- Insight into Imiquimod Skin Permeation and Increased Delivery Using Microneedle Pre treatment
- 3 Mohammed Hussain Al-Mayahy^{a,b} Akmal H Sabri^a, Catrin S Rutland^c, Amy Holmes^d, John McKenna^e
- 4 Maria Marlow^a, David J Scurr^a*
- ^{a.} Division of Advanced Materials and Healthcare Technologies, School of Pharmacy, The University
 of Nottingham, NG7 2RD, UK
- 7 ^{b.} Department of Pharmaceutics, College of Pharmacy, Al-Mustansiriyah University, Baghdad, Iraq
- ^c School of Veterinary Medicine and Science, The University of Nottingham, NG7 2RD, UK
- 9 ^{d.} School of Pharmacy and Medical Sciences, University of South Australia, Adelaide
- 10 ^e Department of Dermatology, University Hospitals of Leicester, Leicester Royal Infirmary, Leicester,
- 11 UK
- 12 Email address
- 13 *Corresponding author
- 14 Dr David Scurr: <u>David.Scurr@nottingham.ac.uk</u>
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20 1. Introduction

Basal cell carcinoma (BCC) is the most common type of skin cancer among Caucasians constituting about 75-80% of skin cancer cases [1]. It has a high prevalence in Europe, Australia and the United States, with approximately 3-4 million cases per year of BCC occur in the United States [2] alone and the incidence rate is rising by 10% annually worldwide [3]. Common aetiologies for BCC are genetic predisposition and exposure to solar radiation (UV light). In addition, increasing age, fair skin with freckles, blond or red hair, blue eyes and male sex represent other risk factors for the condition [4].

The aims of BCC treatment are complete eradication of the tumour with maximum restoration of normal function and acceptable cosmetic outcome via surgical or non-surgical intervention [5]. Nonsurgical approaches include radiotherapy, photodynamic therapy and topical treatment with anticancer drugs such as imiquimod (an immune response modifier with antiviral and antitumor activity) or 5-Fluorouracil (an antimetabolite which inhibits DNA replication in cancer cells). Imiquimod has been demonstrated to be more effective in the treatment of superficial BCC and can be used as the first choice treatment [6].

34 Surgical excision may not be suitable for some patients because of the invasive nature of the 35 treatment, poor cosmetic outcome, cost and waiting times [4]. Conversely, topical treatment with an 36 anticancer drug such as imiquimod provides a non-invasive, self-administered treatment with 37 excellent cosmetic outcome and lower cost. The four major types of BCC based on morphological 38 classification are superficial (15%), nodular (50%), infiltrative (20%) and mixed (15%) [7]. Several 39 clinical studies have demonstrated the efficacy of imiquimod in the treatment of superficial BCC with 40 cure rates range from 87% to 88% for a 6 week treatment course (once daily/ 5 days per week), while the cure rates in nodular BCC range from 42% to 76% for a treatment course of 12 weeks (once daily/ 41 42 5 days per week) [8]. As such, the drug is yet to be approved by the FDA for the treatment of nodular 43 BCC. This difference in the clearance rate is attributed to the fact that the lesions in nodular BCC show

deeper invasion within the dermis with an inability of imiquimod to permeate through the dermal
layer. Several studies have attributed the poor permeation profile of imiquimod within the dermis is
due to its' low water solubility [9]. In addition, the interaction between the amine groups on the drug
molecule with the anionic components of the skin may contribute to the poor permeation profile of
imiquimod.

Previous studies conducted by Stein et al. [10] and Rehman et al. [11] assessed the permeation of 49 imiquimod into the skin from Aldara[™] cream using HPLC. Stein *et al.* studied the permeation of 50 51 imiquimod from Aldara™ cream across mouse skin and found that 11.5% of imiquimod from Aldara™ 52 cream permeated across the skin and only 19% remained on the skin surface [10]. Rehman et al. 53 reported a higher amount of imiquimod permeated from Aldara[™] cream than from a bigel 54 formulation, where the imiguimod content in the tape strips (TS) from Aldara[™] cream was found to 55 be 59.66% of the mean % recovered amount. From both studies imiquimod displayed a high 56 permeability profile from Aldara[™] cream into the skin, this can be attributed to the use of mouse skin, 57 since it is thinner and much more permeable than human or pig skin (up to 10 times) [12]. It is also 58 worth noting that in both studies, the researchers employed HPLC to quantify the amount of 59 imiquimod permeated. However, this analysis does not have any imaging capability and therefore it 60 cannot identify the spatial distribution of imiquimod within skin. In the treatment of BCC, uniform 61 distribution is important to ensure complete tumour eradication and hence prevention of future 62 recurrence.

One of the strategies to assist the delivery of topical therapy to deeper BCC is via the use of microneedle technology. Microneedles are arrays of micron-size projections with length ranging between 250-1000 μm providing a minimally invasive means to transport drug molecules into and across the skin. They are composed of small micron sized needles which pierce the skin to create microchannels through which drug molecules can be efficiently delivered [13]. In general,

68 microneedles can be characterised into five main groups, namely solid, coated, dissolving, hollow and 69 hydrogel-forming microneedles [14].These devices confer a minimally invasive and pain-free drug 70 delivery into or across the skin which can improve patient compliance and adherence to treatment. 71 Unlike hypodermic injections, microneedles don't cause bleeding or require trained personnel for 72 administration and can be applied by patients themselves [15].

Microneedles have been used to successfully deliver a range of active pharmaceutical agents (APIs) ranging from low molecular weight drugs to macromolecules into and across the skin [15]. Donnelly *et al.* [16] used a silicon microneedle pre-treatment *in vivo* to enhance skin penetration of 5-ALA into mice skin. They found significantly higher levels of the photosensitiser protoporphyrin IX (PpIX) in the microneedle pre-treated skin compared to intact skin. It is postulated that this microneedle pretreatment drug delivery approach would be a suitable strategy to improve the delivery of imiquimod into the skin to treat BCC lesions.

