# Multi-objective topology optimisation for acoustic porous materials using gradient-based, gradient-free and hybrid strategies

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When designing passive sound-attenuation structures, one of the challenging problems that arise is optimally distributing acoustic porous materials within a design region so as to maximise sound absorption while minimising material usage. To identify efficient optimisation strategies for this multi-objective problem, we compare several gradient, non-gradient and hybrid strategies. For gradient approaches, the solid-isotropic-material-with-penalisation method (SIMP) and a novel gradient-based constructive heuristic (CHg) are considered. For gradientfree approaches, hill climbing with a weighted-sum scalarisation (HC) and a non-dominated sorting genetic algorithm II (NSGA-II) are considered. Optimisation trials are conducted on seven benchmark problems involving rectangular design domains in impedance tubes subject to normal-incidence sound loads. The results indicate that while gradient methods can provide quick convergence with high-quality solutions, often gradient-free strategies are able to find improvements in specific regions of the Pareto front. Two novel hybrid approaches (HA1 and HA2) are proposed combining a gradient method (CHg) for initiation and a non-gradient method (respectively HC and NSGA-II) for local improvements. A novel and effective Pareto-slope-based weighted-sum hill climbing is introduced for local improvement. Results reveal that for a given computational budget, the hybrid methods can consistently outperform the parent gradient or non-gradient methods.

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[Editor: XYZ]

Keywords: 2 ogy optimisation; sound absorption; multi-3 objective optimisation;

#### 4 I. INTRODUCTION

Acoustic porous materials such as foams or fi-6 brous materials are widely used for passive noise 7 control in automotive, aerospace and construc-8 tion industries. While these materials generally 9 exhibit sound absorption across wide frequency 10 bands, their low-frequency absorption performance 11 is poor since the lengths of the absorber typically

Acoustic porous materials; topol- 12 needed are higher for longer wavelengths<sup>1</sup>. To al-13 leviate this problem, one can modify the absorber 14 shape or introduce macro-scale air cavities<sup>2</sup> to alter 15 the dynamic properties creating favourable reso-16 nances that improve absorption while also reducing 17 the material usage. However, optimising the size. 18 shape and placement of these air cavities or other 19 solid scattering materials<sup>3</sup> is essentially a topol-20 ogy optimisation problem<sup>4</sup>, which is challenging to 21 solve.

> Topology optimisation is the concept of simul-23 taneously optimising both the topology (number 24 of holes in a structure) and the shape (geometry and dimensions of these holes) of mechanical 26 structures so as to maximise the load-bearing ca-27 pacity with minimal material usage. It is a con-28 cept first introduced by Bendsøe and Kikuchi<sup>5,6</sup> 29 in the 1990s and has remarkable potential bene-30 fits in terms of reduced weight and costs. In the 31 last two decades, topology optimisation techniques 32 have been extended to automatic generation of op-33 timised acoustic shape designs in various applica-

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34 tions, such as horns<sup>7</sup>, room sound treatments<sup>8</sup>, 92 article, two variants SIMPsweep and SIMPrestart 41 single-objective problem i.e., maximising the per- 99 son studies are rare. 42 formance while using a constraint on the weight. 100 43 Given that one of the main benefits is the poten- 101 sation algorithms that start from empty solutions 44 tial weight savings, it is of interest to treat it as a 102 and build them step by step using specific move op-45 multi-objective problem and obtain multiple trade- 103 erations to reach a complete solution. An example 46 off designs simultaneously. The acoustic designers 104 of a constructive heuristic for topology optimisa-47 can then choose from the set of Pareto optimal or 105 tion is the (bi-directional) evolutionary structural 48 trade-off solutions for manufacture.

50 gies are being published for particular applications, 108 ESO starts from a completely solid-filled design 51 there is a need for comparison studies which would 109 domain and incrementally removes material from 52 facilitate engineers to choose effective strategies 110 low-stress regions. For acoustic material topology 53 for their use case. Performing such comparisons 111 optimisation, Ramamoorthy et al. 9 introduced two 54 is challenging since many optimisation paradigms 112 constructive heuristics: CH1, where the material is 55 exist to solve topology optimisation problems that 113 added incrementally to an empty domain in places 56 vary in solution representation (discrete or con- 114 of highest absorption increase; and CH2, where the 57 tinuous), gradient usage, memory (single point 115 material is incrementally removed from a filled do-58 or population-based), move operators, acceptance 116 main from places where the decrease in absorption 59 strategies etc. To ensure a fair comparison, each 117 is minimal. These heuristics performed among the 60 algorithm needs to be applied in the best or most 118 top strategies in the study. One of the drawbacks 61 reasonable settings tuned to the problem. In this 119 of CH1 and CH2 is that computing the numer-62 article, a few selected approaches that are popular 120 ical absorption increments is expensive, and this 63 and likely to be used by other researchers are tested 121 can be overcome by making use of the gradients.

• Solid isotropic material with penalisation (SIMP)

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- Constructive heuristic with gradient (CHg)
- Hill climbing with weighted-sum scalarisation (HC)
- Non-dominated sorting genetic algorithm-II (NSGA-II)

SIMP is the most commonly-used approach for 73 structural topology optimisation 19-21. A key at-74 tribute of this approach is the relaxation of the 135 to scalarise is to use the weighted sum of the ob-75 discrete problem into a continuous problem by al- 136 jectives. By varying the weights, the relative im-76 lowing intermediate materials and using a power- 137 portance of each objective can be controlled. In 177 law interpolation scheme. Using continuous relax- 138 this study, hill climbing is used in conjunction with 78 ation allows the possibility of computing the gra- 139 a weighted-sum scalarisation technique (HC) as a 79 dients quickly using adjoint-like methods, which 140 candidate for multi-objective topology optimisa- $_{80}$  can make the optimisation quite effective, notwith-  $^{141}$  tion.  $_{81}$  standing certain drawbacks such as getting stuck  $^{142}\,$ <sub>82</sub> at local optima or the presence of intermediate ma- <sup>143</sup> II (NSGA-II) introduced by Deb et al.<sup>28</sup> is a well-83 terials in the final solution. Its effectiveness and 144 known multi-objective evolutionary algorithm. A 84 ease of implementation<sup>22</sup>, have made it the most 145 notable attribute of NSGA-II is the use of a fast 85 popular approach for topology optimisation. At 146 non-dominated sorting procedure in combination 86 this point, it is worth noting some previous efforts 147 with a crowding-distance operator that allows find-87 toward extending SIMP for multi-objective topol- 148 ing multiple points in the Pareto front simultane-88 ogy optimisation. Suresh et al. 23 extended the 99- 149 ously, as opposed to having to run multiple tri-89 line MATLAB code to a 199-line code for Pareto- 150 als of a single objective algorithm in combination 90 optimal compliance minimisation, and also studied 151 with a scalarisation technique. The effectiveness 91 the effect of restarts vs hot starts. Hence, in this 152 of NSGA-II and its variants has made it the most

35 anechoic chamber foams<sup>2,9</sup>, mufflers<sup>10–13</sup>, sound 33 are considered. Mirzendehdel et al.<sup>24</sup> proposed a <sup>36</sup> barriers <sup>14–17</sup>, and car internal cavities <sup>18</sup> to name <sup>94</sup> multi-objective algorithm for multi-material com-37 a few. Although topology optimisation is in- 95 pliance minimisation removing the mass constraint 38 herently a multi-objective problem i.e., simulta- 96 and treating it as an objective. While the multi-39 neously maximising performance and minimising 97 objective consideration is prevalent, it constitutes 40 weight, it has been common to treat it as a 98 a small fraction of the publications, and compari-

Constructive heuristics are a class of optimi-106 optimisation methods (ESO/BESO) introduced by While new and improved optimisation strate- 107 Xie and Steven<sup>25,26</sup>. For compliance minimisation, 64 and compared. The list of approaches chosen are: 122 Adopting this, a simple gradient-based construc-123 tive heuristic (CHg) is proposed in the current study.

