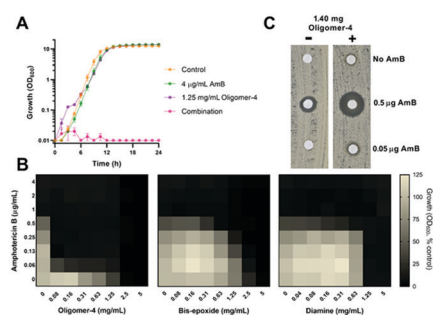


We have presented the Graphical Abstract text and image for your article below. This brief summary of your work will appear in the contents pages of the issue in which your article appears.



### Epoxy-amine oligomers from terpenes with applications in synergistic antifungal treatments

Dara M. O'Brien, Cindy Vallieres, Cameron Alexander, Steven M. Howdle, Robert A. Stockman\* and Simon V. Avery\*

A bis-epoxide monomer was synthesised in two steps from (*R*)-carvone, a terpenoid renewable feedstock derived from spearmint oil, and used to prepare  $\beta$ -aminoalcohol oligomers in polyaddition reactions with bis-amines without requiring solvent or catalyst.

Please check this proof carefully. Our staff will not read it in detail after you have returned it.

Please send your corrections either as a copy of the proof PDF with electronic notes attached or as a list of corrections. **Do not edit the text within the PDF or send a revised manuscript** as we will not be able to apply your corrections. Corrections at this stage should be minor and not involve extensive changes.

**Proof corrections must be returned as a single set of corrections, approved by all co-authors. No further corrections can be made after you have submitted your proof corrections as we will publish your article online as soon as possible after they are received.**

Please ensure that:

- The spelling and format of all author names and affiliations are checked carefully. You can check how we have identified the authors' first and last names in the researcher information table on the next page. **Names will be indexed and cited as shown on the proof, so these must be correct.**
- Any funding bodies have been acknowledged appropriately and included both in the paper and in the funder information table on the next page.
- All of the editor's queries are answered.
- Any necessary attachments, such as updated images or ESI files, are provided.

Translation errors can occur during conversion to typesetting systems so you need to read the whole proof. In particular please check tables, equations, numerical data, figures and graphics, and references carefully.

Please return your **final** corrections, where possible within **48 hours** of receipt, by e-mail to: materialsB@rsc.org. If you require more time, please notify us by email.

## Funding information

Providing accurate funding information will enable us to help you comply with your funders' reporting mandates. Clear acknowledgement of funder support is an important consideration in funding evaluation and can increase your chances of securing funding in the future.

We work closely with Crossref to make your research discoverable through the Funding Data search tool (<http://search.crossref.org/funding>). Funding Data provides a reliable way to track the impact of the work that funders support. Accurate funder information will also help us (i) identify articles that are mandated to be deposited in **PubMed Central (PMC)** and deposit these on your behalf, and (ii) identify articles funded as part of the **CHORUS** initiative and display the Accepted Manuscript on our web site after an embargo period of 12 months.

Further information can be found on our webpage (<http://rsc.li/funding-info>).

### What we do with funding information

We have combined the information you gave us on submission with the information in your acknowledgements. This will help ensure the funding information is as complete as possible and matches funders listed in the Crossref Funder Registry.

If a funding organisation you included in your acknowledgements or on submission of your article is not currently listed in the registry it will not appear in the table on this page. We can only deposit data if funders are already listed in the Crossref Funder Registry, but we will pass all funding information on to Crossref so that additional funders can be included in future.

### Please check your funding information

The table below contains the information we will share with Crossref so that your article can be found *via* the Funding Data search tool. **Please check that the funder names and grant numbers in the table are correct and indicate if any changes are necessary to the Acknowledgements text.**

Funder name	Funder's main country of origin	Funder ID (for RSC use only)	Award/grant number
Biotechnology and Biological Sciences Research Council	United Kingdom	501100000268	BB/P02369X/1
Engineering and Physical Sciences Research Council	United Kingdom	501100000266	EP/N006615/1

## Researcher information

Please check that the researcher information in the table below is correct, including the spelling and formatting of all author names, and that the authors' first, middle and last names have been correctly identified. **Names will be indexed and cited as shown on the proof, so these must be correct.**

If any authors have ORCID or ResearcherID details that are not listed below, please provide these with your proof corrections. Please ensure that the ORCID and ResearcherID details listed below have been assigned to the correct author. Authors should have their own unique ORCID iD and should not use another researcher's, as errors will delay publication.

Please also update your account on our online [manuscript submission system](#) to add your ORCID details, which will then be automatically included in all future submissions. See [here](#) for step-by-step instructions and more information on author identifiers.

First (given) and middle name(s)	Last (family) name(s)	ResearcherID	ORCID iD
Dara M.	O'Brien		0000-0002-5916-8364
Cindy	Vallieres		
Cameron	Alexander	N-7729-2014	0000-0001-8337-1875
Steven M.	Howdle	A-2954-2010	0000-0001-5901-8342
Robert A.	Stockman	G-7003-2011	0000-0002-7915-340X
Simon V.	Avery		

## Queries for the attention of the authors

Journal: **Journal of Materials Chemistry B**

Paper: **c9tb00878k**

Title: **Epoxy–amine oligomers from terpenes with applications in synergistic antifungal treatments**

For your information: You can cite this article before you receive notification of the page numbers by using the following format: (authors), J. Mater. Chem. B, (year), DOI: 10.1039/c9tb00878k.

Editor's queries are marked on your proof like this **Q1**, **Q2**, etc. and for your convenience line numbers are indicated like this 5, 10, 15, ...

Please ensure that all queries are answered when returning your proof corrections so that publication of your article is not delayed.

Query reference	Query	Remarks
Q1	Please confirm that the spelling and format of all author names is correct. Names will be indexed and cited as shown on the proof, so these must be correct. No late corrections can be made.	
Q2	Do you wish to add an e-mail address for the corresponding author? If so, please provide the relevant information.	
Q3	Please check that the inserted Graphical Abstract image is suitable.	
Q4	The first line of the Abstract has been inserted as the Graphical Abstract text; however, it currently exceeds the space available for the published version. Please check that the text is suitable and trim it so that it is shorter than 250 characters (including spaces).	
Q5	In the sentence beginning "For growth assays. . .", please check that all of the units are presented correctly.	
Q6	Ref. 12: Please provide the full list of author names (including initials) and/or full list of editor names (including initials).	
Q7	Ref. 34 and 39: Can these references be updated? If so, please provide the relevant information such as year, volume and page or article numbers as appropriate.	

## Epoxy–amine oligomers from terpenes with applications in synergistic antifungal treatments†

Dara M. O'Brien,<sup>a</sup> Cindy Vallieres,<sup>b</sup> Cameron Alexander,<sup>c</sup> Steven M. Howdle,<sup>a</sup> Robert A. Stockman<sup>\*,a</sup> and Simon V. Avery<sup>\*b</sup>

Cite this: DOI: 10.1039/c9tb00878k

A bis-epoxide monomer was synthesised in two steps from (*R*)-carvone, a terpenoid renewable feedstock derived from spearmint oil, and used to prepare  $\beta$ -aminoalcohol oligomers in polyaddition reactions with bis-amines without requiring solvent or catalyst. A sub-set of the resultant materials were readily water soluble and were investigated for antifungal activity in combination with the fungicide iodopropynyl-butylcarbamate (IPBC) or the antifungal drug amphotericin B. The oligo-( $\beta$ -aminoalcohol)s alone were inactive against *Trichoderma virens* and *Candida albicans* but in combination with IPBC and amphotericin B demonstrated synergistic growth-inhibition of both fungi. Quantitative analysis showed that the presence of the terpene-based oligomers decreased the minimum inhibitory concentration (MIC) of IPBC by up to 64-fold and of amphotericin B by 8-fold. The efficacy of the combined formulation was further demonstrated with agar disk diffusion assays, which revealed that IPBC and amphotericin B reduced the growth of the fungi, as shown by zones of inhibition, to a greater extent when in the presence of the oligo-( $\beta$ -aminoalcohol)s. These data suggest potential future use of these renewable feedstock derived oligomers in antifungal material and related biomedical applications.

