1 A molecular dynamics analysis of the influence of iron

corrosion products on the healing process of bitumen

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13 ABSTRACT

14 Corrosion of iron materials in the asphalt concrete pavement occurs commonly when the 15 bitumen film peels off, and the generation of corrosion products would affect the healing 16 performance of bitumen. To identify the affection, this research focuses on the influence of iron 17 corrosion products on the healing process of bitumen by molecular dynamics simulation. 18 Firstly, bitumen model and iron corrosion products model were built. Then the healing systems 19 of sandwich structure were constructed, and the simulated temperature were applied to reach 20 equilibrium in the healing process with NVT ensemble (constant number of atoms, volume, 21 and temperature). Dynamic movements of bitumen were characterized by appearance 22 qualitatively. Healing rate of crack and healing rate of bitumen aggregation were held to 23 evaluate the healing effect. Diffusion behaviors, internal force of motivation and interaction 24 effect were also analyzed. The results indicate the duplicity of iron corrosion products in the 25 healing process including the ease for bitumen climbing and the obstruction of bitumen 26 movement. The comprehensive healing index demonstrated that iron corrosion products 27 would reduce the healing degree, which was mainly caused by the obstruction effect and large 28 internal stress generated by severe aggregation of bitumen in the limited space. From the 29 perspective of crack closure and bitumen aggregation degree in the corrosion area, FeO healing 30 systems were healed best, followed by Fe₃O₄, Fe₂O₃ and FeOOH. Furthermore, diffusion period 31 of bitumen molecules on the surface of iron corrosion products during the healing process 32 should be regarded as the important period affecting healing.

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34 Key words: Bitumen, Healing, Corrosion products, Molecular dynamic

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36 1 Introduction

37 Highways are always considered as the most important systems in the transportation 38 infrastructures, where asphalt concretes are widely applied on the highway due to its marked 39 service characteristics including comfort driving, low noise, outstanding skid resistance, 40 simplicity of maintenance [1–3]. More than 90% roads of Europe are constructed by asphalt 41 concrete and its mileage in China is in excess of 1.2 million kilometers [4–6]. However, it should 42 be admitted that asphalt concrete pavement has been constantly exposed to the damage of 43 heavy ultraviolet light, moist climate and continuous loading since it was built [7–9]. The 44 damages will oxidize and harden the bitumen and then result in various deteriorations [10,11]. 45 According to the official report by the Ministry of Transport of the People's Republic of China, 46 the accumulated maintenance road length has exceeded 535.03 kilometers by 2022, accounting 47 for 99.9 % of total road length [12]. Once the damages are not maintained and repaired in time, 48 it will cause immeasurable damage to pavement safety and transportation. Therefore, the 49 development of advanced and effective maintenance technology has become the emergency 50 task.

51 The current advanced maintenance technology include encapsulation technology, 52 microwave heating technology and induction heating technology, which can accelerate the 53 healing of cracks by reducing the viscosity and enhancing the fluidity of bitumen [13–15]. 54 Among these technologies, induction heating technology is considered the renewable and 55 sustainable method with the advantages of high efficiency and cleaner production, and would 56 be potential to become to a common maintenance method soon. The method was developed 57 on excellent magnetic conductivity of steel products like steel wool fibers, steel shaves and steel 58 grits [16]. The asphalt concrete with the steel products can be induced-heated firstly and then 59 flow to heal the microcrack generated by aging, hardening and loading under variable 60 magnetic field [17–19]. However, while recognizing the advanced and suitable characteristics 61 of induction heating technology, it can't be ignored that the activity of iron materials in steel 62 products lead to their easy reaction and action with the environment, especially the potential 63 situation of direct exposure of metal materials [20].

64 Steel products consist of a large amount of iron and a small amount of carbon, where the 65 reactivity of iron would make it susceptible to severe corrosion while it is constantly exposed 66 to environment and loading. Suda et al and Duffo et al have investigated the corrosion of steel 67 bar in concrete, and the results show that even if the iron material is wrapped, it may still be 68 subjected to erosion, and the erosion products of which consist of the crystal substances like 69 magnetite, goethite, lepidocrocite, meanwhile the corrosion products are in a state of changing 70 composition and related to the environment [21,22]. In generally, the steel products in the 71 asphalt concrete would be considered being wrapped in the bitumen during the service life. 72 Though asphalt concrete was exposed to extreme environment and intense loading, the steel 73 products were also hard to get damage, because the effect of environment can hardly penetrate 74 the wrapped bitumen film and the loading can't strip bitumen from its surface [23]. However, 75 once cracks occur in asphalt concrete, the bitumen wrapped around steel products will peel off 76 and the cross section of the steel products would be exposed to the environment directly. 77 Furthermore, it is hard for the roads agency to judge the time to fix the crack, which would 78 worsen the erosion. Then, the deposits of generated corrosion products on the interface of 79 asphalt concrete would obstruct diffusion between bitumen and bitumen, and finally affect the 80 healing performance of induction heating technology [24]. In addition, the corrosion process 81 will make the oxide layer on the steel products grow, thus generating internal stress. If this 82 corrosion process is allowed to continue, it will lead to the situation that the old cracks have 83 not been closed and new cracks have been produced [25]. Therefore, it is necessary to clarify 84 the influence of corrosion products of steel products on healing effect of bitumen for the better 85 maintenance effect.