> Hill climbing is a single objective optimisa-126 tion technique that starts with an initial solution and modifies it iteratively while accepting improv-128 ing changes. A row-wise hill climbing approach 129 was found to perform among the best strategies 130 for acoustic material absorption maximisation<sup>9</sup>. A 131 common strategy to solve multi-objective problems 132 is to combine the objectives into a scalar value in a process known as scalarisation<sup>27</sup>, and to ap-134 ply a single objective algorithm. A simple way

The non-dominated sorting genetic algorithm-

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53 popular multi-objective approach for solving com-54 binatorial optimisation problems<sup>29</sup>.

In addition to the above strategies, two hybrid approaches (HA1 and HA2) are proposed involving a gradient method for initialisation and a nongradient method for local improvement. The aim is to find whether hybrid approaches are beneficial. The results will provide perspectives on each method, and guide algorithm selection.

The article is organised as follows. In sec163 tion II, the overall methodology including prob164 lem description, optimisation formulation, mod165 elling method, and details of the experimental de166 sign is provided. In section III, a comparison
167 of gradient algorithms—SIMPsweep, SIMPrestart
168 and CHg is provided. In section IV, a compari169 son of gradient-free algorithms HC, and NSGA-II
170 are provided. Along with gradient-free algorithms,
171 a random search procedure is also compared. In
172 section V, two hybrid approaches HA1 and HA2
173 are described and compared with their parent ap174 proaches. Finally, in section VI, a summary of the
175 findings and some general guidelines to design al176 gorithms are provided.

#### 177 II. METHODOLOGY

#### 178 A. Problem formulation

Consider the problem of optimally filling a 180 rectangular design domain with a given porous ma-181 terial such that the sound absorption is maximised 182 while using minimal material. The design domain 183 can be assumed to be backed by rigid walls with 184 normal-incidence acoustic source placed as shown 185 in Figure 1(a). Sound absorption is the ratio of en-186 ergy absorbed to the total input sound energy. If 187 no porous material is placed in the design domain, 188 there would not be any absorption. Typically as 189 more porous material is filled in the design domain, 190 the absorption would increase, but this is not always the case. There are instances when removing material would improve absorption<sup>9</sup>. Depending 193 on the distribution of porous material and air in 194 the design domain, sound absorption will be determined at different frequencies of the acoustic source. Thus, this is a classic bi-objective optimisation problem with trade-off solutions.

While there are many ways to formulate the topology optimisation problem, one of the classized cal ways is to use a fixed discretisation of the system and optimising the material assigned to each finite element. The shape and topology can be represented by a vector  $\chi$  with zeros and ones corresponding to the absence or presence of porous material in each element respectively, as shown in Figure 1(b). This is sometimes referred to as a bit-matrix representation At this point, it is also worth acknowledging other formulations such as moving morphable components 1, level-set method  $^{32,33}$  etc. The objective considered is to

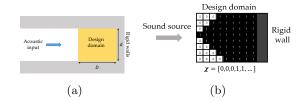


Figure 1. (color online) (a) Schematic of an acoustic system with the design domain. (b) Binary representation of a sample shape. 0 refers to air and 1 refers to porous material.

211 find the optimal discrete assignments of either air 212 or a given poroelastic material to each finite el-213 ement that simultaneously maximises the normal 214 sound absorption and minimises the volume frac-215 tion of the porous material. Mathematically, this 216 formulation can be written as:

Simultaneously,

$$\max_{\mathbf{\chi}} \qquad \overline{\alpha}(\mathbf{\chi}) = \frac{1}{n_f} \sum_{i=1}^{n_f} \alpha(\mathbf{\chi}, f_i) \quad (1)$$

$$\min_{\mathbf{\chi}} \qquad V_f(\mathbf{\chi}) = \frac{1}{n_e} \sum_{i=1}^{n_e} \chi_i \quad (2)$$

$$\mathbf{\chi} \in \{0, 1\}^{n_e}$$

$$\overline{\alpha} \in [0, 1]$$

<sup>217</sup> The first objective  $\overline{\alpha} \in [0,1]$  is the sound ab-<sup>218</sup> sorption averaged across the target frequencies <sup>219</sup>  $(f_1, f_2, ... f_{n_f})$ , and the second objective  $V_f$  is the <sup>220</sup> porous volume fraction. Absorption  $\overline{\alpha}$  is averaged <sup>221</sup> over a number of target frequencies  $n_f$ , and porous <sup>222</sup> material volume fraction  $V_f$  is averaged over the <sup>223</sup> number of elements  $n_e$  in the design domain.

 $V_f \in [0, 1]$ 

#### 224 B. Computing the objectives

Computing the volume fraction  $V_f$  for a given shape  $\chi$  is quite straightforward from Equation 2, whereas computing absorption  $\overline{\alpha}$  is computation-21 ally expensive requiring solving a system of linerest ear equations. The procedure followed to compute absorption is the same as outlined in Ramamoor-21 thy et al.9. The acoustic system is modelled using the unified Biot-Helmholtz model introduced by Lee et al.2, which considers air as a poroelastic material with negligible solid-part behaviour. In the unified model, air is considered to have  $\chi_{air}=0.001$  to avoid numerical issues when solving the system. Lee et al. also verified the validity of such modelling for poroelastic materials with mixed formulations  $^{34}$ .

The most expensive part of computing  $\overline{\alpha}$  is finding the solution  $\{\mathbf{X}\}$  to a system of linear equations  $[\tilde{\mathbf{S}}(\boldsymbol{\chi},f)]\{\mathbf{X}\}=\{\tilde{\mathbf{F}}\}$ , where the system

243 matrix  $[\tilde{\mathbf{S}}(\boldsymbol{\chi},f)]$  is a square symmetric complex-244 valued matrix with dimensions of the order of the 245 number of finite elements in the design domain, 246 and  $\{\mathbf{F}\}$  is the dynamic forcing vector of the same 247 dimension. The system matrix  $[\hat{\mathbf{S}}(\boldsymbol{\chi},f)]$  is pop-248 ulated with material properties of air or porous 249 material at specific submatrices depending on the shape  $\chi$ . When considering continuous relaxation, 251 for the intermediate materials i.e.  $\chi_i \in (0,1]$ , the 252 material properties are interpolated using a power-253 law i.e. any material property, say  $\psi_i$  is given by 254  $\psi_{air} + \chi_i^p(\psi_{por} - \psi_{air})$ , where  $\psi_{por}$  and  $\psi_{air}$  are 255 the properties of the porous material and air re-256 spectively.