Received 3rd May 2019,  
Accepted 16th July 2019

DOI: 10.1039/c9tb00878k

rsc.li/materials-b

## Introduction

Since their discovery in the early twentieth century, synthetic polymers have been rapidly incorporated into almost every aspect of modern life.<sup>1,2</sup> In addition to large-scale uses in clothing and packaging, synthetic polymers are increasingly finding application in fields as diverse as electronics, high performance structures and in medicine.<sup>1–4</sup> Epoxide-based polymers, first commercialised in the 1940s,<sup>5</sup> have been particularly well-developed as a result of their excellent mechanical strength, electrical insulation and thermal resistance.<sup>6</sup> The most common industrial use of epoxide-based polymers ('epoxy resins') is in thermosetting materials and protective coatings.<sup>5</sup> However, more recently, aliphatic epoxide systems have been employed to produce materials with potential biomedical applications. For example, Hamid *et al.* used epoxy–amine polymerisations to form hydrogels as tissue engineering supports and drug delivery systems,<sup>7</sup> while González García *et al.* formed epoxide-derived-networks with cycloaliphatic amines which exhibited cytocompatibility properties suitable for use in cardiovascular applications.<sup>8</sup>

The importance of epoxy resins can be gauged by their global market size, which in 2015, was ~\$8 billion.<sup>9</sup> These materials account for a sizable part of the polymer industry, but this is becoming increasingly problematic as almost all epoxy polymers are petroleum-derived. Sustainability,<sup>10</sup> along with environmental<sup>11</sup> and economic<sup>12</sup> issues surrounding the use of crude oil demand that new, renewable feedstocks are found for polymer materials.

Research into renewable epoxy resin materials has examined both the epoxide monomers as well as their curing agents.<sup>13</sup> Investigations into alternative, bio-based monomers have focused on synthesising bis-epoxides with similar structures and properties to those of the most common counterparts derived from crude oil:<sup>14</sup> Xu *et al.* showed that certain cured resins of de-polymerised Kraft and organosolv lignin showed promise as a substitute for petroleum-based epoxy resins.<sup>15</sup> Similarly, Caillol *et al.* developed a novel epoxy-monomer from eugenol, a monolignol primarily found in cloves. When cured with aliphatic and aromatic amines, the resins were found to form thermosets with high glass transition temperatures and good thermomechanical properties.<sup>10</sup> These are only two examples as there is now a rapidly developing literature on the synthesis of renewable epoxy resins from bio-based sources such as lignin, rosin, tannins and sugars.<sup>16</sup>

Of the molecular biomass available, terpenes have generated substantial interest as feedstocks for renewable polymers, with numerous reviews on the subject.<sup>2,17,18</sup> Terpenes are formed in

<sup>a</sup> School of Chemistry, University Park University of Nottingham, NG7 2RD, UK<sup>b</sup> School of Life Sciences, University Park University of Nottingham, NG7 2RD, UK<sup>c</sup> School of Pharmacy, University Park University of Nottingham, NG7 2RD, UK

† Electronic supplementary information (ESI) available. See DOI: 10.1039/c9tb00878k

1 a biosynthetic pathway common to a variety of trees, plants,  
fungi and insects,<sup>19</sup> are naturally abundant, and do not com-  
pete directly with food sources, making them attractive renew-  
able building blocks for a variety of applications.<sup>20</sup> Terpenoids  
5 are similar isoprene-based compounds that have incorporated  
oxygen into their structures.<sup>21</sup>

Despite their abundance, monoterpenes have not been  
explored to date in the generation of new monomers for  
epoxy-resin chemistry. In this paper, we describe the synthesis  
10 of a terpene-based epoxy monomer from (*R*)-carvone, a terpe-  
noid found in caraway and spearmint oils in concentrations of  
60% and 70–80%, respectively.<sup>22</sup> While it can be extracted from  
nature, (*R*)-carvone is also synthesised from limonene,<sup>22</sup> a  
terpene produced as a waste product of the citrus industry;  
15 the (*R*)-enantiomer alone is produced on a scale of 70 kilotons  
per annum.<sup>17</sup> This, along with the functional groups of the  
molecule, make (*R*)-carvone an attractive starting material for  
the synthesis of a bis-epoxide monomer. We describe how an  
epoxide monomer can be synthesised from (*R*)-carvone using  
20 two parallel routes, and compare the conventional epoxidising  
agent *meta*-chloroperbenzoic acid (*m*CPBA), with that of *in situ*  
generated dimethyl dioxirane (DMDO) as electrophilic oxidis-  
ing agents. For these reactions, we formed DMDO from the  
reaction of Oxone<sup>®</sup> in acetone, using conditions adapted from  
25 those in the literature.<sup>23</sup> We subsequently employed hydrogen  
peroxide in a second step as a nucleophilic epoxidising agent.  
These methods allowed for the synthesis of the bis-epoxide  
monomer from a sustainable feedstock, using low hazard  
oxidising agents and avoiding the use of chlorinated solvents.  
30 We subsequently polymerised the epoxy-based monomers with  
commercially available amines *via* simple step-growth, polyad-  
dition reactions.<sup>7</sup> The reaction did not require additional  
components such as initiators or coupling agents, making it  
appealing in terms of sustainability and any potential biome-  
35 dical applications of the resulting materials.<sup>24</sup> We further  
demonstrated that the carvone-based bis-epoxide monomer  
could undergo curing with a commercially available, di-  
secondary diamine, also employing mild reaction conditions  
with gentle heating.

40 With the overall aim of this study being to construct new,  
renewable materials with suitable properties for use in biome-  
dical or anti-biofouling applications, fungal inhibition by the  
resulting oligomers was then investigated. The development of  
new anti-fungal agents has encountered a number of chal-  
45 lenges, including those of antifungal resistance.<sup>25–27</sup> Syner-  
gistic combinations of agents may offer a pragmatic approach to  
this problem, as potent new formulations can be developed  
without the need for specific new agents, and these approaches  
may also be facilitated by repurposing known antifungals<sup>26,27</sup>  
50 Additionally, synergistic combinations enable lower amounts  
of active agents to be used.<sup>26</sup> An anticipated membrane action  
of the oligomers studied here supported the idea that it could  
act synergistically with other inhibitory agents (discussed later).  
We thus sought to investigate the use of our epoxy-amine  
55 oligomers in synergistic antifungal treatments with the known  
fungicide iodopropynyl butylcarbamate (IPBC) and the widely-

used antifungal amphotericin B, against the environmental  
fungus *Trichoderma virens* (a common contaminant) and the  
major human pathogen *Candida albicans*, respectively.

