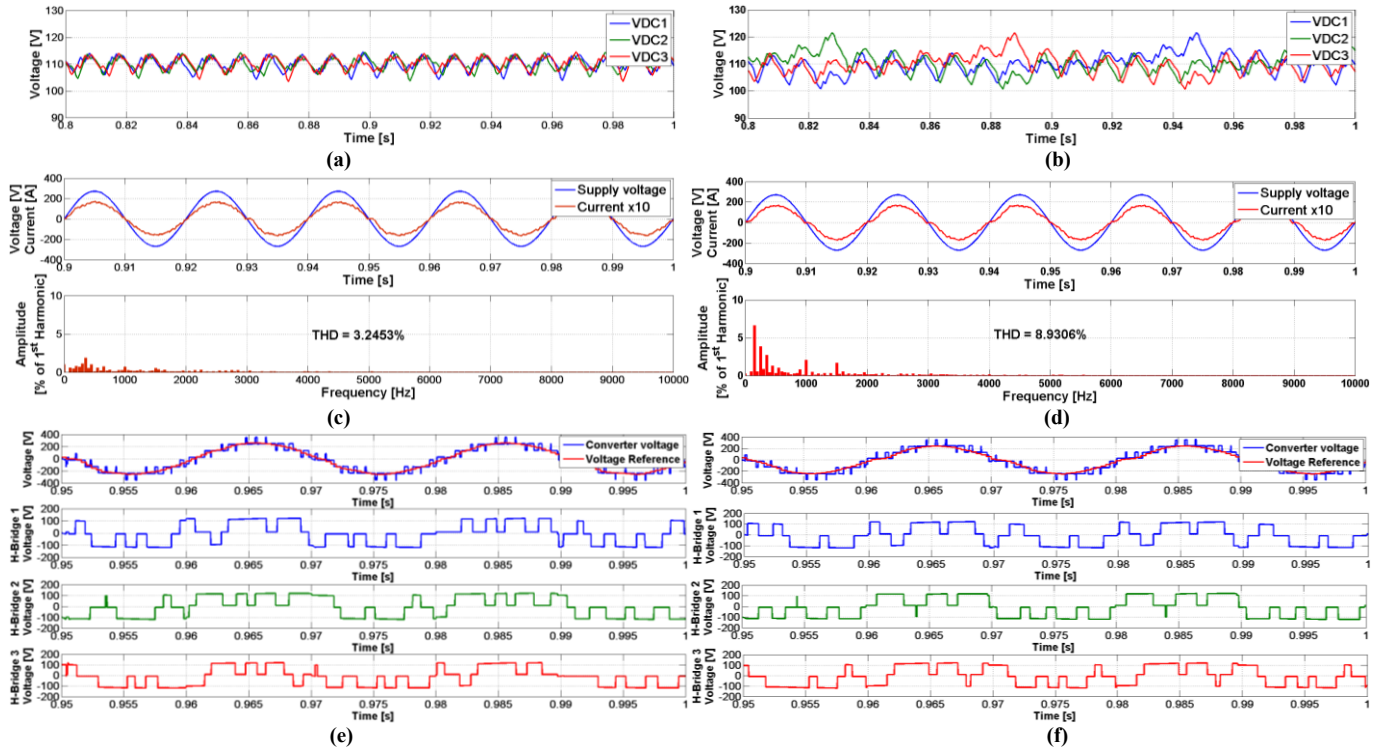


Fig. 7. Simulation results with DC Link voltage balancing algorithm, devices voltage drops and on-state resistances compensation (a), (c), (e) and DCM (b), (d), (f) for balanced DC loads: DC-Link voltages, AC current and voltages, converter voltage and reference, single H-Bridges voltages.