Since evaluating absorption  $\overline{\alpha}$  is the computa-258 tional bottleneck and other algorithmic processes take a relatively insignificant amount of time, this is an expensive optimisation problem, and hence it is reasonable to use the number of absorption evaluations to benchmark the performance of al-

Computing the gradient of sound absorption 264 265 with respect to the design variables takes approx-266 imately two more instances of solving the system 267 of linear equations, making it twice as expensive 268 as computing absorption:

timeToCompute 
$$\left(\frac{\partial \overline{\alpha}}{\partial \chi}\right) = 2 \times \text{timeToCompute}(\overline{\alpha})$$

269 Such a quick computation of the gradient is 270 achieved using a fictitious load vector pre-271 multiplication, as explained in Lee et al. 12. Thus, 296 272 computing both absorption and the gradient is 3 297 misation approaches used in this study along with 273 times as expensive as computing just absorption. 298 a short description and pseudocode of each ap-275 third the fitness evaluation budget.

# 276 C. Benchmark problem instances

To compare the optimisation approaches, 304 unless otherwise stated.  $_{\rm 278}$  seven benchmark problem instances previously in-  $_{\rm 305}$ 279 troduced in Ramamoorthy et al. 9 are adopted. 306 arbitrarily-chosen computational budget of 4096 280 The only difference here is that a modification has 307 equivalent gradient-free fitness evaluations. Gra-<sub>281</sub> been made in the mesh size in problem instance <sub>308</sub> dient algorithms are assigned  $4096/3 \approx 1365$  fit-282 3 in order to improve the model accuracy. For 300 ness evaluations, and the non-gradient methods <sub>283</sub> completeness, the details of the problem instances <sub>310</sub> are allowed 4096 fitness evaluations. For the hy-<sup>284</sup> are provided in Table I. All the problem instances <sup>311</sup> brid algorithms, 25% of the computational effort 285 have a rectangular design domain but with vary- 312 was allotted for gradient-based search and 75% for  $_{286}$  ing discretisation, the porous material filled, fre-  $_{313}$  non-gradient search i.e.,  $25\% \times 4096/3$  gradient-<sub>287</sub> quency range of interest, and dimensions. Table <sub>314</sub> included and  $75\% \times 4096$  gradient-free fitness eval-288 II provides the poroelastic material properties for 315 uations. 289 the materials used in the problem instances. While 316 290 the problem instance 1 uses the same material as 317 problem instances, the resulting SIMP solutions <sup>291</sup> Lee et al.<sup>2</sup> with a high tortuosity, the third prob- <sup>318</sup> had intermediate materials. In such scenarios, only 292 lem instance uses a fictitious material with high 319 the non-dominated solutions were discretised by a <sup>293</sup> airflow-resistivity, and all other problem instances <sup>320</sup> round-off filter and the fitnesses were recomputed. 294 use melamine.

Table I. Benchmark problems (see section IIC)

| Problem  | n Mesh size    | Length | Height | $f_{min}$ | $f_{step}$       | $f_{max}$ | Material<br>ID   |
|----------|----------------|--------|--------|-----------|------------------|-----------|------------------|
| instance | e nelx × nely  | D (m)  | d (m)  | Hz        | $_{\mathrm{Hz}}$ | Hz        | (see Tab.<br>II) |
| 1        | 10 × 10        | 0.135  | 0.054  | 100       | 100              | 1500      | (1)              |
| 2        | $15 \times 10$ | 0.045  | 0.1    | 100       | 100              | 1500      | (2)              |
| 3        | $50 \times 20$ | 0.1    | 0.1    | 50        | 50               | 500       | (3)              |
| 4        | $10 \times 10$ | 0.02   | 0.1    | 100       | 100              | 1500      | (2)              |
| 5        | $10 \times 10$ | 0.02   | 0.1    | 2000      | 1000             | 5000      | (2)              |
| 6        | $50 \times 20$ | 0.135  | 0.054  | 100       | 100              | 1500      | (2)              |
| 7        | $10\times 5$   | 0.135  | 0.054  | 500       | 500              | 500       | (2)              |

Table II. Materials used in the benchmark problems and their properties (see Table I).

| Material                                      | Material-1         | Material-2 | Material-3       |
|---|--------------------|------------|------------------|
| parameters                                    |                    |            |                  |
|   |                    |            |                  |
| Material:                                     | LKKK <sup>2</sup>  | Melamine   | High-resistivity |
|   |                    |            | foam             |
| Acoustic model:                               | $\rm JCAL^{35-37}$ | JCAL       | JCAL             |
| $\phi$  | 0.9                | 0.99       | 0.8              |
| $\Lambda'$ ( $\mu m$ )                        | 449                | 196        | 100              |
| $\Lambda \ (\mu \mathrm{m})$                  | 225                | 98         | 10               |
| $\sigma  (\text{N·s·m}^{-4})$                 | 25000              | 10000      | 300000           |
| $\alpha_{\infty}$                             | 7.8                | 1.01       | 3                |
| $k'_0$  | 4.75e-09           | 4.75e-09   | 4.75e-09         |
| $\rho \; (\mathrm{kg} \cdot \mathrm{m}^{-3})$ | 31.08              | 8          | 80               |
| E (Pa)  | 800000             | 160000     | 30000            |
| $\nu$   | 0.4                | 0.44       | 0.44             |
| $\eta$  | 0.265              | 0.1        | 0.01             |

### 295 D. Experimental design

Table III provides a quick summary of the opti-Therefore, the gradient methods will be given one- 299 proach. More detailed descriptions of each algo-300 rithm are provided in the following sections. Rea-301 sonable effort has been made to use each algorithm 302 in its recommended or best settings from parame-303 ter tuning and has been used in the standard way

All the strategies were given the same

It should be noted, that in some trials on some 321 This is done so that all solutions compared in this

