

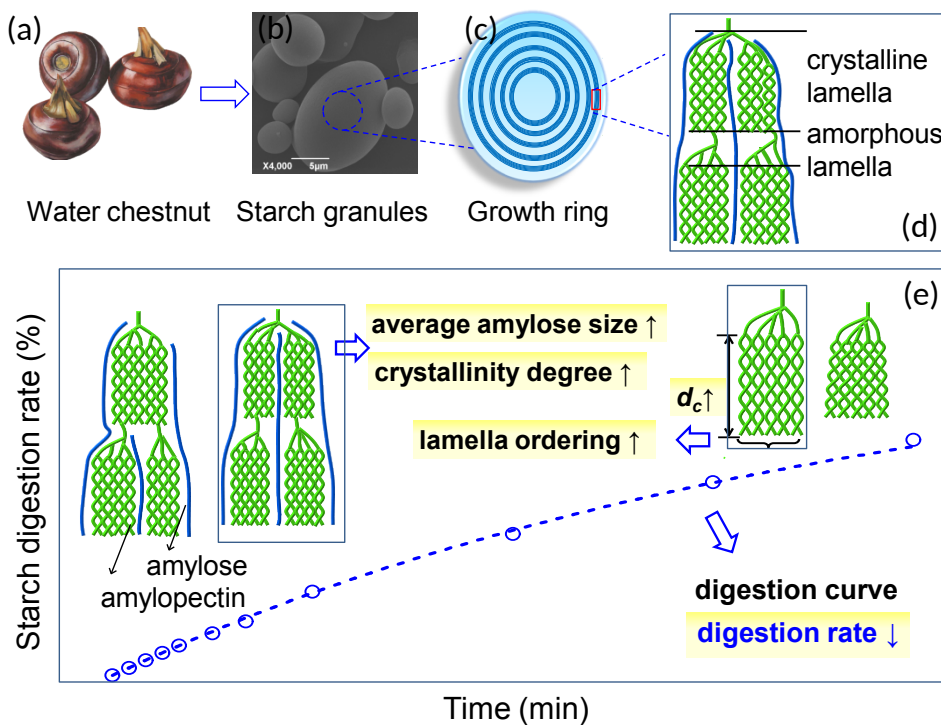
Understanding the multi-scale structure and digestion rate of water chestnut starch

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2 **chestnut starch**

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17 **Abstract:** Using combined techniques and two comparisons (maize and cassava starches), this work
18 concerns the multi-scale structure and digestion rate of water chestnut tuber starch. Among the
19 starches, the water chestnut starch showed altered hierarchical structural features and a relatively low
20 digestion rate. The underlying mechanism on the reduced digestion rate of water chestnut starch was
21 discussed from a hierarchical structural view. Specifically, compared with maize starch, the water
22 chestnut starch contained no pores on the granule surface, with the thickened crystalline lamellae, the
23 increased lamella ordering, and the elevated content of crystallites. Such structural features probably
24 increased the bulk density of molecule assembly in starch and thus could hinder the diffusion of
25 enzyme molecules in starch matrixes. Consequently, the absorption of enzyme to the starch glucan
26 chains could be retarded, resulting in a reduced enzyme hydrolysis rate of starch chains. The
27 relatively large amylose molecules of water chestnut starch also tended to reduce the starch digestion
28 rate, associated with the enhanced molecule interactions such as that between starch chains. In
29 addition, the further reduction in the digestion rate of cassava starch could be also ascribed to the
30 variations in the multi-scale structural features.

31 **Keywords:** water chestnut starch; multi-scale structure; digestion rate; structure-digestibility
32 relationship

33 1. Introduction

34 Water chestnut (*Eleocharis dulcis* Burm. f., Cyperaceae) is a floating-leaved aquatic plant
35 grown in ponds for its round corms or tubers. The water chestnut tuber shows high nutritional value,
36 as the tuber contains numerous bioactive components such as lectin, cysteine, proteinase inhibitor,
37 quercetin, vitamins, fibers, essential fatty acids and minerals (Ansari, Ali, & Hasnain, 2017).
38 Besides, the water chestnut tuber has been used as versatile ingredients for foods **or been consumed**
39 **directly** with special crunchy taste (Hummel & Kiviat, 2004; Lutfi, Nawab, Alam, Hasnain, &
40 Haider, 2017). Starch is the major component of water chestnut tuber and is crucial in determining
41 the quality of water chestnut products. For instance, the digestion of starch releases glucose that is
42 related to the metabolic diseases such as Type II diabetes (**Ludwig, 2002; Morris & Zemel, 1999**),
43 and thus can affect the health benefits of related foods.

44 Actually, there are two major biopolymers in starch, including relatively-linear amylose and
45 hyper-branched amylopectin (**Zobel, 1988**). The molecular chains of the two biopolymers can
46 assemble in the starch granule on multiple scales to construct a multi-scale structural system,
47 including the whole granule, the growth rings, the lamellae, the crystallites, and the helices (**Donald,**
48 **et al., 1997; French, 1972; Tester, Karkalas, & Qi, 2004; Zobel, 1988**). The hierarchical (multi-scale)
49 structural features can affect the physicochemical properties of starch including the digestibility. It is
50 shown previously that the multi-scale structure containing tightly packed starch chains is less
51 susceptible to the diffusion and hydrolysis of enzymes, which makes the digestion rate of native
52 starch several times lower than that of fully cooked starch (Bertoft & Manelius, 1992; Noda, et al.,
53 2008). Thus, to thoroughly understand the starch properties such as digestion behaviors, it is
54 indispensable to disclose the multi-scale structural features of starch as well as their relationship with

55 digestibility.

56 Previous reports on water chestnut tuber starch are mainly focused on its physicochemical
57 characteristics (Hizukuri, et al., 1988; Lan, Zhihua, Yun, Bijun, & Zhida, 2008; Murty, Choudhury,
58 & Bagchi, 1962; Singh, Bawa, Singh, & Saxena, 2009; Singh, et al., 2011; Tulyathan, Boondee, &
59 Mahawanich, 2005). Investigations have been implemented to explore the impact of freeze-thawed
60 treatment on the microstructure, crystallinity, thermal properties, texture and resistant starch content
61 of water chestnut starch (Wang, Yin, Wu, Sun, & Xie, 2008). Also, there are findings regarding the
62 functional properties of water chestnut starch as affected by additives such as xanthan (Gul, Riar,
63 Bala, & Sibian, 2014; Lutfi, et al., 2017) and modifications such as succinylation (Ansari, et al.,
64 2017). However, to date, there is limited understanding for the digestibility, especially the digestion
65 rate, of water chestnut starch from a view of multi-scale structural features. This prevents us from
66 comprehensively linking the multi-scale structure of water chestnut starch to its properties, which is
67 necessary for the rational design of water chestnut products.