## Experimental section

### Materials

Commercially available chemical reagents were purchased  
from Alfa Aesar, Acros Organics, Merck, Sigma Aldrich or  
Fischer Scientific UK and used as received unless otherwise  
stated. Solvents were purchased from Fischer Scientific UK and  
used without further purification unless otherwise stated.  
Water was deionised before use. Brine is a saturated aqueous  
10 solution of sodium chloride. Solvent evaporation was per-  
formed using a rotary evaporator under reduced pressure.  
Reactions were monitored by TLC (Thin Layer Chromatogra-  
phy) carried out on aluminium-backed plates coated with  
Merck Kieselgel 60 F254, and visualised using KMnO<sub>4</sub> stain  
and gentle heating. Amphotericin B from *Streptomyces* sp. along  
15 with fungicide 3-iodo-2-propynyl *N*-butylcarbamate, were pur-  
chased from Sigma Aldrich. All compounds used in the anti-  
fungal assays were prepared in DMSO, and added to growth  
media to give the specified final concentrations.

### General methods and instrumentation

**Nuclear magnetic resonance.** Bruker AV400 and AV3400  
NMR spectrometers operating at 400 MHz (<sup>1</sup>H) and 101 MHz  
(<sup>13</sup>C) at ambient temperature were used to perform nuclear  
20 magnetic resonance (NMR) analysis in deuterated solvents.  
Chemical shifts were assigned in parts per million (ppm).  
<sup>1</sup>H NMR chemical shifts ( $\delta_{\text{H}}$ ) are reported with the shift of  
*CHCl*<sub>3</sub> ( $\delta = 7.26$  ppm) as the internal standard when CDCl<sub>3</sub> was  
used. <sup>13</sup>C chemical shifts ( $\delta_{\text{C}}$ ) are reported using the central line  
35 of *CHCl*<sub>3</sub> ( $\delta = 77.0$  ppm) as the internal standard. All spectra  
were obtained at ambient temperature (22 ± 1 °C). MestReNova  
6.0.2 copyright 2009 (Mestrelab Research S. L.) was used for  
analysing the spectra.

**Mass spectrometry.** High Resolution Mass Spectrometry  
(HRMS) was conducted using a Bruker MicroTOF spectrometer  
operating in electrospray ionisation (ESI) mode.

**Fourier-transform infra-red spectroscopy.** FTIR spectroscopy  
was performed in the range of 4000–650 cm<sup>-1</sup>. This was carried  
out using a Bruker Tensor 27 FT-IR spectrophotometer using an  
45 ATR attachment. Spectra were analysed using MicroLab  
software.

**Gel permeation chromatography (GPC).** Gel permeation  
chromatography (GPC) was used for determination of number  
average molecular weight (*M*<sub>n</sub>), weight average molecular  
weight (*M*<sub>w</sub>), peak molecular weight (*M*<sub>p</sub>) and molecular weight  
50 distribution (polydispersity, *D*, *M*<sub>w</sub>/*M*<sub>n</sub>). The analysis was per-  
formed using an Agilent 1260 Infinity Series HPLC (Agilent  
Technologies, USA) fitted with a differential refractive index  
detector (DRI). THF (HPLC grade, Fisher Scientific) was used as  
55 eluent at room temperature using two Agilent PL-gel mixed-E



1 columns in series at a flow rate of 1 mL min<sup>-1</sup>. A calibration  
curve was made using polycaprolactone standards.

### Synthesis of $\alpha$ -epoxy-ketone, 1

5 To a solution of (*R*)-carvone (10.4 mL, 66.6 mmol) in MeOH (100  
mL) was added 1 M NaOH solution (20 mL, 20.0 mmol) and  
H<sub>2</sub>O<sub>2</sub> (30% w/w, 8.4 mL, 80.0 mmol). The mixture was stirred  
for 24 hours before quenching excess peroxides with sat. aq.  
10 Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> (100 mL). The aqueous layer was extracted with ethyl  
acetate (2 × 100 mL) and the combined organic extracts were  
washed with brine (2 × 100 mL) and dried over Na<sub>2</sub>SO<sub>4</sub>.  
Volatiles were removed under reduced pressure and the pro-  
duct was then concentrated *in vacuo* to afford the title com-  
pound as a yellow oil (9.37 g; 85%) as a mixture of  
15 diastereomers (9:1), only peaks for the major diastereomer  
(**1a**) are reported.

### Synthesis of bis-epoxide, 2, using *m*CPBA

20 To a solution of **1** (9.37 g, 56.47 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (100 mL) at  
0 °C was added *meta*-chloroperbenzoic acid (*m*CPBA) (70% w/w,  
16.7 g, 67.8 mmol) slowly over 10 minutes. The solution was  
stirred for 16 hours at room temperature before excess per-  
oxides were quenched with sat. aq. Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> solution (100 mL).  
The aqueous layer was then extracted with CH<sub>2</sub>Cl<sub>2</sub> (100 mL) and  
25 washed with NaHCO<sub>3</sub> (3 × 150 mL), and brine (100 mL) before  
drying over MgSO<sub>4</sub>. The solvent was removed under reduced  
pressure to yield title compound as a mixture of diastereomers  
as a yellow oil (yield: 8.82 g, 90%, dr = 9:9:1:1 **2a**:**2b**:**2c**:**2d**,  
*i.e.* (1*R*,4*R*,6*R*,7*S*):(1*R*,4*R*,6*R*,7*R*):(1*S*,4*R*,6*S*,7*S*):(1*S*,4*R*,6*S*,7*R*)).  
30 Only peaks for the two major diastereomers (**2a** and **2b**) are  
reported (see ESI† for further details).

### Synthesis of bis-epoxide, 2, using Oxone<sup>®</sup>

35 To a solution of **1** (3.715 g, 22.14 mmol) in acetone (90 mL) was  
added NaHCO<sub>3</sub> (8.95 g, 106.57 mmol). A solution of aqueous  
Oxone<sup>®</sup> was added (0.32 M, 106 mL) at a constant flow rate of 1  
mL min<sup>-1</sup>, at room temperature. After the addition, the aqu-  
eous layer was extracted from the biphasic reaction medium  
into diethyl ether (2 × 75 mL) and the combined organic  
40 extractions were washed with brine (2 × 75 mL), dried over  
MgSO<sub>4</sub> and the solvent was removed under reduced pressure.  
The bis-epoxide was isolated as a yellow oil consisting of a  
mixture of diastereomers (yield: 4.47 g, 83%, dr = 9:9:1:1  
**2a**:**2b**:**2c**:**2d**, *i.e.* (1*R*,4*R*,6*R*,7*S*):(1*R*,4*R*,6*R*,7*R*):(1*S*,4*R*,6*S*,7*S*):  
45 (1*S*,4*R*,6*S*,7*R*)). As above, only peaks for the two major diaster-  
eomers (**2a** and **2b**) are reported (ESI†).