Table III. Optimisation approaches and their settings

| Algorithm   | Description and pseudocode   | Deterministic or stochastic                    | Trials                | Fitness evaluation budget per trial   |  |
|-------------|--|--|-----------------------|---|--|
|             | Gradient-based approach  | es   |                       |   |  |
| SIMPrestart | Solid isotropic material with penalisation (SIMP) restarted with different volume fraction constraints fixed for a trial: A gradient-based strategy with optimality criteria move-update; following <sup>38</sup> . Initialised with an empty design domain; Restarted with a new $\bar{V}_f$ until budget is used up. | multiple restarts within                       | 1 (multiple restarts) | 1365<br>(with gradient)   |  |
| SIMPsweep   | SIMP with adaptive volume fraction constraint: Initialised with an empty design domain; Volume fraction constraint $\bar{V}_f$ updated after each fitness evaluation reached 1 as budget approaches.   | Deterministic                                  | 1                     | 1365<br>(with gradient)   |  |
| CHg         | Gradient-based constructive heuristic: Start from an empty solution; Add porous material in steps of ' $m$ ' elements where the gradient is highest, until all elements are porous   | Deterministic                                  | 1                     | $\begin{array}{ll} \min(\mathrm{N}/m, 1365) \\ \text{(with gradient)} \\ \end{array}$ |  |
|             | Non-gradient approache   | s  |                       |   |  |
| НС          | Hill climbing: Use a weighted-sum scalarisation technique to combine the two objectives into a single fitness value. Apply first improvement hill climbing starting from a random discrete solution. Move order is like in a raster-scan.  | since initial solution is                      | 15                    | 4096<br>(non-gradient)  |  |
| NSGA-II     | Non-dominated sorting genetic algorithm - $\mathrm{II}^{28}$ : Use a bit representation, tournament selection based on crowding distance and rank, uniform crossover, bitwise mutation probability of $1/N$ .  | Stochastic                                     | 15                    | 4096<br>(non-gradient)  |  |
| RAND        | Random search algorithm: Picked a desired volume fraction uniformly $\in [0,1]$ ; Use this as the probability of porous material at each element and synthesise a solution. Repeat budget number of times.   | Stochastic                                     | 15                    | 4096<br>(non-gradient)  |  |
|             | Hybrid approaches  |  |                       |   |  |
| HA1         | Hybrid approach 1: Run CHg using 25% of the budget, and run hill climbing for 75% of the budget starting from a selected solution with scalarisation weight such that the combined objective isoline at the solution point in objective space is tangential to the Pareto front.                                       | but depends<br>on the point<br>picked for hill | 15                    | 4096<br>(equivalent<br>non-gradient)  |  |
| HA2         | Hybrid approach 2: Run CHg using 25% of the budget, and run NSGA-II for 75% of the budget starting from an initial population from equispaced points in the CHg Pareto front.  | Stochastic                                     | 15                    | 4096<br>(equivalent<br>non-gradient)  |  |

volumes in the objective space dominated by each  $_{337}$  ( $\overline{\alpha}, V_f$ ) = (0,1). Larger the hypervolume, the bet-

322 study are from the discrete space to facilitate a fair 330 solution over and above the objective values of a 331 given reference solution. An illustration is shown To quantify and compare the non-dominated 332 in Figure 2. For the bi-objective problem un-325 solution set produced by each algorithm, a hy- 333 der study, the hypervolume would simply be the 326 pervolume metric will be used. The hypervolume 334 area of the objective space that is dominated by 327 value corresponding to a given set of trade-off so- 335 the Pareto set obtained from the algorithms from  $_{328}$  lutions is the scalar value equal to the union of  $_{336}$  a reference point. The reference point chosen is

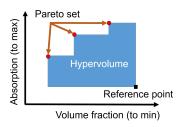


Figure 2. (color online) An illustration of the hypervolume metric.

349 ered to be.

# 341 III. GRADIENT APPROACHES

#### 342 A. Solid-isotropic-material-with-penalisation(SIMP)

Solid-isotropic-material-with-penalisation (SIMP) is a popular strategy for structural 345 topology optimisation where the main idea is to 346 consider a continuous relaxation of the material 347 choices by using a power-law interpolation scheme. 348 SIMP makes use of gradients to make incremental 349 changes to the shape followed by the application 350 of morphological filters<sup>39</sup>. In this paper, the im-351 plementation is adapted from the efficient 88-line 352 code for compliance minimisation by Andreassen 353 et al. 38 replacing compliance and its gradients 354 with absorption and its gradients, and making 355 the material choices as air and porous material 356 instead of solid and void. SIMP takes the desired 359 SIMPrestart and SIMPsweep.

#### 360 1. SIMPrestart

In SIMPrestart, multiple trials of SIMP are  $_{362}$  run with each trial using a different  $\bar{V}_f$ . For each 363 of these trials, SIMP was initialised from a random 364 solution normalised to have an overall initial volume fraction close to the chosen  $\bar{V_f}$ . Once convergence is achieved, SIMP is restarted with a new  $\bar{V}_f$ <sup>367</sup> and a newly generated initial solution. Depending 368 on  $\bar{V}_f$  and the initial solution, the algorithm con-<sup>369</sup> verges to a variety of shapes as Figure 3(a) shows 370 for problem instance 6. Each trial converged af-<sub>371</sub> ter about 100 iterations. The process is continued 372 until the budget of 1365 is used up.

To populate the Pareto front, equispaced val- $\bar{V}_f$  were used in each trial. The solution 375 progress in the objective space from SIMPrestart 376 for all trials are shown in figure 3(b) for problem 377 instance 6.

# 378 2. SIMPsweep

solution with an initial volume fraction limit  $\bar{V}_f=439$  sen such that  $n_e/m$  does not exceed the budget.

381 0, and applies SIMP move updates while updating  $\bar{V}_f$  in every iteration reaching  $\bar{V}_f=1$  as the fit- $_{383}$  ness evaluation budget is reached. The solutions 384 produced for problem instance 6 are plotted in the 385 objective space in Figure 4, along with some of the 386 shapes. It can be observed that as the volume frac-387 tion increases, the general trend is that absorption 388 also increases. Notably for this melamine problem 389 instance, some of the optimal shapes closely resemble flat layers. Whereas this is not always the case across problem instances.

The solutions from SIMP algorithms did not <sup>393</sup> always result in 0 or 1 shapes, and the shapes were  $_{338}$  ter the multiobjective performance can be consid-  $_{394}$  rounded i.e., values less than 0.5 are set to 0 and 395 more than 0.5 are set to 1, and the absorptions 396 were recomputed. This involved additional fitness 397 evaluations beyond the budget. Nevertheless, the 398 resulting changes in absorption due to rounding 399 were insignificant in most cases.

A comparison of Pareto fronts of SIMPsweep 401 and SIMPrestart is shown in Figure 6 for problem 402 instance 6. It may be observed that for some vol-403 ume fraction values ( $V_f \approx 0.1$ ) SIMPsweep found better solutions while in others ( $V_f \approx 0.6$ ) SIM-405 Prestart did. In this problem instance, SIMPsweep 406 seems to cover a larger hypervolume. However, 407 upon observing the hypervolumes for all problem 408 instances in Table V, there seems to be no clear 409 winner between SIMPrestart and SIMPsweep since 410 the former covered more hypervolumes in three 411 problem instances while the latter covered more 412 in the other four.

Among the two, for lower fitness evaluation 414 budgets, SIMPsweep is recommended since unlike  $_{357}$  volume fraction  $(ar{V_f})$  as one of its algorithmic  $_{415}$  in SIMPrestart, less computational time will be <sup>358</sup> parameters. Two variants are considered namely, <sup>416</sup> spent on initially reaching good solutions as also 417 suggested by Suresh<sup>23</sup>.