80 Time-of-flight secondary ion mass spectrometry (ToF-SIMS) is a highly sensitive surface analysis 81 technique that can be used to characterise the surface chemistry of a sample. ToF-SIMS exhibits high 82 chemical specificity and provide chemical imaging data [17]. Furthermore, the preparation of samples 83 for ToF-SIMS analysis is relatively simple and does not require any extraction process that often used 84 in chromatographic methods or the addition of fluorescent tags or radio-labels [18] except the 85 removal of the excess moisture from the samples prior the analysis [19]. Judd et al. first used ToF-86 SIMS to successfully illustrate the permeation of an active agent (chlorhexidine) from 2% w/v aqueous 87 chlorhexidine solution into porcine skin [18]. Sjövall et al. also utilised ToF-SIMS to image the 88 distribution of the active pharmaceutical ingredient (API) 'roflumilast' in mouse skin [20]. In addition, 89 Brunelle and co-workers have conducted considerable work on mapping the permeation profile of 90 fatty acids penetration enhancer into the skin highlighting the utility of ToF-SIMS tracking the 91 permeation of exogenous compound into the skin [21–23].

92 In this study we used an *in vitro* Franz cell with subsequent HPLC and ToF-SIMS analysis to illustrate 93 the permeation depth and lateral distribution characteristics of imiquimod in porcine skin following 94 the application of Aldara[™] cream. The same approach was also used to investigate these aspects 95 following a skin pre-treatment using a solid stainless-steel microneedling pen in an attempt to improve 96 the permeation of imiquimod into the skin rendering it more effective in the treatment of deeper 97 nodular type BCC tumours.

98 2. Materials

99 Imiquimod was purchased from Bioscience Life Sciences, UK. Aldara[™] 5% cream, MEDA Company, 100 Sweden was purchased from Manor pharmacy, UK. Dermapen® which is a microneedling pen was 101 purchased from ZJchao, China. Sodium acetate and isopentane were purchased from Sigma-Aldrich, 102 UK. Acetonitrile (HPLC grade), glacial acetic acid were obtained from Fisher Scientific, UK. Teepol 103 solution (Multipurpose detergent) was ordered from Scientific Laboratory Supplies, UK. D-Squame 104 standard sampling discs (adhesive discs) were ordered from CUDERM corporation, USA. OCT 105 compound were obtained from VWR International Ltd. Belgium. Deionised water was obtained from 106 an ELGA reservoir, PURELAB[®] Ultra, ELGA, UK. All reagents were of analytical grade, unless otherwise 107 stated. Porcine skin was used to study the permeation profile of imiquimod due to the limited 108 availability and difficulties associated with the use of ex vivo human skin. Nevertheless, various studies 109 have highlighted that porcine skin is a suitable alternative due to the similarities in thickness, 110 histological and permeability properties to human skin [24]. Skin samples were prepared from the 111 porcine pig ears of six months old obtained from a local abattoir prior any steam cleaning process. The 112 skin was washed with distilled water and dried using tissue. Hair was carefully cut by scissors to avoid 113 any damage to the *stratum corneum* and the subcutaneous fatty layer was removed using a scalpel. 114 Full skin thickness was used to avoid altering the skin biomechanical properties which may lead to over-penetration of microneedle into the dermal tissue [25]. After that, the full thickness skin samples 115

were wrapped in an aluminium foil and stored at -20 °C. Skin samples were used within six weeks of being frozen. A skin integrity test was performed by measuring the transepithelial electric resistance (TEER) using a modified form of EVOM2 Voltohmmeter (World Precision Instruments, USA). Skin samples passed the skin integrity test if they showed TEER reading $\geq 3 \text{ K}\Omega$ [26]. TEER measurements were made prior to performing skin permeation experiments.

121

122 3. Methods

123 3.1. Permeation study of Aldara[™] cream through porcine skin

124 Skin samples were mounted on Franz cells with the stratum corneum facing upwards. The receptor 125 chamber was filled with 10 mL of 0.1 N HCl used as receptor fluid to keep sink conditions because of 126 the high solubility of imiquimod (basic compound) in this acidic medium 9.5 mg/mL (tested 127 experimentally). Franz cells were then placed in a stirring water bath (Cleaver Scientific Ltd., UK) at 37 128 °C for 30 minutes to equilibrate before applying the formulation. The skin was dosed with 20 mg of 129 Aldara[™] cream on infinite dose basis over an area of 0.64 cm². Infinite dose experiments are defined 130 as experiment where the formulation are applied in a manner that ensures continuous excess of test 131 preparation in the donor compartment. This avoid, the concentration of the drug from being the 132 limiting factor for the permeation of the formulation. Infinite dose is achieved when 100 μ l is applied 133 per cm² for liquid formulations or 10 mg per cm2 for solid or semisolid formulation. Such a volume 134 ensures continuous excess of test preparation in the donor compartment [27]. Such dose will produce 135 fundamental permeation behavior and is frequently utilised when testing the drug permeation profile 136 in the presence of permeability enhancers, in this case the permeability enhancement is attributed to 137 the use of microneedles [28]. .. In order to investigate the utility of microneedles to enhance the permeation profile of imiquimod from commercially available Aldara[™] cream, additional Franz cell 138 139 experiments were performed. However, in this experiment prior to assembling the Franz cells, the

140 skin was placed on a cork support and the microneedle device was applied vertically on the skin. The 141 microneedle device contains 12 solid (metal) micro sized needles of 32 gauge (230 µm diameter). The 142 length of the microneedles used was 250 µm with a minimum speed of vibration of 1000 turn per 143 minute. The application time was kept to 1 minute with a mild pressure application (thumb pressure). 144 Thereafter, the skin samples were mounted on Franz cells with the *stratum corneum* facing upwards 145 and followed by the application of the same dose of Aldara[™] cream. The receptor fluid for the Franz cells were stirred continuously by a small Teflon-coated magnetic stir bar at 600 rpm and the 146 147 experiment was ran for 24 hours unoccluded. HPLC analysis for imiquimod content from different 148 Franz cells' elements was performed after the 24 hour permeation experiment as detailed in Section 149 3.4.