### General procedure for the polymerisation of bis-epoxide, 2, with secondary diamine, 3, to synthesise epoxy-amine oligomers, 4

50 To a glass vial of **2** (3.47 mmol, 0.632 g) was added 1,6-dimethyl  
hexane-1,6-diamine (**3**) (3.47 mmol, 0.62 mL). The mixture was  
heated to the appropriate temperature for the given length of  
time to yield a viscous, dark-brown oil. Further details of the  
syntheses (conditions, times, temperatures) are provided in the  
55 ESI.†

### Fungal growth inhibition assays

1 For growth assays with *Candida albicans* SC5314, a standard  
laboratory strain, single colonies from YPD agar plates were  
used to inoculate YPD broth cultures [2% peptone (Oxoid,  
Basingstoke, UK), 1% yeast extract (Oxoid), 2% D-glucose] in  
Erlenmeyer flasks and incubated overnight at 37 °C with orbital  
5 shaking at 120 rpm. Overnight cultures were diluted to OD<sub>600</sub> ~  
0.5 and cultured for a further 4 hours in fresh medium. The  
4 hour mid/late exponential cultures were diluted to OD<sub>600</sub> ~  
0.01 and 100  $\mu$ L aliquots transferred to 96-well microtiter plates  
(Greiner Bio-one; Stonehouse, UK), with drugs and oligomer  
10 added to final concentrations as specified in the Results sec-  
tion. Plates were incubated at 37 °C with shaking in a BioTek  
Powerwave XS microplate spectrophotometer and OD<sub>600</sub> was  
recorded every 30 min. For growth assays with *Trichoderma*  
*virens* CBS 430.54, spores were harvested from 7 d PDA (Oxoid)  
plates and inoculated to PDB (Sigma-Aldrich) broth to a  
concentration of 15 000 spores per mL. Aliquots (100  $\mu$ L) of  
the diluted culture plus any chemical supplements, as specified  
15 in the Results section, were transferred to 96-well plates and  
cultured statically for up to 65 hours at 30 °C in a BioTek  
Powerwave XS microplate spectrophotometer. For assaying  
antifungal combinations, concentrations of agents used were  
those determined from preliminary assays to be just sub-  
20 inhibitory or slightly inhibitory when supplied individually.

### Checkerboard assays

25 General culturing and preparation for yeast 'checkerboard'  
assays was according to EUCAST guidelines.<sup>28</sup> Briefly, yeast  
cells from single colonies were inoculated from 2-d PDA plates  
to RPMI 1640 medium + 2% glucose and cell concentration  
adjusted to a final inoculum of 10<sup>5</sup> cells per mL. All culturing  
for checkerboard assays with *T. virens* was as described above.  
Culture aliquots (100  $\mu$ L) were transferred to 96-well microtiter  
30 plates with chemicals added at the concentrations specified in  
the checkerboard figures (below). The inoculated plates were  
incubated statically for 48 hours at 30 °C (*T. virens*) or 24 hours  
at 37 °C (*C. albicans*). OD<sub>600</sub> was then measured with a BioTek  
EL800 microplate spectrophotometer. Fractional Inhibitory  
Concentration (FIC) as an indicator of synergy was calculated as  
described.<sup>29</sup>

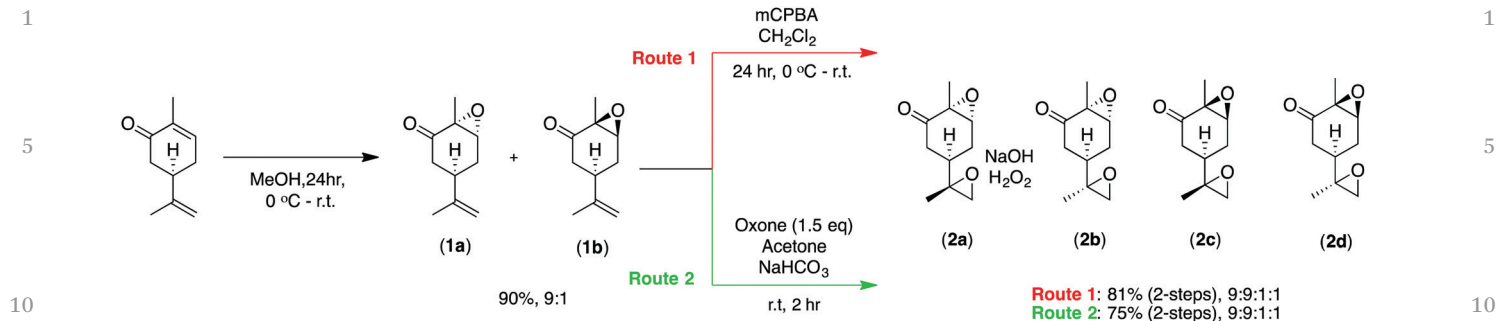
### Disk diffusion assays

45 PDA and YPD medium were inoculated with 10<sup>6</sup> spores per mL  
(*T. virens*) from 7 d-PDA plates and 10<sup>7</sup> cells per mL from  
exponential growth-YPD broth cultures (*C. albicans*), respec-  
tively. Sterile Whatman paper filter disks loaded with 10  $\mu$ L  
inhibitor(s) were laid on the plates and incubated at 30 °C for  
48 hours (*T. virens*) or at 37 °C for 24 hours (*C. albicans*).  
50

## Results and discussion

### Synthesis of bis-epoxide monomer, 2

55 Two parallel routes towards the synthesis of a carvone-based  
bis-epoxide monomer were designed, through the sequential



Scheme 1 Synthesis of bis-epoxide monomer (2) via epoxidation using alkaline hydrogen peroxide followed by either *m*CPBA (route 1) or Oxone<sup>®</sup> (route 2).

epoxidations of the double-bonds in the molecule (Scheme 1). These double bonds are electronically distinct from one another,<sup>30</sup> which gives rise to the regioselective epoxidation at either the endo- or exocyclic positions.<sup>30</sup> The endocyclic double bond is electron deficient due to its conjugation with the ketone, so epoxidation at this position was achieved using alkaline hydrogen peroxide, which reacts as a nucleophilic oxidising agent. The  $\alpha$ -epoxy ketone (1) was obtained in 90% yield, in a diastereomeric ratio of 9:1 for the epoxide in the (*R,R*):(*S,S*) positions, *i.e.* **1a** and **1b**, (Scheme 1), respectively. The diastereomeric ratio was determined using <sup>1</sup>H NMR spectroscopy, according to the integration of the resonances corresponding to the methyl group in the  $\alpha$ -position to the carbonyl moiety. The peak positions for these shifts are found at 1.70 ppm and 1.69 ppm for **1a** and **1b**, respectively. The stereochemical selectivity displayed in this reaction is thought to be a result of the formation of the more favourable chair-like transition state *via* axial attack of the hydroperoxide anion. In this reaction, the exocyclic alkene remained completely intact.<sup>31</sup>

The mixture of  $\alpha$ -epoxy ketones **1a** and **1b** was then treated with *m*CPBA to oxidise the electron-rich, exocyclic alkene. No stereoselectivity was observed in this reaction, resulting in a mixture of bis-epoxide species **2a** to **2d** in a 90% yield (Scheme 1, route 1). By this route, the monomer was thus synthesised in a two-step process with an overall yield of 81%, in a diastereomeric ratio of 9:9:1:1. It was found that epoxidising the double bonds in the reverse order, *i.e.* the exocyclic double bond first with *m*CPBA, followed by the endocyclic one with H<sub>2</sub>O<sub>2</sub>, brought about the same results in similar yields and diastereomeric ratios; we did not find either sequence to have a distinct advantage over the other. Attempts to use *m*CPBA to bring about the epoxidation of both double bonds in one step were not successful.