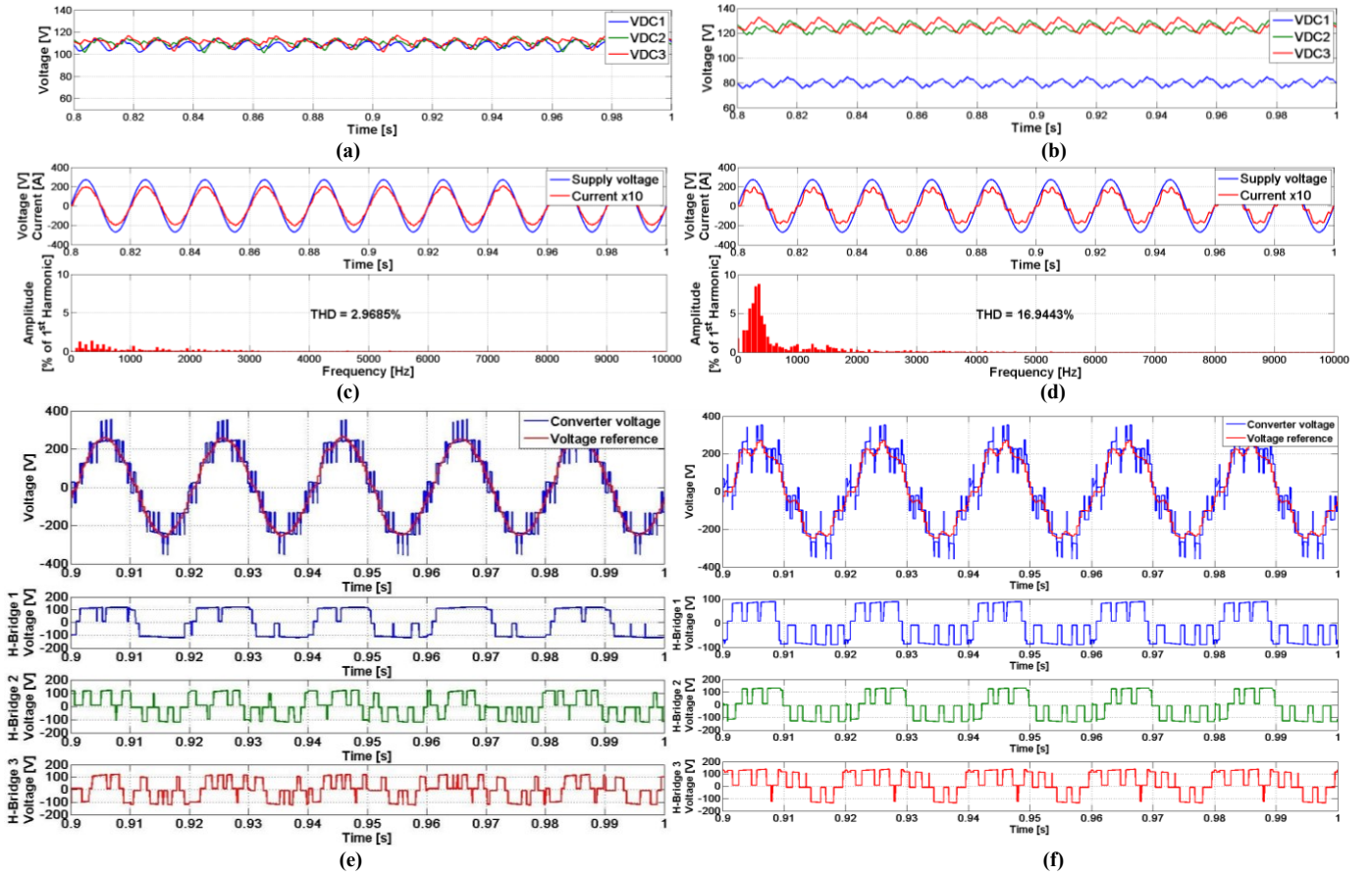


Fig. 8. Simulation results with DC Link voltage balancing algorithm, devices voltage drops and on-state resistances compensation (a), (c), (e) and DCM (b), (d), (f) for unbalanced DC loads: DC-Link voltages, AC current and voltages, converter voltage and reference, single H-Bridges voltages.