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151 3.2. Insertion study of microneedles and histological examination of microneedle152 treated skin

153 To demonstrate the penetration efficiency of the microneedle device, an insertion and staining 154 protocol with en face imaging by a light microscope was followed. Porcine skin was pinned onto a flat cork board to stretch the skin and the microneedling pen was applied vertically on the skin. An 155 156 electronic microneedle device was used to pierce the skin by vibrational motion of microneedles.. 157 These application conditions were used throughout all microneedles experiments. Several drops of 158 gentian violet 1% dye were subsequently applied to cover the treated area and left for 10 minutes. 159 Afterwards, the excess of the dye was removed from the skin surface by a tissue towel and Azo wipes 160 (70% v/v IPA, Synergyhealth, UK). The treated skin area was then examined under light microscope 161 (Leica optical microscope model EC3, Leica Microsystems Ltd., Switzerland) to capture an en face 162 image for the microneedles treated skin area.

Following the *en face* imaging of the skin area treated with microneedles by a light microscope, a histological examination was carried out to assess the penetration depth achieved by microneedles. OCT embedding and cryo-sectioning of the skin were performed followed by haematoxylin and eosin staining. Untreated skin samples with microneedles (blank skin) were also subjected to cryosectioning, staining and examination under light microscope.

168 3.3. Tape stripping of porcine skin post-permeation study

169 After removing the excess cream from the skin surface, the skin was dismantled from the Franz cells 170 assembly and left to air dry at ambient temperature for approximately 2 hours. Following this, a tape 171 stripping technique was employed using adhesive tapes (D-Squame, Standard Sampling Discs, USA) 172 with a diameter of 22 mm. The adhesive tapes were applied and removed successively from the same 173 treated skin area for up to 20 strips with the aid of a roller to press the adhesive tape 10 times onto 174 the skin surface to stretch it to avoid the effects of furrows and wrinkles on the tape stripping 175 procedure. A constant speed was used to remove the adhesive tapes from the skin surface by tweezers (in one swift motion) which were then placed in Eppendorf vials and stored at -20 °C until required for 176 177 analysis [29].

178 3.4. Measurement of mass balance and HPLC Analysis

When the Franz cell experiments were completed (after 24 hours), the excess formulation was removed from the surface of the skin by careful application of a combination of very soft dry and moistened sponges with 3% v/v Teepol[®] detergent solution. The sponges were combined and stored for imiquimod HPLC analysis as a total skin wash. In addition, any cream on the donor chamber inner surface was also removed by the sponges and stored for imiquimod HPLC as a donor chamber wash. The amount of imiquimod from the different Franz cell elements (skin wash, donor chamber wash, pooled tape strips and remaining skin after tape stripping) was extracted by the addition of 20, 10, 5 186 and 3 mL of methanol extraction mixture (Methanol 90%: Water 9% : 0.1N HCl 1%) respectively. They 187 were then vortexed for 2 minutes and left overnight. Following this, they were sonicated for 30 188 minutes, filtered through 0.45 µm syringe filter and analysed by HPLC. Receptor fluid samples were 189 filtered through 0.22 µm centrifuge tube filter and injected directly into the HPLC system without any 190 dilution. HPLC analysis was carried out using an Agilent 1100 series instrument (Agilent Technologies, 191 Germany) equipped with degasser, quaternary pump, column thermostat, autosampler and UV 192 detector. System control and data acquisition were performed using Chemostation software. The 193 details of the HPLC chromatographic conditions are as follow: column C₁₈ (150 × 4.6 mm) ACE3/ACE-194 HPLC Hichrom Limited, UK. Mobile phase of buffer: acetonitrile (70:30 v/v), the buffer is of 0.005 M 195 sodium 1-octanesulfonate in water containing 0.1% triethylamine adjusted with dilute perchloric acid 196 to pH of 2.2, flow rate of 0.8 mL/minute, UV detection at λ max. 226 nm, injection volume of 10 μ L 197 and column temperature at 25 °C

198 3.5. Cryotome of porcine skin post-permeation study for ToF-SIMS Analysis

199 Skin samples removed from Franz cells were placed in a plastic block containing the optimum cutting 200 temperature (OCT) gel (VWR International Ltd., Belgium) which is an inert mounting medium for 201 cryotomy that solidifies upon rapid cooling. Therefore, the plastic block containing skin immersed in OCT was placed in a beaker of isopentane pre-cooled with liquid nitrogen to solidify. After 202 203 solidification, the OCT blocks were wrapped in aluminum foil, placed in an airtight plastic bags and 204 stored at -80 °C. Cryo-sectioning of skin samples were carried out by placing the OCT block in a cryostat chamber (Thermo Cryotome[™], UK) at a temperature of -20 °C. The block was allowed to equilibrate 205 206 within the cryostat chamber for 30 minutes and then sectioned using a steel blade into vertical cross 207 sections of 20 µm thickness. Following this, the cryo-sections were mounted onto polysine microscope 208 adhesion slides (ThermoFisher Scientific) and freeze dried for 1 hour prior to ToF-SIMS analysis.

211 ToF-SIMS was used to analyse individual tape strips and cryo-sectioned skin samples obtained from 212 Franz cell testing. The tape strips and cryo-sectioned skin samples were placed in a freeze dryer for 1 213 hour prior to ToF-SIMS analysis. ToF-SIMS analysis was performed using a ToF-SIMS IV instrument 214 (IONTOF, GmbH) with a Bi₃⁺ cluster source. A primary ion energy of 25 KeV was used, the primary ion dose was preserved below 1×10^{12} per cm² to ensure static conditions. Pulsed target current of 215 216 approximately 0.3 pA, and post-acceleration energy of 10 keV were employed throughout sample 217 analysis. The mass resolution for the instrument was 7000 at m/z 28. The area scanned of the tape 218 strips samples was (9 mm × 9 mm) encompassing the entire skin area exposed to Aldara[™] cream during 219 Franz cell diffusion experiments. For the cryo-sectioned skin samples the scanned area was (6 mm × 6 220 mm) or (10 mm × 4 mm) depending on the section size. All the samples were analysed at a resolution 221 of 100 pixels/mm. An ion representing biological material and therefore indicative of skin (skin marker) 222 was identified as CH₄N⁺ and was used to threshold the data sets.. CH4N+ is a common fragment 223 observed in organic materials such as biological specimen. Therefore, this secondary ion was used to 224 track the presence of corneocyte extracted on the tape strips. After that, the data was reconstructed 225 to remove the data from the adhesive tape material found between the fissures in the stripped skin 226 (removing the substrate data) and therefore the data was only analysed from the skin material. 227 Following this, each image of the individual tape strip (9 mm \times 9 mm) was divided into four smaller data sets of (4.5 mm \times 4.5 mm) which results in four repeats (n = 4) for each sample and their 228 229 intensities were normalised to the total ion intensity. In addition, pure imiguimod and Aldara[™] cream 230 reference spectra were obtained by analysing the pure drug and the cream on silicon wafer using ToF-231 SIMS.