68 To this end, the starch, isolated from a water chestnut tuber cultivated in Guangxi province in
69 China, was used as the material. The widely used cereal starch (maize starch) and tuber starch
70 (cassava starch) were applied as comparisons. Combined techniques spanning multiple length scales
71 were adopted to evaluate the hierarchical structure and digestion rate of water chestnut starch.
72 Among the three starches, the water chestnut starch had varied hierarchical structural features and
73 thus a relatively low digestion rate. Then, how the digestion rate of water chestnut starch differs from
74 other starches was discussed especially from a multi-scale structural view.

75

76

77 **2. Materials and methods**

78 *2.1 Materials*

79 A water chestnut cultivated in Guangxi province in China was used in this study for starch
80 isolation. The isolation procedures are detailed in section 2.2. Regular maize starch and cassava
81 starch were purchased from Huanglong Food Industry Co. Ltd (China) and New Land Grain and Oil
82 Processing Co. Ltd (China), respectively. α -Amylase from porcine pancreas (A-3176; activity 25
83 unit/mg), and amyloglucosidase from *Aspergillus niger* (10115; activity 65 unit/mg) were supplied
84 by Sigma-Aldrich.

85

86 *2.2 Isolation of water chestnut starch*

87 Starch was isolated from water chestnut using a method (Stevenson, Jane, & Inglett, 2007) with
88 modifications. Peeled and cut tuberous roots (about 1 cm³) were immersed into excess 0.3 % (w/v)
89 aqueous sodium metabisulphite solution, followed by blending with a commercial blender (Joyoung
90 JYL-C022, Shandong, China) at 26 ± 2 °C. The obtained puree was filtered through a screen of 106
91 µm mesh and the filtrate was maintained at 4 °C for 12 h to allow starch granules depositing. Then
92 the supernatant was discarded and the rest was centrifuged at 8000 rpm for 30 min. The recovered
93 starch was washed for three times with 0.1 M NaCl, three times with ultrapure water and two times
94 with absolute ethanol. The resulted starch was dried in a convection oven at 35 °C for 48 h, and the
95 dried starch was ground and filtered through a 100-mesh steel screen for further usages. **A moisture
96 analyzer (YLS16A, Techcomp Ltd., China) was used to measure the moisture contents for the
97 starches. The moisture contents for water chestnut, regular maize and cassava starches were 12.14%,
98 12.39% and 12.70%, respectively.**

99

100 2.3 Scanning electron microscopy (SEM)

101 A scanning electron microscope (JEOL-Model 6390, Japan) was used to observe the
102 morphology of granules of water chestnuts, maize and cassava starches. The samples were
103 mounted on a metal stage with conductive tape and then coated with gold. Magnifications of
104 1000× and 4000× were used for the samples under 15.0 kV voltage.

105

106 2.4 Laser diffraction analysis

107 The granule size distributions for the starches were measured by a laser-diffraction analyzer
108 (Mastersizer 2000, Malvern, UK). Each starch was added to the reservoir and fully dispersed in
109 distilled water at 26 ± 2 °C until an obscuration value above 10 % was achieved. All the results are
110 the averages of three replicates.

111

112 2.5 Small angle X-ray scattering (SAXS)

113 SAXS measurements were performed on a NanoSTAR system (Bruker, Germany) operated at
114 30 W. The Cu K α radiation ($\lambda = 0.1542$ nm) was used as the X-ray source. A VÅnTeC-2000 detector
115 (active area 140×140 mm² and pixel size 68×68 μ m²) was used to collect the scattering data.
116 Before the SAXS tests, the starch slurries (*ca.* 40%, w/v) were kept under 26 ± 2 °C for 4 h to leave
117 starch granules fully absorbing water. Empty cell with water was used as the background. All data
118 were background subtracted and normalized. The data in the range of *ca.* $0.008 < q < 0.200$ Å⁻¹ were
119 used as the SAXS results. The scattering vector, q (nm⁻¹), was defined as $q = 4\pi\sin\theta/\lambda$ (2θ , the
120 scattering angle) (Suzuki, Chiba, & Yano, 1997).

121 The average thicknesses of semi-crystalline (d), crystalline (d_c) and amorphous (d_a)
122 lamellae were calculated using the linear correlation function $f(r)$ (Qiao, et al., 2016), as
123 shown in Eq. (1):
124

$$f(r) = \frac{\int_0^{\infty} I(q)q^2 \cos(qr) dq}{\int_0^{\infty} I(q)q^2 dq} \quad (1)$$

125
126
127 In which, r (nm) is the distance in real space, and d represents the second maximum of $f(r)$ (the
128 repeat distance, *i.e.*, the average thickness of semicrystalline lamellae). d_a can be acquired by the
129 solution of the linear region and the flat $f(r)$ minimum, and d_c is calculated by $d_c = d - d_a$.
130

131 2.6 X-ray diffraction (XRD)

132 The crystalline structure of the starches were inspected on an X-ray powder diffractometer (D8
133 Advance, Bruker, USA), operated at 40 kV and 30 mA. The XRD patterns were acquired for a 2θ
134 range of 4-40°, with a step size of 0.02° and a step rate of 0.5 s per step. The relative crystallinity (X_c ,
135 %) was calculated using the PeakFit software (Ver. 4.12) with Gaussian function (Lopez-Rubio,
136 Flanagan, Gilbert, & Gidley, 2008) according to Eq. (2).
137

$$X_c = \frac{\sum_{i=1}^n A_{ci}}{A_t} \quad (2)$$

139

140 Where A_{ci} is the area under each crystalline peak with index i , and A_t is the total area of the
141 diffraction pattern.

142

143 2.7 Size exclusion chromatography (SEC)

144 The molecular structure of fully and debranched starches from water chestnut starch, maize
145 starch and cassava starch were characterized with an Agilent 1100 Series SEC system (Agilent
146 Technologies, Waldbronn, Germany) equipped with a differential refractive index detector
147 (Shimadzu RID-10A, Shimadzu Corporation, Kyoto, Japan), according to a reported method (Liu,
148 Halley, & Gilbert, 2010). The GRAM precolumn, GRAM 100 and GRAM 3000 columns (PPS
149 GmbH, Mainz, Germany) were used to separate the fully branched starch molecules, using
150 DMSO/LiBr as eluent at a flow rate of 0.3 mL/min at 80 °C. The obtained data (*i.e.*, eluent volume
151 and RID signal) were treated following a published method (Castro, Ward, Gilbert, & Fitzgerald,
152 2005; Wang, et al., 2015) to obtain the SEC weigh chain-length distribution (CLD), denoted as
153 $w(\log V_h)$, of starch molecules as a function of R_h (V_h , hydrodynamic volume; R_h , the corresponding
154 hydrodynamic radius).

155 To evaluate the SEC size distribution of debranched starch molecules, branched chains on
156 starch molecules were exclusively and quantitatively cleaved by isoamylase, based on an earlier
157 method (Liu, et al., 2010). After the treatment with isoamylase, the resulting debranched starch was
158 freeze-dried, and then dissolved in DMSO/LiBr solution for SEC analysis. The same Agilent 1100
159 SEC system, with GRAM precolumn, GRAM 100 and GRAM 1000 columns, were adopted to
160 analyze the debranched starch molecules at a flow rate of 0.6 mL/min at 80 °C. SEC size distribution
161 was plotted as both weight CLD ($w(\log V_h)$) and number CLD ($N_{de}(DP)$) (DP, degree of

162 polymerization). The suffix *de* of *N* represents debranched. Samples were analyzed in duplicated.