The experimental rig parameters are shown in Table III. Further experimental results have been obtained from a second converter with a similar configuration, shown in Fig. 9, denoted as UNIFLEX-PM converter [23], [44], [45].

TABLE III.  
EXPERIMENTAL PARAMETERS FOR THE 3kW PROTOTYPE.

Symbol	Description	Value	Unit
$V_d$	Diode voltage drop	1.3	[V]
$V_q$	Transistor voltage drop	2.1	[V]
$R_d$	Diode on resistance	32	[mΩ]
$R_q$	Transistor on resistance	52	[mΩ]
$r_L$	Leakage resistance	0.51075	[Ω]
$L$	Inductance	11.15	[mH]
$C$	Capacitance	3300	[μF]
$R$	Load resistance	variable	[Ω]
$f_s$	Sampling frequency	2500	[Hz]

Each phase of the UNIFLEX-PM converter is composed of three fundamental cells, each one comprising four H-bridges and a medium frequency transformer. The control system for the converter has been implemented on a Texas Instruments TMS320C6713 DSP interfaced to five custom FPGA boards. Control of the DC/DC isolation modules, comprising two H-bridges and the MF transformer, is implemented entirely using the FPGA with the aim to equalize the DC-link voltages on the two sides of the converter [46].

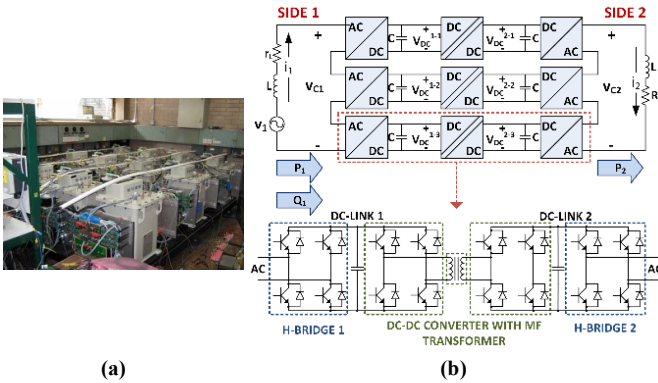


Fig. 9. UNIFLEX-PM converter: (a) Experimental rig, (b) Schematic diagram of one phase.

The tests have been performed using the parameters shown in Table IV [44], and a supply voltage of 190V rms. In this case the proposed control and modulation are implemented on side 1 while, on side 2, a Dead-Beat control with the DCM is implemented.

TABLE IV.  
EXPERIMENTAL PARAMETERS FOR UNIFLEX-PM CONVERTER.

Symbol	Description	Value	Unit
$V_d$	Diode voltage drop	2.5	[V]
$V_q$	Transistor voltage drop	3.4	[V]
$R_d$	Diode on resistance	0.17	[mΩ]
$R_q$	Transistor on resistance	0.35	[mΩ]
$r_L$	Leakage resistance	0.3	[Ω]
$L$	Inductance	11	[mH]
$C$	Capacitance	3300	[μF]
$R$	Load resistance	30	[Ω]
$f_s$	Sampling frequency	2500	[Hz]

Four different experimental tests have been performed. The first one has been performed on the 3kW CHB considering

three balanced DC loads of 60Ω. The results, shown in Fig. 10 for the 3kW CHB, allow the evaluation of the performance of the proposed modulator. It is clear that there is no phase-shift between converter current and supply voltage as required and the current harmonic content presents a low THD value, despite the harmonic content introduced by the supply voltage and the presence of error and noise on the measurement.