232 4. Results and Discussion

4.1. Measurement of mass balance and HPLC Analysis of Aldara permeation fromporcine skin.

235 The mean total recovery for mass balance of imiquimod recovered from the different Franz cell 236 components following the permeation study of Aldara[™] cream is graphically illustrated in Figure 1. The 237 recovery percentage of applied dose is highest in the skin wash (90 %) as compared to other 238 components indicating that the imiquimod delivered from Aldara™ cream has limited permeation into 239 the skin. A very minor amount (< 1 %) was recovered from the remaining skin, suggesting that 240 imiquimod permeation from Aldara[™] cream is very limited and is consistent with the FDA approval details and clinical trials that showed the efficacy of Aldara™ cream just for the treatment of superficial 241 242 BCC lesions [30,31].

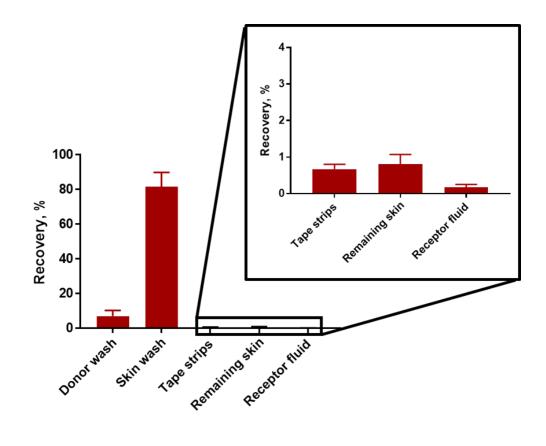




Figure 1 Mean total recovery for mass balance of applied dose amount of imiquimod from the different Franz cell components (donor chamber wash, skin wash, tape strips, remaining skin and receptor fluid) of the permeation study of Aldara^m cream when analysed by HPLC. Data is presented as the mean \pm SD (n = 6). The inset provides details on the amount of imiquimod that have permeated into (tape strips and remaining skin) and across (receptor fluid) the skin.

The amount of imiquimod observed to permeate in this study is less than that observed by Stein *et al.*who found 11.5 % in the skin for imiquimod from Aldara[™] cream and only 19% remained on the skin
surface when analysed by HPLC [10]. This higher imiquimod permeability observed by Stein *et al.* can
be attributed to the use of mouse skin, since it is thinner and much more permeable than human or
pig skin (up to 10 times) [32,33].

The high lipophilicity and low aqueous solubility of imiquimod suggests that it may have easier permeation into the *stratum corneum* layer compared with the more aqueous viable epidermis and therefore it may form a depot within the *stratum corneum* since the viable epidermis has a high-water content. Several studies have shown that lipophilic drugs and lipophilic UV filters tend to be preferably located or accumulated on the skin surface and in the superficial layers of the *stratum corneum* [34,35]. Using porcine skin, as a suitable alternative to human skin, the current results are in agreement with these findings and highlight the superficial permeation of imiquimod into the skin.
Such finding further corroborate the licensing restriction imposed by the FDA on Aldara[™] cream for the treatment of superficial BCC over the nodular variants. Although the HPLC analysis provide useful quantitative results, the analytical technique does not confer any detail regarding imiquimod distribution within individual layers of skin. Therefore, additional analytical techniques were explored in an attempt to provide such spatial detail regarding imiquimod permeation.

266 4.2. ToF-SIMS analysis of tape strips post permeation study

Due to the several advantages offered by the ToF-SIMS outlined in Judd *et al* [18]., this technique was implemented in this study to glean a more detailed insight into permeation of imiquimod from Aldara[™] cream including an analysis of individual tape strips and imaging of the chemical distribution of imiquimod at their surface. Prior to ToF-SIMS analysis of the tape stripped, some preliminary ToF-SIMS experiments were performed to obtain reference spectra of pure imiquimod and Aldara[™] cream reference on silicon wafer in positive polarity are shown in Figure 2 (a) and (b) respectively.

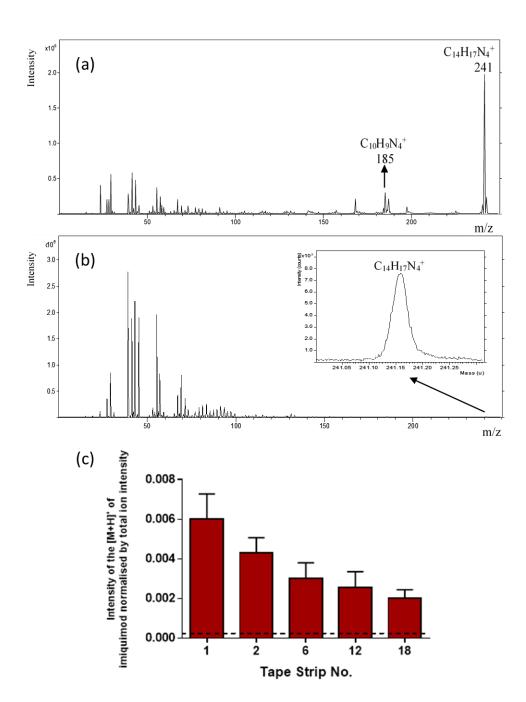
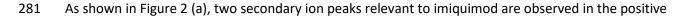


Figure 2 Positive polarity ToF-SIMS survey spectra of (A) imiquimod reference and (b) Aldara[™] cream, where the inset spectrum shows the peak of the $[M+H]^+$ of imiquimod at m/z = 241. (c) Ion intensity values of the $[M+H]^+$ of imiquimod in Aldara[™] cream tape strips normalised by total ion intensity. Data is presented as the mean \pm SD (n = 4). The dotted black line represents the ion intensity obtained from the control skin samples.