163

164 2.8 Digestion behaviors

165 According to a method (Qiao, et al., 2017) with modifications, *in vitro* starch digestion for each
166 sample was carried out in duplicated. 90.0 mg of starch and 6.0 mL of deionized water were placed
167 in a centrifuge tube, followed by addition of 10.0 mL of pH 6.0 sodium acetate buffer solution and
168 incubation at 37 °C in water bath for 10 min. Then, 5 mL of freshly prepared enzyme buffer solution
169 containing 42 unit/mL α -amylase and 42 unit/mL amyloglucosidase was pipetted into the tube
170 containing starch to be digested. Afterwards, 100 μ L of the digested solution was collected at each
171 time point and mixed with 900 μ L of ethanol to terminate the digestion. The glucose concentration of
172 the digestion solution was measured using a glucose oxidase/peroxidase reagent (GOPOD Reagent,
173 Megazyme) as reported previously (Zou, Sissons, Gidley, Gilbert, & Warren, 2015). The glucose
174 solution (1 mg/mL) was used as the standard. The percentage of digested starch was calculated
175 according to Eq. (3).

176

$$177 \quad SD(\%) = A_{\text{sample}} \times \frac{100\mu\text{L} \times 1.0\text{mg/mL}}{A_{\text{glucose}}} \times 10 \times 210 \times \frac{100\%}{90\text{mg}} \times \frac{162}{180} \quad (3)$$

178

179 Where, *SD* is the percentage of starch digested; A_{sample} and A_{glucose} are the absorbance values for the
180 starch digestion solution and glucose standard, respectively; the value of 10×210 is the
181 computational multiple from 100 μ L aliquots to 21.0 mL reaction solution; 162/180 is the
182 transformation coefficient from glucose to starch in weight.

183 Based on the first-order kinetic model (Eq. (4)), the logarithm of the slope (LOS) plot (Eq. (5))
 184 combined with the non-linear curve fitting method was adopted to analyze the digestion rate of
 185 starch granules (Butterworth, Warren, Grassby, Patel, & Ellis, 2012; Qiao, et al., 2017). The LOS
 186 plot can distinguish the number of specific digestions stages with specific digestion rates throughout
 187 the whole digestion period based on the changes in the slope of digestion pattern ($\ln(dC_t/dt)$) against
 188 time (t). Since LOS plot uses the numerical derivative of discrete rate data points which makes it
 189 inherent inaccurate regarding its resulting rate coefficient (k_{LOS}), non-linear curve fitting is employed
 190 to obtain the rate coefficient for the starch digestion ($k_{fitting}$).

191

$$192 \quad C_t = C_\infty(1 - e^{-k \times t}) \quad (4)$$

$$193 \quad \ln \frac{dC_t}{dt} = -k \times t + \ln(C_\infty \times k) \quad (5)$$

194

195 In these equations, C_t (%) is the amount of starch digested at a given time (t (min)), C_∞ (%) is the
 196 estimated percentage of starch digested at the end point of a digestion stage, and k (min^{-1}) is the
 197 coefficient of starch digestion rate. The calculated digestion data ($\ln[(C_{i+2} - C_i)/(t_{i+2} - t_i)]$) at each
 198 time point ($(t_{i+2} + t_i)/2$), except the last two points, was used to obtain the LOS pattern and the related
 199 fit curve.

200

201 2.9 Statistical analysis

202 Data were expressed as means \pm standard deviations (SD). A statistical difference of $P < 0.05$
 203 was considered to be significant. ANOVA analysis was carried out in Microsoft excel 2010

204 (Redmond, WA, USA).

205

206

207 **3. Results and discussion**

208 *3.1 Granule features*

209 **Fig. 1** includes the SEM micrographs of the water chestnut, maize and cassava starch granules.
210 The water chestnut starch showed oval, irregular, spherical and olive shapes, with a smooth exterior
211 surface, which agreed with earlier results (Ansari, et al., 2017; Singh, et al., 2009). The maize starch
212 exhibited a mixture of round shape and angular shape with four or five sides, and had some pores on
213 the granule surface (labeled by the green arrows); the cassava starch displayed spherically-,
214 irregularly- and bowl-shaped morphology with a relatively smooth surface.

215 The granule size distributions for the three starches are presented in **Fig. 2**, and the related
216 parameters are listed in **Table 1**. The water chestnut starch displayed a bimodal distribution, as
217 indicated by a larger peak I at *ca.* 3-40 μm and a smaller peak II at *ca.* 50-300 μm . But, the maize
218 and cassava starches exhibited exclusively one peak in the range of mainly 4-50 μm . The size
219 parameters ($d_{(0.1)}$, $d_{(0.5)}$, $d_{(0.9)}$ and $D[3, 2]$) revealed the smallest granule size for the water chestnut
220 starch and the largest granule size for the maize starch, accompanied by an intermediate granule size
221 for the cassava starch. Besides, the *span* value ($= (d_{(0.9)} - d_{(0.1)}) / d_{(0.5)}$) was applied to indicate the
222 width of granule size distribution (Fang, et al., 2008). The water chestnut starch and the cassava
223 starches had the largest and the smallest *span* values respectively, and a value somewhere between
224 them was seen for the maize starch.

225

226 3.2 Lamellar structure

227 The alternating amorphous-crystalline (semicrystalline) lamellae on the nanoscale could
228 be well explored by SAXS via a scattering peak at a q value of *ca.* 0.065 \AA^{-1} (Zhang, et al.,
229 2017a; Zhang, et al., 2017b). The logarithmic SAXS patterns of water chestnut, maize and
230 cassava starches are shown in **Fig. 3**, and the average thicknesses of semicrystalline (d),
231 crystalline (d_c) and amorphous (d_a) lamellae for the starches are recorded in **Table 2**. Among
232 the starches, the water chestnut starch exhibited the largest d and d_c . Compared with the
233 maize starch, the cassava starch possessed a smaller d_c and a larger d_a , and thus a similar d .

234 **Table 2** also collects the scattering peak area (A_{peak}) that is positively correlated to the
235 ordering degree of lamellar regions (Pikus, 2005). *That is, a larger A_{peak} indicates a more*
236 *perfect organization of amorphous-crystalline lamellae.* The results showed that the A_{peak}
237 value was in an order of maize starch < cassava starch < water chestnut starch. This indicates
238 that the water chestnut and maize starches had the highest and the lowest lamellar ordering
239 respectively, while the cassava starch display a lamellar ordering level close to (slightly lower
240 than) that for the water chestnut starch.