Molecular Dynamics (MD) simulation is a suitable method for investigating the movements and dislocations of nanoparticles [26]. It describes the motions and positions of atoms based on Newton's second law. Empirical force-field equations are used to describe interatomic forces, electron interactions, and other energies during the simulation. The MD method can describe various scales and indicators, such as the change in energy of the proton system, mean-square displacement of the atomic system, and adsorption state between atoms [27,28]. These indicators are physical quantities that have been demonstrated to be describable

93 by MD, both theoretically and experimentally [29–31]. Molecular dynamic (MD) simulation 94 would be advantageous compared with the phenomenological method: it is not limited by 95 experimental methods or specimen preparation conditions and can effectively address the 96 shortcomings of macroscopic scales. Several studies by MD simulation have been carried out 97 to investigate the healing properties of bitumen. Bhasin et al used MD simulation to investigate 98 the mechanism of self-healing of bitumen and demonstrated the correlation of chain length and 99 chain branching to self-diffusivity of bitumen molecules [32]. Sun et al have conducted 100 molecular dynamics simulation to evaluate the hypothesis of healing mechanism and evaluate 101 the self-healing capability of virgin and SBS modified asphalt binder by introducing the micro-102 crack model [33,34]. Qu et al and Zhang et al focused on the behavior characteristics of fractions 103 of bitumen during the healing process [35,36]. The influence of the addition on the healing 104 performance of bitumen have been also investigated, which includes waste vegetable oil, 105 soybean-oil, graphene, iron oxide, nanomaterials and rubbers [37-42]. Furthermore, the 106 investigations related to bitumen and iron oxide have also been conducted, but it mainly 107 focuses on the interaction effect and the adhesion property between bitumen and iron oxide 108 [43,44]. Therefore, it can be found that the current research mainly focused on the healing 109 process and healing mechanism of bitumen, the materials that would be beneficial to the 110 healing property, and the interaction effect and the adhesion property between bitumen and 111 iron oxide, while few work has been conducted to investigate the effect of diffusion-blocking 112 substances like iron corrosion products on self-healing properties of bitumen at the molecular 113 scale. In general, it is necessity for understanding the influence of iron corrosion products on 114 the healing of bitumen at atomic scale, which would be investigated in the study.

115 The main purpose of this research is to investigate the influence of iron corrosion products 116 on the healing process of bitumen by molecular dynamics simulations. The bitumen model and 117 iron corrosion products model including Fe₂O₃, Fe₃O₄, FeO and FeOOH were built. Then the 118 healing systems were constructed, and the simulated temperature were applied to reach 119 equilibrium in the healing process. The dynamic movements of bitumen were characterized, 120 and healing rate indexes of crack closure, healing rate of bitumen aggregation and their 121 comprehensive indexes were held to evaluate the healing effect. Diffusion behavior of the 122 bitumen molecules and the internal force motivating bitumen molecules in the healing systems were evaluated. Eventually, interaction effects between bitumen and iron corrosion productswere obtained and analyzed.

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126 2 Molecular dynamic simulation models and simulation details

127 2.1 Bitumen

128 The bitumen molecular model was built based on the AAA-1 bitumen model proposed by 129 Li and Greenfield. As shown in the Figure 1, it has 12 components and its characteristics were 130 proved closer to experimental data [45]. Materials studio software was used for the 131 establishment and thermodynamic properties calculation for the models. 12-components 132 molecular models were built in 3D Atomistic. Condensed-phase optimized molecular 133 potentials for atomistic simulation studies (COMPASS) was selected as the force field, which 134 can predict and calculate the structure and thermophysical properties of common inorganic 135 and organic system over a large temperature and pressure range [46]. The model was 136 constructed with the following step: Firstly, the model was constructed by Amorphous Cell 137 tools with an initial density of 0.1 g/cm³ under the three-dimensional cycle condition. The 138 geometric optimization with 5000 iterations was followed to eliminate unreasonable 139 configurations in the model, leveling off the energy of the molecule to reach minimum energy. 140 Then, Forcite tools was used to reach dynamic equilibrium for the stable structure and density, 141 where a canonical ensemble (NVT, constant molecule number, model volume, and temperature) 142 with 298 K, 1 fs time step for 100 ps and an isothermal-isobaric ensemble (NPT, constant atomic 143 number, pressure, and temperature) with 298 K and 1.0 atm were conducted successively. The 144 temperature and pressure of the block were controlled by Andersen barostat and Nose-145 Hoover-Langevin thermostat. Moreover, the Ewald with the accuracy of 0.001 kcal/mol and 146 Atom-based with the cutoff distance of 15.5 Å are assigned as the Electrostatic and van der 147 Waals summation method. Finally, the models have been established for further performance 148 prediction and analysis in terms of thermodynamics parameters, structural characteristics, and 149 dynamic behaviors. The rationality and reality of this model have been proved in our previous 150 studies [47].