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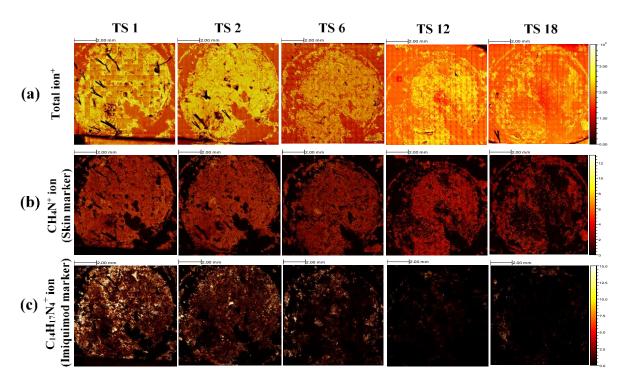
polarity spectra, the molecular ion $[M+H]^+$ peak of imiquimod $C_{14}H_{17}N_4^+$ (m/z = 241) and the fragment

ion peak $C_{10}H_9N_4^+$ (m/z = 185). The [M+H]⁺ of imiquimod $C_{14}H_{17}N_4^+$ which resulted from the ionisation of the whole imiquimod molecule $C_{14}H_{16}N_4$ (M.wt. 240) is more intense than the fragment ion peak. In the negative polarity only a fragment ion peak, $C_{10}H_8N_4^-$ (m/z = 184), is observed (Supporting Information, Figure S1). The positive polarity data is therefore considered to be more informative than the negative polarity due to the presence of the [M+H]⁺ at a relatively high intensity which provides unambiguous identification of imiquimod. Therefore, the ToF-SIMS data of imiquimod will be presented in the positive mode only.

The ToF-SIMS survey spectrum of AldaraTM cream is shown in Figure 2 (b). Although the peak of the [M+H]⁺ of imiquimod in AldaraTM cream is not as intense as observed for the pure imiquimod reference material Figure 2 (a), it is clearly resolved suggesting that ToF-SIMS can be used to identify imiquimod in AldaraTM cream.

294 To assess the exact permeation of imiguimod and visualise its distribution within the stratum 295 corneum, tape strips obtained from Franz cell experiments were analysed by ToF-SIMS. The secondary 296 ion intensity data for the [M+H]⁺ion of imiquimod in Aldara[™] cream treated skin tape strips are shown 297 in Figure 2 (c) whereby it can be observed that this ion is observed above the control intensity 298 throughout the series of 18 tape strips (therefore approximately illustrating the full depth of the 299 stratum corneum). A decreasing ion intensity is observed from the outer surface of the skin (TS 1) to 300 the inner layers of the stratum corneum (TS 18). The ability of the ToF-SIMS to analyse single tape 301 stripped skin samples (layer by layer of skin analysis) to map the permeation of imiguimod within the 302 stratum corneum has not been previously observed and this study provides further insight into the 303 exact depth of permeation achieved with this drug. This decreasing permeation of imiquimod at the 304 inner layers of the stratum corneum is consistent with the HPLC results that demonstrated a limited 305 permeation of imiquimod into the deeper skin layers (less than 1% recovered from the remaining skin 306 specimen).

ToF-SIMS ion images of the entire tape stripped area, which represents the whole exposed area of the skin to AldaraTM cream during Franz cell diffusion experiment (9 mm diameter), are illustrated in Figure 3. The total, skin marker (CH_4N^+), and imiquimod marker ($C_{14}H_{17}N_4^+$) ion images are shown in Figure 3 (a, b and c respectively. The intensity are scaled to the same value to enable a valid or fair comparison.



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Figure 3 ToF-SIMS ion images of AldaraTM cream treated skin tape strips showing the (a) the total (b) skin marker (CH_4N^+) and (c) imiquimod marker ($C_{14}H_{17}N_4^+$) ions. The scanned area is (9 mm × 9 mm).

An examination of the skin marker, CH₄N⁺ (Figure 3 (b), shows that the amount of skin (corneocytes) attached per tape strip is reduced moving from the outer skin surface (TS 1) towards the inner layers of the *stratum corneum* (TS 18). Although there is some reduction, the significant reduction appears to occur at around TS 12 and that TS 1, 2 and 6 show a large amount of stripped corneocytes. This would be anticipated and similar observations of decreasing skin amount from the upper to lower tape strips have been reported by other studies when corneocytes on tape strips were determined by different methods such as the weighing method, protein assay method and UV/visible method. This is due to the increased cohesion between the cells at the deeper *stratum corneum* layers compared
to the outer layers which results in reduced amounts of skin being removed by a tape strip [36–38].

324 The ion images of the [M+H]⁺ of imiquimod (Figure 3c) are observed to decrease from the uppermost 325 layer (TS 1) towards the deeper layer of the stratum corneum (TS 18) correlating with the ion intensity 326 data shown in Figure 2 (c). Although TS 1 and 2 show a non-uniform distribution of the M+H⁺ ion, there are very few instances where the $M+H^+$ ion is not present coincident with the skin marker. This 327 328 suggests that within the first two layers of skin the imiquimod has permeated significantly and would 329 potentially explain its ability to successfully treat superficial BCC tumours. The skin marker for TS 6 330 shows some reduction in the amount of skin removed but nonetheless still shows most of the Franz 331 cell area. The ion distributions within TS 6 exhibit some areas where the M+H⁺ for imiquimod and the 332 skin marker do not correlate, where the $M+H^+$ for imiquimod is absent. It is proposed that although imiquimod has permeated to this layer of the skin, it has not done so uniformly with absent patches 333 334 up to several millimetres in diameter. It is evident from the skin marker ion that TS 12 and 18 exhibits 335 significantly less skin than previous strips, however, it is clear that relatively little of the M+H⁺ ion of 336 imiquimod can be observed correlating with the location of the skin. It is proposed that some 337 imiquimod has permeated to the lower region of the stratum corneum, however, it has done so in 338 very small areas often no larger than 1 mm in diameter.