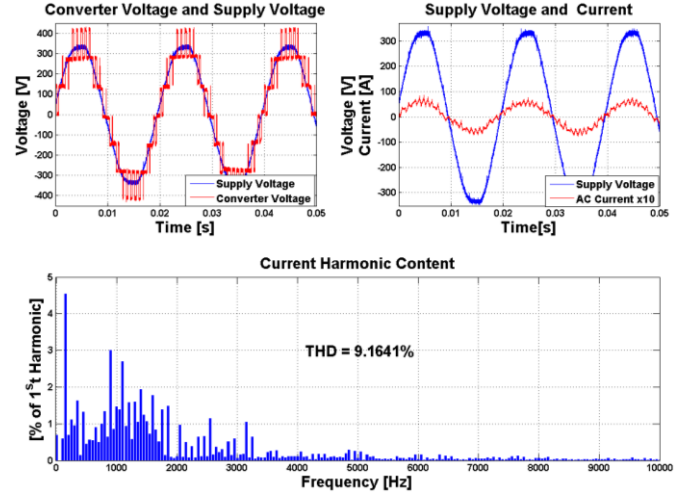


Fig. 10. Experimental results with the proposed technique for balanced DC loads on the 3kW prototype: Converter and Supply voltage, AC current and current harmonic content.

Clearly, there is no phase-shift between converter current and supply voltage as required and the current harmonic content presents a low THD value, despite the harmonic content introduced by the supply voltage and the presence of error and noise on the measurement. The second test and third test consider three variable DC loads from 63Ω-63Ω-64Ω to 51Ω-51Ω-52Ω and from 46Ω-46Ω-47Ω to 72Ω-72Ω-73Ω. The results, presented in Fig. 11 for the second test and in Fig. 12 for the third test, show the performance of the DC-Link voltage balancing algorithm. The DC-link voltage balance is consistently maintained and, after each step variation on the DC load, the control system recovers the desired total DC voltage value following the dynamic of the PI controller on the total DC-Link voltage. The total DC-Link voltage reference is calculated dynamically from the AC voltage rms value and presents some distortion that does not affect the control behavior. Moreover, the supply voltage and AC current are in phase as desired with reasonable current distortion considering the non-ideal supply voltage. The fourth test is performed on the UNIFLEX-PM converter using the proposed technique and the DCM technique. The results, presented in Fig. 14 for converter side 1 phase A, shows that even if a symmetrical converter is considered, the device parasitic parameters and unbalances in the power flow of the single Back-To-Back cells cause an unbalance in the DC-Link voltages that reflect on the generated converter voltage and line current using DCM. In particular the line current on phase A present a THD of more than 10%. On the other hand using the proposed technique the devices parasitic effects are compensated and the capacitor voltages are actively balanced results in a line current THD of 6.5%.