241

242 3.3 Crystalline structure

243 XRD patterns of starch can be used to clearly distinguish its crystalline structure (A-, B-
244 and C-type) (Buléon, Colonna, Planchot, & Ball, 1998; Perez & Bertoft, 2010). Normally, the
245 double-helices of the crystalline lamellae can be organized in monoclinic or hexagonal
246 crystalline unit cells to form the A- and B-type allomorphs respectively (Gérard, Planchot,
247 Colonna, & Bertoft, 2000). **Fig. 4** shows the XRD patterns of the three starches. All of the

248 starches displayed a typical A-type polymorph with intense diffraction peaks at *ca.* 15° and
249 23°, and an unresolved doublet at *ca.* 17° and 18°. The crystallinity degrees (X_c) of the
250 starches were calculated from the ratio of the total diffraction peak area to the total area of the
251 diffraction patterns, and the results are listed in **Table 2**. Among the starches, the water
252 chestnut starch possessed the highest crystallinity degree with a lowest one for the maize
253 starch and an intermediate one for the cassava starch.

254

255 *3.4 Size distribution of whole starch molecules*

256 Typical SEC size distribution of fully branched molecules from the three starches are shown in
257 **Fig. 5a**, normalized to yield the same height of the highest peak for comparisons. The starches
258 contained two populations of glucan polymers, *i.e.*, amylose at smaller R_h values (the hydrodynamic
259 radius of the macromolecules) and amylopectin at larger R_h values. Consistent with earlier work
260 (Cave, Seabrook, Gidley, & Gilbert, 2009), the amylose SEC size distribution was used to analyze
261 the whole amylose molecule features (**Fig. 5a**), without taking amylopectin SEC size distribution
262 into consideration due to the separation limit of SEC columns, unavoidable shear scission suffered,
263 calibration limitation and low recovery. The amylose component is expressed as the average R_h of
264 amylose ($\bar{R}_{h, \text{amylose}}$) as defined elsewhere (Vilaplana & Gilbert, 2010), and the results for three
265 starches are included in **Table 3**. The sequence of $\bar{R}_{h, \text{amylose}}$ was maize starch < water chestnut starch
266 < cassava starch, indicating that water chestnut starch had an intermediate amylose size that was
267 smaller than that of cassava starch but larger than that of maize starch.

268

269 *3.5 Chain-length distribution of debranched starch*

270 Typical SEC weight size distribution and chain length distribution (CLD) of debranched starch
271 are presented in **Fig. 5b**. All weight CLDs were normalized to yield the same global maximum to
272 enable a relative comparison. The starches displayed usual features including two large peaks for
273 amylopectin branches of $DP < 100$ and multiple smaller bumps for amylose branches of $DP \geq 100$
274 (Li, Prakash, Nicholson, Fitzgerald, & Gilbert, 2016).

275 The two amylopectin peaks corresponded to the branches confined to one single lamella range
276 (Ap1; $0.5 \text{ nm} < R_h < 2 \text{ nm}$ or $5 < DP < 30$) and those chain spanning more than a single lamella (Ap2;
277 $2 \text{ nm} < R_h < 4 \text{ nm}$ or $30 < DP < 100$). The height ratio ($h_{Ap2/Ap1}$) for the maximum of Ap2 peak to
278 that of Ap1 peak represents the relative ratio of Ap2 chains to Ap1 chains. The $h_{Ap2/Ap1}$ results in
279 **Table 3** indicates that cassava starch had relatively more Ap2 chains than did water chestnut starch
280 and maize starch. Also, the CLD of amylopectin chains, depicted as number distribution ($\ln N_{de}(DP)$)
281 as a function of DP, is shown in **Fig. 5c**. Relative to other starches, the higher number CLD in the
282 range of $30 < DP < 100$ for cassava starch agreed well with its larger proportion of Ap2 chain.

283 For amylose component, apparent differences were observed in the weigh CLD among the
284 starches (enlarged in **Fig. 5d**). The amylose weight CLD had three overlapping bumps, suggesting
285 three corresponding groups. The first group (denoted by Am1) represents short amylose chains,
286 covering DP 100-650, while the other two groups are intermediate and long amylose chains (denoted
287 by Am2 and Am3), in the ranges of DP 650-2300 and DP 2300-30000, respectively. The areas under
288 the respective peaks of Am1 (A_{Am1}), Am2 (A_{Am2}) and Am3 (A_{Am3}) were used to indicate the relative
289 amounts of corresponding amylose chains. Also, the amylose content was obtained from the weight
290 CLD by calculating the ratio of the area under the curve of the whole amylose range ($DP > 100$) to
291 the area under the curve of the whole starch distribution. The parameters (A_{Am1} , A_{Am2} , A_{Am3} and

292 amylose content) for the starches are shown in **Table 3**. The A_{Am1} of water chestnut starch was larger
293 than that of cassava starch and similar to that of maize starch. The water chestnut starch had A_{Am2}
294 and A_{Am3} values that were similar to those of cassava starch but smaller than those of maize starch.
295 For amylose content, the order of three starches was cassava starch < water chestnut starch \approx maize
296 starch ranging from 20.01 % to 25.90 %.

297

298 *3.6 Digestion behaviors*

299 The typical digestion curves and LOS plots, along with their fit curves, for water chestnut,
300 maize and cassava starches are included in **Fig. 6**, and the related parameters of starch digestion are
301 presented in **Table 3**. Clearly, only one linear range was shown in the LOS plot curve for three
302 starches, identified by rate constant k_{LOS} , indicating that the digestion of those starches showed a
303 monophasic digestion behavior and followed the first-order kinetics. Note that the digestion rate is a
304 function of enzyme concentration used in digestion experiment. Hence, the digestion process of
305 those starch is pseudo-first-order (Butterworth, et al., 2012). Due to the inherent inaccuracy for the
306 obtained rate coefficient (k_{LOS}) from the LOS plot, this method was used only to distinguish the
307 digestion steps and non-linear curve fitting was employed to acquire the rate coefficient for starch
308 digestion ($k_{fitting}$). As shown in **Table 3**, the water chestnut starch had an intermediate digestion rate
309 that was higher than that of cassava starch but lower than that of maize starch. After 12 h of
310 digestion, the amounts of digested starch for water chestnut starch (71.96 %) was higher than that for
311 cassava starch (69.01 %) and lower than that for maize starch (82.11 %).

312

313 *3.7 Discussion on the structure-digestibility property relationship*

314 Like the investigation here, normally two enzymes (α -amylase and amyloglucosidase) exist in
315 the starch digestion system. While α -amylase cleaves α -1,4 linkages at random location,
316 amyloglucosidase hydrolyzes the terminal or next-to-terminal linkage starting at the non-reducing
317 end of glucose polymer. The digestion of starch granules is a heterogeneous reaction, involving the
318 diffusion of enzymes to the starch substrate followed by absorption and subsequent catalytic events
319 (Colonna, Leloup, & Buléon, 1992; Zhang, Dhital, & Gidley, 2013). The digestion rate is closely
320 related to the rate at which the enzyme diffuses into the substrate to form an enzyme-substrate
321 complex. A series of factors, *e.g.*, granule surface features, crystallinity and molecular structure, are
322 found to affect the starch digestion rate (Blazek & Copeland, 2010; Syahariza, Sar, Hasjim, Tizzotti,
323 & Gilbert, 2013), probably by altering the enzyme diffusion to starch substrate and then the interplay
324 between the enzyme and the substrate.