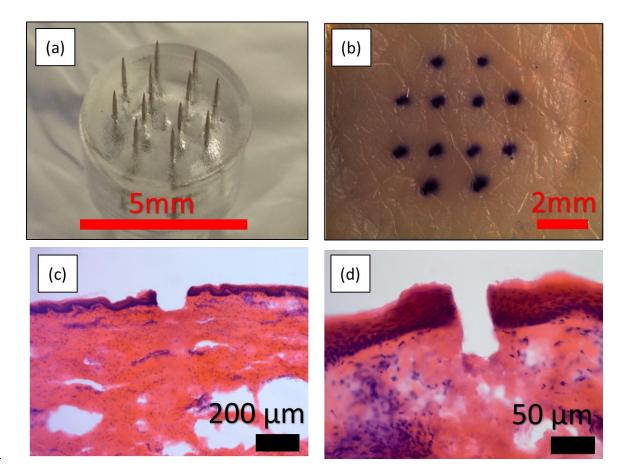
This observed non-uniform distribution of imiquimod within skin from TS 6 onwards can decrease the efficacy of Aldara[™] cream to effectively treat whole BCC lesions. The pattern of drug distribution within the skin layers is very important in BCC because the whole lesion area should be treated evenly at the effective concentration to ensure complete cure and prevent recurrence. Therefore, the ability to assess this is of great importance, since the topical treatment of BCC lesions with Aldara[™] cream has shown higher recurrence rate in comparison to surgery [8], particularly tumours with thickness > 0.4 mm [39]. These findings show detailed permeation of imiquimod down to TS 18. The non-uniformity

in later layers supports the rationale of why FDA restrict the license of Aldara[™] for the treatment of
superficial BCC over nodular BCC.

348 4.3. Insertion study of microneedles and histological examination of microneedle349 treated skin

Given the limited permeation profile of imiquimod when applied as a topical cream, the utility of a skin pre-treatment using a microneedle pen as a permeation enhancement strategy was pursued. However, prior to this, the insertion profile of the device was investigated. The image of the 12-metal microneedle cartridge that is fixed in the microneedle device is shown in Figure 4 (a). The diameter of the base (circular shape) containing the 12 microneedles is 5 mm and the distance between each microneedle pin is approximately 1.5 mm.

To demonstrate the efficiency of the microneedle device to penetrate the uppermost layer of the skin, *en face* imaging by light microscopy was performed for the porcine skin samples treated with the microneedles and stained with gentian violet as illustrated in Figure 4 (b). These images show that the dyes are appropriately retained in the microchannels formed by the microneedles. This indicates the capability of the microneedles to successfully pierce the skin.



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Figure 4 En face images of (a) the microneedles cartridge fixed in the microneedle device used to pierce the skin, (b) porcine
 skin following microneedle device treatment and staining with gentian violet. (c) Light microscope images H&E stained cross sections identifying the location of the microchannels within skin tissue (d) H&E stained cross-sections but at a higher
 magnification.

The microneedling pen penetration efficiency was observed to occur in a reproducible manner 367 368 throughout the tested skin samples which can be attributed to the fixed velocity used in the 369 microneedles insertion provided by the microneedle device. Verbaan et al. demonstrated that the use 370 of an electrical applicator for microneedles with 300 µm length at certain velocity facilitates the 371 insertion of the microneedles into the skin in a reproducible manner compared to manual application 372 [40]. The stained cross-sections with H&E highlight the location of the microchannels within skin tissue and it can be observed that the microneedles penetrate the stratum corneum and viable epidermis to 373 reach the papillary dermis (PD) layer (the layer located directly beneath the viable epidermis). In order 374 375 to measure the pore size, the diameter of the stained pores could be measured to provide an estimate

376 of the size of the microchannels formed. However, as diffusion may occur, a more accurate way to 377 estimate the pores diameter is to cryo-section the skin samples directly following insertion and 378 measure the channel diameter via microscopy. It can be seen from Figure 4 b that the measured 379 diameter of the pores ranged from 300 to 500 µm. However, these values are in contrast to the 380 measured values from the cryo-sectioned samples (Figure 4 c and d) that showed the diameter of the 381 pores to be between 40 and 95 μ m. This overestimation of the pore size is thought to be due to the 382 lateral diffusion of the dyes to the surrounding dermal tissue. An apparent limitation of the en face 383 imaging method of visualising microneedles treated skin is the overestimation of the pore diameter 384 because of the lateral diffusion of the dyes [41,42]. In addition, a recent study conducted by Coulman 385 et al. highlighted that such overestimation may also arise from tissue processing steps which influence 386 tissue hydration and elasticity of the skin [42]. However, such overestimation will not affect the goal 387 of the study which is to use the microneedling pen to breach the stratum corneum in order to generate 388 conduits to promote the delivery of imiquimod into the skin. A noteworthy point is that the 389 microneedle cartridge fixed to microneedle device is disposable and can be used just for one 390 application and then replaced with a new one for the next sample. This diminishes any damage that 391 may occur to the integrity of microneedles from repeated applications and increases the microneedles 392 penetration reproducibility. Simultaneously, from the clinical perspective this eliminates any safety 393 issue generated from the breaking of the microneedles within skin from the reuse of the same 394 microneedles.

4.4. Mass balance measurement and HPLC Analysis of Imiquimod from Aldara[™]
application on microneedle pre-treated skin.

The mean percentage recovered amounts of imiquimod from the different Franz cell elements of the 398 399 permeation study of Aldara[™] cream with and without microneedles pre-treatment are reported in 400 Table 1. It is observed in Table 1 that the mean percentage recovered amount of imiquimod from tape strips and remaining skin elements of Aldara[™] cream with microneedles pre-treatment is 401 approximately three times higher than the Aldara[™] cream alone. This provides a greater opportunity 402 403 for the cream to more efficiently treat whole superficial or nodular BCC lesions. In addition, the 404 statistical comparison between the recovered amounts of imiquimod in the remaining skin shows that 405 the recovered amount of imiquimod with microneedle pre-treatment is significantly higher (Unpaired 406 Student's *t*-test p<0.05) than the Aldara[™] cream alone as illustrated in Figure 5.