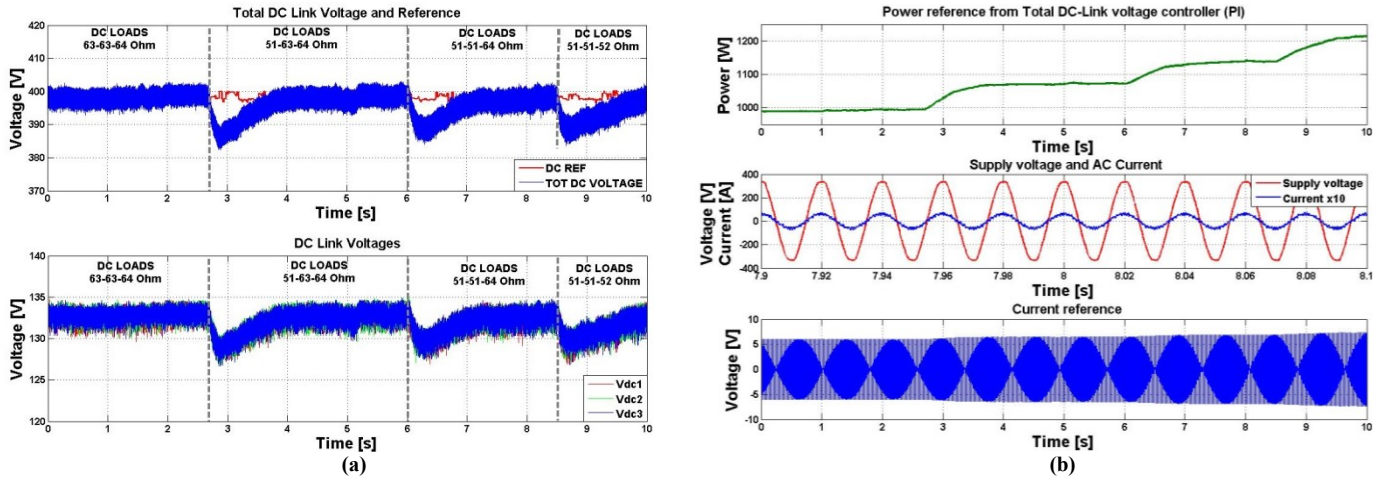


Fig. 11. Experimental results with DC Link voltage balancing algorithm and device voltage drop, ON resistance compensation for unbalanced DC loads: (a) Total DC-Link voltage and reference, Single DC-Link voltages (b) Power reference, supply voltage and current, current reference on the 3kW prototype.

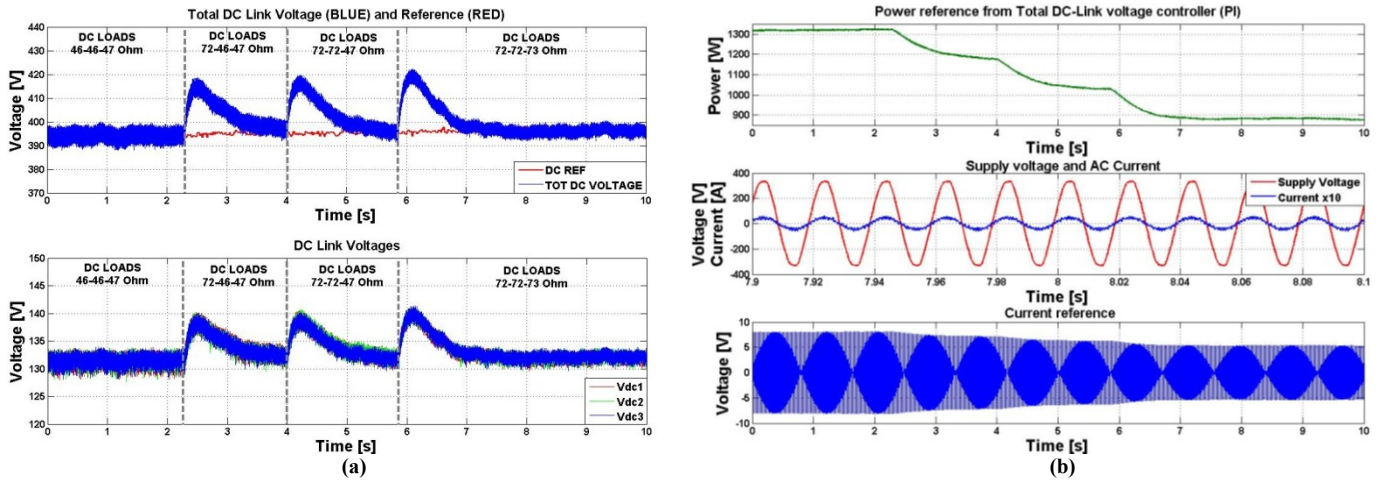


Fig. 12. Experimental results with DC Link voltage balancing algorithm and device voltage drop, ON resistance compensation for unbalanced DC loads: (a) Total DC-Link voltage and reference, Single DC-Link voltages (b) power reference, supply voltage and current, current reference on the 3kW prototype.