325 Along with such theoretical basis as well as the multi-scale structural and digestion features
326 discussed above, a schematic model is proposed for the structure-digestion relationship of water
327 chestnut starch (**Fig. 7**). Compared to the maize starch, the water chestnut starch displayed no pores
328 on the granule surface (discussed in Section 3.1), accompanied by the thickened crystalline lamellae,
329 the increased ordering degree of lamellar regions, and the elevated proportion of crystallites (shown
330 by results in **Table 2**). These structural features tended to increase bulk density of molecule assembly
331 in starch, and suppressed the diffusion of the enzyme molecules in the matrixes of starch substrate. In
332 this way, the absorption events of enzyme molecules to the starch glucan chains on the molecular
333 scale were retarded, resulting in a reduced rate of the catalytic events (enzyme-induced glucan chains
334 hydrolysis). Consistently, earlier findings confirm that the granule surface pores (with channels to
335 granule interior) contribute to the migration of enzyme into the granule and thus accelerate the

336 digestion (Shrestha, et al., 2012). Moreover, the fine molecular structure of both amylose and
337 amylopectin could affect the digestion rate of starch. Previous findings showed that introducing
338 branch points to the native tapioca starch by 1,4- α -glucan branching enzyme (GBE) could enhance
339 the steric hindrance effect to the enzymes and in turn decrease the rapidly digestible starch content
340 (Ren, et al., 2018). Moreover, it was found that the higher amylose content, the larger size of
341 amylose chains and the lower amounts of shorter amylopectin chains may slow the digestion rate of
342 starch (Xu, et al., 2017). The amylose molecules in water chestnut starch showed an increased size
343 (reflected by $\bar{R}_{h, amylose}$ in **Table 3**), probably having a more linear or flexible structure, and thus
344 might effectively interact with amylose/amylopectin glucan chains and/or other compounds such as
345 lipids. These events were also capable of slowing the diffusion of enzyme molecules towards starch
346 glucan chains, which slowed the absorption of enzymes on the glucan chains (the formation of
347 starch-enzyme complex) and then the enzyme hydrolysis rate of starch chains.

348 Additionally, relative to water chestnut starch, the digestion rate of cassava starch was further
349 lowered, also associated with the variations in the structural characteristics on multiple scales. In
350 particular, among the starches, the cassava starch showed a smooth granule surface without pores,
351 the relatively high ordering degree of lamellae, the intermediate crystallinity level, and the largest
352 amylose molecule size. Similar to the case for the water chestnut starch, such structural features
353 could slow the diffusion of enzyme molecules to the starch matrixes, as well as the subsequent
354 interaction of enzyme with starch chains and the hydrolysis of starch chains (the catalytical events).
355 Again, the cassava starch had the highest ratio ($h_{Ap2/Ap1}$) of long amylopectin branches (Ap2) to the
356 short ones (Ap1); this could suppress the enzyme hydrolysis, since $h_{Ap2/Ap1}$ is negatively correlated to
357 starch digestion rate (Syahariza, et al., 2013; Yu, Tao, & Gilbert, 2018).

358

359 **4. Conclusions**

360 With maize starch and cassava starch as comparisons, this work provides an insight into the
361 hierarchical structure and the digestion rate of water chestnut starch. **Relative to the regular maize**
362 **starch**, the water chestnut starch displayed **following structural features: no pores on the granule**
363 **surface, thicker crystalline lamellae, higher ordering of lamellae, elevated crystallites, and larger**
364 **amylose molecules. Those structure features** could hinder the enzyme molecule diffusion in the
365 starch matrixes, retard the absorption of enzyme to the starch glucan chains and then **slow** the
366 enzyme hydrolysis **process** for starch chains. Similarly, the further reduction in the digestion rate of
367 cassava starch could be ascribed to **the relative higher $h_{Ap2/Ap1}$. It is worth mentioning that the**
368 **digestion of starch granules with sophisticated structure is a very complicated process, and**
369 **comprehensive explanation for this process cannot be obtained without very detailed studies of the**
370 **mechanism by which the enzyme accesses and hydrolyzes starch chains. Here, this work tried to give**
371 **a probable explanation on the relatively low digestion rate of water chestnut starch from a multi-**
372 **scale structural view. More efforts, especially involving how enzymes access and hydrolyze starch**
373 **chains, should be made to better understand the digestion features of water chestnut starch.**

374

375

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386

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512 **Figure Captions**

513 **Fig. 1** SEM images of the starch granules from water chestnut, maize and cassava starch.

514 **Fig. 2** Granule size distributions of water chestnut, maize and cassava starches.

515 **Fig. 3** Logarithmic SAXS patterns of water chestnut, maize and cassava starches.

516 **Fig. 4** XRD patterns of powders of water chestnut, maize and cassava starches.

517 **Fig. 5** Weight size distribution of whole starch molecules (a), weight size distribution and chain-

518 length distribution of debranched starch molecules (b), number chain-length distribution of

519 debranched amylopectin molecules (c), and weight size distribution and chain-length distribution of

520 debranched amylose molecules (d) from water chestnut, maize and cassava samples.

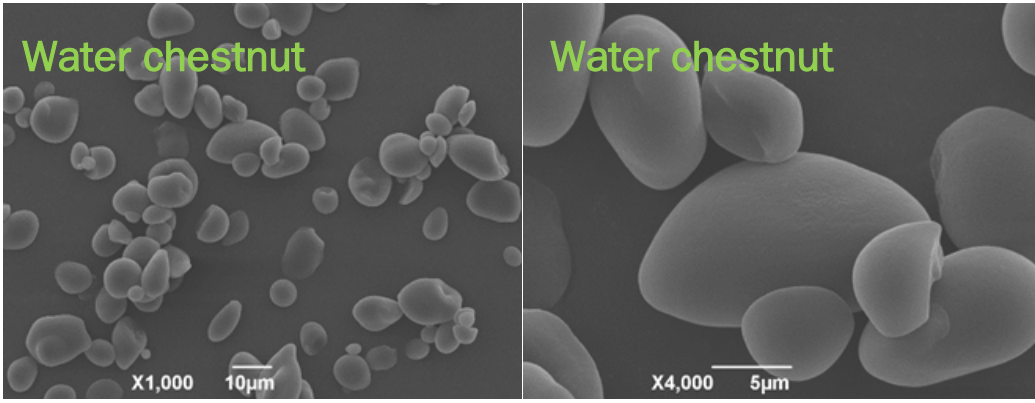
521 **Fig. 6** Typical digestion curves, LOS plots and nonlinear fitting curves for water chestnut, maize and

522 cassava starches. ○, experimental data; * , LOS plot data; - · - , linear fit curve for LOS plot