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Figure 1. 12-components molecules models and molecular compositions of bitumen

155 2.2 Iron corrosion products

156 The iron products will be corroded in the environment with air and water, and the 157 corrosion process is a dynamic process, whose products will be constantly transformed. 158 Commonly, the corrosion products are mainly composed of Fe₂O₃, Fe₃O₄, FeO and FeOOH 159 [20,48], therefore α -Fe₂O₃ (Hematite), Fe₃O₄ (Magnetite), FeO and α -FeOOH (Geothite) were selected as the iron corrosion products in this research. The unit cell constants and unit cell 160 161 structure models of Fe₂O₃, Fe₃O₄, FeO and FeOOH are shown in Table 1 [49–52]. The models of 162 iron corrosion products were also established by Materials studio software and the steps were 163 as follows: Firstly, the lattice was converted into an orthorhombic lattice. The plane's crystal 164 face was sliced using the Cleave Surface tool with specific Miller index where (1 0 0) was for 165 Fe₃O₄, FeO, (1 1 0) was for Fe₂O₃ and (0 1 0) was for FeOOH. The reason for the adoption of crystallographic surface plane was that these crystallographic surfaces showed the least lattice 166 167 mismatch shown in the previous research that adsorption and diffusion of organic molecules 168 happened on iron oxide surfaces, meanwhile the oxygen ions were full bulk-coordination on 169 the surfaces [53–55]. Then, before performing energy reduction on the unit cell structure, it was 170 necessary to ensure that the COMPASS force field of each atom in the iron corrosion products 171 unit cell was accurately assigned and that chemical linkages between atoms were deleted, 172 which can describe the different valence states of iron atoms. Finally, the optimized unit cell 173 model was enlarged to a supercell model with similar size and volume to eliminate the size effect and a certain lattice same to bitumen model was added to the unit cell model. The
establishment of the supercell model of Fe₂O₃ molecule was as an example shown in Figure 2.
The supercell models of iron corrosion products and their parameters are also shown, where
there are two sizes of each iron corrosion products were established to investigate the influence
of iron corrosion products volume on the healing performance.

Table 1. Unit cell of iron corrosion products and lattice parameters

Corrosion Products	Unit cell structure	Unit cell constants	
Fe ₂ O ₃		a = 5.035 Å, b = 5.035 Å, c = 13.720 Å	α = 90 °, β = 90 °, γ =120 °
Fe ₃ O ₄		a = 8.394 Å, b = 8.394 Å, c= 8.394 Å	α=90 °, β =90 °, γ=90 °
FeO		a = 4.332 Å, b = 4.332 Å, c= 4.332 Å	α=90 °, β =90 °, γ=90 °
FeOOH		a = 4.604 Å, b = 9.951 Å, c = 3.019 Å	α=90 °, β =90 °, γ=90 °



Figure 2. The supercell models of iron corrosion: (a) Establishment process; (b) The models
and the size parameters

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186 2.3 Healing systems

187 The healing systems were developed by the Materials studio software's Build Layers tools 188 with the obtained bitumen models and iron corrosion products models. Iron corrosion 189 products healing systems have triple layers: a bitumen layer as the foundation, an iron 190 corrosion products layer as the middle layer, and another bitumen layer on top of the iron 191 corrosion products layer. Bitumen healing systems were constructed by bitumen layer, vacuum 192 layer and another bitumen layer. The healing systems are shown in Figure 3: Bitumen healing 193 system and iron corrosion products healing systems including group-a (Fe₂O₃-a, Fe₃O₄-a, FeO-194 a and FeOOH-a) and group-b (Fe₂O₃-b, Fe₃O₄-b, FeO-b and FeOOH-b).





Figure 3 The model of healing systems: (a) Iron corrosion products

; (b) Bitumen

200 2.4 Simulation details

201 In this study, a classical molecular dynamics code: the large-scale atomic/molecular 202 massively parallel simulator (LAMMPS) was used to perform the simulation. The polymer 203 consistent force field (PCFF) was chosen for bitumen simulation, which has been validated to 204 describe the organic, inorganic, and organic-inorganic interface systems. The force field is an 205 empirical expression of the potential energy surface, and the total energy of the molecules is 206 the sum of kinetic energy and potential energy. Moreover, the total potential energy is 207 composed of bond angle bending potential energy, bond stretching potential energy, dihedral angle twisting potential energy, off-plane vibration potential energy, Waals potential energy 208 209 and Coulomb electrostatic potential energy, shown in Equations (1).

$$E_{\text{potential}} = \sum_{\text{cross}} E(b, \theta, \varphi) + \sum_{\text{bond}} E_b(b) + \sum_{\text{torsion}} E_{\varphi}(\varphi) + \sum_{\text{angle}} E_{\theta}(\theta) + \sum_{\text{inversion}} E_x(x) + E_{ele} + E_{vdw}$$
(1)

210 where $E_{\text{potential}}$ is the total energy; $\sum_{\text{cross}} E(b, \theta, \varphi)$ represents the cross term potential 211 energy; $\sum_{\text{bond}} E_b(b)$ is the bond stretching potential energy; $\sum_{\text{torsion}} E_{\varphi}(\varphi)$ is the dihedral 212 angle twisting potential energy; $\sum_{\text{angle}} E_{\theta}(\theta)$ is the bond angle potential energy; 213 $\sum_{\text{inversion}} E_x(x)$ is the off-plane vibration potential energy; E_{ele} is the Coulomb electrostatic 214 potential energy and E_{vdw} is the Waals potential energy. The interaction between bitumen and 215 corrosion products can be described by the 6/9 Lennard–Jones potential (Sun 1998), as shown 216 in Equations (2)-(3). The LJ 9-6 and Coulombic interactions are truncated to 10 Å and 8 Å.

$$E_{\rm ele} = \sum_{i>j} \frac{q_i q_j}{r_{ij}} \tag{2}$$

$$E_{vdw} = \sum \boldsymbol{\varepsilon}_{ij} \left[2 \left(\frac{r_{ij}^0}{r_{ij}} \right)^9 - 3 \left(\frac{r_{ij}^0}{r_{ij}} \right)^6 \right]$$
(3)

217 where q_i and q_j are the charges of atomic *i* and *j*; r_{ij} is the distance of atomic *i* and *j* 218 and $\boldsymbol{\varepsilon}_{ij}$ is the well depth of atomic *i* and *j*, respectively.