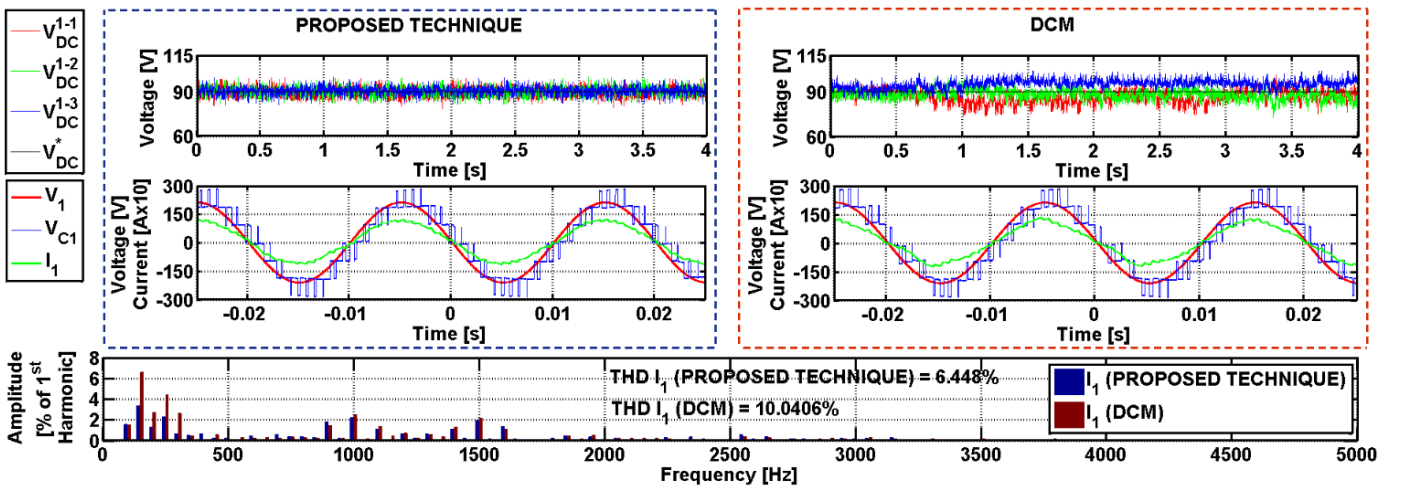


Fig. 13. Experimental results with DC Link voltage balancing algorithm and device voltage drop, ON resistance compensation on the UNIFLEX-PM prototype: single DC-Link voltages on phase A, supply voltage and current, converter voltage on phase A, line current harmonic spectrum.

## VI. CONCLUSIONS

In this paper a new modulation concept, suitable for high power low switching frequency cascaded multilevel converters, is introduced. In order to minimize the switching frequency, only one leg of a single H-Bridge cell in each sampling interval is commutated, obtaining a total switching frequency that is the half of the sampling frequency. The aim of the presented modulation technique is to minimize the unbalance of the DC-link voltages, for any amplitude of the voltage reference, in order to obtain high quality waveforms whilst maintaining the modularity of the converter. In order to obtain a quick response to unbalance on the DC loads, the balancing algorithm is fully integrated into the modulation scheme without using any additional controllers. As a consequence, a high bandwidth response for the balancing algorithm is achieved even for extremely unbalanced load conditions. Moreover, device voltage drop and on-state resistance are compensated in order to extend the range of applications of the presented method to those cases where the parasitic effects of the devices may have a considerable effect, as for example automotive applications. The proposed algorithm is verified through simulation and experimental validation. The simulations show that compared to the DCM modulator [30], [31], the proposed modulation technique provides a balance of the DC-Link voltages without compromising the quality of the waveforms, in term of harmonic distortion, with both balanced and unbalanced DC loads. The modulator also naturally distributes the commutations amongst the H-Bridge cells in case of balanced DC loads. Experimental tests prove that it is possible to achieve the desired DC-Link voltage balancing even with a variation of 35% of the resistive DC loads. The proposed technique has been tested in comparison with DCM on CHB Back-To-Back converter showing that the proposed effect is not affected by the device parasitic parameters and converter asymmetries. In conclusion, using the proposed technique, it is possible to achieve an optimal balance of DC-link voltages and an active compensation for device parasitic effects in an n-level CHB active rectifier with any configuration of the DC loads, improving the quality of the AC waveforms and maintaining the modularity of the converter. However, clearly, increasing the number of voltage levels would clearly impact the required computational effort and a high-end DSP or micro-controller may be required.