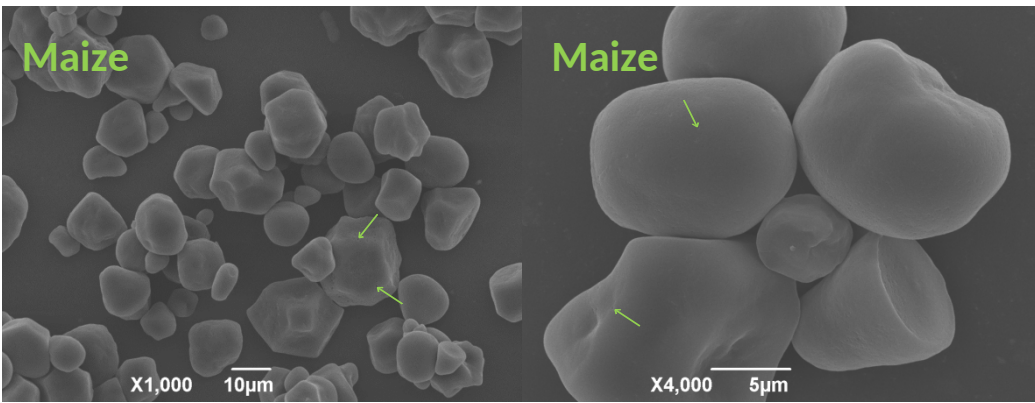
523 data; ----, fit curves based on non-linear curve fitting method.

524 **Fig. 7** Schematic representation for the structure-digestion relationship for water chestnut starch.

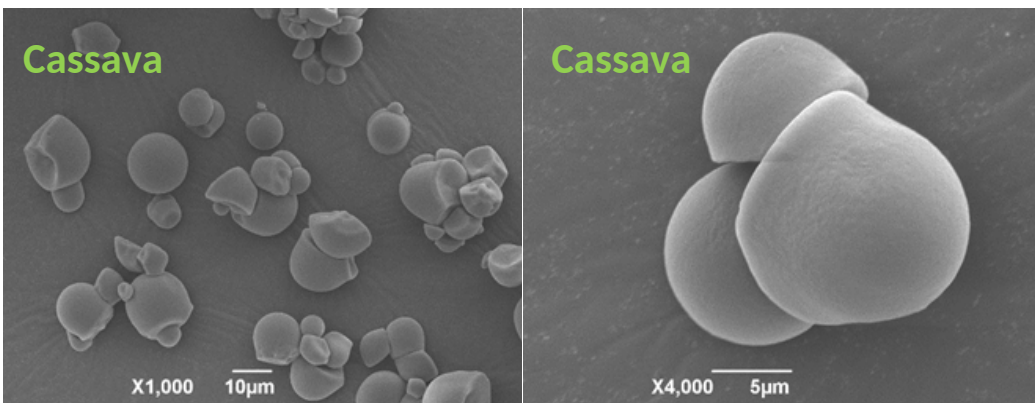
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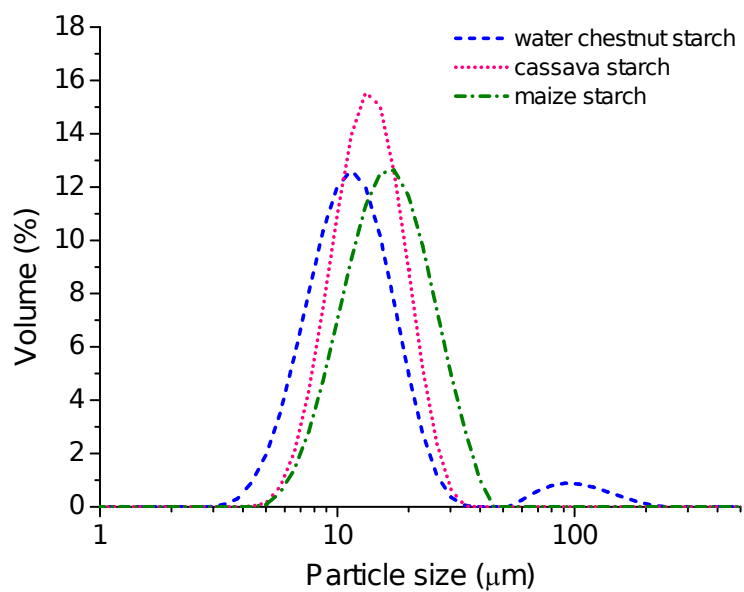


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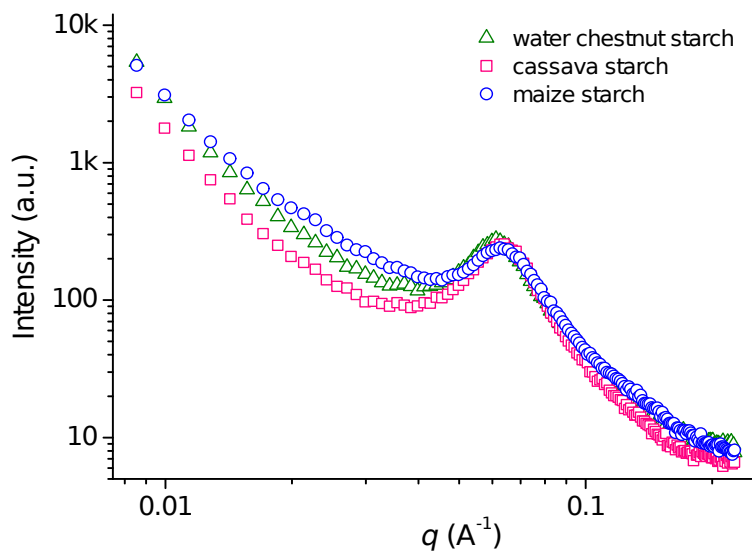
529 **Fig. 1**



530

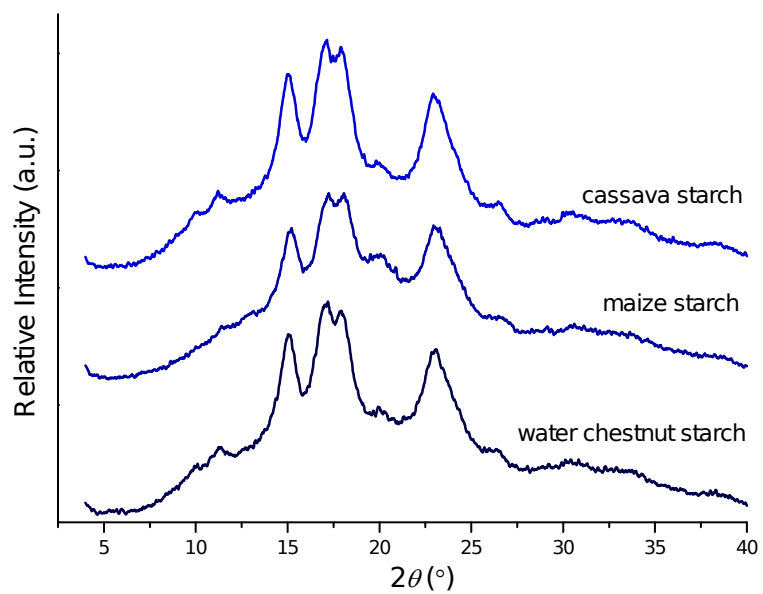
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Fig. 2