Each simulation process consists primarily of the following steps: (1) Energy minimization was used to remove any potential energy excess that existed in the initial configuration. (2) The healing system was then relaxed using NVT (constant number of atoms, volume, and

temperature) ensemble at 373 K for 1000 ps, which was the common healing temperature used in the induction heating [24]. Simultaneously, the iron corrosion products layer in each model was fixed and each valence state of iron atom was arranged to the corrosion products to precisely calculate the indicators of healing system.

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227 3 Evaluation indexes

228 3.1 Healing rate indexes

229 3.1.1 Healing rate of crack

The closure of cracks is considered as a sign of healing of bitumen, but it is hard to calculate the accurate volume of crack during the simulation. So the difference value of centroid position between bitumen molecules are used to propose the healing rate of crack as shown in Figure 4 and its calculation is accorded to Equation (4) and (5):

$$\Delta L = |Z_{bitumen1} - Z_{bitumen2}| \tag{4}$$

$$H_1 = 1 - \frac{\Delta L_{iron} - \Delta L_{bitumen}}{\Delta L_{bitumen}} \times 100\%$$
(5)

234 Where ΔL represents the absolute value of the difference value of centroid position between 235 bitumen layers in the healing systems; Z_{bitumen1} represents Z coordinate of centroid position 236 of one bitumen layer in the healing systems; Z_{bitumen2} represents Z coordinate of centroid 237 position of the other bitumen layer in the healing systems; ΔL_{iron} represents the average value 238 of difference value of centroid position between bitumen layers in the iron corrosion products 239 healing systems from 900 ps to 1000 ps; L_{bitumen} represents the average value of difference 240 value of centroid position between bitumen layers in the bitumen healing systems from 900 ps 241 to 1000 ps; H_1 represents the healing rate of crack, and greater value indicates the closer of the 242 bitumen combination in this system compared to that of bitumen healing systems, as well as 243 that the better the cracks are closed.









245 Figure 4 Difference value of centroid position between bitumen in the healing systems

247 3.1.2 Healing rate of bitumen aggregation

248 Healing rate of bitumen aggregation is held to evaluate the diffusion of bitumen molecules 249 after the cracks are closed. Firstly, the relative concentration of bitumen molecules should be 250 obtained. It was computed as the ratio of the atom number in the unit volume perpendicular 251 to the axis to the atom number in the unit volume of the amorphous unit. The three-252 dimensional periodic system should be partitioned into evenly spaced plates in the interfacial 253 system. The distribution of atomic density in each plate was then computed to give the overall 254 structure's relative concentration distribution. As shown in Figure 5, iron corrosion products 255 healing systems are divided into three parts: free area 1, free area 2 and corrosion area; the free 256 area is also separated in bitumen healing systems. The standard of demarcation is the position 257 of iron corrosion products and the peak of relative concentration of bitumen. The average value 258 of relative concentration of bitumen in free area of bitumen healing systems should calculated 259 firstly as the reference. Then the average value of relative concentration of bitumen in the 260 selected area of iron corrosion products healing systems should be calculated respectively. 261 Healing rate of bitumen aggregation can be calculated as Equation (5)-(9):

$$M_0 = \frac{R_0}{V_0 - V_{iron}} \tag{5}$$

$$M_f = \frac{\left(\frac{R_1}{V_1} + \frac{R_2}{V_2}\right)}{2} \tag{6}$$

$$M_b = \frac{R_3}{V_3} \tag{7}$$

$$H_{2a} = \frac{M_0}{M_b} \times 100\%$$
 (8)

$$H_{2b} = \frac{M_f}{M_b} \times 100\%$$
(9)

Where M_0 represents the relative concentration per unit volume of bitumen in corrosion area of iron corrosion products healing systems; R_0 represents the sum of relative concentration of bitumen in corrosion area of iron corrosion products healing systems; V_0 represents the volume of corrosion area of iron corrosion products healing systems; V_{iron} represents the volume of iron corrosion products; M_f represents the relative concentration per unit volume of bitumen in free area of iron corrosion products healing systems; R_1 and R_2 represent the sum of relative concentration of bitumen in free area of iron corrosion products healing systems; R_1 and R_2 represent the

269 respectively; V_1 and V_2 represent the volume of free area 1 and free area 2 of iron corrosion 270 products healing systems respectively; M_b represents the relative concentration per unit 271 volume of bitumen in free area of bitumen healing systems; R_3 represents the sum of relative 272 concentration of bitumen in free area of bitumen healing systems; V_3 represent the volume of 273 free area of bitumen healing systems; H_{2a} and H_{2b} represent the healing rate of bitumen 274 aggregation in corrosion area and free area of iron corrosion products healing systems, and 275 greater value indicates serve bitumen aggregation in this area of iron corrosion products 276 healing systems compared to that of bitumen healing system.