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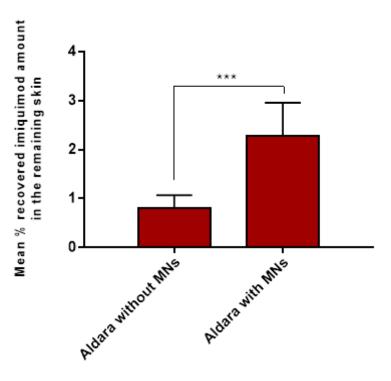
409

410 Table 1 Mean percentage recovered amount of imiquimod from the different Franz cell elements of the permeation study of **411** AldaraTM cream with and without microneedle pre-treatment when analysed by HPLC. Data is presented as the mean % ± SD

412 (*n* = 6)

Analysed Element	Aldara [™] cream only (mean % recovery ± SD)	Aldara [™] cream with microneedles pre-treatment (mean % recovery ± SD)
Donor wash	7.11 ± 3.27	9.38 ± 4.59

Skin wash	81.72 ± 8.14	72.39 ± 12.02
Tape strips	0.67 ± 0.13	2.38 ± 2.40
Remaining skin	0.81 ± 0.26	2.27 ± 0.39
Receptor fluid	0.17 ± 0.08	1.89 ± 0.47



416 Figure 5 Mean percentage recovered imiquimod amount in the remaining skin of the permeation study of Aldara™ cream

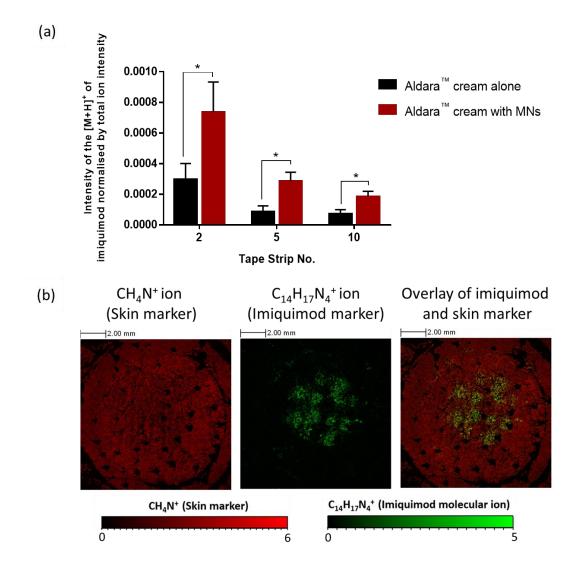
417 with and without microneedle pre-treatment when analysed by HPLC. Data is presented as the mean \pm SD (n = 6). Unpaired

418 Student's t-test p<0.05

420 Furthermore, it is observed that with microneedle pre-treatment the imiquimod's amount in the receptor fluid is approximately ten times higher than the Aldara[™] cream alone. This increase in the 421 422 recovered amount of imiquimod in the receptor fluid is perhaps anticipated since the microchannels 423 created by microneedles can reach the depth of the papillary dermis layer and thus higher amounts 424 of imiquimod bypass the skin barriers and are presented in the receptor fluid. For in vivo conditions, 425 this would suggest that higher amounts of imiquimod would be available for systemic circulation 426 which may lead to increase the risk of imiquimod's systemic adverse effects. However, in BCC patients 427 the stratum corneum becomes thicker because of the hyperkeratinisation associated with the tumour 428 lesions [30] and the microchannels created by microneedle device may not reach the depth of 429 papillary dermis and hence less amounts of imiquimod would be available for systemic absorption. 430 Besides that, it could be argued that the utilisation of such device may push cancerous cells from superficial BCC into the dermis leading to the potential risk of seeding and spreading the cancer cell 431 432 in a new dermal microenvironment. However, the propensity for such phenomenon is minimal due to the nature of BCC cells which is highly dependent on its microenvironment for survival[43]. However, 433 in an attempt to limit the likelihood of such side effect, the use microneedle device could be reserved 434 435 only for deeper BCC lesions such as those seen in nodular and infiltrative BCC.

436 4.5. ToF-SIMS Analysis of Tape Strips from skin pre-treated with microneedles and
 437 subsequent Aldara[™] cream application

ToF-SIMS analysis of the tape strips of Aldara[™] cream on microneedle pre-treated skin shows a significant increase in the ion intensity of the [M+H]⁺ of imiquimod in tape strips 2, 5 and 10 h for the microneedles pre-treatment samples as shown in Figure 6 (a). This indicates that a higher amount of imiquimod had permeated into the *stratum corneum* following microneedles application which is in accordance with the HPLC results (Table 1).



443

Figure 6 a) Ion intensity values of the $[M+H]^+$ of imiquimod $(C_{14}H_{17}N_4^+)$ in AldaraTM cream tape strips (2, 5 and 10) with and without microneedles pre-treatment normalised by total ion intensity. Data is presented at the mean \pm SD (n = 4). Unpaired Student's t-test p<0.05 (b) ToF-SIMS ion images of tape strip two of AldaraTM cream with microneedles pre-treatment showing: the skin marker (CH₄N⁺), the imiquimod marker (C₁₄H₁₇N₄⁺), and the overlaid image of imiquimod (green colour) and the skin (red colour). The scanned tape strip area is of 12 × 12 mm².

ToF-SIMS ion images of tape strip two of Aldara[™] cream with microneedles pre-treatment are shown in Figure 6 (b). It can be seen that the pattern of imiquimod distribution follows the pattern of the microneedle array on the derma pen (Figure 4 (a)). In addition, imiquimod is mostly localised in the area disrupted by the application of the microneedle device (i.e. at a circular region in the middle of the tape strip which corresponds to the shape of the microneedle device cartridge). Figure 6 (b) also shows that imiquimod ion, highlighted in green, laterally diffuses out of the microchannels and distributes to the peripheral epidermal tissue. Such findings indicate that the utilisation of

microneedling pen in tandem with Aldara[™] cream application is able to promote lateral permeation
of drug to surrounding skin tissues. Such apparent lateral permeations have been observed by various
groups using conventional techniques such as fluorescent microscopy. These groups have attributed
that the observed lateral permeation is due to the overlapping drug diffusion fronts from individual
microneedle sites [44,45]. However, it there is yet any research to date that have observed
enhancement in lateral permeation using ToF-SIMS.