# 418 B. Constructive heuristic using gradient (CHg)

Constructive heuristics are methods which in-420 crementally build solutions from scratch. In a 421 previous study, a material-addition constructive 422 heuristic (CH1) performed among the best ap-423 proaches in topology optimisation for maximising 424 sound absorption<sup>9</sup>. In CH1, the procedure was 425 to incrementally add porous materials to locations where the increase in absorption would be the high-427 est. However, finding the change in absorption at 428 every finite element is computationally expensive 429 and in this approach (CHg), they are replaced by 430 gradients which are relatively cheap (Equation 3). CHg starts from an empty or air-filled design do-432 main, and fills porous material incrementally in 433 finite elements where the gradient of sound ab-434 sorption  $\frac{\partial \overline{\alpha}}{\partial \chi_i}$  is highest. At each step m number 435 of elements are chosen to fill with porous material 436 after each gradient evaluation, and the total number of fitness evaluations necessary would be  $n_e/m$ SIMPs weep starts from an empty or air-filled  $_{438}$  where  $n_e$  is the total number of elements. m is cho-

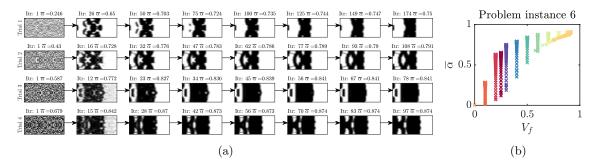


Figure 3. SIMPrestart:(a) Best shapes from the first 4 trials on problem instance 6 with volume fraction limits 0.3, 0.4, 0.5 and 0.6 respectively. In these shape images and others, the rigid backing is on the right and the acoustic forcing is on the left. (b) Progress in objective space for various trials. Each colour corresponds to a different trial with different  $\bar{V}_f$ .

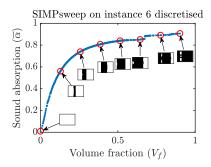


Figure 4. (color online) SIMPsweep: Pareto front for problem instance 6, which uses melamine, results in shapes that resemble flat layers.

440 Note that in the seven problem instances consid-441 ered, the number of elements are respectively 100, 442 150, 1000, 100, 100, 1000, and 50. Since the bud-443 get considered is 1365, all problem instances can be completed in  $n_e$  fitness evaluations with m=1. 445 Hence, CHg will effectively utilise less fitness eval-446 uations than the budget in the cases considered. 447 Note that CHg always will search solutions in the 448 discrete space since an element is either filled or 449 not filled. In this way, it is different from SIMP-450 sweep.

The progress of solutions found by CHg ap-452 plied on problem 6 instance is shown in Figure 5 in 453 the objective space along with a few shapes. Here, 454 the shapes have two flat layers as opposed to one 455 as found in SIMPsweep.

# 456 C. Comparing gradient-based approaches

Figure 6 compares the Pareto fronts produced 458 by SIMPrestart, SIMPsweep and CHg algorithms 459 for problem instance 6 as an example. 460 that while SIMPrestart tends to leave gaps in the <sup>461</sup> Pareto front, SIMPsweep and CHg finds more so-462 lutions and span the front well. There are specific 470 the most hypervolume in one problem instance, 463 regions where one algorithm performs better than

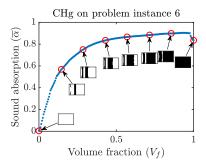


Figure 5. (color online) Solution progress for constructive heuristic using gradients (CHg) applied on problem instance 6

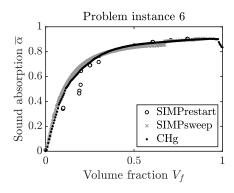


Figure 6. Comparison of gradient methods SIM-Prestart, SIMPsweep and CHg for problem instance

464 the other two, but overall, these three approaches 465 can be considered to be similar in terms of perfor-466 mance.

The hypervolumes covered by solutions from 468 the gradient approaches are shown in Table IV.  $_{469}$  Among the three methods, SIMPrestart covered 471 SIMPsweep in two problem instances and CHg in 472 the other four, as emphasised by the bold font.

Table IV. Hypervolume comparison of gradient based approaches SIMPrestart, SIMPsweep and CHg

| Instance | SIMPrestart | SIMPsweep | CHg    |
|----------|-------------|-----------|--------|
| 1        | 0.7065      | 0.6835    | 0.6724 |
| 2        | 0.4014      | 0.4047    | 0.4066 |
| 3        | 0.7317      | 0.6063    | 0.7412 |
| 4        | 0.1160      | 0.1188    | 0.1087 |
| 5        | 0.5208      | 0.5292    | 0.5323 |
| 6        | 0.7202      | 0.7607    | 0.7512 |
| 7        | 0.8727      | 0.8567    | 0.8733 |

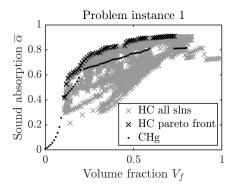


Figure 7. Solutions traversed by hill climbing (HC) with combined Pareto front from 15 trials compared against CHg Pareto front. HC finds improvements over CHg.

473 However, the values are not significantly different 474 among the three approaches.

An important aspect to note is the possibility 476 to speed up SIMPsweep and CHg if required. For instance, if only  $1/10^{th}$  of the fitness evaluation 478 budget is allowed, in SIMPsweep, the volume frac-479 tion constraint  $\bar{V}_f$  would be adapted 10 times more 480 quickly to reach 1 as the budget is used up. Sim- $_{481}$  ilarly for CHg, one can simply increase m which 482 is to add more elements with porous material in 483 each iteration. Though this risks potentially miss-484 ing several trade-off solutions, the quality of the so-485 lutions would not be significantly affected. This is 486 because, every next solution found by SIMPsweep 487 or CHg is an incremental perturbation from an al-488 ready good solution. Although, for SIMPrestart, 489 speed-up can be achieved by tuning the move limit  $_{490}$  parameter  $m^{38}$ , there are some caveats to doing  $_{537}$  B. Non-dominated sorting genetic algorithms (NSGA-491 this such as the occurrence of numerical oscilla- 538 II) 492 tions.

### 493 IV. NON-GRADIENT APPROACHES

# 494 A. Hill climbing

496 optimisation. Typically, a single initial solution is 545 is applied with a bit-wise mutation rate of  $(1/n_e)$ 

picked and iteratively modified, and the modified solution is accepted as the current solution if it is improving.

In this implementation, to allow choosing ini-501 tial solutions spread out in volume fraction, a de-502 sired volume fraction is first picked randomly be-503 tween 0 and 1, and this value is used as the prob-504 ability to fill porous material in each element.