277
278 Figure 5 Schematic diagram of relative concentration of bitumen in the healing systems
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280 3.2 Diffusion and interaction indexes

281 3.2.1 Mean square displacement and diffusion coefficient

The core regulation of diffusion phenomena was the movements of atoms in threedimension space, which was vital to analyze the interaction between bitumen and corrosion products. However, due to the enormous number of atoms in the interface system, detecting each atom's motion trajectory is difficult. As a result, mathematical statistics method was held to describe the regularity of particle movement. The most commonly used indicator was mean square displacement (MSD), which would be represented and calculated by Equation (10): $MSD(t) = (|r_i(t) - r_i(0)|^2)$ (10)

288 Where, MSD(t) indicated as the mean value of all atoms' movement positions in the molecular 289 system, $r_i(0)$ indicated the original position of particle i, and $r_i(t)$ indicated the position of 290 particle i at the time of t. Diffusion coefficient, for the measurement of the molecule's capacity for diffusion, rate at which a quantity diffuses per unit area while the concentration gradient is the same unit. MSD had a linear relationship with time and was correlated with the diffusion coefficient after diffusion relaxation process. After this period, the linear slope of the MSD curve might be used to compute the diffusion coefficient of the contact system, as indicated by Equation (11):

$$D = \frac{1}{6N} \lim_{t \to \infty} \frac{d}{dt} \sum_{i=1}^{N} (|r_i(t) - r_i(0)|^2) \approx \frac{1}{6} K_{MSD}$$
(11)

Where, the diffusion coefficient was recorded as D in the interface system, N indicated the whole number of molecules in the interface system, and the differential term was equal to the linear slope of the interface system's MSD curve, K_{MSD} was equal to the linear slope of the interface system's MSD curve.

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301 3.2.2 Interaction energy and debonding energy

Interaction energy could be used to evaluate the stability of the selected molecules. The greater its absolute value, the more interaction there was between the selected molecules. When the value of interaction was zero or positive, adsorption was minor or non-existent. Its calculation formula was shown in Equation (12):

$$E_{inter} = (E_{pe1} + E_{pe2} + \dots + E_{pei}) - E_{pe-total}$$

$$\tag{12}$$

306 Where E_{inter} represented the interaction energy between the selected molecules, $E_{pe-total}$ 307 represented that the total potential energy of the selected molecules in a steady state, E_{pei} 308 represented the total potential energy of every component of the selected molecules 309 individually.

310 Debonding energy is defined as the energy for the separation of the bitumen in the healing311 systems, which can be calculated by Equation (13):

$$E_{debonding} = E_{inter2} - E_{inter1} \tag{13}$$

Where $E_{debonding}$ is the debonding energy; E_{inter1} is the interaction energy between bitumen and bitumen in the iron corrosion products healing systems; E_{inter2} is the interaction energy between bitumen and iron corrosion products in the iron corrosion products healing systems. Another parameter used in this study to further define the debonding property was the Energy Ratio, which was computed as the ratio of the interaction energy between bitumen of 317 bitumen healing systems to the debonding energy of iron corrosion products healing systems,

318 as calculated as Equation (14) [56]:

$$ER = \frac{E_{inter3}}{E_{debonding}} \times 100\%$$
(14)

319 Where *ER* is the Energy Ratio; E_{inter3} is the interaction energy between bitumen and bitumen 320 in the bitumen healing systems; $E_{debonding}$ is the debonding energy.

321

322 4 Results and discussion

323 4.1 Dynamic movement and healing rate of crack

324 Figure 6 shows the healing process of bitumen in the different healing systems where the 325 snapshots of the healing systems at 5 ps, 25 ps, 50 ps, 500 ps and 1000 ps are selected. It can be 326 found in the bitumen healing systems that the bitumen molecules would get close firstly, and 327 then the molecules would seize each other to reduce the vacuum area. Finally, the crack was 328 filled with bitumen completely and the bitumen molecules were keeping diffusion. Similarly, 329 the bitumen molecules in the iron corrosion products healing systems would also get touch 330 firstly, caputure the iron corrosion products, and finally swallow the iron corrosion products. 331 In this process, it can be observed that the bitumen molecules would climb on the surface of 332 iron corrosion products firstly and then cover the iron corrosion products completely, rather 333 than filling the vacuum area directly like that in bitumen healing systems. It was caused by the 334 absorption force generated by iron corrosion products that was obvious larager than that of 335 vaccum, therefore the iron corrosion products could drag the bitumen molecules forwards to 336 its position. In addition, during the absorption process, the aggregation degree of bitumen on 337 the iron corrosion products were quite different. It is clearly that the aggregation of bitumen 338 on Fe₂O₃, Fe₃O₄ and FeO were more severe than that of FeOOH at 50 ps. The volume of iron 339 corrosion products would also affect the diffusion of bitumen molecules: at 1000 ps, the iron 340 corrosion products of Fe₂O₃-b, Fe₃O₄-b, FeO-b and FeOOH-b systems were more obvious to 341 observe than Fe₂O₃-a, Fe₃O₄-a, FeO-a and FeOOH-a systems. Larger iron corrosion products 342 volume means that there are few space for the bitumen molecules to move, which results in 343 that only small molecules are accessible to diffusion while marcomolecules were blocked out 344 the space.