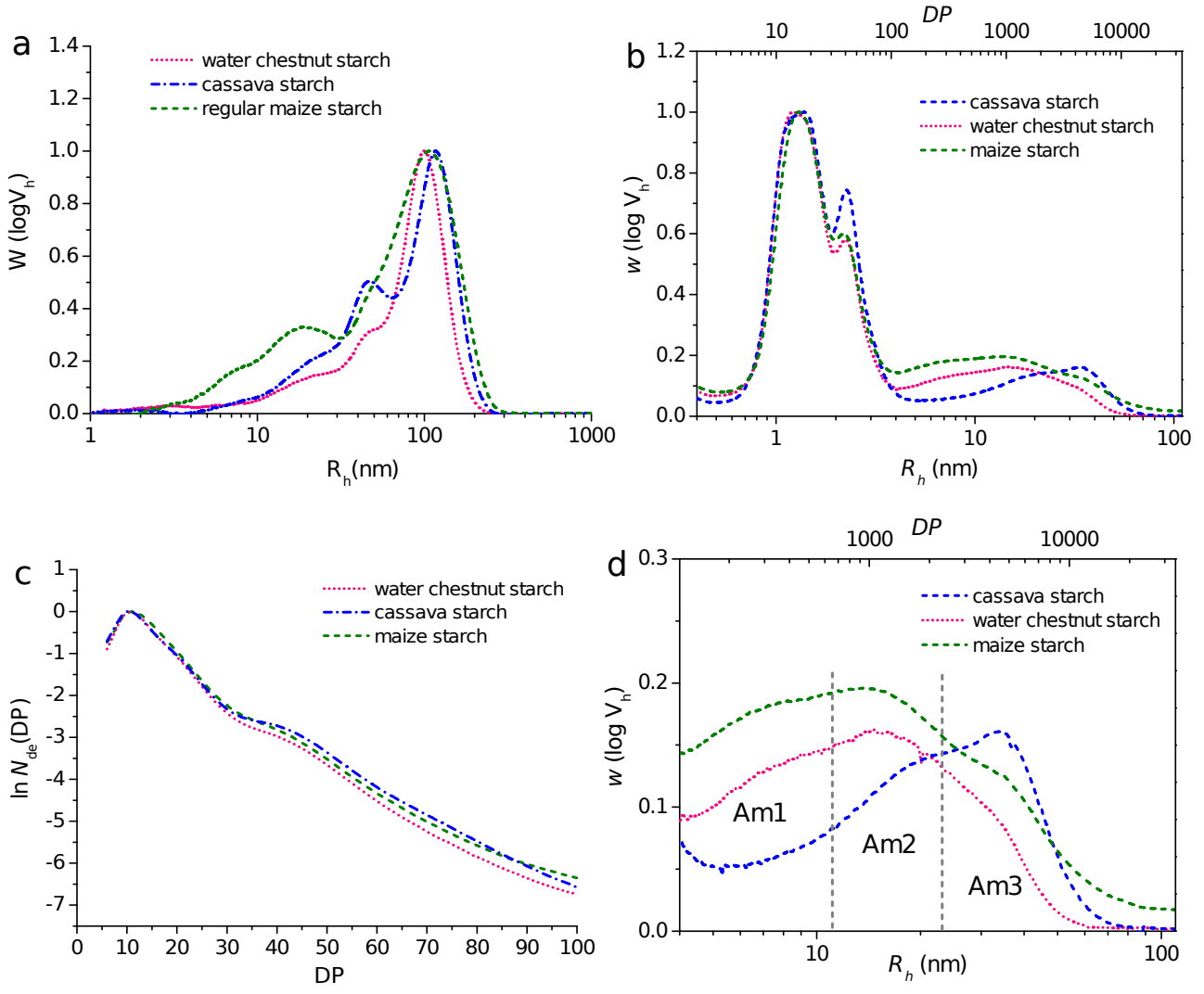
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533 **Fig. 3**



534

535 **Fig. 4**



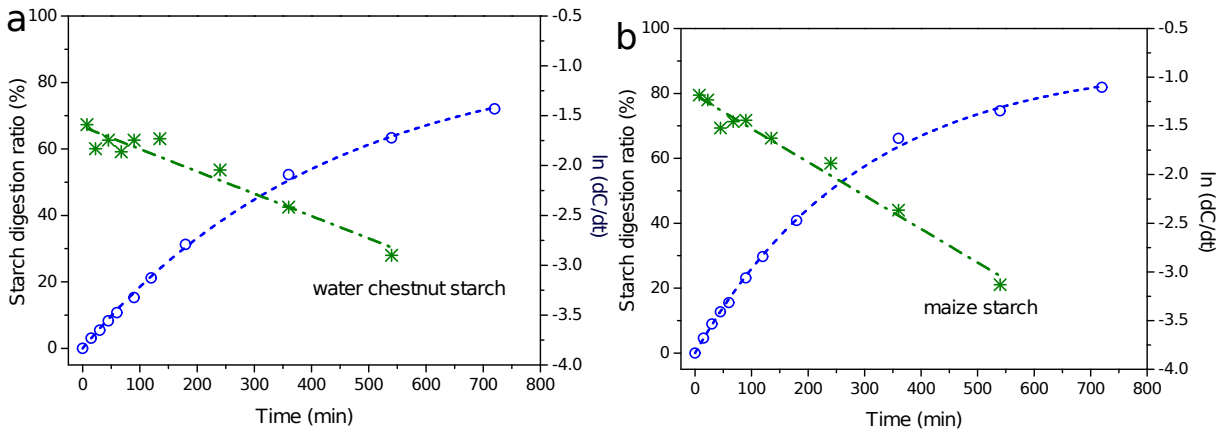
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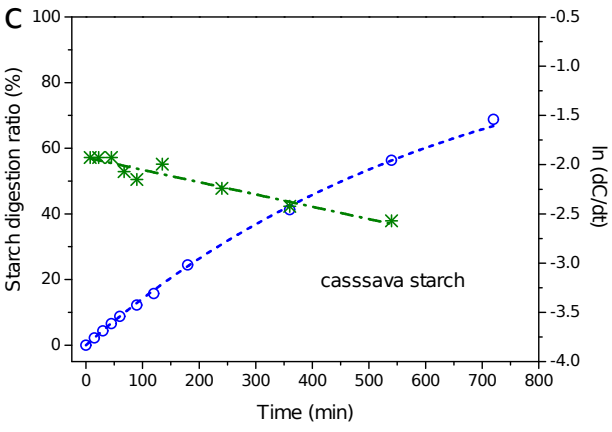
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Fig. 5