From the initial solution, elements are bitflipped row-by-row, and the change is accepted if the scalarised objective function decreases. This is similar to HC in Ramamoorthy et al. 9 but with a weighted-sum scalarisation, in which the two objectives are combined into one as given in Equation

$$\min_{\mathbf{x}} \quad C = -w\overline{\alpha} + (1 - w)V_f \tag{4}$$

The weight w corresponds to the importance of maximising absorption as opposed to minimising volume fraction and can take values between 0 and 1. A weight of 1 implies maximising only absorption irrespective of volume fraction, and likewise, a weight of 0 corresponds to only minimising volume fraction. An illustration of the effect of choosing w on the scalarised objective is shown in Figure 8.  $_{513}$  Note that w governs the slope of the isolines of the scalarised objective. This will be relevant later.

For each trial run of HC, a fixed weight is cho-516 sen. Then, hill climbing on the combined objective 517 is done until the fitness evaluation budget is used 518 up. 15 such trials are run with different weights. 519 Figure 7 shows all solutions from 15 trials of HC 520 for problem instance 1 compared with CHg solu-521 tions. The trails of points in the figure correspond to individual trials improving solutions in a specific direction depending on the chosen weight. The combined results from HC are better than those of CHg in some regions in both  $\overline{\alpha}$  and  $V_f$ , indicat-526 ing that the gradient methods do often converge to 527 local-optimal solutions, and potential for improve-528 ments exist.

An issue with HC is that only a specific re-530 gion in the Pareto front will be explored in a given 531 trial. The trial-averaged hypervolumes are signifi-532 cantly lower than the combined hypervolume over 533 15 trials as may be observed by comparing the HC 534 columns in Tables V and VI. This is because us-535 ing a set scalarisation weight for a trial guides the 536 search towards a specific region in the Pareto front.

NSGA-II is a popular multi-objective optimi-540 sation strategy introduced by Deb et al<sup>28</sup>. It  $_{541}$  has been effectively used in solving multi-criteria 542 decision-making problems across a plethora of 543 fields. In this implementation, a single-point cross Hill climbing is a heuristic for single objective 544 over with an individual cross-over probability of 0.9

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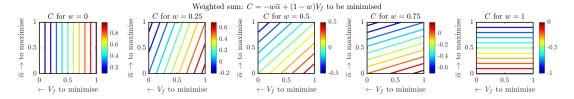


Figure 8. (color online) The effect of weights in weighted-sum scalarisation on the slope of the isolines of combined objective value.

where  $n_e$  is the chromosome length and a popula-  $_{571}$  D. Comparison of non-gradient algorithms 547 tion size of 32. These parameters were found using parameter-tuning studies on genetic algorithms<sup>9</sup>. 549 Figure 9 shows the progress of solutions in the  $_{550}$  objective function space for one trial of NSGA-II  $_{574}$  from HC and NSGAII in Table V, it is clear that <sub>551</sub> for problem instance 1. In the figure, each point <sub>575</sub> NSGA-II is consistently better across all problem  $_{552}$  refers to a particular shape and the colour corre-  $_{576}$  instances. This is because based on the choice  $_{553}$  sponds to the generation in which it was found. We  $_{577}$  of scalarisation weight, in a given trial, HC only blue towards red), the solutions tend towards more 579 556 sound absorption and less volume fraction.

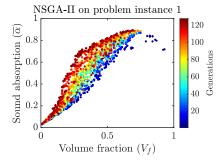


Figure 9. (color online) NSGA-II progress of solutions in the objective function space for problem instance 1 trial 1.

#### 557 C. Random Search (RAND)

For benchmarking the performance of HC and 559 NSGA-II, a random search algorithm referred here <sub>560</sub> as RAND is applied on all seven problem instances. 561 Random solutions spread across volume fraction 562 are obtained by choosing a random number for de- 589 563 sired volume fraction, and using this value as prob- 590 weights results in a better hypervolume than com-566 uated in each trial, and 15 such trials were run. Us- 593 Table VI (see columns HC vs NSGA-II). As an ex-568 and across all 15 trials, the trial-averaged and 15-595 Pareto fronts in Figure 10, it is clear that HC so-570 ulated in tables V and VI.

# 572 1. Performance per trial

Comparing the median-trial hypervolumes can observe that as the generations progress (from 578 explores a specific region in the Pareto front. Whereas, NSGA-II spans the objective space effec-580 tively due to the crowding distance-based selection 581 mechanism. NSGA-II also outperforms RAND in 582 all problem instances, but interestingly, HC on a per-trial basis, does not outperform even RAND. 584 Moreover, RAND outperforms HC across all problem instances. This is because HC in a single trial is essentially a single-objective algorithm that does <sup>587</sup> not incentivise spanning the hypervolume.

# 588 2. Performance across 15 trials combined

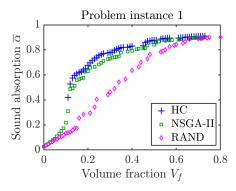


Figure 10. (color online) Combined Pareto fronts from 15 trials of HC, NSGA-II and RAND on problem instance 1.

Combining 15 trials of HC run with different ability to fill porous material in each element. 4096 591 bined results of 15 trials of NSGA-II consistently 565 such solutions are generated and fitnesses are eval- 592 across all problem instances as can be observed in 567 ing non-dominated sorting on each trial separately 594 ample, for problem instance 1, by comparing the 569 trial-combined hypervolumes were found and pop- 596 lutions often have better absorption for the same 597 volume fraction than NSGA-II. Both NSGA-II and 598 HC cover a larger hypervolume than RAND by a 599 large margin.

#### **V. HYBRID APPROACHES**

From the studies on gradient and non-gradient 602 algorithms, it was evident that gradient methods  $_{603}$  can quickly approximate the Pareto front, whereas  $_{604}$  non-gradient methods can provide improvements in specific regions of the Pareto front.

In order to obtain the benefits of both, two hy-607 brid approaches combining a gradient-based algo-608 rithm for initiation and a non-gradient algorithm 609 for improvement is presented and compared. The 610 first hybrid approach is a combination of CHg and 611 HC denoted as HA1, and the second hybrid ap-612 proach is a combination of CHg and NSGA-II de- $_{613}$  noted as HA2. We picked CHg as the initiator 614 mainly because, it guarantees discrete solutions and allows the possibility to speed up (see III C).

#### 616 A. Hybrid approach 1: CHg+HC

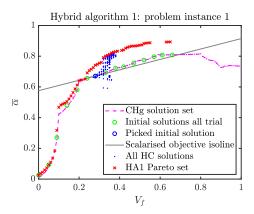
Hybrid approach 1 (HA1) combines the use of 617 618 CHg for 25% of the budget and HC for the remain-619 ing 75% of the budget. These numbers are arbi-620 trarily chosen with some basis on experience. Since CHg is gradient-based, and gradient-included evaluations are thrice as expensive as non-gradient fitness evaluations (Equation 3), the rationing is such that CHg uses  $25\% \times (\frac{4096}{2})$  fitness evaluations and HC uses  $75\% \times (\frac{4096}{3})$ .