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Figure 6 Trajectories of bitumen in the healing systems at 373 K

349 Figure 7 shows the changing of ΔL of bitumen molecules in different healing systems. It 350 can be found from Figure 7 (a) that the ΔL curve of bitumen healing systems can be divided 351 into two parts (rapidly decrement and equilibrium): first, it would decrease to the equilibrium 352 value straightly, and then it would keep the equilibrium value dynamically. The addition of 353 iron corrosion products into the healing systems made the crack closure process dissimilarly. 354 The ΔL curves of iron corrosion products healing systems can be divided into three parts: 355 rapidly decrement, slowly decrement and equilibrium. It is clearly that the rapidly decrement part were affected significantly and rapidly crack closure was retarded, which was caused by 356 357 the obstruction of iron corrosion products. The slowly decrement part of group-a and group-b 358 of iron corrosion products healing systems were affected by the volume of iron corrosion 359 products obviously. The bitumen molecules could differ through the side surface of iron 360 corrosion products in group-a while the bitumen molecules only diffused on the top and 361 bottom surface of iron corrosion products in group-b and could hardly catch the molecules in 362 the other side. Therefore, the healing process of group-a was controlled by movements of 363 bitumen and attraction of iron corrosion products collectively while that of group-b was

controlled by attraction of iron corrosion products mainly. Figure 7 (b) shows ΔL of different 364 365 healing systems at equilibrium. It can be found that ΔL of bitumen system was the least, which 366 was the results of free diffusion without the obstruction and attraction of iron corrosion 367 products. ΔL of group-a was obviously less than that of group-b, also indicating that the 368 obstruction and attraction were affected by the volume changing of iron corrosion products. 369 With healing system of bitumen regarded as none iron corrosion products, the influence of the 370 volume of iron corrosion products could be analyzed by linear fitting and the slope can reflect 371 the sensitivity. The results of slope indicate that healing system of FeOOH was the most 372 sensitive to iron corrosion products volume, followed by Fe₂O₃,Fe₃O₄, and FeO.



376



374Figure 7 Dynamic movements of bitumen molecules: (a) ΔL of different healing systems with375the simulated time; (b) ΔL of different healing systems at equilibrium

377 Figure 8 shows the healing rate of crack in the healing systems, which was calculated 378 according to Equation (4) in section 3.1.1 with ΔL of bitumen healing system as the reference. 379 It means that the crack closure in the bitumen healing systems was considered completely, It 380 can be found that H1 of group-a of iron corrosion products healing systems were obviously 381 larger than H₁ of group-b of iron corrosion products healing systems. It indicates that a larger 382 volume of iron corrosion products would weaken the crack closing of bitumen molecules. The 383 reason is that the larger obstruction area made bitumen molecules unable to diffuse freely. 384 Inside the group-a and group-b of iron corrosion products healing systems, H1 both show the regularity that FeO> Fe₃O₄> Fe₂O₃> FeOOH, which was consistent with the results of Figure 7 385 (b). In addition, the difference values of H_1 between different healing systems were more 386

387 obvious in group-b of iron corrosion products healing systems. It demonstrates that the 388 increment of iron corrosion products volume will enhance the difference of crack closing.

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393 4.2 Healing rate of bitumen aggregation

394 The closure of cracks cannot represent healing of bitumen completely. In the healing 395 process, bitumen molecules would continue diffusion to recover strength after the cracks are 396 closed. Therefore, another index of bitumen aggregation in the healing systems were held for 397 the evaluation. Relative concentration of bitumen in the healing systems should be 398 demonstrated firstly, which is shown in Figure 9, representing the aggregation degree of 399 bitumen in the healing systems. It can be found that the relative concentration of the bitumen 400 in the healing systems shows bimodal shape initially: there were few bitumen molecules in the 401 middle area. Within 100 ps of simulated time, the bottom of recess changed from plate shape 402 to sharp shape gradually, which indicates that the bitumen molecules would move to the crack 403 area gradually and the center of middle area was the hardest area of arrive. Meanwhile it is 404 observed that the relative concentration of bitumen on both sides of the healing systems 405 decreased. In group-a, the relative concentration of bitumen in the middle would slowly 406 increase approaching to that of both sides, while the relative concentration of bitumen in the 407 middle of group-b was still less than that of both sides obviously. At 1000 ps of simulated time,

408 the relative concentration of bitumen in group-b still shows bimodal shape while that in group-409 a have changed to the plate shape. Moreover, it can be also found that the bitumen molecules 410 contracted to the middle, and the overall volume decreased. Figure 9 (j) shows the average 411 value of relative concentration of bitumen molecules in the middle area. The relative 412 concentration of bitumen in bitumen healing systems was the largest, and the order of relative 413 concentration of bitumen that FeO> Fe₃O₄> Fe₂O₃> FeOOH were found in group-a and FeO> 414 Fe₃O₄> FeOOH >Fe₂O₃ were found in group-b.





Figure 9 Relative concentration of bitumen in the healing systems at 373 K: (a) Fe₂O₃-a; (b)
Fe₂O₃-b; (c) Fe₃O₄-a; (d) Fe₃O₄-b; (e) FeO-a;(f) FeO-b;(g) FeOOH-a;(h) FeOOH-b; (i) Bitumen; (j)
Average value in the middle area

420 Based on the results of Figure 9, the healing rate of bitumen aggregation in the healing 421 systems was calculated according to Equation (5)-(9) with the value of bitumen healing systems 422 as the reference. It means that bitumen aggregation degree in bitumen healing systems was 423 considered as 100%. It can be found in Figure 10 (a) that relative concentration of bitumen in 424 the healing systems was ordered as FeO> Fe₃O₄> Fe₂O₃> FeOOH, which indicates that the 425 bitumen in the middle area of FeO healing systems possessed the most serve aggregation 426 degree. The H_{2a} value in FeO-b healing systems has exceeded 100% demonstrating that the 427 addition of sufficient volume of FeO resulted in closer combination of bitumen molecules in 428 the corrosion area. The result also indicated that the few movements space in the corrosion area 429 of group-b wouldn't reduce the bitumen aggregation degree. Conversely, an influx of more 430 small molecules might intensify the aggregation degree. Figure 10 (b) shows the healing rate 431 bitumen aggregation of free area in the healing systems. It can be observed that the values all 432 have exceeded 100%, which was caused by the insufficient aggregation in corrosion area and 433 the occupation of iron corrosion products.