The use of *m*CPBA is not atom economic and produces a biproduct, chloroperbenzoic acid, as stoichiometric waste. The reaction is also very exothermic, a particular issue when working at a large scale, and makes use of dichloromethane, a suspected carcinogen. To avoid the use of this reagent, an alternative synthesis was designed, using dimethyl dioxirane as the oxidant. This can be made *in situ* from the reaction of acetone and Oxone<sup>®</sup>, the commercial name for potassium

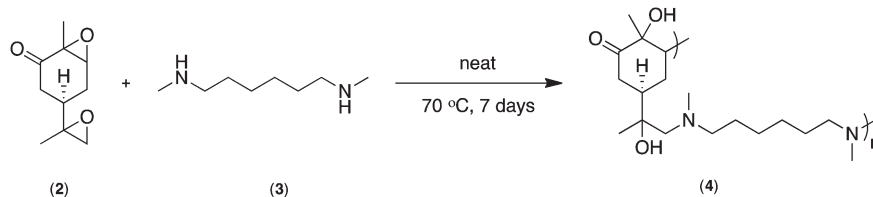
peroxymonosulfate, an inexpensive, stable salt.<sup>23</sup> This method avoids the use of metal catalysts, is cheap, and the organic product can be easily isolated without the use of chlorinated solvents, or the need for further purification.<sup>23</sup>

When the mixture of  $\alpha$ -epoxy ketones **1a** and **1b** was treated with Oxone<sup>®</sup> in acetone, the bis-epoxide monomer species **2a** to **2d** were produced in a yield of 83%, resulting in an overall yield over the two steps of 75% (Scheme 1, route 2). This is comparable to the *m*CPBA route, and as such the Oxone<sup>®</sup> route can be considered the most advantageous as it significantly improves the sustainability of the monomer synthesis. As with *m*CPBA, attempts to synthesise the bis-epoxide monomer in one step using Oxone<sup>®</sup> were not successful.

We were not concerned with isolating the monomer as a pure diastereomer and did not attempt to separate or isolate the mixture of diastereomers of either **1** or **2**. For simplicity, the stereochemistry is not represented in this article.

### Synthesis of epoxy-amine oligomer 4, with bis-epoxide 2 and secondary diamine 3

Typically, the reaction of a bis-epoxide and a diamine curing agent is known to proceed at ambient temperature<sup>32</sup> and in the absence of coupling agents or initiators.<sup>7</sup> Curing is usually performed with primary or secondary di- or poly-amines.<sup>33</sup> These may be aliphatic, cycloaliphatic or aromatic.<sup>6</sup> Following the synthesis of the terpene-based bis-epoxide monomer **2**, its step-growth polymerisation was investigated by reaction with the commercially available, aliphatic, di-secondary diamine, *N*<sup>1</sup>,*N*<sup>6</sup>-dimethylhexane-1,6-diamine, **3** (Scheme 2). This diamine was specifically chosen as it features a relatively long, flexible hexyl linker, which was anticipated would minimise the possibility of intra-molecular cyclisation. Initially, the monomers were mixed together in a 1:1 ratio, in the absence of solvent or catalyst, and heated to temperatures ranging from 0 °C to 110 °C, for 5 hours using an oil bath. NMR analyses indicated that samples conducted from 0 °C to 50 °C returned the two monomers, without any reaction. However, for samples conducted from 70 °C to 110 °C, it was evident by NMR and IR analysis that the reaction had proceeded, and no further trace of the bis-epoxide monomer could be detected by <sup>1</sup>H NMR (Fig. 1A). GPC analysis indicated the formation of populations



Scheme 2 Synthesis of epoxy/amine oligomers.

of short-chain oligomers for samples conducted  $\geq 70\text{ }^\circ\text{C}$  (Fig. 1B).

A range of experimental conditions were tested in attempts to control the molar masses of the samples, including temperatures of  $22\text{ }^\circ\text{C}$ ,  $50\text{ }^\circ\text{C}$ ,  $70\text{ }^\circ\text{C}$  and  $90\text{ }^\circ\text{C}$ , and reaction times of 24 hours, 4/5 days and 7 days. By GPC analysis, it was evident that curing times of 24 hours led to the formation of small populations of oligomers with increased molar mass, relative to those conducted at the same temperature for only 5 hours. Longer times of up to one week were required to increase sufficiently the mass fractions of these populations (Fig. 1C).

In each case, longer reaction times combined with higher temperatures increased the viscosity of the samples, to the point at which the vials could be inverted without any movement of the sample. These samples were also less soluble in a variety of solvents than their counterparts conducted over only 5 hours. It is unlikely that the polymer chains cross-linked during the curing process, as, when considering the base-

catalysed mechanism for ring-opening of epoxides, each secondary amine becomes tertiary after just a single addition to an epoxide. Additionally, the hydroxyl groups formed are predicted to be tertiary, and therefore unlikely to undergo nucleophilic attack. While the alternative, acid-catalysed mechanism would produce a primary and secondary alcohol which would be able to crosslink, we anticipate that this product was unlikely to form in these conditions, due to the presence of the basic diamine monomer. As such, cross-linking *via* the predicted tertiary hydroxyl groups was not considered further.

As the ratio of epoxide to amine was kept strictly at 1:1, minimal cross-linking would occur between the end-groups of the oligomers, and so the difference in viscosity were most likely caused by increased proportions of higher mass-fractions of the populations of oligomers present, with those with higher amounts of higher-mass populations inducing more viscous properties to the overall sample. NMR spectra for the samples were consistent, but were complex, and were not diagnostic in