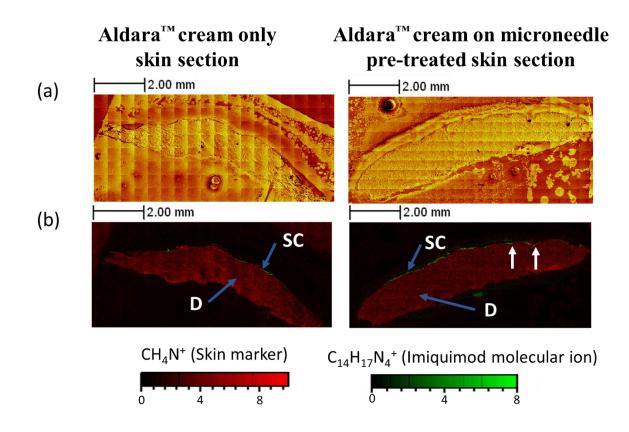
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463 4.6. ToF-SIMS Analysis of Skin Cross-sections

464 ToF-SIMS analysis of cryo-sectioned skin samples were used to map imiquimod permeation within 465 different skin layers. Skin cross-sectioning can be used as a complementary tool to the tape stripping 466 technique to follow and visualise drug permeation within skin. ToF-SIMS analysis of the cryo-sectioned skin samples shows that the ion intensity of the [M+H]⁺ imiquimod from Aldara[™] cream with 467 468 microneedle pre-treatment is significantly higher than the ion intensity obtained from the samples without microneedles pre-treatment as shown from their overlaid spectra (Supporting Information 469 470 Figure S2). This corresponds with the data obtained by tape stripping shown in Figure 6 (a). It is 471 thought with the presence of the microchannel created by microneedles application, imiquimod 472 penetration is not only restricted to the microchannel site but it radiates to the adjacent tissue (lateral 473 distribution as observed in Figure 6 (b)) which results in almost continuous higher intensity zones of 474 imiquimod localised at the upper skin strata.

The whole ToF-SIMS ion images of the cryo-sectioned skin samples of Aldara^T cream with microneedles pre-treatment are illustrated in Figure 7 which show the total and the overlay image of the skin marker, CH₄N⁺ with imiquimod molecular ion C₁₄H₁₇N₄⁺ (Figure 7 a and b respectively). An examination of the total ion image and the skin marker image indicates the location of the microchannels within the skin sections (white arrows in Figure 7 (a and b)) created by the application

480 of microneedles. The [M+H]⁺ imiquimod ion image shown in the overlay image (Figure 7 (b)) highlights 481 the distribution of imiguimod at the upper layer of the skin sections in addition to its localisation in 482 the microchannels. It is apparent from that there are some indentations in the skin that may have 483 formed upon microneedle application. However, not the entire top layer of the cross-section contains 484 such indentations despite the entire section of the skin analysed covers the entire microneedle treated 485 region. This may be due to the viscoelastic nature of the skin that causes some region of the skin to 486 recoil and recover over time from the indentations formed from microneedle application. 487 For evaluating the difference between the two treatments in Figure 7 (b), it is worth highlighting that 488 the imiquimod signal arising from the SC is of great interest for the comparison. From the figure it is 489 evident that there is limited availability of imiquimod within the skin layers when applied as a topical cream alone. However, when Aldara[™] is applied to the microneedle pre-treated skin, we can observe 490 491 that imiquimod is mostly located in the *stratum corneum* which makes imiquimod available in this 492 layer. Such observation would suggest lateral permeation of imiquimod following cream application 493 on microneedle treated skin which further supports Figure 6. It is clear here that the imaging capability 494 of ToF-SIMS illustrates where the drug is localised within the skin tissues. Such findings may be of 495 heuristic value in guiding the development of such systems in order to improve intradermal delivery 496 of therapeutics. However, we are unable to see imiquimod in deeper layer using cross-sections as the 497 drug is diluted over a wide area of the dermis and epidermis. In comparison, the HPLC data from Table 498 1 suggest increased intradermal delivery with microneedle skin pre-treatment. Such imiquimod 499 detection was achieved as the extraction procedure concentrates imiquimod from the remaining skin 500 allowing detection with the HPLC instrument.



504

Figure 7 ToF-SIMS ion distribution map of porcine skin cross sections from AldaraTM cream on intact skin and microneedles pre-treated skin. (a) the total ion⁺, (b) an overlay image of the skin marker (CH_4N^+) with imiquimod marker ($C_{14}H_{17}N_4^+$) to indicate the localisation of imiquimod within the stratum corneum. SC indicates stratum corneum, D indicates dermis. White arrows indicate microneedle indentation into the skin that still persist after 24 hours. The skin cross-section covers the microneedle-treated part of the skin as the microneedle array is 5mm wide.

510 The HPLC and ToF-SIMS results of Aldara[™] cream with microneedles pre-treatment quantitatively and

- 511 qualitatively demonstrate increased delivery of imiquimod into the epidermal skin layers and suggest
- 512 its potential usefulness for more efficient treatment of both superficial and nodular BCC lesions. In
- 513 addition, both the Aldara[™] cream and the microneedle device are commercially available systems
- 514 making them easily accessible. This study is considered to be a proof-of-concept analysis providing an
- 515 insight into the potential use of microneedles for improving imiquimod's skin penetration and further

ex vivo and *in vivo* investigation on human skin with BCC lesions are required to optimise the finalapplication conditions.

518 5. Conclusion

519 The current work demonstrates a novel application of Franz diffusion cells, skin tape stripping and skin 520 cryo-sectioning with subsequent analysis by HPLC and ToF-SIMS to map and visualise the distribution 521 of imiquimod into the skin from the commercial product Aldara[™]. The ToF-SIMS ion images of Aldara[™] cream tape strips illustrated a non-uniform distribution of imiguimod within deeper skin strata which 522 is consistent with the FDA approval and clinical trials for the treatment of superficial BCC. In addition, 523 524 this study also highlights the potential advantages of solid microneedles skin pre-treatment in 525 conjugation with Aldara[™] cream application to enhance delivery of imiquimod into the epidermal 526 layers of the skin for the treatment of the deeper and more invasive nodular BCC lesions. This work 527 also demonstrates the heuristic value and complementary role of ToF-SIMS technique in the analysis and imaging of imiquimod permeation into the skin with high sensitivity and chemical specificity 528 529 without the need of fluorescent tags or radiolabels.

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538 Conflict of Interest

- 539 Conflicts of interest: none.
- 540 References
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