Figure 10 Healing rate of bitumen aggregation in the healing systems: (a) Corrosion area; (b)
 Free area

438 To combine the healing rate of crack and healing rate of bitumen aggregation, a 439 comprehensive healing rate (H₃) of bitumen in the healing systems were held, which was 440 defined as the product of healing rate of crack (H1) and healing rate of bitumen aggregation 441 (H_{2a}). The index combines the evaluation of crack closure and intrinsic diffusion of the bitumen 442 in the healing systems. As shown in Figure 11, H_3 of the healing systems demonstrated the 443 regularity that FeO> Fe₃O₄> Fe₂O₃> FeOOH in both group-a and group-b. The results indicate 444 that the bitumen in the FeO healing systems could be healed best while that of FeOOH healing 445 systems was the worst. The existence of FeO can make the bitumen molecules closer to each 446 other and attract more bitumen molecules around the FeO crystals to realize better healing 447 effect. It can be also found that the healing rate of group-a was obviously larger than that of 448 group-b, which was mainly caused by the difference of iron corrosion products volume.





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4.3 Diffusion behavior of bitumen in the healing systems

453 Figure 12 shows the MSD curves of bitumen in the different healing systems. It is clearly 454 that there was a rapidly increasing period of MSD curves around 0-40 ps. In this period, the 455 bitumen in the bitumen healing systems increased the most rapidly; then, the movements in 456 the healing systems were gradually reduced around 40-150 ps when the reduction of bitumen 457 healing systems was obviously less than that of other systems; another reduction period around 458 150-400 ps of the movements were followed with the less slope; finally the MSD would keep 459 increment dynamically in the period of 400-1000 ps. Before 400 ps of simulated time, the MSD 460 value followed the order that $Fe_3O_{4-a} > Fe_2O_{3-a} > Fe_3O_{4-a} > bitumen > FeOOH-a > Fe$ 461 b> Fe₃O₄-b> Fe₂O₃-b> FeO-b. The above phenomena indicates that group-a possessed larger 462 diffusion range than group-b and diffusion range of bitumen in the FeO healing systems was 463 the narrowest in each group. It might be controlled by the combination of the attraction and 464 appearance of iron corrosion products. After 400 ps of simulated time, diffusion range of 465 bitumen in the FeOOH-a healing systems had a sudden increment and become the largest 466 range.



467 468

Figure 12 MSD curves of bitumen in the healing systems

470 According to the slope changing of MSD curves, the curves can be divided into four parts: 471 0-40 ps, 40-150 ps, 150-400 ps and 400-1000 ps. Commonly the diffusion coefficient could be 472 only used for the equilibrium statement to obtain the diffusion characteristic of the material. In 473 this section, diffusion coefficient was also used in the increment period to obtain the diffusion 474 rate approximatively. Table 2 shows the diffusion coefficients of bitumen in the healing systems 475 at different time periods. With the extension of time, the diffusion coefficients of bitumen in 476 the healing systems would decrease rapidly at first and then slowly. It can be found that the 477 movement rate in bitumen healing systems was the fast in the 0-40 ps. There were no obvious 478 differences between the diffusion coefficients of group-a and group-b except 40-150 ps. In this 479 period, the diffusion coefficients of group-a were obvious larger, indicating faster movement 480 rate of bitumen molecules. Meanwhile, the movement of bitumen mainly focused on the 481 diffusion on the surface of iron corrosion products in this period. This period should be 482 considered the important period that could affect the healing degree.

The diffusion process was controlled by the interaction force inside the bitumen of the healing systems, which was changing with the acceleration linearly in the molecular dynamics based on Newton's second law. It can be defined as the second derivative of MSD^{0.5} to the simulated time (T) accorded with dimension. It was also found that $\lg \frac{d\sqrt{MSD}}{dT}$ and $\lg T$ shows strong liner relationship, therefore the slope value of the relationship can represent the internal force inside the bitumen in the healing systems. As shown in the Table 3, the value of R² have proved the linear relationship. It can be observed that the internal force that motivated bitumen molecules in the bitumen healing systems was the largest, and the internal force of group-a were larger than that of group-b except FeOOH healing systems. The results also indicate that Fe₃O₄ healing systems possess the largest internal force inside the bitumen in the iron corrosion products systems.

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Table 2 Diffusion coefficients (×10⁻⁴ nm²/ps) of bitumen in the healing systems

Healing systems	Time period			
	0-40 ps	40-150 ps	150-400 ps	400-1000 ps
Bitumen	0.863	0.022	0.009	0.003
Fe ₂ O ₃ -a	0.372	0.154	0.015	0.006
Fe ₃ O ₄ -a	0.517	0.133	0.021	0.004
FeO-a	0.268	0.133	0.019	0.005
FeOOH-a	0.315	0.131	0.025	0.010
Fe ₂ O ₃ -b	0.368	0.036	0.017	0.009
Fe ₃ O ₄ -b	0.358	0.055	0.014	0.006
FeO-b	0.362	0.024	0.010	0.008
FeOOH-b	0.419	0.053	0.018	0.007