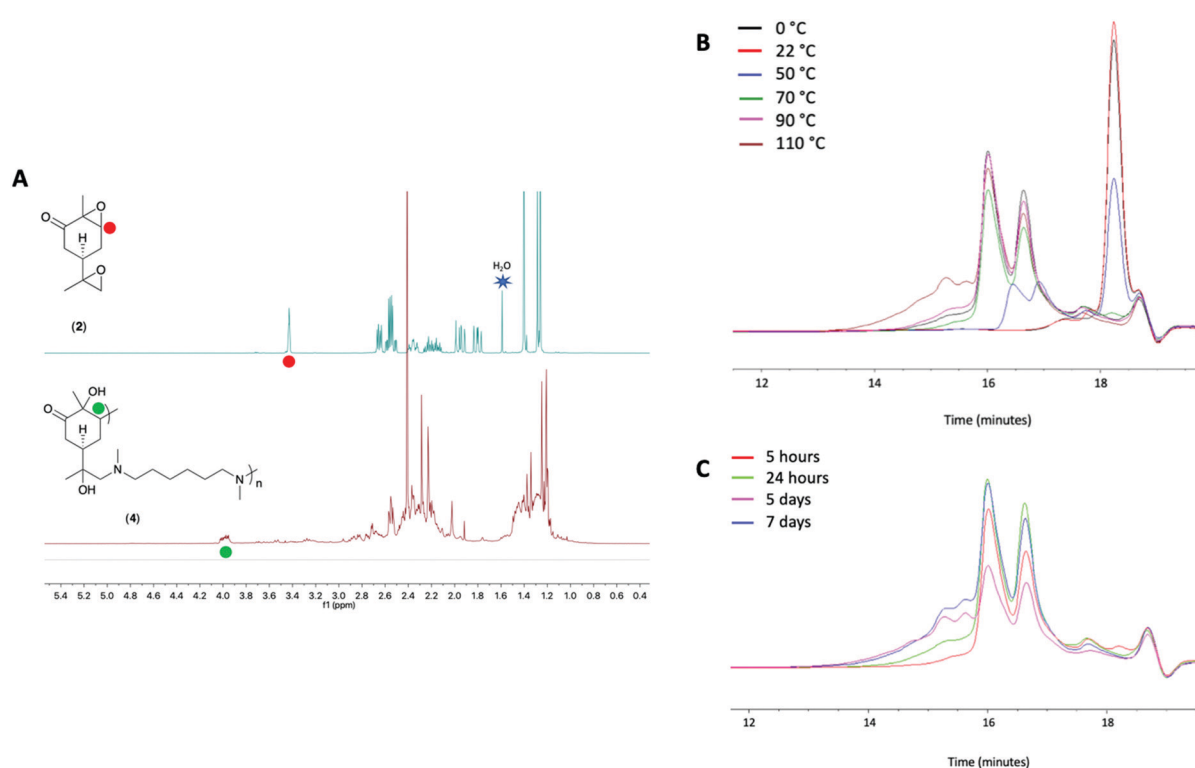


Fig. 1  $^1\text{H}$  NMR spectrum showing complete conversion of bis-epoxide monomer to cured oligomers (A), GPC chromatogram indicating the presence of short-chain oligomers in samples conducted  $\geq 70\text{ }^\circ\text{C}$  (B), and GPC chromatogram indicating the effect of time on the mass-fraction of short-chain oligomers with higher  $M_n$  (C).



determining chain length in each sample. However, NMR spectra were able to confirm that the monomers had been consumed, as evident through the depletion of the resonance corresponding to the proton in the alpha-position to the endocyclic epoxide (Fig. 1A). This was the less-hindered position for reaction of the epoxides with the secondary amines, and the most favourable under basic conditions, and thus was the expected position for nucleophilic addition at the cyclohexyl ring. Data from the GPC analysis indicated the oligomers formed were approximately 500 Da, with polydispersities ranging from 1.2–1.3, which is within the expected range for a polyaddition mechanism (see ESI† for specifics).

Further analogous polymerisations were conducted with hexane-1,6-diamine, as a structurally similar monomer, but with 2 primary amines rather than the 2 secondary amines of *N*<sup>1</sup>,*N*<sup>6</sup>-dimethylhexane-1,6-diamine. The bis-epoxide monomer **2** was subject to the same curing conditions as described for the secondary-amine, above, and the reaction was found to proceed to form hard, glassy materials, indicative of possible cross-linking at the amine moieties. These materials were found to be insoluble in water, DMSO and a variety of non-polar solvents, confirming the likelihood of cross-linking. Considering the need for aqueous solubility in our formulations, we therefore did not investigate further the potential anti-fungal activity of these oligomers.

### Growth inhibition and checkerboard assays

Synergistic activity of the oligomers of **4** with the antifungal drug amphotericin B and the fungicide iodopropynyl butylcarbamate (IPBC) were investigated against *Candida albicans* and *Trichoderma virens*, respectively (Fig. 2).

Amphotericin B is a polyene antifungal which has proven activity against *Candida* species.<sup>34</sup> It binds to sterols leading to the formation of pores in the cell membrane, which allows leakage of cellular components, ultimately resulting in death of the fungus.<sup>35</sup> However, amphotericin B is also nephrotoxic, which limits its use to doses of between 3–5 mg kg<sup>-1</sup>,<sup>35</sup> and

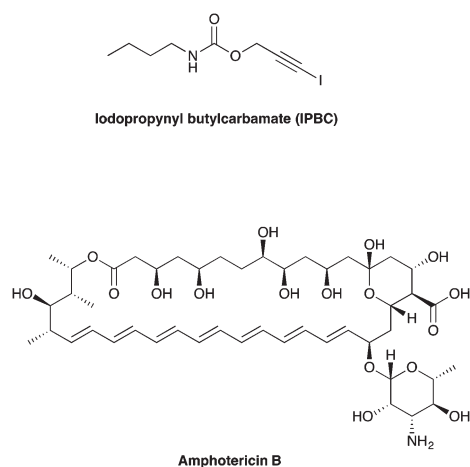


Fig. 2 The structures of iodopropynyl butylcarbamate (IPBC) and amphotericin B.

attempts to overcome this have been limited both in terms of cost of the treatment, and its effectiveness.<sup>34</sup> A synergistic therapy therefore presents an attractive possibility for treatment of *Candida* species with this drug.

To investigate the synergistic activity of **4** with amphotericin B against *C. albicans*, first the compounds were supplied at sub-inhibitory concentrations in YPD medium (1.25 mg mL<sup>-1</sup> oligomer and 4 μg mL<sup>-1</sup> drug; sub-inhibitory concentrations and MICs were determined in preliminary assays; note, inhibitory amphotericin B concentrations are higher in rich YPD medium than in RPMI used for checkerboard assays below). When combined, these compounds produced a complete inhibition of the growth of the fungus in YPD (Fig. 3A). Standard ‘checkerboard’ analyses in RPMI medium showed that the combination decreased the minimum inhibitory concentration (MIC) for amphotericin B by 8-fold, from 1 μg mL<sup>-1</sup> to 0.13 μg mL<sup>-1</sup> (Fig. 3B) (the MIC for **4**, individually, was 2.5 mg mL<sup>-1</sup>). The fractional inhibitory concentration (FIC) was calculated to be 0.16 indicating a synergistic effect as combinations are normally considered synergistic when FIC ≤ 0.5.<sup>36</sup> We also investigated the activity of amphotericin B with the two monomers **2** and **3** and found by checkerboard analysis that neither of these exhibited synergistic effects as with **4** (Fig. 3B). The FICs were 0.62 for drug combined with the bis-epoxide **2**, and 1.0 for drug combined with the diamine **3** (MICs for these monomers were 5.0 and 2.5 mg mL<sup>-1</sup> respectively).

We further illustrated the synergistic relationship by means of an agar disk diffusion assay (Fig. 3C). Sterile filter paper

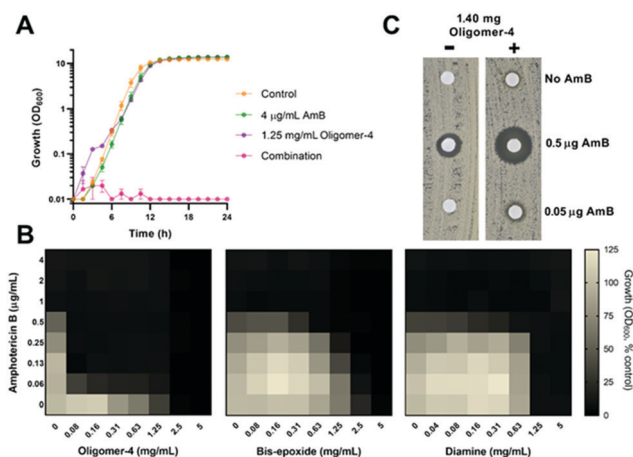


Fig. 3 Data obtained from investigations into the antifungal activity of **4** with amphotericin B against *C. albicans*: oligomer **4** acts in synergy with amphotericin B against *Candida albicans*. *C. albicans* was cultured in YPD in the presence of **4** and/or amphotericin B supplied at the indicated sub-inhibitory concentrations. The values are means ± SEM from three replicate experiments (A). Checkerboard analysis performed in RPMI indicating the synergistic antifungal relationship between **4** and amphotericin B against *C. albicans* (FIC = 0.16), with no synergy evident between amphotericin B and either of the monomers **2** and **3** (FIC = 0.62 and 1.0, respectively). The values are means from three replicate experiments. (B) The susceptibility of *C. albicans* to **4** in combination with amphotericin B (AmB) was also tested by agar disk diffusion assay on YPD agar. Inhibition zones were observed after 24 hours (C).