Figure 11 illustrates the procedure involved in HA1. Firstly, CHg is run to obtain a trade-off solution set. Then, 15 solutions are selected from the CHg trade-off set equispaced in volume fraction to use as initial solutions for each of the 15HC trials. For each HC trial, a different scalarisation weight w is used such that the isolines of the combined objective C has a slope tangential to CHg Pareto front at the initial solution. The slope 635 of the Pareto front at the initial solution is ob-636 tained using a simple central difference of adjacent 637 points. This 'Pareto-slope-based scalarisation' ef-638 fectively guides HC to find improvements to the 639 Pareto front. HC is run until the remaining bud-640 get is used up. As seen in Figure 11, in each trial, 641 only a specific region is explored. The hypervol-642 umes covered after each trial and after combining 643 all 15 trials are computed.

645 trials-combined hypervolumes obtained by HA1 653 HA1. 646 are provided in Tables V and VI for all problem 654 647 instances.

# 648 B. Hybrid approach 2: CHg+NSGA-II

650 NSGA-II in a similar fashion i.e., CHg uses 25% of 660 Pareto set, only 32 solutions equispaced in volume <sub>651</sub> the budget, NSGA-II uses the remaining 75%. The <sub>661</sub> fraction were considered as the initial population



(color online) Hybrid approach 1 illus-Figure 11. tration of a trial for problem instance 1. Apply CHg for 25% of the budget. Pick an initial solution on the CHg Pareto set. Set scalarisation weight such that the isolines of the combined objective are tangential to the Pareto front at the selected CHg point. Apply hill climbing for the rest of the fitness evaluation budget. The final Pareto set after combining 15 trials each starting from equispaced points on the CHg Pareto set are shown using 'x' markers.

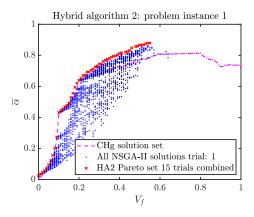


Figure 12. (color online) Hybrid approach 2: CHg run for 25% of computational budget, and then using the Pareto set as the initial population, NSGA-II is run for the remaining budget. Solutions traversed by NSGA-II in one of the 15 trials are shown in blue dots. The combined Pareto front from 15 trials is shown in red crosses.

The per-trial median hypervolumes and 15-652 rationing of fitness evaluations is similar to that in

Originally, the final solution set from CHg was 655 meant to be used as the initial population for 656 NSGA-II in each trial. However, on some occasions 657 the CHg Pareto front contained more or less solu-658 tions than the population size assigned for NSGA-Hybrid approach 2 (HA2) combines CHg and 659 II. Hence, when there were more solutions in CHg 662 for NSGA-II, and when there were less solutions,

663 they were duplicated using the selection process in 720 this comparison, we do not include the gradient 664 the first generation. Then NSGA-II is run for the 721 methods as they did not use the same budget. remainder of the budget.

667 example trial out of the 15 trials that were run for 724 from various regions of the Pareto front. For the 668 problem instance 1. The combined Pareto front 725 same reason HA1 (CHg+HC) also performs excep-669 from 15 trials is then plotted using red crosses. 726 tionally well, producing the best hypervolumes in 670 It may be observed that in the low volume frac- 727 6 out of 7 problem instances. This shows that the 671 tion regions, the solutions from NSGA-II never 728 proposed Pareto-slope-based weighted-sum scalar-672 seem to improve. This is because crossover and 729 isation technique with a simple greedy hill climb-673 mutation operations always produced worse solu-730 ing algorithm can be used as an effective local <sub>674</sub> tions. The hypervolumes covered by the median <sub>731</sub> improvement strategy. A take-away is that be-675 trial and the overall hypervolume of the combined 732 fore manufacturing an optimal shape using any 676 non-dominated solutions across 15 trials of HA2 733 multi-objective topology optimisation approach, it 677 are provided in Tables V and VI.

#### 678 C. Overall comparison

### 1. Trial-averaged performance for 4096 budget

For a computational budget of 4096 gradient-681 free fitness evaluations, Table V shows the result-682 ing hypervolumes covered by all algorithms used in this study. It should be noted that CHg did 684 not need to use the entire budget. Since in each 685 iteration, CHg has to fill at least one element, the 686 entire design domain can be filled with only {100, 687 150, 1000, 100, 100, 1000, 50} fitness evaluations 688 respectively for problem instances 1 through 7.

Keeping this in mind, the table shows that 747 691 ers the most hypervolume in 4 out of 7 prob-692 lem instances on average per trial. Note that 693 HA2 also performs better than stand-alone NSGA-While it is evident 694 II for the same budget. 695 that gradient-based initialisation boosts the per-696 formance of NSGA-II, it is interesting to note 697 that HA2 can perform better that SIMPrestart or 698 SIMPsweep which are normally used in practise. 699 Thus, if one has a fixed computational budget, to 700 cover the most hypervolume, a reliable strategy is to use a combination of CHg followed by NSGA-II.

Also, it is worth noting that SIMPsweep per-703 forms the best in two problem instances and CHg 704 performs best in one problem instance. Notably,  $_{705}$  SIMPsweep and CHg are also scalable for lower budgets. These three algorithms may be recommended for applications such as software imple-708 mentations in the initial stages of design that need 709 to guickly come up with trade-off acoustic solu-710 tions within a set computational budget.

# 712 4096 budget

It is also of interest to identify effective strate-714 gies that find solutions with best attainable qual-715 ity with relaxed computational time budgets, such 716 as for manufacturing best acoustic designs. Ta-717 ble VI shows the resulting hypervolumes covered 718 by a combination of 15 trials which is equivalent 719 to 15\*4096 gradient-free function evaluations. For

In this study, HC shows a significant improve-722 Figure 12 shows the solutions searched in an 723 ment as it is able to combine the good solutions 734 is worth ensuring that there exists no other domi-735 nating solution that HC can find.

> Between NSGA-II and its hybrid counterpart 737 HA2, the latter seems to cover more hypervolumes 738 across all problem instances. This is again an ex-739 ample of a hybrid approach performing better than 740 its parent approach. HA2 also performed the best 741 in one of the seven problem instances, and comes 742 close to the performance of HA1. This show that 743 there is benefit to using hybrid strategies involving 744 gradient initialisers with non-gradient improvers.

### 745 3. Pareto front comparison for all algorithms 746 combined across 15 trials

The problem of topology optimisation has no 690 HA2, a combination of CHg and NSGA-II, cov- 748 exact algorithms that run in practical times to con-749 firm the true Pareto-optimal solutions. Neverthe-750 less, it is of interest to see which algorithms con-751 tribute to finding the best known solutions in the 752 Pareto diagram.

> Hence, we compare the Pareto fronts obtained 754 from all algorithms in one place. As an example, 755 this is shown for problem instance 1 in Figure 13. 756 The gradient algorithms are marked in blue, non-757 gradient in red and hybrid in green.

> It should be noted that the Pareto fronts for 759 gradient algorithms are obtained from only one 760 trial, while results for other algorithms are from a 761 combination of 15 trials. Hence, one cannot draw 762 a direct comparison across gradient strategies and 763 others.