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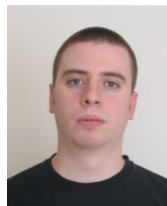
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**Luca Tarisciotti** (M'12) received the Master's degree in electronic engineering from The University of Rome "Tor Vergata" in 2009. He is currently working toward the Ph.D. degree in electrical and electronic engineering in the PEMC group, University of Nottingham. His research interests include multilevel converters, advanced modulation schemes, and advanced power converter control.



**Pericle Zanchetta** (M'00) received his degree in Electronic Engineering and his Ph.D. in Electrical Engineering from the Technical University of Bari (Italy) in 1993 and 1997 respectively. In 1998 he became Assistant Professor of Power Electronics at the same University and in 2001 he joined the PEMC research group at the University of Nottingham – UK, where he is now Professor in Control of Power Electronics systems. He is Vice-chair of the IAS Industrial Power Converters Committee (IPCC) and Associate Editor of the IEEE Transactions on Industry Applications and IEEE Transactions on Industrial Informatics.



**Alan Watson** (S'03–M'07) received his MEng (Hons) degree in Electronic Engineering from the University of Nottingham in 2004, before pursuing a PhD in Power Electronics, also at Nottingham. In 2008, he became a Research Fellow in the Power Electronics Machines and Control Group, working on the UNIFLEX project (<http://www.eee.nott.ac.uk/uniflex/>). He is currently a Lecturer in High Power Electronics at the University of Nottingham. His research interests include the development and control of advanced high power conversion topologies for industrial applications, future energy networks, and VSC-HVDC.



**Stefano Bifaretti** (M'07) received the Laurea degree and the PhD degree in Electronic Engineering from University of Rome "Tor Vergata", Italy, in 1999 and 2003. In 2004 he became Assistant Professor at Department of Electronic Engineering of the University of Rome "Tor Vergata" where he is currently a lecturer in Power Electronics. In 2007 he was with the PEMC research group at the University of Nottingham (UK), collaborating on the UNIFLEX-PM European project. He has published over 70 papers in international journals and conferences. His research interests include power electronics converters, industrial drives and future electricity networks.



**Jon C. Clare** (M'90–SM'04) was born in Bristol, U.K. He received the B.Sc. and Ph.D. degrees in electrical engineering from the University of Bristol, U.K. From 1984 to 1990, he was a Research Assistant and Lecturer at the University of Bristol involved in teaching and research in power electronic systems. Since 1990 he has been with the Power Electronics, Machines and Control Group at the University of Nottingham, U.K., and is currently Professor in Power Electronics and Head of

Research Group. His research interests are power electronic converters and modulation strategies, variable speed drive systems, and electromagnetic compatibility.



**Patrick W. Wheeler** (M'00–SM'13) received his BEng [Hons] degree in 1990 from the University of Bristol, UK. He received his PhD degree in Electrical Engineering for his work on Matrix Converters from the University of Bristol, UK in 1994. In 1993 he moved to the University of Nottingham and worked as a research assistant in the Department of Electrical and Electronic Engineering. In 1996 he became a Lecturer in the Power Electronics, Machines and Control Group at the University of Nottingham, UK. Since January 2008 he has been a Full Professor in the same research group. He has published over 250 academic publications in leading international conferences and journals.