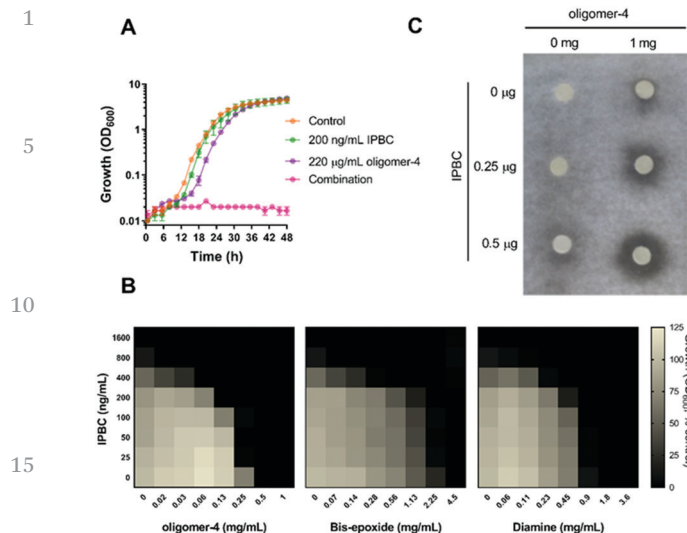


Fig. 4 Oligomer-4 acts in synergy with IPBC against *Trichoderma virens*. *T. virens* was cultured in PDB in the presence or absence of **4** in combination with IPBC at the indicated sub-inhibitory concentrations. The values are means  $\pm$  SEM from three replicate experiments (A). Checkerboard analysis indicating the synergistic antifungal relationship against *T. virens* between **4** (MIC = 0.5 mg mL<sup>-1</sup>) and IPBC, and moderate synergistic relationship between IPBC and monomers **2** and **3**, respectively. The values are means from three replicate experiments (B). The susceptibility of *T. virens* to **4** in combination with IPBC was also tested by agar disc diffusion assay. Inhibition zones were observed after 48 hours (C).

disks were soaked with the inhibitors and laid on agar plates inoculated with *C. albicans*. The susceptibility of the fungus after 24 hours to the combination of **4** with amphotericin B was evident by zones of inhibition which were greater with the agents combined than by a simple product of their individual effects at the same doses.

Unlike *C. albicans*, *Trichoderma virens* is not pathogenic to humans. However, fungicidal treatments against *Trichoderma virens* are valuable for materials applications, for example, in protecting paints, sealants or coatings from fungal colonisation. The synergistic activities of the oligomers of **4** against *T. virens* were investigated together with IPBC, which is widely used in the cosmetics industry and as a preservative in painting, textiles and adhesives.<sup>37,38</sup> However, its use has also caused allergic reactions and thus there is a need to reduce the levels of IPBC incorporation in formulations for more widespread applications.<sup>37</sup>

A growth inhibition assay was conducted with compounds provided at sub-inhibitory concentrations, as done above with *C. albicans*. When combined in this way, **4** and IPBC produced a complete inhibition of fungal growth (Fig. 4A). Checkerboard analyses were again used and these indicated (Fig. 4B) synergistic antifungal activity between the oligomers of **4** and IPBC.

The presence of just 250  $\mu$ g mL<sup>-1</sup> of **4** was found to decrease the MIC of IPBC by up to 64-fold, from 1600 ng mL<sup>-1</sup> to 25 ng mL<sup>-1</sup>. The FIC for the combination was found to be 0.37, indicating a synergistic relationship.<sup>36</sup> Synergy was also observed for the two monomers (FIC = 0.31 and 0.38 for **2**

and **3**, respectively). However, MICs of 4.5 mg mL<sup>-1</sup> (**2**) and 1.8 mg mL<sup>-1</sup> (**3**) were found for these small molecules, highlighting the advantage of the oligomeric system which required much less material as the MIC of **4** was only 0.5 mg mL<sup>-1</sup>. The evidence for a synergistic relationship in activity for IPBC and the oligo-( $\beta$ -aminoalcohol) **4** was supported by means of a disk diffusion assay: sterile filter paper disks were soaked with the inhibitors and laid on agar plates inoculated with *T. virens*. Two concentrations of IPBC, 25  $\mu$ g mL<sup>-1</sup> and 50  $\mu$ g mL<sup>-1</sup>, were inoculated alongside 0 mg mL<sup>-1</sup> and 100 mg mL<sup>-1</sup> of the oligomers. The susceptibility of *T. virens* to the combination of **4** with IPBC was visually evident by zones of inhibition, which could be observed after 48 hours (Fig. 4C). The anti-fungal relationship was, as expected, more evident with the higher doses of both the fungicide and **4**.

The potential mechanisms underlying the synergistic activity of the antifungal agents and oligo-( $\beta$ -aminoalcohol) **4** are likely to involve interactions of the compounds with fungal membranes. Oligomer **4** contains tertiary amine groups, H-bonding hydroxyls and also a degree of lipophilicity from the substituted hexane repeat units. As a consequence, the oligomers were probably partially charged at the pH values of the assays and thus amphiphilic. It has been well-established that a degree of membrane activity from amphiphilic components can enhance the efficacy of anti-fungal agents,<sup>39</sup> and it has also been very recently shown that polycations such as poly(lysine) and DEAE dextran hydrochloride have membrane-disrupting effects on *C. albicans*.<sup>40</sup> Since it has also been established that polycations induce leakage of cell contents in yeasts,<sup>41</sup> we think it possible that the synergy we observed with **4** and IPBC and Amp B arose due to a combination of membrane disruption and conventional antifungal activity. The cell walls of fungi contain multiple glycoproteins and polysaccharides, but vary not only with the specific fungal strain but also with the environment in which the fungi inhabit. It is therefore challenging to ascribe specific anti-fungal membrane effects to components in a formulation without a systematic evaluation of each individual component under well-defined conditions. However, we are currently preparing further derivatives of these oligomers with a view to testing the membrane activity hypothesis and will report these data in a future manuscript.

## Conclusions

In this study we have successfully synthesised a bis-epoxide monomer from a renewable terpene feedstock, in high yield over two steps. We have shown that this can be achieved using inexpensive chemistry and under mild conditions, and have eliminated the need for *m*CPBA. This monomer was then used in a step-growth polyaddition mechanism with a commercially available, aliphatic, secondary diamine using well-established epoxy-amine chemistry. In the absence of catalysts or solvents, this reaction was found to produce populations of low molecular weight oligomers. While optimisation of this polymerisation might be useful to investigate a higher conversion

of these oligomers to longer chain polymers, the shorter-chain materials were found to have suitable properties for use in antifungal applications: the oligomer **4** was found to act in synergy with known fungicide IPBC and the antifungal drug amphotericin B against *Trichoderma virens* and *Candida albicans*, respectively. This was demonstrated using growth inhibition assays, checkerboard assays, and disk diffusion assays. In the case of both fungi, the addition of the oligomers of **4** was found to reduce the MIC of the respective antifungal agent.

These can be considered positive preliminary results for the future use of these oligomers in antifungal material and biomaterial applications.