> Among the three gradient algorithms, it may 765 be observed that CHg finds better absorbing so-766 lutions in lower volume fractions up to 0.3, and 767 the SIMP algorithms found better solutions after

Among non-gradient algorithms, it is clear 711 2. Combined performance of 15 trials each with 770 that all approaches perform better than random 771 search, but there is no single clear winner between 772 HC and NSGA-II.

> Hybrid algorithms work best to cover the most 774 hypervolume, but interestingly, there are some re-775 gions where HC produces better non-dominated 776 solutions (see between  $V_f$ =0.1 and 0.3). This 777 shows that one cannot ignore HC just because the

Table V. Median hypervolumes obtained while running one trial with a budget equivalent to 4096 gradient-free fitness evaluations. HA2 seems to perform best when considering the trial-averaged performance for 4096 fitness evaluations.

|                     | Gradient-based |           |                     | Gradient-free |        |        | Hybrid |        |
|---------------------|----------------|-----------|---------------------|---------------|--------|--------|--------|--------|
| Fitness evaluations | 1365           | 1365      | $\min(n_e/m, 1365)$ | 4096          | 4096   | 4096   | 4096   | 4096   |
| Instance/ Alg       | SIMPrestart    | SIMPsweep | CHg                 | НС            | NSGAII | RAND   | HA1    | HA2    |
| 1                   | 0.7065         | 0.6835    | 0.6724              | 0.5622        | 0.6824 | 0.5915 | 0.7013 | 0.7170 |
| 2                   | 0.4014         | 0.4047    | 0.4066              | 0.2684        | 0.3427 | 0.3212 | 0.4066 | 0.4068 |
| 3                   | 0.7317         | 0.6063    | 0.7412              | 0.5908        | 0.6336 | 0.6061 | 0.7343 | 0.7184 |
| 4                   | 0.1160         | 0.1188    | 0.1087              | 0.0893        | 0.1148 | 0.1085 | 0.1122 | 0.1174 |
| 5                   | 0.5208         | 0.5292    | 0.5323              | 0.3798        | 0.4847 | 0.4561 | 0.5324 | 0.5327 |
| 6                   | 0.7202         | 0.7607    | 0.7512              | 0.5430        | 0.6159 | 0.6211 | 0.7603 | 0.7601 |
| 7                   | 0.8727         | 0.8567    | 0.8733              | 0.7133        | 0.8531 | 0.7677 | 0.8733 | 0.8758 |

Table VI. Hypervolume combined over 15 trials are compared in this table. These hypervolumes are also contrasted with those of single trials of gradient algorithms. HA1 seems to perform consistently better when considering a combination of 15 trials of 4096 fitness evaluations.

|          | Gradient-free |         |         | Hybrid  |         |  |
|----------|---------------|---------|---------|---------|---------|--|
| Instance | нС            | NSGAII  | RAND    | HA1     | HA2     |  |
| Budget   | 15*4096       | 15*4096 | 15*4096 | 15*4096 | 15*4096 |  |
| 1        | 0.7436        | 0.7302  | 0.6221  | 0.7438  | 0.7307  |  |
| 2        | 0.4029        | 0.3613  | 0.3329  | 0.4081  | 0.4074  |  |
| 3        | 0.7772        | 0.6878  | 0.6219  | 0.8104  | 0.7295  |  |
| 4        | 0.1144        | 0.1169  | 0.1107  | 0.1195  | 0.1190  |  |
| 5        | 0.5212        | 0.5034  | 0.4708  | 0.5343  | 0.5337  |  |
| 6        | 0.7509        | 0.6310  | 0.6269  | 0.7646  | 0.7606  |  |
| 7        | 0.8407        | 0.8725  | 0.8021  | 0.8755  | 0.8759  |  |

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778 hypervolume spanned is poor. The potential of HC 796 779 for local exploration needs to be recognised.

#### 780 VI. CONCLUSION

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In this article, several multi-objective strate-782 gies were compared to identify effective approaches for quickly obtaining lightweight and high-absorbing acoustic shape designs within a given amount of computational effort. gradient strategies—SIMPrestart, SIMPsweep and 787 CHg, two gradient-free strategies—HC and NSGA-788 II, and two hybrid strategies—HA1 (CHg+HC) 789 and HA2 (CHg+NSGA-II), were studied. The 790 findings are highlighted as follows.

1. Gradient algorithms often get stuck at localoptimal shapes indicated by the fact that 810 non-gradient approaches have been able to 811 find better solutions in terms of both absorp- 812 tion and volume fraction objectives.

- 2. Reusing solutions from SIMP with an adaptive volume fraction constraint (SIMPsweep) is better at spanning the Pareto front than restarting SIMP at various volume fraction constraints (SIMPrestart).
- 3. A simple new gradient-based constructive heuristic (CHg) is introduced that guarantees discrete solutions while also being scalable and as performant as SIMP algorithms.
- 4. Hybrid approaches using gradient algorithms as initialisers and non-gradient algorithms as exploiters seem to be more effective than any parent gradient or non-gradient algorithm for the same computational budget.
- 5. Hill climbing with a Pareto-slope-based weighted-sum scalarisation proves to be an effective local search technique to improve solutions near the Pareto front.

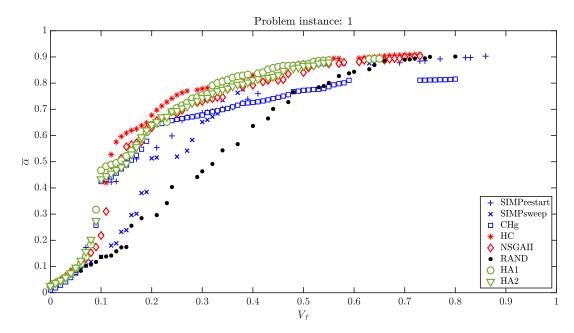


Figure 13. (color online) Comparison of non-dominated solutions from all algorithms for problem instance 1. Colours blue, red and green correspond to gradient, non-gradient and hybrid algorithms respectively. Gradient algorithm results are from one trial, whereas non-gradient and hybrid algorithm results are from a combination of 15 trials. Hence they must not be compared.

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814 If the goal is to quickly find a set of trade-off 844 shapes, such as to use in software applications, 845 816 then any gradient approach or a hybrid approach 846 817 with CHg and NSGA-II would be more suitable. If 818 the goal is to obtain the optimised shape designs of 819 the best attainable quality for manufacture, then a hybrid approach with CHg and hill climbing with a 851 821 Pareto-slope-based scalarisation seems to be more 852 822 suitable. If the interest is to find the best attainable trade-off solutions to a problem, then no algorithm is a clear winner. Algorithms such as HC occasionally find better solutions in specific regions than their hybrid counterpart and cannot be ignored.

# 828 ACKNOWLEDGEMENT

This result is part of a project that received 830 funding from the European Research Coun-831 cil (ERC) under the European Union's Hori-832 zon 2020 research and innovation programme 867 833 No2Noise (no2noise.eu) with the grant agreement 834 no. 765472.

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