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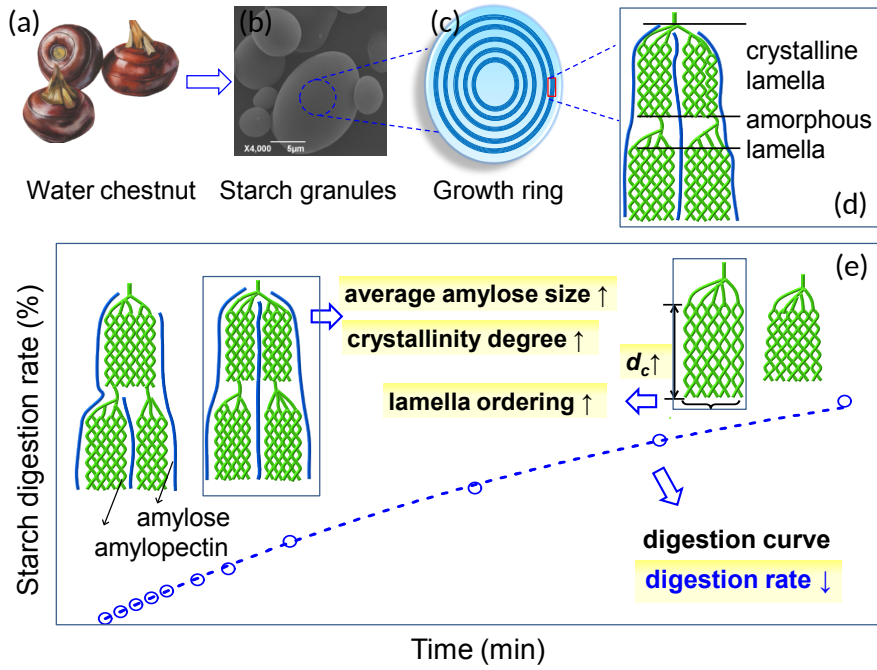


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541

542 **Fig. 6**



543

544 **Fig. 7**

545 **Table 1** Granule size distributions of water chestnut, maize and cassava starches ^A

	water chestnut starch	maize starch	cassava starch
D[4, 3]	15.77±0.14 ^{bb}	18.82±0.07 ^a	15.19±0.02 ^c
D[3, 2]	10.09±0.01 ^c	15.98±0.06 ^a	13.57±0.02 ^b
<i>d</i> _(0.1) (µm)	6.26±0 ^c	10.12±0.03 ^a	9.23±0.01 ^b
<i>d</i> _(0.5) (µm)	10.80±0 ^c	17.49±0.07 ^a	14.46±0.02 ^b
<i>d</i> _(0.9) (µm)	19.62±0.07 ^c	29.54 ±0.13 ^a	22.18±0.03 ^b
<i>span</i>	1.237±0.007 ^a	1.111±0.002 ^b	0.896±0 ^c
size 0-50 µm	94.81±0.13 ^b	100±0 ^a	100±0 ^a
size 50-300 µm	5.19±0.13 ^a	0 ^b	0 ^b

546 ^A D[4, 3], mean diameter over the volume distribution; D[3, 2], mean diameter over the surface
547 distribution; *d*_(0.1), 10% of the overall granules showed a size less than this value (µm); *d*_(0.5), 50% of
548 the overall granules showed a size less than this value (µm); *d*_(0.9), 90% of the overall granules
549 showed a size less than this value (µm); *span*, a value equal to (*d*_(0.9) - *d*_(0.1)) / *d*_(0.5).

550 ^B Values followed by the different **lowercase** letter in a row differ significantly (*P* < 0.05).

551 **Table 2** Lamellar and crystalline parameters of water chestnut, maize and cassava starches ^A

Sample	water chestnut starch	maize starch	cassava starch
d (nm)	9.29±0.02 ^{aB}	9.17±0.03 ^b	9.17±0.02 ^b
d_c (nm)	6.70±0.02 ^a	6.62±0.02 ^b	6.52±0.01 ^c
d_a (nm)	2.59±0 ^b	2.55±0.01 ^c	2.65±0.01 ^a
A_{peak} (a.u.)	4.10±0.02 ^a	3.05±0.11 ^c	4.04±0.02 ^b
X_c (%)	48.15±0.79 ^a	44.69±0.25 ^c	45.55±0.33 ^b

552 ^A Parameters measured by SAXS: d , average thickness of semicrystalline lamellae; d_c , average
553 thickness of crystalline lamellae; d_a , average thickness of amorphous lamellae; A_{peak} , the area of
554 scattering peak. Parameters measured by XRD: X_c , relative degree of crystallinity.

555 ^B Values followed by the different **lowercase** letter in a row differ significantly ($P < 0.05$).

556 **Table 3** Molecular and digestion parameters of water chestnut, maize and cassava starches ^A

Sample	water chestnut starch	maize starch	cassava starch
$\bar{R}_{h, \text{ amylose}}$ (nm)	29.52±0.08 ^{bB}	12.71±1.78 ^c	36.53±1.29 ^a
$h_{\text{Ap2/Ap1}}$	0.5735±0.0066 ^b	0.6191±0.0091 ^b	0.7432±0.0001 ^a
A_{Am1}	0.0038±0.0002 ^a	0.0045±0.0002 ^a	0.0020±0.0002 ^b
A_{Am2}	0.0133±0.0003 ^b	0.0173±0.0003 ^a	0.0139±0.0001 ^b
A_{Am3}	0.0114±0.0009 ^b	0.0255±0.0048 ^a	0.0136±0.0006 ^b
Amylose content (%)	24.76±0.01 ^a	25.90±1.30 ^a	20.01±0.01 ^b
k_{LOS} (min ⁻¹)	0.0020±0.0002 ^b	0.0033±0.0001 ^a	0.0013±0.0001 ^c
k_{fitting} (min ⁻¹)	0.0021±0.0002 ^b	0.0033±0.0001 ^a	0.0014±0.0001 ^c
C_{12} (%)	71.96±0.11 ^b	82.11±0.22 ^a	69.01±0.22 ^c
C_{∞} (%)	93.79±4.54 ^{a, b}	90.26±0.32 ^b	100±0 ^a

557 ^A Parameters measured by SEC: $\bar{R}_{h, \text{ amylose}}$, average R_h of amylose; $h_{\text{Ap2/Ap1}}$, height ratio of the
558 maximum of Ap2 peak to that of Ap1; A_{Am1} , A_{Am2} , A_{Am3} , the amounts of shorter, intermediate and
559 longer amylose chains in starch, respectively; Parameters related to starch digestion behaviors: k_{LOS}
560 (min⁻¹), starch digestion rate coefficient derived from LOS plot; k_{fitting} (min⁻¹), starch digestion rate
561 coefficient derived from non-linear curve fitting; C_{12} , amounts of starch digested by enzyme after 12
562 h; C_{∞} , estimated percentage of starch digested by enzyme.

563 ^B Values followed by the different **lowercase** letter in a row differ significantly ($P < 0.05$).

564