497 Table 3 Evaluation of internal force motivating bitumen molecules in the healing systems

Healing systems	Relationships	R ²	Slope value
	$(\lg \frac{d\sqrt{MSD}}{dT} - \lg T)$		
Bitumen	y = -2.0259x + 2.5933	$R^2 = 0.9099$	2.03
Fe ₂ O ₃ -a	y = -1.6323x + 1.9762	$R^2 = 0.9512$	1.63
Fe ₃ O ₄ -a	y = -1.8288x + 2.4216	$R^2 = 0.9897$	1.83
FeO-a	y = -1.5388x + 1.7244	$R^2 = 0.9568$	1.54
FeOOH-a	y = -1.3347x + 1.3952	$R^2 = 0.975$	1.34
Fe ₂ O ₃ -b	y = -1.3447x + 1.2406	$R^2 = 0.9198$	1.35
Fe ₃ O ₄ -b	y = -1.53x + 1.6271	$R^2 = 0.9817$	1.53
FeO-b	y = -1.3985x + 1.2431	$R^2 = 0.8522$	1.40
FeOOH-b	y = -1.5024x + 1.6233	$R^2 = 0.9759$	1.50

499 4.4 Interaction effect in the healing systems

500 Figure 13 demonstrates interaction evaluation in the healing systems. The interaction 501 energy of bitumen and bitumen, and Interaction energy of bitumen and iron corrosion products 502 were shown in Figure 13 (a) and (b) respectively. The interaction energy of bitumen and 503 bitumen in group-a was larger than that in group-b due to the distance difference. There was 504 insignificant regulation of the interaction energy of bitumen and bitumen between different 505 iron corrosion products. It was caused by that with the expansion of iron corrosion products, 506 the bitumen molecules that crossed the corrosion area were different, resulting in the 507 insignificant regularity. It can be observed that the interaction energy of bitumen and iron 508 corrosion products in group-b was larger than that in group-a caused by the larger volume and 509 contact surface. The interaction in the Fe₃O₄ healing systems was the most severe. The results 510 also indicate that the force by iron corrosion products should be regarded as the main power 511 that motivate the movement of bitumen molecules. It can be also found that the interaction 512 between bitumen and iron corrosion products was obviously larger than the interaction energy 513 of bitumen and bitumen. This difference would cause stress concentration easily in the 514 aggregation area on the iron corrosion product surface and generate weak areas. It indicates 515 that the main failure form should be cohesive failure once the cracks occurred again. 516 Meanwhile, the tearing on the sides of iron corrosion products between bitumen molecules was 517 accompanied. However, the accumulation of bitumen in the free area led to excessive internal 518 stress, which would make failure easier and weaken the healing effect. This can also be proved 519 by Figure 13 (c) and (d) where the debonding energy in the healing systems was quite larger 520 than the interaction energy between bitumen and bitumen.



Figure 13 Interaction evaluation in the healing systems: (a) Interaction energy of bitumen and
 bitumen; (b) Interaction energy of bitumen and iron corrosion products; (c) Debonding
 energy; (d) ER

526 5 Conclusions

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527 The investigation has been carried out to identify the influence of iron corrosion products 528 on the healing process of bitumen by molecular dynamics simulation approach. Based on the 529 results, the primary conclusions are as follows:

- (1) The iron corrosion products have a dual effect on bitumen molecules: the attraction of iron
 corrosion products would make bitumen molecules climb to its surface to diffuse, while
 the products with larger volume would also reduce space of bitumen molecules movement
 and then obstruct the diffusion. The spatial structure of actual corrosion products is more
 complicated, and this dual effect may be affected.
- 535 (2) The iron corrosion products would result in the reduction of healing degree. Compared to
 536 other iron corrosion products, FeO healing systems had the best healing degree from in
 537 terms of crack closure and bitumen aggregation degree in the corrosion area

538 comprehensively, followed by Fe₃O₄, Fe₂O₃ and FeOOH.

539 (3) Diffusion coefficients of the period that bitumen molecules diffused on surface of iron
540 corrosion products were significantly different, which would make it vital in the healing
541 process. It was also related to the internal force and there is the largest internal force to
542 motivate bitumen molecules moving in the Fe₃O₄ healing systems.

(4) The interaction effect between bitumen and iron corrosion products is obviously larger
than the interaction effect between bitumen and bitumen. The difference would make more
bitumen molecules absorbed on the surface of the iron corrosion products where the
bitumen film would be thicker. It would result in cohesive failure becoming the main
failure form once the cracks re-occur.

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Author Contributions: Haiqin Xu: Conceptualization, Methodology, Data curation, WritingOriginal draft, Writing - Review & Editing. Yingxue Zou: Methodology, Investigation, Writing
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Conceptualization, Methodology, Project administration.

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556 Acknowledgement: This research was supported by the National Natural Science Foundation 557 of China (No.52378461 and No. 52208444), Key R&D Program of Guangxi Province (No. 558 AB21196061), Hubei Science and Technology Innovation Talent and Service Project 559 (International Science and Technology Cooperation) (2022EHB006) and Science and 560 Technology Project of the Department of Transportation of Guangxi Autonomous Region 561 (2021-MS5-125). This study was also supported by Program of China Scholarships Council (No. 562 202206950033). Finally, we are grateful for access to the University of Nottingham's Augusta 563 HPC service.

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565 **Declaration of Competing Interest**: The authors declare that they have no known competing 566 financial interests or personal relationships that could have appeared to influence the work 567 reported in this paper.

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