## Data access statement

All raw data created during this research are openly available from the corresponding authors (robert.stockman@nottingham.ac.uk and simon.avery@nottingham.ac.uk) and at the University of Nottingham Research Data Management Repository (<https://rdmc.nottingham.ac.uk/>) and all analysed data supporting this study are provided in the ESI† accompanying this paper.

## Funding sources

This work was supported by the Engineering and Physical Sciences Research Council [Grant Number (EP/N006615/1)] and the Biotechnology and Biological Sciences Research Council [Grant Number BB/P02369X/1].

## Conflicts of interest

The authors declare no conflict of interest.

## Acknowledgements

We thank the SLIM facility and Dr Tim Self, School of Life Sciences, University of Nottingham for advanced microscopy. We also thank Dr Nishant Singh for his input and advice, Esme Ireson and the technical team in the chemistry department at the University of Nottingham for their technical input.

## Notes and references

- M. Peplow, *Nature*, 2016, **536**, 266–268.
- Y. Zhu, C. Romain and C. K. Williams, *Nature*, 2016, **540**, 354–362.
- A. C. Hunter and S. M. Moghimi, *Polym. Chem.*, 2017, **8**, 41–51.
- A. S. Kulshrestha and A. Mahapatro, *Polymers for Biomedical Applications*, American Chemical Society, Washington DC, 2008, pp. 1–7.
- G. D. Considine and P. H. Kulik, *Van Nostrand's Scientific Encyclopedia*, John Wiley & Sons, Inc., 2006, pp. 1–9.
- W. R. Ashcroft, *Three Bond Tech. News*, 1990, **32**, pp. 1–10.
- Z. A. A. Hamid, A. Blencowe, G. Qiao and G. Stevens, *Adv. Mater. Res.*, 2013, **626**, 681–685.
- F. Gonzalez Garcia, M. E. Leyva and A. Antonio Alencar de Queiroz, *J. Appl. Polym. Sci.*, 2009, **112**, 1215–1225.
- Grand View Research, *Epoxy Resin Market Analysis By Application (Paints & Coatings, Wind Turbine, Composites, Construction, Electrical & Electronics, Adhesives) And Segment Forecasts To 2024*, 2016.
- I. Faye, M. Decostanzi, Y. Ecochard and S. Caillol, *Green Chem.*, 2017, **19**, 5236–5242.
- A. H. Tullo, *Chem. Eng. News*, 2018, **96**, 29–34.
- The New Plastics Economy: Rethinking the future of plastics*, Ellen MacArthur Foundation, 2016.
- E. A. Baroncini, S. Kumar Yadav, G. R. Palmese and J. F. Stanzione, *J. Appl. Polym. Sci.*, 2016, **133**, 1–19.
- C. François, S. Pourchet, G. Boni, S. Rautiainen, J. Samec, L. Fournier, C. Robert, C. M. Thomas, S. Fontaine, Y. Gaillard, V. Placet and L. Plasseraud, *C. R. Chim.*, 2017, **20**, 1006–1016.
- F. Ferdosian, Z. Yuan, M. Anderson and C. Xu, *Thermochim. Acta*, 2015, **618**, 48–55.
- S. Kumar, S. K. Samal, S. Mohanty and S. K. Nayak, *Polym.-Plast. Technol. Eng.*, 2018, **57**, 133–155.
- M. R. Thomsett, R. A. Stockman, T. E. Storr, S. M. Howdle and O. R. Monaghan, *Green Mater.*, 2016, **4**, 115–134.
- R. Ciriminna, M. Lomeli-Rodriguez, P. Demma Carà, J. A. Lopez-Sanchez and M. Pagliaro, *Chem. Commun.*, 2014, **50**, 15288–15296.
- M. Belgacem and A. Gandini, in *Monomers, Polymers and Composites from Renewable Resources*, ed. M. Naceur Belgacem and A. Gandini, Elsevier Ltd, Oxford, 1st edn, 2008, pp. 17–38.
- M. Thomsett, J. C. Moore, A. Buchard, R. Stockman and S. M. Howdle, *Green Chem.*, 2019, **21**, 149–156.
- IUPAC, Compendium of Chemical Terminology (the 'Gold Book'), IUPAC, 2.3.3., 1997.
- G. Reuss, W. Disteldorf, A. O. Gamer and A. Hilt, *Ullmann's Encycl. Ind. Chem.*, 2012, vol. 15, pp. 735–768.
- L. Charbonneau, X. Foster and S. Kaliaguine, *ACS Sustainable Chem. Eng.*, 2018, **6**, 12224–12231.
- Z. A. A. Hamid, A. Blencowe, B. Ozcelik, J. A. Palmer, G. W. Stevens, K. M. Abberton, W. A. Morrison, A. J. Penington and G. G. Qiao, *Biomaterials*, 2010, **31**, 6454–6467.
- A. Chen, H. Peng, I. Blakey and A. K. Whittaker, *Polym. Rev.*, 2017, **57**, 276–310.
- C. Vallières, R. Raulo, M. Dickinson and S. V. Avery, *Front. Microbiol.*, 2018, **9**, 1–15.
- E. Moreno-Martinez, C. Vallieres, S. L. Holland and S. V. Avery, *Sci. Rep.*, 2015, **5**, 1–11.
- M. C. Arendrup, *et al.*, *EUCAST antifungal MIC method for yeasts*, 2017, vol. 7.3.1, pp. 1–21.
- M. H. Hsieh, C. M. Yu, V. L. Yu and J. W. Chow, *Diagn. Microbiol. Infect. Dis.*, 1993, **16**, 343–349.
- K. K. W. Mak, Y. M. Lai and Y.-H. Siu, *J. Chem. Educ.*, 2006, **83**, 1058.

- 1 31 J. Clayden, N. Greeves and S. Warren, *Organic Chemistry*, Oxford University Press, Oxford, 2nd edn, 2012.
- 32 F. L. Jin, X. Li and S. J. Park, *J. Ind. Eng. Chem.*, 2015, **29**, 1–11.
- 5 33 K. Dušek, M. Ilavský and S. Luňák, *J. Polym. Sci.*, 1975, **53**, 29–44.
- 34 K. Johansen Helle and C. Götzsche Peter, *Cochrane Database Syst. Rev.*, 2014, DOI: 10.1002/14651858.CD000969.
- 10 35 A. Erdogan and S. S. C. Rao, *Curr. Gastroenterol. Rep.*, 2015, **17**, 1–7.
- 36 F. C. Odds, *J. Antimicrob. Chemother.*, 2003, **52**, 1.
- 37 C. D. Jensen, J. Thormann and K. E. Andersen, *Contact Dermatitis*, 2003, **48**, 155–157.
- 38 A. Gitchaiwat, K. Sombatsompop, B. Prapagdee, K. Isarangkura, N. Sombatsompop and A. Kositchaiyong, *J. Appl. Polym. Sci.*, 2012, **128**, 371–379. 5
- 39 W. Liu, L. P. Li, J. D. Zhang, Q. Li, H. Shen, S. M. Chen, L. J. He, L. Yan, G. T. Xu, M. M. An and Y. Y. Jiang, *PLoS One*, DOI: 10.1371/journal.pone.0103442.
- 40 L. M. Douglas and J. B. Konopka, *PLoS Genet.*, 2019, **15**, 1–26.
- 41 J. G. De Nobel, F. M. Klis, T. Munnik, J. Priem and H. Van Den Ende, *Yeast*, 1990, **6**, 483–490. 10

15

15

20

20

25

25

30

30

35

35

40

40

45

45

50

50

55

55